# ENGINE LUBRICATION & COOLING SYSTEMS

# SECTION LC

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### **Precautions**

# SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

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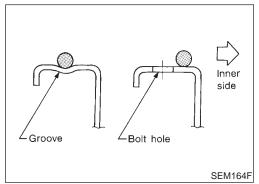
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. The SRS system composition which is available to NISSAN MODEL A33 is as follows:

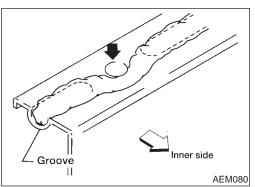
- For a frontal collision
  - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, crash zone sensor, warning lamp, wiring harness and spiral cable.
- For a side collision
  - The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the RS section of this Service Manual.

### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Baq Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connector.





### LIQUID GASKET APPLICATION PROCEDURE

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- Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.
- 2. Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine RTV silicone sealant or equivalent. Refer to GI-51.)
- For oil pan, be sure liquid gasket diameter is 3.5 to 4.5 mm (0.138 to 0.177 in) or 4.5 to 5.5 mm (0.177 to 0.217 in) as specified in this manual.
- Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).
- 4. Assembly should be done within 5 minutes after coating.
- Wait at least 30 minutes before refilling engine oil and engine coolant.

### Preparation **SPECIAL SERVICE TOOLS**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

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Tool number (Kent-Moore No.) Tool name	Description		MA
ST25051001 (J25695-1) Oil pressure gauge	PF1/4x19/in	Measuring oil pressure  Maximum measuring range: 2,452 kPa (25 kg/cm², 356 psi)	EM
On pressure gauge		2,402 Ki û (20 kg/cili , 000 p3i)	LC
	NT558		
ST25052000 (J25695-2)	PS1/8x28/in	Adapting oil pressure gauge to upper oil pan	EC
Hose	PS1/4x19/in		FE
	NT559		GL
WS39930000 ( — ) Tube pressure		Pressing the tube of liquid gasket	MT
Tube pressure			AT
	NT052		



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### **Lubrication Circuit** NFLC0003 Intake camshaft journal (No. 2) Intake camshaft Exhaust camshaft Camshaft chain tensioner oil gallery Exhaust camshaft journal (No. 1) IVT control solenoid valve No. 1 camshaft bracket IVT controller Main oil gallery IVT control cover Chain case Piston oil jet Timing chain oil jet Chain case oil gallery-Oil pump Engine front Oil strainer Oil filter Oil pan Oil cooler SLC489BB

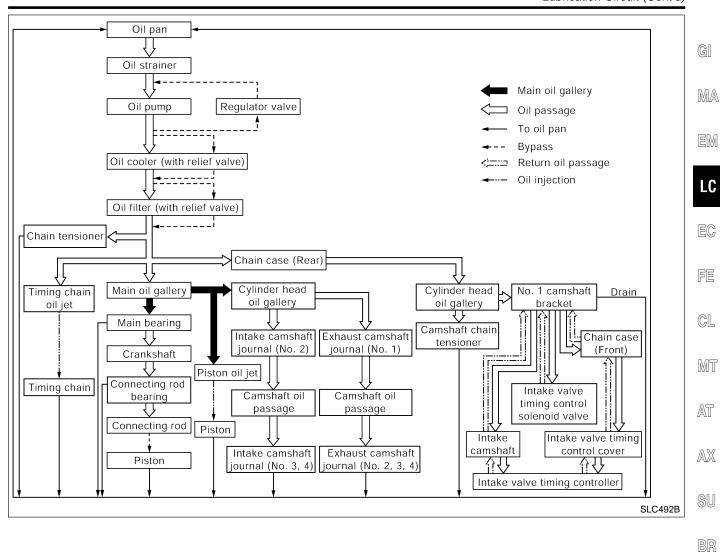
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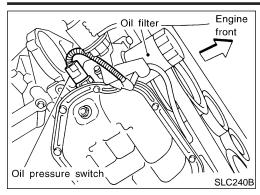
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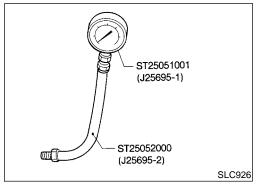
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### Oil Pressure Check

### **WARNING:**

- Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral position" (M/T) or "Parking position" (A/T).
- Check oil level.
- 2. Remove oil pressure switch.
- 3. Install pressure gauge.
- 4. Start engine and warm it up to normal operating temperature.
- Check oil pressure with engine running under no-load.

