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TROUBLE DIAGNOSIS - INDEX

[RE4F03B]

TROUBLE DIAGNOSIS - INDEX

Alphabetical & P No. Index for DTC ALPHABETICAL INDEX FOR DTC

	DTC		В
Items (CONSULT-II screen terms)	CONSULT-II GST*1	Reference page	
A/T 1ST GR FNCTN	P0731	AT-132, "DTC P0731 A/T 1ST GEAR FUNCTION"	AT
A/T 2ND GR FNCTN	P0732	AT-137, "DTC P0732 A/T 2ND GEAR FUNCTION"	D
A/T 3RD GR FNCTN	P0733	AT-142, "DTC P0733 A/T 3RD GEAR FUNCTION"	
A/T 4TH GR FNCTN	P0734	AT-147, "DTC P0734 A/T 4TH GEAR FUNCTION"	E
A/T TCC S/V FNCTN	P0744	AT-160, "DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)"	F
ATF TEMP SEN/CIRC	P0710	AT-119, "DTC P0710 A/T FLUID TEMPERATURE SENSOR <u>CIRCUIT</u>	
ENGINE SPEED SIG	P0725	AT-128, "DTC P0725 ENGINE SPEED SIGNAL"	G
L/PRESS SOL/CIRC	P0745	AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE"	Н
O/R CLTCH SOL/CIRC	P1760	AT-192, "DTC P1760 OVER- RUN CLUTCH SOLENOID VALVE"	I
PNP SW/CIRC	P0705	AT-114, "DTC P0705 PARK/ NEUTRAL POSITION (PNP) SWITCH"	J
SFT SOL A/CIRC*2	P0750	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"	K
SFT SOL B/CIRC*2	P0755	AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"	1.
TCC SOLENOID/CIRC	P0740	AT-155. "DTC P0740 TORQUE CONVERTER CLUTCH SOLE- NOID VALVE"	L
TP SEN/CIRC A/T*2	P1705	AT-184, "DTC P1705 THROT- TLE POSITION SENSOR"	M
VEH SPD SEN/CIR AT*3	P0720	AT-124, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVO- LUTION SENSOR)"	

• *1: These numbers are prescribed by SAE J2012.

• *2: When the fail-safe operation occurs, the MIL illuminates.

• *3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PFP:00000

ECS004CK

А

AT-7

TROUBLE DIAGNOSIS - INDEX

[RE4F03B]

O. INDEX FOR D	TC			
DTC	Items	Deference page		
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page		
P0705	PNP SW/CIRC	AT-114, "DTC P0705 PAR NEUTRAL POSITION (PN SWITCH"		
P0710	ATF TEMP SEN/CIRC	AT-119, "DTC P0710 A/T FL TEMPERATURE SENSO <u>CIRCUIT"</u>		
P0720	VEH SPD SEN/CIR AT*3	AT-124, "DTC P0720 VEHIC SPEED SENSOR-A/T (RE LUTION SENSOR)"		
P0725	ENGINE SPEED SIG	AT-128, "DTC P0725 ENG SPEED SIGNAL"		
P0731	A/T 1ST GR FNCTN	AT-132. "DTC P0731 A/T 1 GEAR FUNCTION"		
P0732	A/T 2ND GR FNCTN	AT-137, "DTC P0732 A/T 2 GEAR FUNCTION"		
P0733	A/T 3RD GR FNCTN	AT-142, "DTC P0733 A/T 3 GEAR FUNCTION"		
P0734	A/T 4TH GR FNCTN	AT-147, "DTC P0734 A/T 4 GEAR FUNCTION"		
P0740	TCC SOLENOID/CIRC	AT-155. "DTC P0740 TORG CONVERTER CLUTCH SC NOID VALVE"		
P0744	A/T TCC S/V FNCTN	AT-160, "DTC P0744 A/T T S/V FUNCTION (LOCK-U		
P0745	L/PRESS SOL/CIRC	AT-170, "DTC P0745 LIN PRESSURE SOLENOIE VALVE"		
P0750	SFT SOL A/CIRC*2	AT-176, "DTC P0750 SHI SOLENOID VALVE A"		
P0755	SFT SOL B/CIRC*2	AT-180, "DTC P0755 SHI SOLENOID VALVE B"		
P1705	TP SEN/CIRC A/T*2	AT-184, "DTC P1705 THR TLE POSITION SENSOF		
P1760	AT-192, "DTC P1760 OVE RUN CLUTCH SOLENO VALVE"			

• *1: These numbers are prescribed by SAE J2012.

• *2: When the fail-safe operation occurs, the MIL illuminates.

• *3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

PRECAUTIONS

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**" ECS004CL

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual. AT

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death . in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

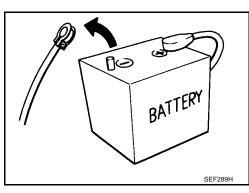
The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

- Be sure to turn the ignition switch "OFF" and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.
- Κ Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



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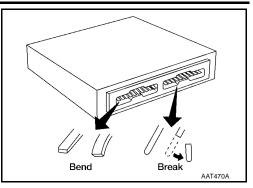
ECS004CM

ECS004CN

[RE4F03B]

 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



Perform TCM in-

put/output signal 🌶

inspection before replacement.

OLD ONE

NUM INN N

MEF040DA

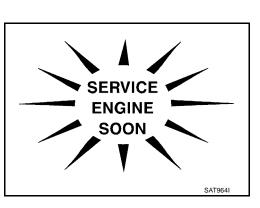
 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. See page <u>AT-107</u>.

 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to <u>AT-11</u>, <u>"ATF COOLER SERVICE"</u>.
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.
 Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid. Refer to MA-31, "Changing A/T Fluid".



PRECAUTIONS

Service Notice or Precautions	А
The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.	
Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration.	В
When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8	
seconds. [For "TCM Self-diagnostic Procedure (No Tools)", refer to <u>AT-50, "TCM Self-diagnostic Procedure</u>	AT
(<u>No Tools)</u>] .] The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The	
customer may resume normal driving conditions.	
Always follow the "Work Flow". Refer to <u>AT-60, "Work Flow"</u> .	D
The SELF-DIAGNOSIS results will be as follows:	
• The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.	_
• During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.	E
TORQUE CONVERTER SERVICE	
The torque converter should be replaced under any of the following conditions:	F
External leaks in the hub weld area.	1
Converter hub is scored or damaged.	
 Converter pilot is broken, damaged or fits poorly into crankshaft. 	G
 Steel particles are found after flushing the cooler and cooler lines. 	
 Pump is damaged or steel particles are found in the converter. 	
• Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)	Η
 Converter is contaminated with engine coolant containing antifreeze. 	
Internal failure of stator roller clutch.	
 Heavy clutch debris due to overheating (blue converter). 	
• Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.	J
The torque converter should not be replaced if:	
• The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.	IZ.
The threads in one or more of the converter bolt holes are damaged.	K
• Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.	I
• Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic,	L
such as taxi, delivery or police use.	Μ
ATF COOLER SERVICE	
Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning solvent and compressed air. Refer to <u>CO-14, "RADIATOR"</u> .	
OBD-II SELF-DIAGNOSIS	
• A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on <u>AT-54, "Judgement of Self-diagnosis Code"</u> for the indicator used to display each self-diagnostic result.	

- The self-diagnostic results indicated by the MIL are automatically stored in the ECM and TCM memories. Always perform the procedure "HOW TO ERASE DTC" on page <u>AT-39</u> to complete the repair and avoid unnecessary blinking of the MIL.
- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
- PNP switch
- A/T 1st, 2nd, 3rd, or 4th gear function

PRECAUTIONS

A/T TCC S/V function (lock-up).

*: For details of OBD-II, refer to <u>EC-60, "ON BOARD DIAGNOSTIC (OBD) SYSTEM"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-625, "ON BOARD DIAGNOSTIC (OBD) SYSTEM"</u> [QG18DE (Calif. CA Model)].

 Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.
 For description and how to disconnect, refer to <u>PG-50, "HARNESS CONNECTOR (SLIDE-LOCKING</u> <u>TYPE)"</u>.

Wiring Diagrams and Trouble Diagnosis

ECS004CP

When you read wiring diagrams, refer to the following:

- GI-13, "How to Read Wiring Diagrams".
- PG-2, "POWER SUPPLY ROUTING".

When you perform trouble diagnosis, refer to the following:

- GI-10, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES".
- GI-26, "How to Perform Efficient Diagnosis for an Electrical Incident".

[RE4F03B]

REPARATION		PFP:00002
pecial Service Tools e actual shapes of Kent-Moore tools ma	w differ from those of special service to	ECS004CQ
Tool number (Kent-Moore No.) Tool name		Description
(J34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge 2 (J34301-2) Hoses 3 (J34298) Adapter		Measuring line pressure
4 (J34282) Adapter 5 (790-301-1230-A) 50° Adapter 6 (J34301-15) Square socket		
(V31103000 J38982) Drift	ablo	Installing differential oil seal (Use with ST35325000.) a: 59 mm (2.32 in) dia. b: 49 mm (1.93 in) dia.
	NT105	
ST35325000 (—) Drift	a cto	Installing differential oil seal (Use with KV31103000.) a: 215 mm (8.46 in) b: 25 mm (0.98 in) dia. c: M12 x 1.5P
KV38107700 (J39027) Preload adapter	NT417	 Measuring turning torque of final drive assembly Measuring clearance between side gear and differential case with washer Selecting differential side bearing adjusting shim
KV31103200 (J34285-A and J34285-87) Clutch spring compressor	NT087	Removing and installing clutch return spring a: 320 mm (12.60 in) b: 174 mm (6.85 in)

[RE4F03B]

Tool number		
(Kent-Moore No.) Tool name		Description
ST23540000 (J25689-A) Pin punch	a	Removing and installing parking rod plate, manual plate and differential pinion mate shaft retaining pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia.
KV32101000 (J25689-A) Pin punch	A A A A A A A A A A A A A A A A A A A	Installing throttle lever and manual shaft re- taining pins a: 4 mm (0.16 in) dia.
ST25710000 (—) Pin punch	NT410	Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia.
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	NT410	Removing differential side bearing inner race a: 39 mm (1.54 in) dia. b: 29.5 mm (1.161 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 120 mm (4.72 in)
KV381054S0 (J34286) Puller	a NT414	 Removing idler gear bearing outer race Removing differential side oil seals Removing differential side bearing outer race Removing needle bearing from bearing retainer a: 250 mm (9.84 in) b: 160 mm (6.30 in)
ST27180001 (J25726-B) Puller	b c NT424	• Removing idler gear a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P
ST30031000 (J22912-O1) Puller	A B B NT411	Removing reduction gear bearing inner race a: 90 mm (3.54 in) dia. b: 50 mm (1.97 in) dia.

AT-14

[RE4F03B]

Tool number (Kent-Moore No.) Tool name		Description
ST35272000 (J26092) Drift	a b b	 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 72 mm (2.83 in) dia. b: 35.5 mm (1.398 in) dia.
ST37830000 (—) Drift	NT426	Installing idler gear bearing outer race a: 62 mm (2.44 in) dia. b: 39 mm (1.54 in) dia.
ST35321000 (—) Drift	NT427	Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
ST30633000 (—) Drift	NT073	Installing differential side bearing outer race a: 67 mm (2.64 in) dia. b: 49 mm (1.93 in) dia.
ST35271000 (J26091) Drift	NT073	 Installing idler gear a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia.
ST33400001 (J26082) Drift	NT115	 Installing oil pump housing oil seal a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia.
KV38105710 (—)	NT115	Measuring clearance between side gear and differential case
	NT087	

[RE4F03B]

Commercial Service Tools

ECS004CR

Tool name		Description
Puller		 Removing idler gear bearing inner race Removing and installing band servo pistor snap ring
Drift	a COST	Removing idler gear bearing inner race a: 34 mm (1.34 in) dia.
Drift	NT109	Installing differential left side bearing a: 86 mm (3.39 in) dia. b: 80 mm (3.15 in) dia.
Drift	a b l l l l l l l l l l l l l l l l l l	Installing differential right side bearing a: 46 mm (1.81 in) dia. b: 40 mm (1.57 in) dia.

[RE4F03B]







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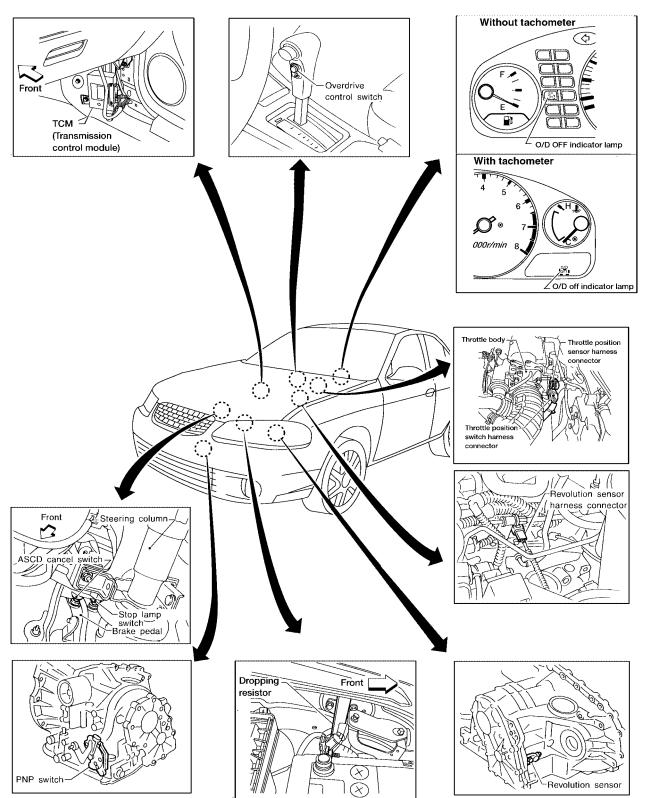
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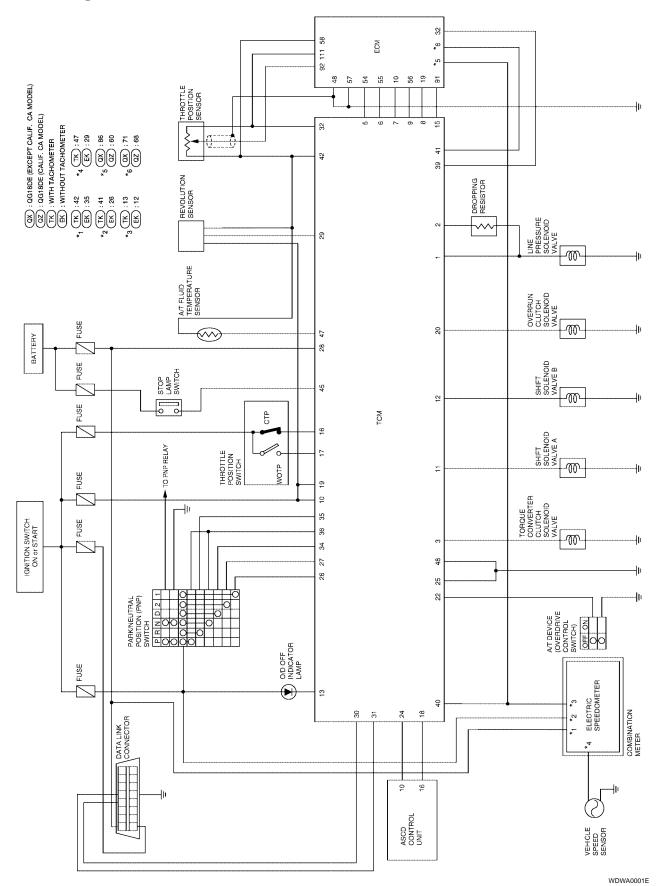
ECS004CS