Engine speed rpm	Approximate discharge pressure kPa (kg/cm², psi)
Idle speed	More than 98 (1.0, 14)
2,000	294 (3.0, 43)

If difference is extreme, check oil passage and oil pump for oil leaks.

6. Install oil pressure switch with sealant.

### Oil Pump

### REMOVAL AND INSTALLATION

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### **CAUTION:**

When removing the oil pans, oil pump assembly and timing chain from engine, first remove the crankshaft position sensor (POS) from the assembly.

Be careful not to damage sensor edge.

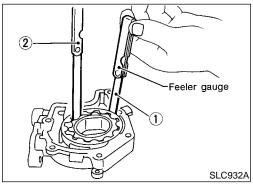
1. Drain engine oil.

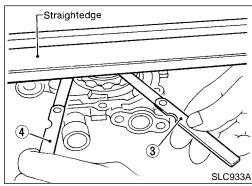
### **WARNING:**

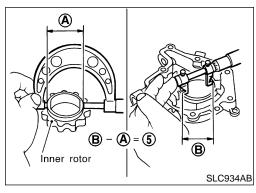
To avoid the danger of being scalded, never drain the engine oil when the engine is hot.

- 2. Remove drive belts. Refer to MA-13, "Checking Drive Belts".
- 3. Remove crankshaft position sensor (POS). Refer to EM-14, "OIL PAN".
- 4. Remove engine under covers.
- Remove crankshaft pulley. Refer to EM-21, "FRONT TIMING CHAIN CASE".
- 6. Remove front exhaust tube and its support. Refer to FE-9, "Exhaust System".
- 7. Support engine at right and left side engine slingers with a suitable hoist. Refer to EM-70, "REMOVAL".
- Remove engine right side mounting insulator and bracket bolts and nuts. Refer to EM-69, "ENGINE ASSEMBLY".
- Remove center member assembly.
- 10. Remove air compressor assembly and bracket.
- 11. Remove oil pans. Refer to EM-14, "Removal".
- 12. Remove front timing chain case. Refer to EM-21, "Removal".
- 13. Remove timing chain. Refer to EM-32, "Removal".
- 14. Remove oil pump assembly.
- 15. Reinstall any parts removed in reverse order of removal.

### **DISASSEMBLY AND ASSEMBLY** NFLC0006 **SEC. 150** ? Oil pump body Outer rotor Inner rotor Oil pump cover 6.73 - 7.45 (0.69 - 0.75,60 - 65) Oil strainer Regulator valve O-ring 🔀 19.6 - 22.5 : Lubricate with Spring (2.0 - 2.2, 15 - 16) new engine oil. Regulator valve set Regulator plug 5.9 - 7.9 39 - 69 (4.0 - 7.0, 29 - 51) (0.60 - 0.81, 52.1 - 70.3): N•m (kg-m, ft-lb) SLC464B







### When installing oil pump, apply engine oil to rotors.

### **OIL PUMP INSPECTION**

Using a feeler gauge, straightedge and micrometers, check the following clearances:

	Unit: mm (in)
Body to outer rotor radial clearance 1	0.114 - 0.260 (0.0045 - 0.0102)
Inner rotor to outer rotor tip clearance 2	Below 0.18 (0.0071)
Body to inner rotor axial clearance 3	0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor axial clearance 4	0.050 - 0.110 (0.0020 - 0.0043)
Inner rotor to brazed portion of housing clearance 5	0.045 - 0.091 (0.0018 - 0.0036)

- If the tip clearance (2) exceeds the limit, replace rotor set.
- If body to rotor clearances (1, 3, 4, 5) exceed the limit, replace oil pump body assembly.

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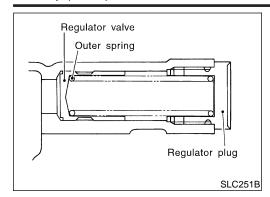
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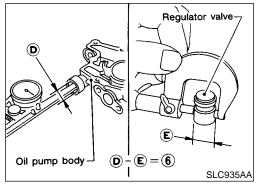
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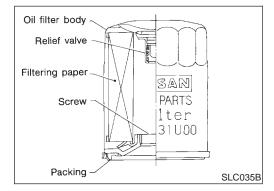
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### REGULATOR VALVE INSPECTION

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- Visually inspect components for wear and damage.
- Check oil pressure regulator valve sliding surface and valve spring.
- Coat regulator valve with engine oil. Check that it falls smoothly into the valve hole by its own weight.