Circuit Diagram

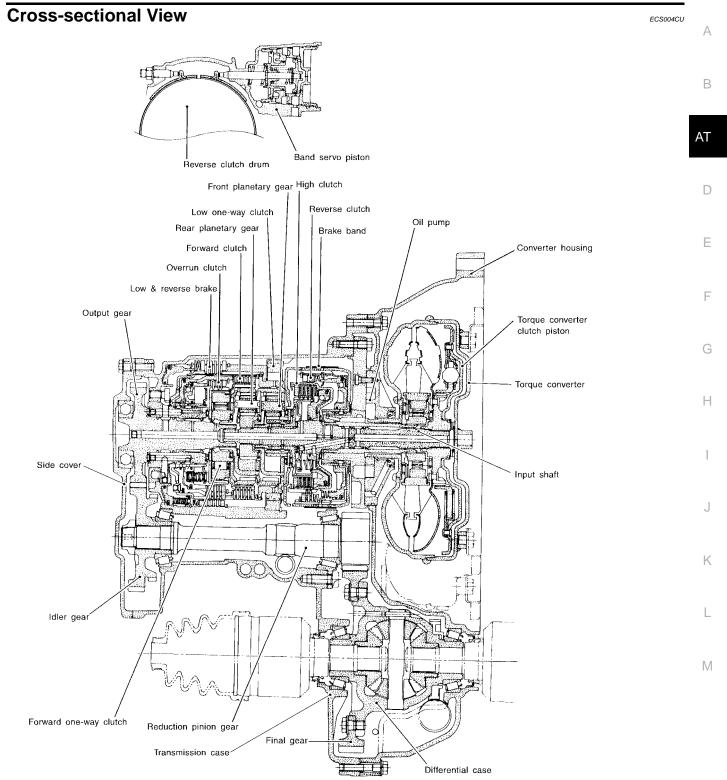
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[RE4F03B]



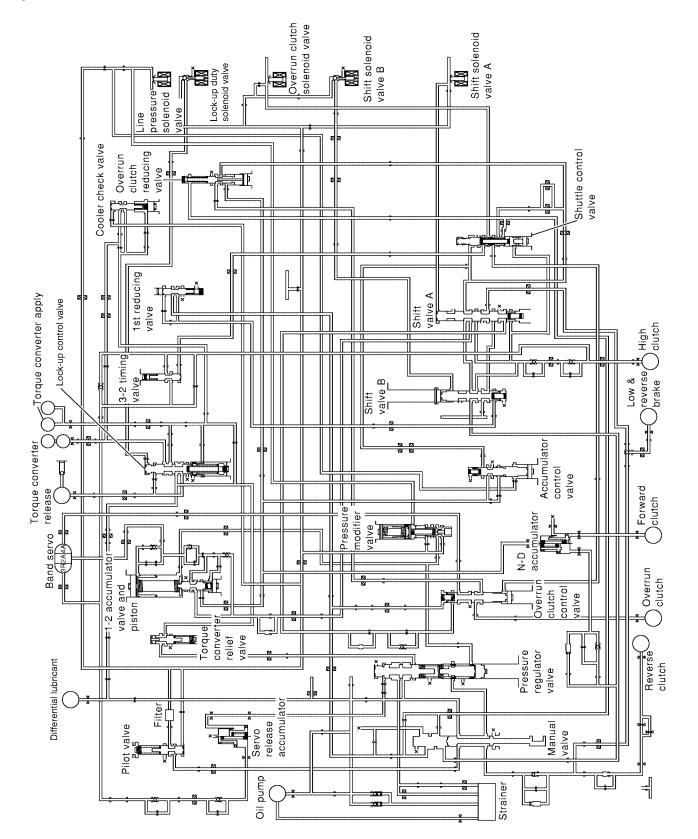
AT-18

[RE4F03B]



SAT842J

Hydraulic Control Circuit

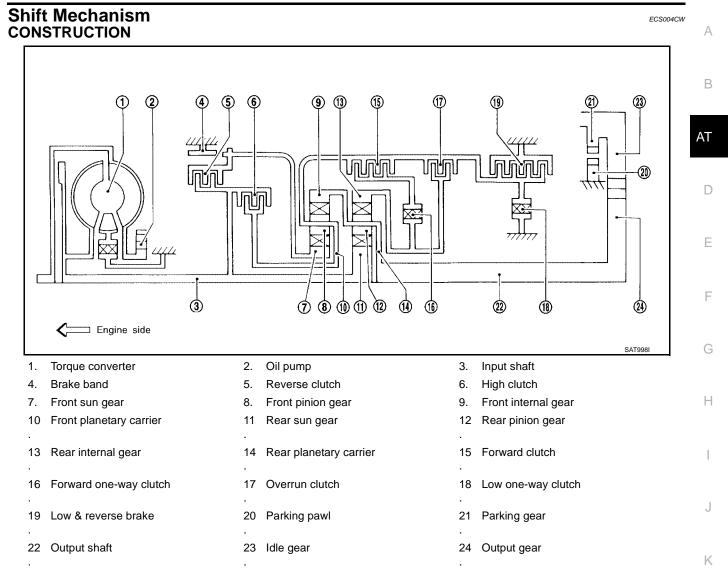


WAT408

[RE4F03B]

ECS004CV

[RE4F03B]



FUNCTION OF CLUTCH AND BRAKE

Clutch and brake components	Abbr.	Function			
5 Reverse clutch	R/C	To transmit input power to front sun gear 7.			
6 High clutch	H/C	To transmit input power to front planetary carrier 10 .			
15 Forward clutch	F/C	To connect front planetary carrier 10 with forward one-way clutch 16 .			
17 Overrun clutch	O/C	To connect front planetary carrier 10 with rear internal gear 13 .			
4 Brake band	B/B	To lock front sun gear 7.			
16 Forward one-way clutch	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.			
18 Low one-way clutch	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.			
19 Low & reverse brake	L & R/B	To lock front planetary carrier 10 .			

CLUTCH AND BAND CHART

		_		For-	Over-		Band serve	C	Forward	Low	Low &		
	hift iition	Reverse clutch 5	High clutch 6	ward clutch 15	run clutch 17	2nd apply	3rd release	4th apply	one-way clutch 16	one- way clutch 18	reverse brake 19	Lock- up	Remarks
I	Ρ												PARK POSITION
I	R	0									0		REVERSE POSITION
I	N												NEUTRAL POSITION
	1st			0	*1D				В	В			
D* 4	2n d			0	*1A	0			В				Automatic shift
4	3rd		0	0	*1A	*2C	С		В			*50	$1 \Leftrightarrow 2 \Leftrightarrow 3 \Leftrightarrow$
	4th		0	С		*3C	С	0				0	
	1st			0	D				В	В			Automatic
2	2n d			0	А	0			В				shift 1 ⇔ 2
	1st			0	0				В		0		Locks (held
1	2n d			Ο	0	0			В				stationary) in 1st speed $1 \leftarrow 2$

• *1: Operates when overdrive control switch is set in "OFF" position.