If damaged, replace regulator valve set or oil pump body.

Check regulator valve to oil pump body clearance.

### Clearance:

6: 0.040 - 0.097 mm (0.0016 - 0.0038 in)

If it exceeds the limit, replace oil pump body.

### Oil Filter

The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

Use Tool specified in MA-17 for changing oil filter.

Oil Cooler

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# Relief valve O-ring Oil cooler Oil cooler Oil filter Align here

- Drain engine oil and coolant.
- 2. Remove oil cooler.
- 3. Installation is in reverse order of removal.
- Do not spill coolant on the drive belt.
- Install oil cooler to oil pan aligning the protrusion of flange as shown.

### **INSPECTION**

Oil Cooler

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SLC440B

1. Check oil cooler for cracks.

2. Check oil cooler for clogging by blowing through coolant inlet. If necessary, replace oil cooler assembly.

Relief Valve

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Inspect relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove valve by prying it out with a suitable tool. Install a new valve in place by tapping it.

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### **ENGINE LUBRICATION SYSTEM**

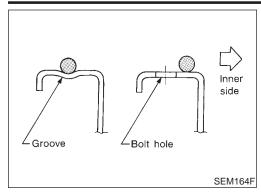
Service Data and Specifications (SDS)

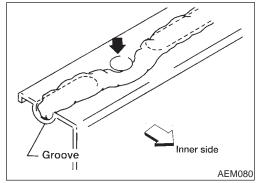
Inner rotor to brazed portion of housing clearance

### Service Data and Specifications (SDS)

0.045 - 0.091 (0.0018 - 0.0036)

OIL PRESSURE	=NFLC0010
Engine speed rpm	Approximate discharge pressure kPa (kg/cm², psi)
Idle speed 2,000	More than 98 (1.0, 14) 294 (3.0, 43)
REGULATOR VALVE	NFLC0011 Unit: mm (in)
Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
OIL PUMP	NFLC0012 Unit: mm (in)
Body to outer rotor radial clearance	0.114 - 0.260 (0.0045 - 0.0102)
Inner rotor to outer rotor tip clearance	Below 0.18 (0.0071)
Body to inner rotor axial clearance	0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor axial clearance	0.050 - 0.110 (0.0020 - 0.0043)





### **Precautions**

### LIQUID GASKET APPLICATION PROCEDURE

Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.

Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine RTV silicone sealant or equivalent. Refer to MA

Be sure liquid gasket diameter is 2.3 to 3.3 mm (0.091 to 0.130

Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).

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4. Assembly should be done within 5 minutes after coating.

Wait at least 30 minutes before refilling engine oil and engine coolant.

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### **Preparation** SPECIAL SERVICE TOOLS

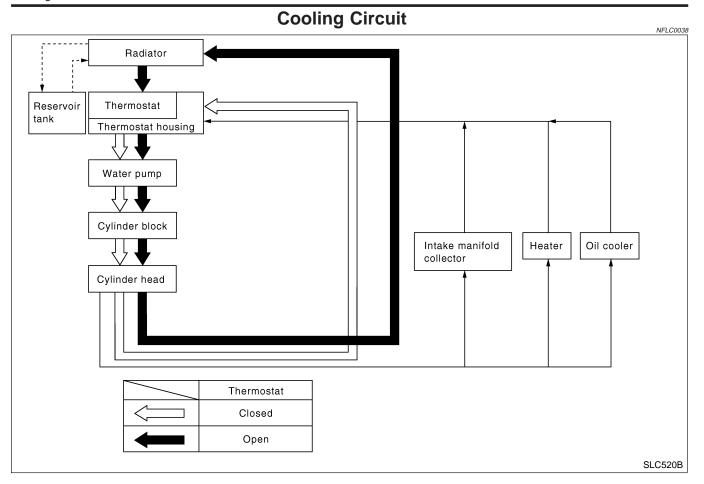
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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