• *2: Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

• *3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

• *4: A/T will not shift to 4th when overdrive control switch is set in "OFF" position.

• *5: Operates when overdrive control switch is "OFF".

• O : Operates.

• A: Operates when throttle opening is less than 3/16, activating engine brake.

• B: Operates during "progressive" acceleration.

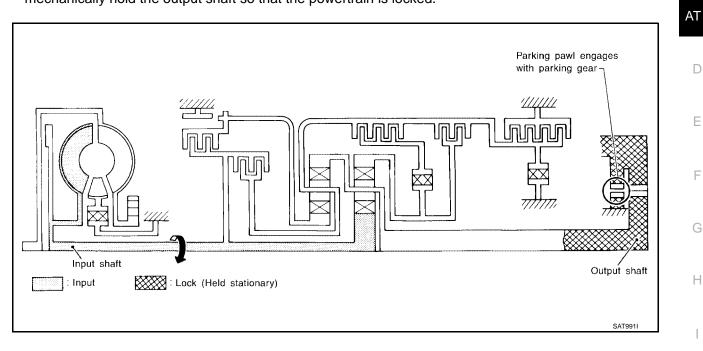
• C: Operates but does not affect power transmission.

• D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

POWER TRANSMISSION "N" and "P" Positions

"N" position Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.

"P" position Similar to the "N" position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.



В

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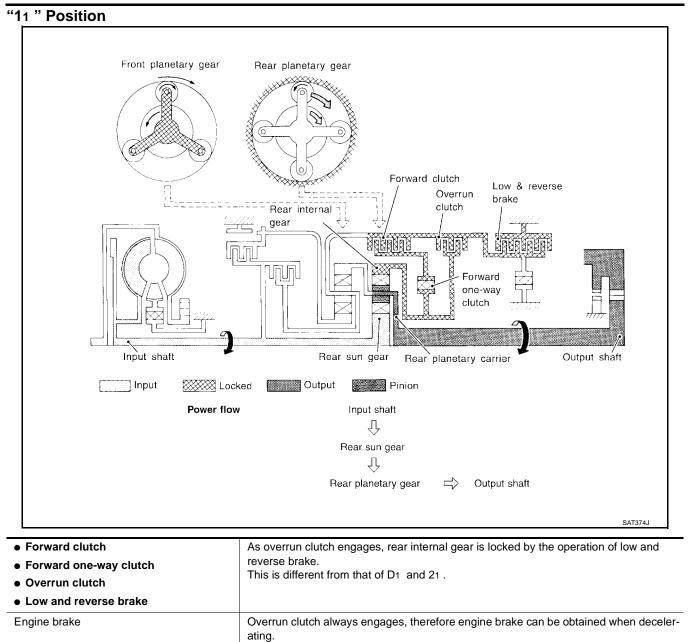
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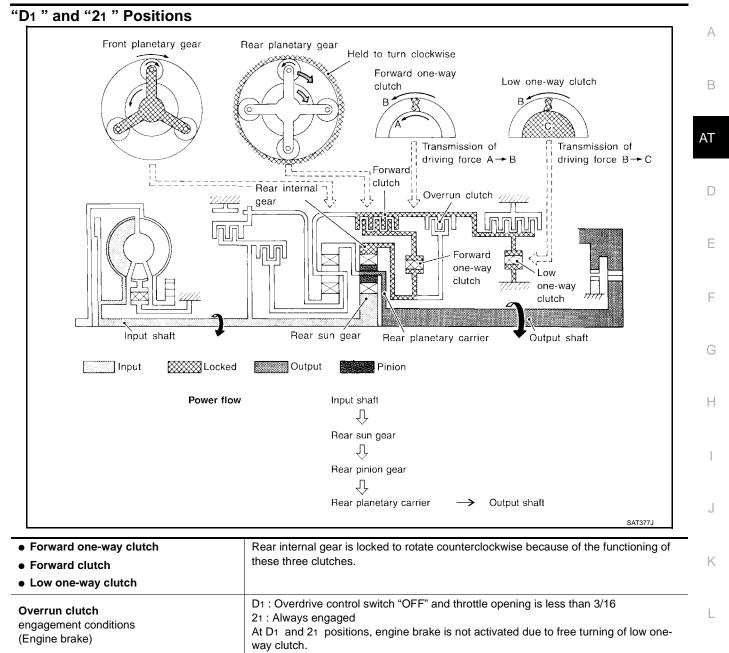
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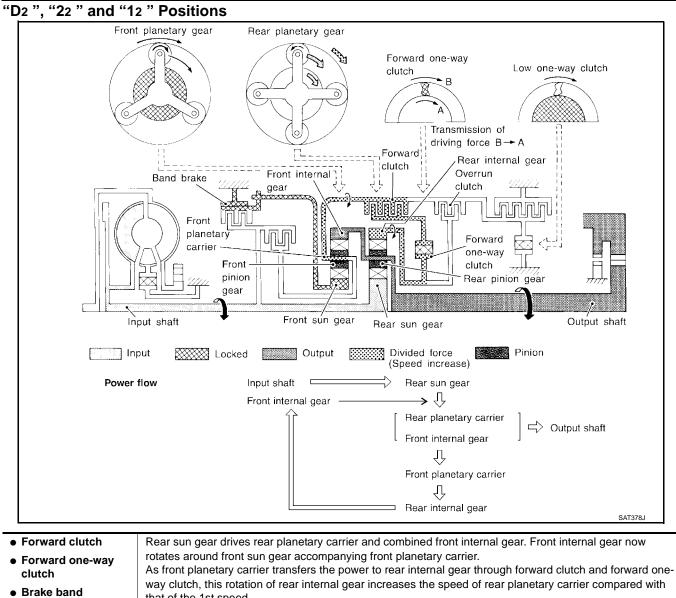
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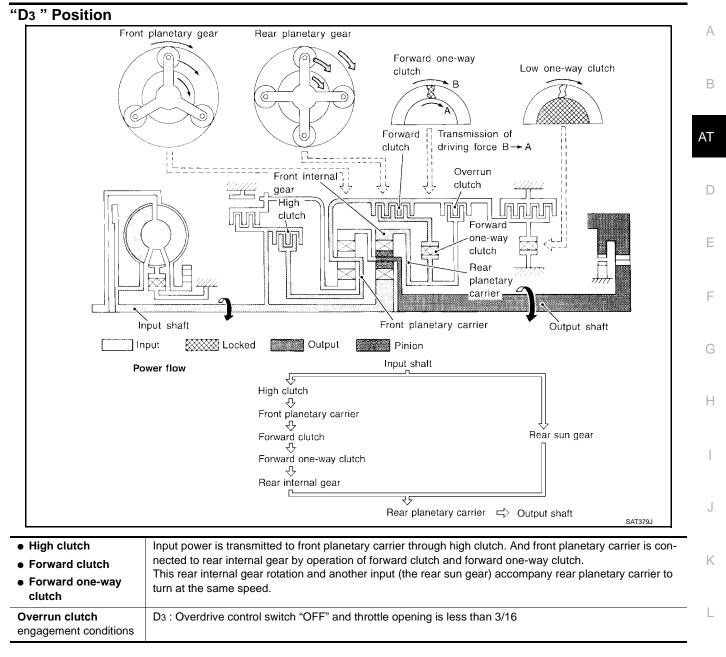
[RE4F03B]