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Tool number (Kent-Moore No.) Tool name	Description		
WS39930000 ( — ) Tube pressure		Pressing the tube of liquid gasket	· SU BR
	NT052		. ST
EG17650301 (J33984-A) Radiator cap tester adapter	c + t b a + t a	Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)	RS
	NT564		BT
KV99103510 ( — ) Radiator plate pliers A	Ja	Installing radiator upper and lower tanks	HA
	NT224		SC -
KV99103520 ( — ) Radiator plate pliers B	NT225	Removing radiator upper and lower tanks	

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### **System Check**

### **WARNING:**

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Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around the cap and carefully remove it by turning it a quarter turn to allow built-up pressure to escape and then turn the cap all the way off.

### CHECKING COOLING SYSTEM HOSES

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Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.

### CHECKING RADIATOR

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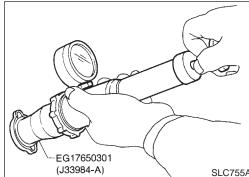
Check radiator for mud or clogging. If necessary, clean radiator as follows.

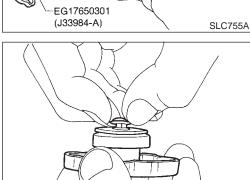
- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns.
   Then tape the harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downward.

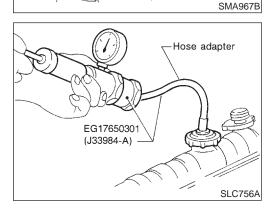
- Apply water again to all radiator core surfaces once per minute.
- Stop washing if any stains no longer flow out from the radia-3.
- 4. Blow air into the back side of radiator core vertically downward.
- Use compressed air lower than 490 kPa (5 kg/cm<sup>2</sup>, 71 psi) and keep distance more than 30 cm (11.8 in).
- 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.



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### CHECKING RADIATOR CAP

NFLC0016S03 To check radiator cap, apply pressure to cap with a tester.

Radiator cap relief pressure: **Standard** 78 - 98 kPa

(0.8 - 1.0 kg/cm<sup>2</sup>, 11 - 14 psi) Limit 59 kPa (0.6 kg/cm<sup>2</sup>, 9 psi)

Pull the negative pressure valve to open it. Check that it closes completely when released.

### **CHECKING COOLING SYSTEM FOR LEAKS**

To check for leakage, apply pressure to the cooling system with a tester.

> **Testing pressure:** 157 kPa (1.6 kg/cm<sup>2</sup>, 23 psi)

Higher than the specified pressure may cause radiator damage.





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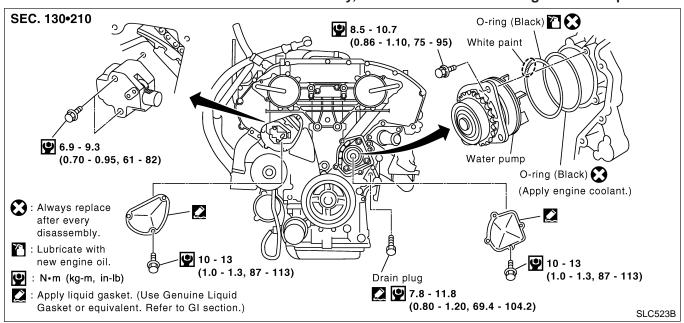
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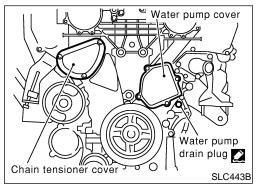
### Water Pump REMOVAL AND INSTALLATION

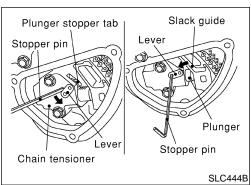
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### **CAUTION:**

- When removing water pump assembly, be careful not to get coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.





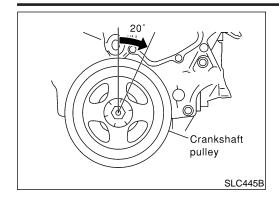


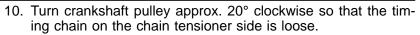
### **REMOVAL**

- Drain coolant from drain plugs on radiator and right side of cylinder block. Refer to MA-14, "Changing Engine Coolant".
- Remove right side engine mounting, mounting bracket and nuts.
- Remove drive belts and idler pulley bracket.
- Remove water pump drain plug.
- Remove chain tensioner cover and water pump cover.
- Pull lever down, and release plunger stopper tab.
- Plunger stopper tab can be pushed up to release (coaxial structure with lever).
- 7. Insert stopper pin into tensioner body hole to fix lever, and keep the tab released.
- Insert plunger into tensioner body by pressing slack guide.
- Keep slack guide pressed, and fix it by pushing stopper pin through lever hole and body hole.