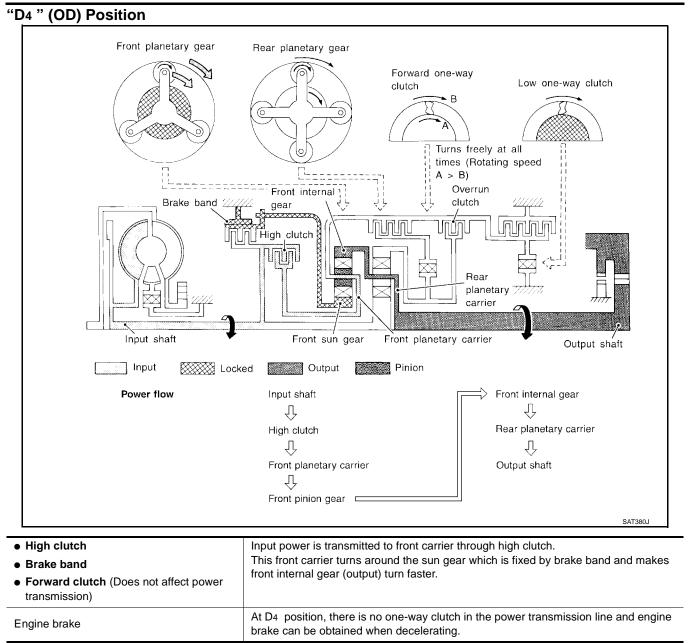




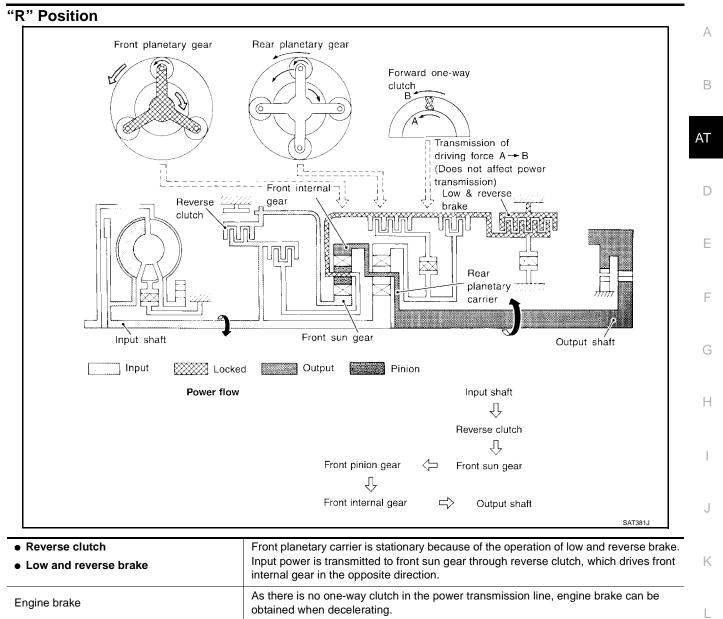
	that of the 1st speed.
Overrun clutch	D2 : Overdrive control switch "OFF" and throttle opening is less than 3/16
engagement conditions	22 and 12 : Always engaged

[RE4F03B]





[RE4F03B]



Μ

[RE4F03B]

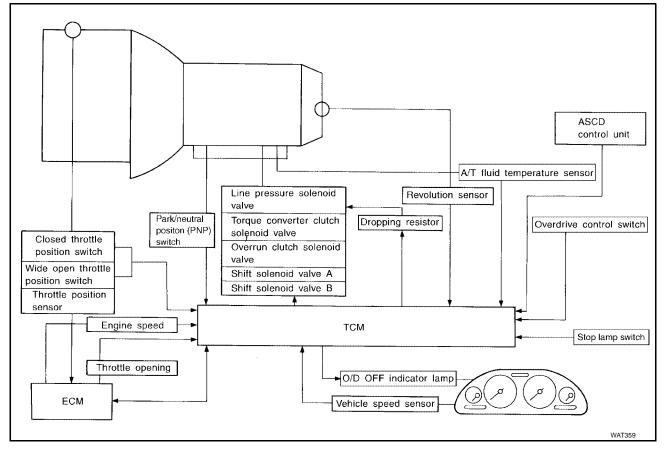
Control System OUTLINE

ECS004CX

The automatic transaxle senses vehicle operating conditions through various switches and sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SWITCHES & SENSORS	ТСМ	ACTUATORS
PNP switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control Duet-EA control	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp

CONTROL SYSTEM



А

В

TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

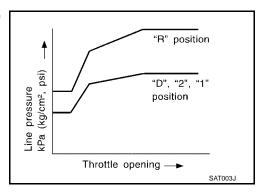
	Sensors, switches and solenoid valves	Function
Input	PNP switch	Detects select lever position and sends a signal to TCM.
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.
	Engine speed signal	From ECM.
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	Overdrive control switch	Sends a signal, which prohibits a shift to "D4 " (overdrive) position, to the TCM.
	ASCD control unit	Sends the cruise signal and "D4 " (overdrive) cancellation signal from ASCD control unit to TCM.
	Stop lamp switch	Releases lock-up system when depressing pedal in lock-up condition.
Output	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in rela- tion to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.

Control Mechanism LINE PRESSURE CONTROL

TCM has various line pressure control characteristics to match the driving conditions. An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics. Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.

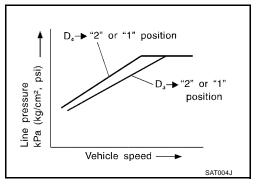


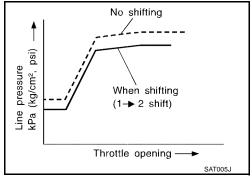
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Back-up Control (Engine brake)

If the selector lever is shifted to "2" position while driving in D4 $\,$ (OD) or D₃, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



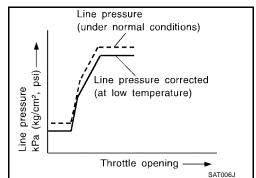


During Shift Change

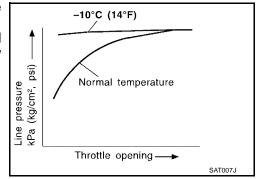
The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

- Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch
 engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize
 shifting quality.
- The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



 Line pressure is increased to a maximum, irrespective of the throttle opening, when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

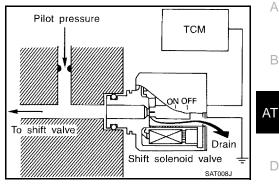
AT-32

[RE4F03B]

Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

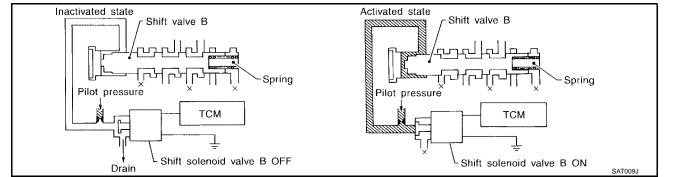
The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.



Relation Between Shift Solenoid Valves A and B and Gear Positions

Shift solenoid valve	Gear position					
Shint Solehold Valve	D1 , 21 , 11	D2 , 22 , 12	D3	D4 (OD)	N-P	
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	

Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the torque converter clutch piston.

Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF	
Selector lever	"D" position		
Gear position	D4	D3	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 40°C (104°F)		

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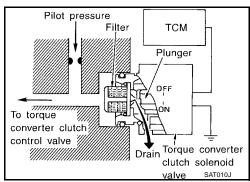
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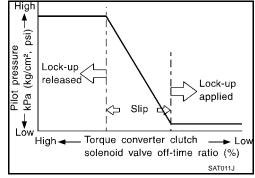
Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the "OFF" period, and opens the circuit during the "ON" period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

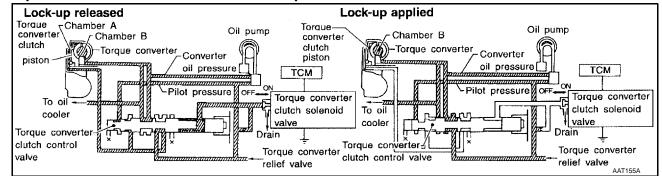


The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock. OFF-time INCREASING

Amount of drain DECREASING



Torque Converter Clutch Control Valve Operation



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions А D position 2 position 1 position 16/16 D1 4 D2 4 Throttle opening . opening Throttle opening Throttle -́ D₃ D2 🗲 D4 2. 🗲 - 2. - 1. Da ◀ AT 3/16 0 Vehicle speed -----Vehicle speed -----Vehicle speed — Overrun clutch Overrùn clutch Overrun clutch engages engages engages SAT014J Selector lever position Gear position Throttle opening "D" position D1, D2, D3 gear position Е Less than 3/16 "2" position 21, 22 gear position

11, 12 gear position

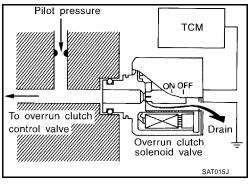
Overrun Clutch Solenoid Valve Control

"1" position

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

During the solenoid valve "ON", pilot pressure is applied to the end face of the overrun clutch control valve.



At any position

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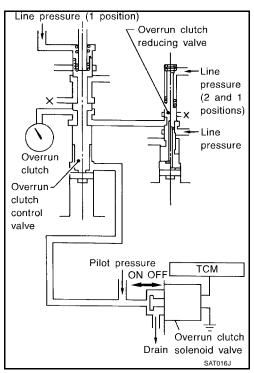
[RE4F03B]

Overrun Clutch Control Valve Operation

When the solenoid valve is "ON", pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is "OFF", pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.



Control Valve FUNCTION OF CONTROL VALVES

ECS004CZ

Valve name	Function		
Pressure regulator valve, plug and sleeve	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving condi- tions.		
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modi- fier pressure (signal pressure) which controls optimum line pressure for all driving conditions.		
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mecha- nism, overrun clutch, shift timing.		
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.		
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.		
Shift valve A	Simultaneously switches four oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.		
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.		
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D4 . (Interlocking occurs if the overrun clutch engages during D4 .)		
1st reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the "1" position 12 to 11.		
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.		
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.		
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.		
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.		
3-2 timing valve	Switches oil pressure with 3-2 timing valve according to throttle opening.		
Shuttle control valve	Reduces shock when down-shifting from 3rd to 2nd and regulates overrun clutch.		
Cooler check valve	Regulates oil pressure which causes lock-up when driving at low speeds.		

AT-37

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination В with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-42, "SELF-DIAGNOSTIC RESULT TEST MODE" .

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL		
items	One trip detection	Two trip detection	
Shift solenoid valve A — DTC: P0750	X		
Shift solenoid valve B — DTC: P0755	X		
Throttle position sensor or switch — DTC: P1705	X		
Except above		Х	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC) HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

(with CONSULT-II or (GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. How-. ever, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

PFP:00000

[RE4F03B]

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ECS004D1

ECS004D2

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[RE4F03B]

SELECT SYSTEM
A/T
ENGINE
SAT014K

SELF-DIAG RESULTS DTC RESULTS TIME PNP SW/CIRC 0 [P0705] 0 SAT015K

 SELF-DIAG RESULTS

 DTC RESULTS

 DTC RESULTS
 TIME

 PNP SW/CIRC
 1 t

 [P0705]
 1 t

 SAT016K
 SAT016K

If the DTC is being detected currently, the time data will be "0".

If a 1st trip DTC is stored in the ECM, the time data will be "1t".

A sample of CONSULT-II display for DTC and 1st trip DTC is shown.

DTC or 1st trip DTC of a malfunction is displayed in SELF DIAGNO-

SIS mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to <u>EC-64</u>, "<u>FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA</u>" [QG18DE (Except Calif. CA Model)] or <u>EC-629</u>, "<u>FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA</u>" (Calif. CA Model)].

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

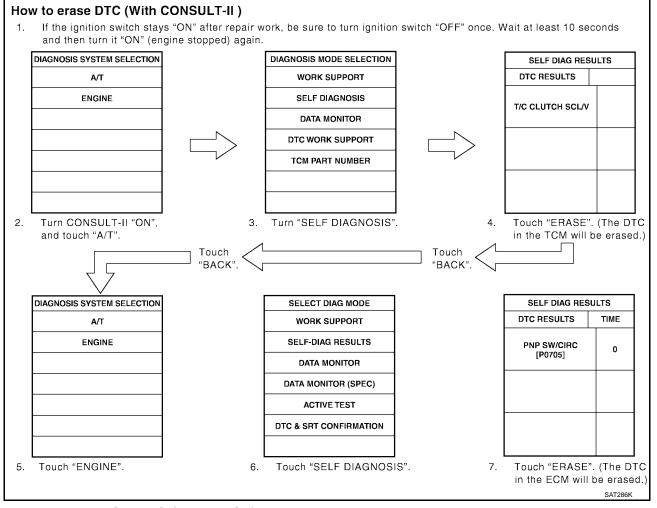
Priority	Items			
1	Freeze frame dataMisfire — DTC: P0300 - P0304Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175			
2	Except the above items (Includes A/T related items)			
3	1st trip freeze frame da	ata		

[RE4F03B]

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.	A
HOW TO ERASE DTC	
The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as follows.	В
• If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.	
• When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.	AT
The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to <u>EC-73</u> , "HOW TO ERASE EMISSION-RELATED DIAGNOSTIC INFOR- <u>MATION</u> " [QG18DE (Except Calif. CA Model)] or <u>EC-637</u> , "HOW TO ERASE EMISSION-RELATED DIAG- <u>NOSTIC INFORMATION</u> " [QG18DE (Calif. CA Model)].	D
Diagnostic trouble codes (DTC)	
 1st trip diagnostic trouble codes (1st trip DTC) 	E
Freeze frame data	
1st trip freeze frame data	F
 System readiness test (SRT) codes 	1
Test values	
HOW TO ERASE DTC (WITH CONSULT-II)	G
• If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.	
1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 10 seconds and then turn it "ON" (engine stopped) again.	Н
2. Turn CONSULT-II "ON" and touch "A/T".	
3. Touch "SELF DIAGNOSIS".	1
4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.	
5. Touch "ENGINE".	
6. Touch "SELF DIAGNOSIS".	J
7. Touch "ERASE". (The DTC in the ECM will be erased.)	
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[RE4F03B]



B HOW TO ERASE DTC (WITH GST)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- Perform "OBD-II Self-diagnostic Procedure (No Tools)". Refer to <u>AT-50, "OBD-II Self-diagnostic Proce-dure (No Tools)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- Select Mode 4 with Generic Scan Tool (GST). For details, refer to <u>EC-74, "How to Erase DTC (With GST)"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-638, "How to Erase DTC (With GST)"</u> [QG18DE (Calif. CA Model)].