### **ENGINE COOLING SYSTEM**

Water Pump (Cont'd)





11. Remove chain tensioner.

### **CAUTION:**

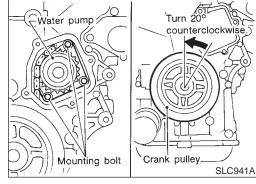
Be careful not to drop mounting bolts inside chain case.



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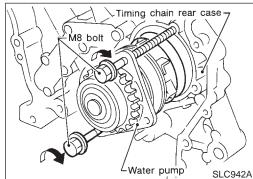
12. Loosen the 3 water pump fixing bolts. Secure a gap between water pump gear and timing chain, by turning crankshaft pulley 20° backwards.



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13. Put M8 bolts [Pitch: 1.25 mm (0.0492 in)/length: approx. 50 mm (1.97 in)] to two M8-threaded holes out of 3 water pump fixing bolt holes.

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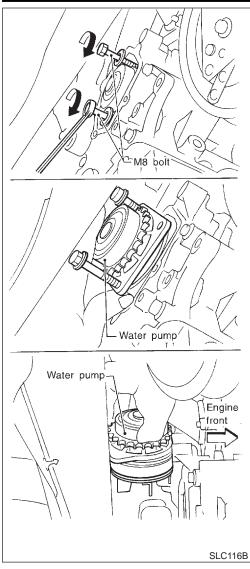
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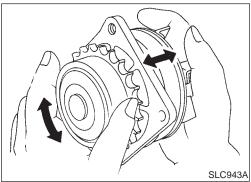
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- 14. Tighten M8 bolts by turning half turn alternately until they reach timing chain rear case.
- In order to prevent damages to water pump or timing chain rear case, do not tighten one bolt continuously. Always turn each bolt half turn each time.
- 15. Lift up water pump and remove it.
- When lifting up water pump, do not allow water pump gear to hit timing chain.



### **INSPECTION**

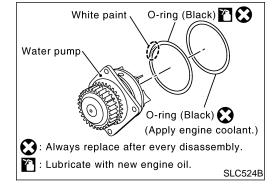
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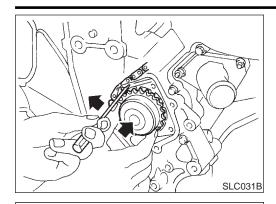
- 1. Check for badly rusted or corroded body assembly.
- 2. Check for rough operation due to excessive end play.

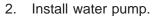
### **INSTALLATION**

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- Apply engine oil and coolant to O-rings as shown in the figure.
- Install O-ring with a white paint mark to the front side.







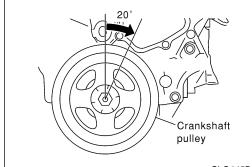
Do not allow cylinder block to nip O-rings when installing water pump.



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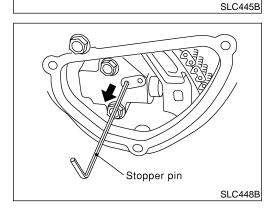
Return the crankshaft pulley to its original position by turning it 20° forward.



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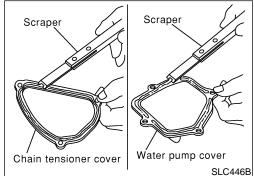


Install timing chain tensioner, then remove the stopper pin.

When installing the timing chain tensioner, engine oil should be applied to the oil hole and tensioner.







Install chain tensioner cover and water pump cover.

ST Before installing, remove all traces of liquid gasket from mat-

ing surface of water pump cover and chain tensioner cover using a scraper.

Also remove traces of liquid gasket from mating surface of front cover.

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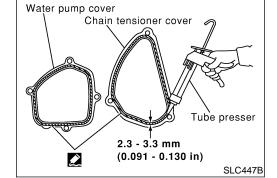
Apply a continuous bead of liquid gasket to mating surface of chain tensioner cover and water pump cover.



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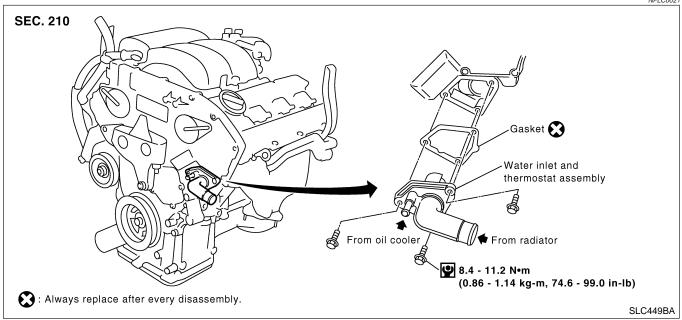
- 6. Install drain plug on cylinder block.
- Reinstall any parts removed in reverse order of removal. 7.

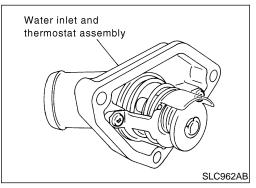
After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of the chain tensioners. The engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.



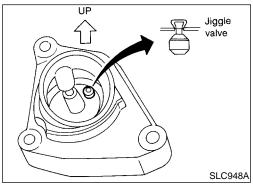
# Thermostat REMOVAL AND INSTALLATION

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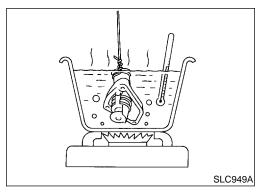




- 1. Drain coolant from drain plugs on radiator and both sides of cylinder block.
- 2. Remove drive belts and idler pulley bracket.
- 3. Remove water pump drain plug on pump side of cylinder block.
- Remove lower radiator hose.
- 5. Remove water inlet and thermostat assembly.
- Do not disassemble water inlet and thermostat. Replace them as a unit, if necessary.



- Install thermostat with jiggle valve facing upward.
- After installation, run engine for a few minutes, and check for leaks.
- Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.



### **INSPECTION**

NFLC0022

- Check valve seating condition at ordinary room temperatures. It should seat tightly.
- 2. Check valve opening temperature and maximum valve lift.

	Standard
Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Valve lift	More than 8.6 mm/95°C (0.339 in/203°F)

Then check if valve closes at 5°C (9°F) below valve opening temperature.

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### Water Outlet and Water Piping REMOVAL AND INSTALLATION

NFLC0032 To heater **(**) 22 - 27 (2.2 - 2.8, 16 - 20) ① To radiator Gasket ( From heater 8.4 - 10.8 (0.9 - 1.1, 75 - 95) O-ring 17.6 - 23.6 (1.8 - 2.4, 13 - 17) 8.4 - 10.8 : Always replace after every disassembly. (0.9 - 1.1, 75 - 95)

Water outlet

Gasket 😭

: N•m (kg-m, ft-lb)

Heater pipe

Water connector

Water bypass pipe

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- Drain coolant from drain plugs on radiator and both sides of cylinder block.
- Remove water connector, heater pipe and water bypass pipe.
- Install in the reverse order of removal.
- After installation, run engine for a few minutes, and check for leaks.
- Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.

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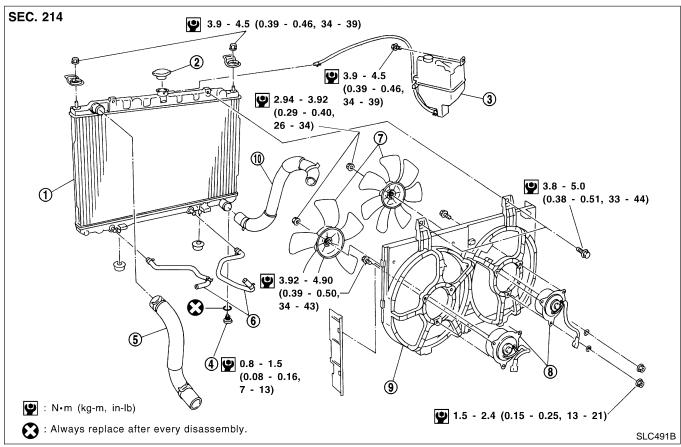
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### Radiator

### **REMOVAL AND INSTALLATION**

- 1. Remove under cover.
- 2. Drain coolant from radiator.
- 3. Disconnect radiator upper and lower hoses.
- 4. Remove radiator shroud.
- 5. Remove A/T oil cooler hoses. (A/T models only)
- 6. Disconnect reservoir tank hose.
- 7. Remove radiator mounting bracket.
- 8. Remove radiator.
- 9. After repairing or replacing radiator, install any part removed in reverse order of removal.