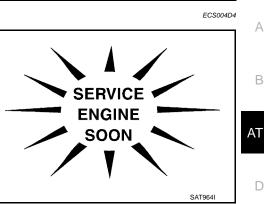
B HOW TO ERASE DTC (NO TOOLS)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- Perform "TCM Self-diagnostic Procedure (No Tools)". Refer to <u>AT-50, "TCM Self-diagnostic Procedure</u> (<u>No Tools</u>)". (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

Malfunction Indicator Lamp (MIL)

- 1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
 - If the malfunction indicator lamp does not light up, refer to <u>DI-24, "WARNING LAMPS"</u>.

(Or see MIL & CONSULT-II in EC section. Refer to <u>EC-75</u>, <u>"Malfunction Indicator Lamp (MIL)"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-639</u>, <u>"Malfunction Indicator Lamp (MIL)"</u> [QG18DE (Calif. CA Model)], and <u>EC-122</u>, <u>"CONSULT-II</u> <u>Function"</u> (Except Calif. CA Model)] or <u>EC-686</u>, <u>"CONSULT-II</u> <u>Function"</u> [QG18DE (Calif. CA Model)].



 When the engine is started, the malfunction indicator lamp should go off.
 If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-61, "Emission-related Diagnostic Information" [QG18DE (Except Calif. CA

Model)] or EC-626, "Emission-related Diagnostic Information" [QG18DE (Calif. CA Model)].

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (<u>AT-41, "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)"</u>), place check marks for results on the "DIAGNOSTIC WORKSHEET", (<u>AT-57, "DIAGNOSTIC WORKSHEET"</u>). Reference pages are provided following the items.

NOTICE:

1. The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).

Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

- 2. Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4. Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to <u>AT-111, "TROUBLE DIAGNOSIS FOR POWER</u> <u>SUPPLY"</u>. If result is NG, refer to <u>PG-2, "POWER SUPPLY</u> <u>ROUTING"</u>.

SELECT SYSTEM	
A/T	
ENGINE	
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[RE4F03B]

SAT987J

2. Touch "SELF DIAG RESULTS". Display shows malfunction experienced since the last erasing operation. CONSULT-II performs "REAL TIME DIAG". Also, any malfunction detected while in this mode will be displayed at real time.

SELF-DIAGNOSTIC RESULT TEST MODE

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CC DIAGNOSIS" test mc "A/T"		Malfunction is detected when	Available by O/D OFF	Available by malfunc tion indicator lamp *2 "ENGINE" on CON- SULT-II or GST	
PNP switch circuit		• TCM does not receive the correct			
—	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	—	P0705	
Revolution sensor		• TCM does not receive the proper			
VHCL SPEED SEN·A/T	VEH SPD SEN/CIR AT	voltage signal from the sensor.	Х	P0720	
Vehicle speed sensor	r (Meter)	• TCM does not receive the proper			
VHCL SPEED SEN·MTR	_	voltage signal from the sensor.	Х	_	
A/T 1st gear function		• A/T cannot be shifted to the 1st			
_	A/T 1ST GR FNCTN	gear position even if electrical cir- cuit is good.	_	P0731*1	
A/T 2nd gear function		• A/T cannot be shifted to the 2nd		Dozosta	
_	A/T 2ND GR FNCTN	gear position even if electrical cir- cuit is good.	_	P0732*1	
A/T 3rd gear function	l	• A/T cannot be shifted to the 3rd			
_	A/T 3RD GR FNCTN	gear position even if electrical cir- cuit is good.	—	P0733*1	
A/T 4th gear function		• A/T cannot be shifted to the 4th			
—	A/T 4TH GR FNCTN	gear position even if electrical cir- cuit is good.		P0734*1	
A/T TCC S/V function	lock-up)	• A/T cannot perform lock-up even if			
_	A/T TCC S/V FNCTN	electrical circuit is good.	—	P0744*1	
Shift solenoid valve A	A	• TCM detects an improper voltage			
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	Х	P0750	
Shift solenoid valve E	3	• TCM detects an improper voltage			
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	Х	P0755	
Overrun clutch solenoid valve		• TCM detects an improper voltage			
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	Х	P1760	
T/C clutch solenoid v	alve	• TCM detects an improper voltage			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	Х	P0740	

[RE4F03B]

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CO DIAGNOSIS" test mo		Malfunction is detected when	Available by O/D OFF	Service Engine Soon Available by malfunc-	A
"A/T"	"ENGINE"		indicator lamp or "A/T" on CONSULT-II	tion indicator lamp *2, "ENGINE" on CON- SULT-II or GST	В
Line pressure solenoi	d valve	• TCM detects an improper voltage			
LINE PRESSURE S/ V	L/PRESS SOL/CIRC	drop when it tries to operate the solenoid valve.	Х	P0745	AT
Throttle position sens switch	or, Throttle position	• TCM receives an excessively low or high voltage from the sensor.	X	P1705	D
THROTTLE POSI SEN	TP SEN/CIRC A/T		~	1 1705	Е
Engine speed signal		• TCM does not receive the proper	x	P0725	
ENGINE SPEED SIG		voltage signal from the ECM.	~	F 07 23	
A/T fluid temperature	sensor	• TCM receives an excessively low			F
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor. X		P0710	
TCM (RAM)	<u> </u>	• TCM memory (RAM) is malfunc-			G
CONTROL UNIT (RAM)	_	tioning.	tioning.		
TCM (ROM)		• TCM memory (ROM) is malfunc-			Н
CONTROL UNIT (ROM)	_	tioning.	—	_	
TCM (EEP ROM)		• TCM memory (EEP ROM) is mal-			
CONT UNIT (EEP ROM)	_	functioning.	—	_	
Initial start		• This is not a malfunction message			J
INITIAL START	_	(Whenever shutting off a power supply to the TCM, this message appears on the screen.)	х	_	K
No failure (NO SELF DIAGNOS CATED FURTHER TE REQUIRED**)		 No failure has been detected. 	X	X	L

X: Applicable

-: Not applicable

*1: These malfunctions cannot be displayed by MIL

M

*2: Refer to EC-75, "Malfunction Indicator Lamp (MIL)" [QG18DE (Except Calif. CA Model)] or EC-639, "Malfunction Indicator Lamp (MIL)" [QG18DE (Calif. CA Model)].

DATA MONITOR MODE (A/T)

		Monit	or item		
Item	Display	TCM input sig- nals	Main sig- nals	Description	Remarks
Vehicle speed sensor 1 (A/ T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	х		 Vehicle speed computed from signal of revolution sensor is displayed. 	When racing engine in "N" or "P" position with vehicle stationary, CONSULT-II data may not indicate 0 km/ h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	х	_	 Vehicle speed computed from signal of vehicle speed sensor is dis- played. 	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is sta- tionary.
Throttle position sensor	THRTL POS SEN [V]	х	_	 Throttle position sensor signal voltage is dis- played. 	
A/T fluid temperature sen- sor	FLUID TEMP SE [V]	x		 A/T fluid temperature sensor signal voltage is displayed. 	
				 Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	х	_	 Source voltage of TCM is displayed. 	
Engine speed	ENGINE SPEED [rpm]	х	x	 Engine speed, computed from engine speed signal, is displayed. 	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	х	_	 ON/OFF state computed from signal of overdrive control SW is displayed. 	
PN position switch	PN POSI SW [ON/OFF]	Х	_	 ON/OFF state computed from signal of PN position SW is displayed. 	
R position switch	R POSITION SW [ON/OFF]	Х	_	 ON/OFF state computed from signal of R position SW is displayed. 	
D position switch	D POSITION SW [ON/OFF]	х	_	 ON/OFF state computed from signal of D position SW is displayed. 	
2 position switch	2 POSITION SW [ON/OFF]	Х	_	 ON/OFF status, com- puted from signal of 2 position SW, is displayed. 	
1 position switch	1 POSITION SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of 1 position SW, is displayed. 	
ASCD cruise signal	ASCD CRUISE [ON/OFF]	х	_	 Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state 	 This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD OD CUT [ON/OFF]	х		 Status of ASCD OD release signal is dis- played. ON OD released OFF OD not released 	 This is displayed even when no ASCD is mounted.