When filling radiator with coolant, refer to MA-14, "Changing Engine Coolant".



- 1. Radiator
- 2. Radiator cap
- 3. Reservoir tank
- 4. Radiator drain plug

- 5. Upper radiator hose
- 6. Oil cooler hoses (A/T models)
- 7. Cooling fans

8. Cooling fan motors

=NFLC0023

- 9. Radiator shroud
- 10. Lower radiator hose

### **Cooling Fan Control System**

Cooling fans are controlled by ECM. For details, refer to EC-515, "COOLING FAN CONTROL".



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### **Refilling Engine Coolant**

For details on refilling engine coolant, refer to MA-15, "REFILLING ENGINE COOLANT".



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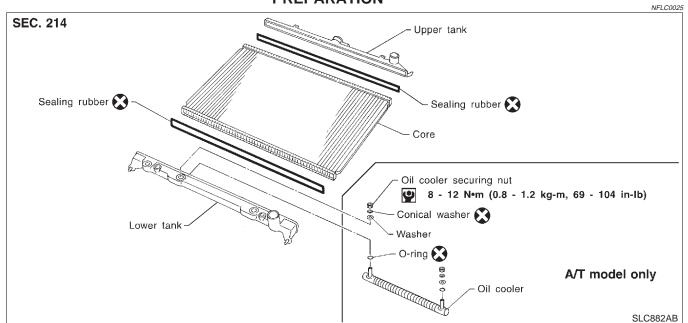
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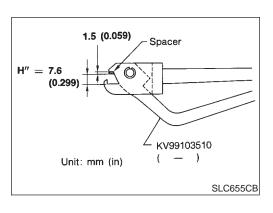
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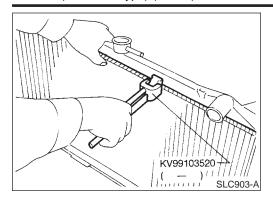
# Radiator (Aluminum type) PREPARATION





- Attach the spacer to the tip of the radiator plate pliers A. Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
- 2. Make sure that when radiator plate pliers A are closed dimension H" is approx. 7.6 mm (0.299 in).
- 3. Adjust dimension H" with the spacer, if necessary.

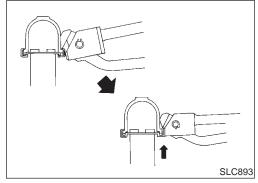
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### **DISASSEMBLY**

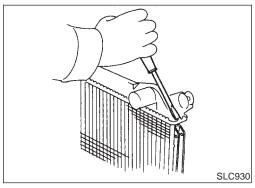
1. Remove upper and lower tanks with Tool.

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 Grip the crimped edge and bend it upwards so that Tool slips off.

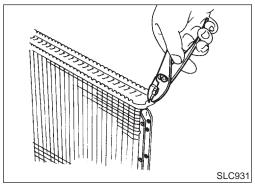
Do not bend excessively.



 In areas where Tool cannot be used, use a screwdriver to bend the edge up.

### Be careful not to damage tank.

2. Remove sealing rubbers.



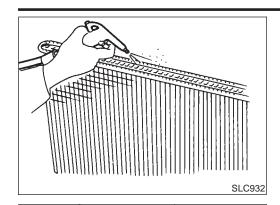
- 3. Make sure the edge stands straight up.
- 4. Remove oil cooler from tank. (A/T models only)

### **ASSEMBLY**

1. Install oil cooler. (A/T models only)

Pay attention to direction of conical washer.

NFLC0027



Clean contact portion of tank.



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3. Install sealing rubber.

Push it in with fingers.

Be careful not to twist sealing rubber.



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4. Caulk tank in specified sequence with Tool.

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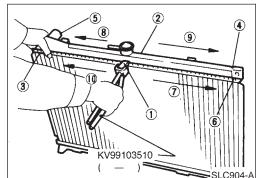
BT

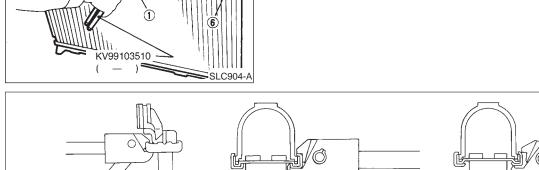
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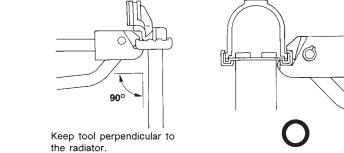
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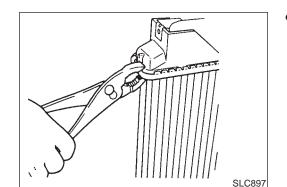
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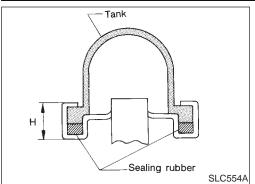


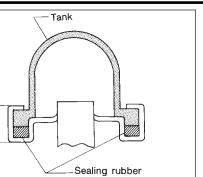
Use pliers in the locations where Tool cannot be used.

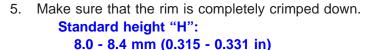
(Grip is insufficient.)

### **ENGINE COOLING SYSTEM**

Radiator (Aluminum type) (Cont'd)

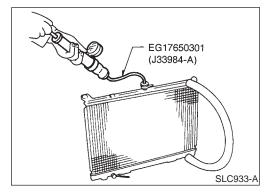






6. Confirm that there is no leakage.

Refer to Inspection.





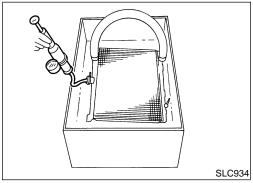
NFLC0028

1. Apply pressure with Tool.

**Specified pressure value:** 157 kPa (1.6 kg/cm<sup>2</sup>, 23 psi)

### **WARNING:**

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp. Attach a hose to the oil cooler to seal its inlet and outlet. (A/T models only)



2. Check for leakage by soaking radiator in water container.

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		Overheating	Cause Analysis	NFLC0029	
	Syn	nptom	Check	titems	
		Water pump malfunction	Worn or loose drive belt		
		Thermostat stuck closed	_		
	Poor heat transfer	Damaged fins	Dust contamination or paper clogging	_	
			Physical damage		
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
		Cooling fan does not operate	Refer to DTC P1217 in EC section.		
	Reduced air flow	High resistance to fan rotation	Fan assembly	_	
		Damaged fan blades			
	Damaged radiator shroud	_	_	_	
Cooling sys-	Improper coolant mixture ratio	_	_	_	
tem parts malfunction	Poor coolant quality	_	Coolant density	_	
	Insufficient coolant	Coolant leaks	Cooling hose	Loose clamp	
				Cracked hose	
			Water pump	Poor sealing	
			Radiator cap	Loose	
				Poor sealing	
			Radiator	O-ring for damage, deterioration or improper fitting	
				Cracked radiator tank	
				Cracked radiator core	
			Reservoir tank	Cracked reservoir tank	
			Exhaust gas leaks into	Cylinder head deterioration	
		Overflowing reservoir tank	cooling system	Cylinder head gasket deterioration	

### **ENGINE COOLING SYSTEM**

Overheating Cause Analysis (Cont'd)

	Symptom		Check items	
		Overload on engine		High engine rpm under no load
			Abusive driving	Driving in low gear for extended time
				Driving at extremely high speed
Except cooling system parts malfunction	_		Powertrain system mal- function	_
			Installed improper size wheels and tires	
			Dragging brakes	
			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	_	
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	_
		Blocked radiator	_	1
		Blocked condenser	Blocked air flow	
		Installed large fog lamp		

## Service Data and Specifications (SDS)

### **THERMOSTAT**

NFLC0030

	14 20000
Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Valve lift	More than 8.6 mm/95°C (0.339 in/203°F)

### **RADIATOR**

Unit: kPa (kg/cm<sup>2</sup>, psi)

Cap relief pressure	Standard	78 - 98 (0.8 - 1.0, 11 - 14)
	Limit	59 (0.6, 9)
Leakage test pressure		157 (1.6, 23)