		Monit	or item		
ltem	Display	TCM input sig- nals	Main sig- nals	Description	Remarks
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of kick- down SW, is displayed. 	• This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/ SW [ON/OFF]	Х	_	 ON/OFF status, com- puted from signal of closed throttle position SW, is displayed. 	
Wide open throttle position switch	W/O THRL/P- SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of wide open throttle position SW, is displayed. 	
Gear position	GEAR	_	Х	 Gear position data used for computation by TCM, is displayed. 	
Selector lever position	SLCT LVR POSI	_	х	• Selector lever position data, used for computa- tion by TCM, is displayed.	• A specific value used for control is displayed if fail- safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	Х	• Vehicle speed data, used for computation by TCM, is displayed.	
Stop lamp switch	BRAKE SW [ON/OFF]	Х		 ON/OFF status are displayed. ON: Brake pedal is depressed. OFF: Brake pedal is released. 	
Throttle position	THROTTLE POSI [/8]		x	• Throttle position data, used for computation by TCM, is displayed.	 A specific value used for control is displayed if fail- safe is activated due to error.
Line pressure duty	LINE PRES DTY [%]	_	x	 Control value of line pres- sure solenoid valve, com- puted by TCM from each input signal, is displayed. 	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]		х	 Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed. 	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	х	 Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed. 	Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is dis-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	х	 Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed. 	played if solenoid circuit is shorted.

[RE4F03B]

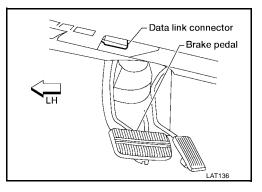
		Monit	or item		
Item	Display	TCM input sig- nals	Main sig- nals	Description	Remarks
Overrun clutch solenoid valve	OVERRUN/C S/ V [ON/OFF]	_	x	 Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played. 	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	• Control status of O/D OFF indicator lamp is dis- played.	

X: Applicable

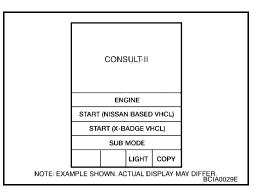
-: Not applicable

DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II to Data link connector which is located in left side lower dash panel.



- 3. Turn ignition switch "ON".
- 4. Touch "START (NISSAN BASED VHCL)".



5. Touch "A/T".

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

6.

Touch "DTC WORK SUPPORT".

6. TOUC	IT DIG WORK SUPPORT.	SELECT DIAG MODE		Δ
		SELF-DIAG RESULTS		А
		DATA MONITOR		
		DTC WORK SUPPORT		В
		TCM PART NUMBER		D
				AT
			SAT971J	
				D
7. Touc	ch select item menu (1ST, 2ND, etc.).	SELECT WORK ITEM		
		1ST GR FNCTN P0731		_
		2ND GR FNCTN P0732		E
		3RD GR FNCTN P0733		E
		4TH GRFNCTN P0734		F
		TCC S/V FNCTN P0744		
				G
			0470401/	
			SAT018K	
8. Touc	ch "START".	[Н
		1ST GR FNCTN P0731		
				I
		THIS SUPPORT FUNCTION IS FOR DTC P0731.		
		SEE THE SERVICE MANUAL ABOUT THE OPERATING CON-		1
		DITION FOR THIS DIAGNOSIS.		0
				Κ
			SAT589J	
0 Porf	orm driving test according to "DTC CONFIRMATION PRO-			
CED	DURE" in "TROUBLE DIAGNOSIS FOR DTC".	1ST GR FNCTN P0731		L
_				
		OUT OF CONDTION		
				Μ
		MONITOR		
		GEAR XXX		
		VEHICLE SPEED XXXkm/h		
		THROTTLE POSI XXX TCC S/V DUTY XXX %		
• 10	bon tosting conditions are satisfied. CONSULT-IL screen		SAT019K	
● W	hen testing conditions are satisfied, CONSULT-II screen nanges from "OUT OF CONDITION" to "TESTING".	1ST GR FNCTN P0731		
	je i i i i i i i i i i i i i i i i i i i			
		TESTING		
		MONITOR		
		GEAR XXX		
		VEHICLE SPEED XXXkm/h		
		THROTTLE POSI XXX TCC S/V DUTY XXX %		
			SAT591J	

10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

1ST GR FNCTN P0731	
STOP VEHICLE	
	SAT592J
	5A15925

 1ST GR FNCTN P0731	
NG	
NG	

11. Perform test drive to check gear shift feeling in accordance with instructions displayed.

12. Touch "YES" or "NO".

1ST GR FNCTN P0731	
DRIVE VHCL IN D RANGE SHIFTING 1+2+3+4 UNDER NORMAL ACCELERATION. DOES A/T SHFT NORMAL	
CHECK FOR PROPER SHF TIMING AND SHFT SHOCK	
	SAT594J

1ST GR FNCTN P0731	
DRIVE VHCL IN D RANGE SHIFTING 1→2→3→4 UNDER NORMAL ACCELERATION. DOES A/T SHFT NORMAL CHECK FOR PROPER SHF TIMING AND SHFT SHOCK	
	SAT595.J

13. CONSULT-II procedure ended.

If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

DTC work support item	Description	Check items (Possible cause)
1ST GR FNCTN P0731	 Following items for "A/T 1st gear function (P0731)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	 Following items for "A/T 2nd gear function (P0732)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	 Following items for "A/T 3rd gear function (P0733)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Shift solenoid valve A Each clutch Hydraulic control circuit
4TH GR FNCTN P0734	 Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit
TCC S/V FNCTN P0744	 Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit

1ST GR FNCTN P0731 ок

1ST GR FNCTN P0731 NG SAT593J

DTC WORK SUPPORT MODE

[RE4F03B]

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[RE4F03B]

DIAGNOSTIC PROCEDURE WITHOUT CONSULT-II

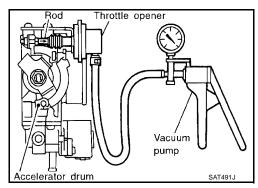
OBD-II Self-diagnostic Procedure (With GST)

Refer to <u>EC-137, "Generic Scan Tool (GST) Function"</u> [QG18DE (Except Calif. CA Model)], <u>EC-701, "Generic Scan Tool (GST)"</u> [QG18DE (Calif. CA Model)].

OBD-II Self-diagnostic Procedure (No Tools)

Refer to <u>EC-75</u>, "Malfunction Indicator Lamp (MIL)" [QG18DE (Except Calif. CA Model)] or <u>EC-639</u>, "Malfunction Indicator Lamp (MIL)" [QG18DE (Calif. CA Model)].

TCM Self-diagnostic Procedure (No Tools)



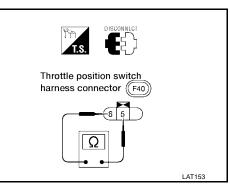
Preparation

- 1. Turn ignition switch to "OFF" position.
- 2. Connect the handy type vacuum pump to the throttle opener and apply vacuum –25.3 kPa (–190 mmHg, –7.48 inHg).
- 3. Disconnect the throttle position switch harness connector.
- 4. Turn ignition switch to "ON" position.
- 5. Check continuity of the closed throttle position switch.

Continuity should exist.

(If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)

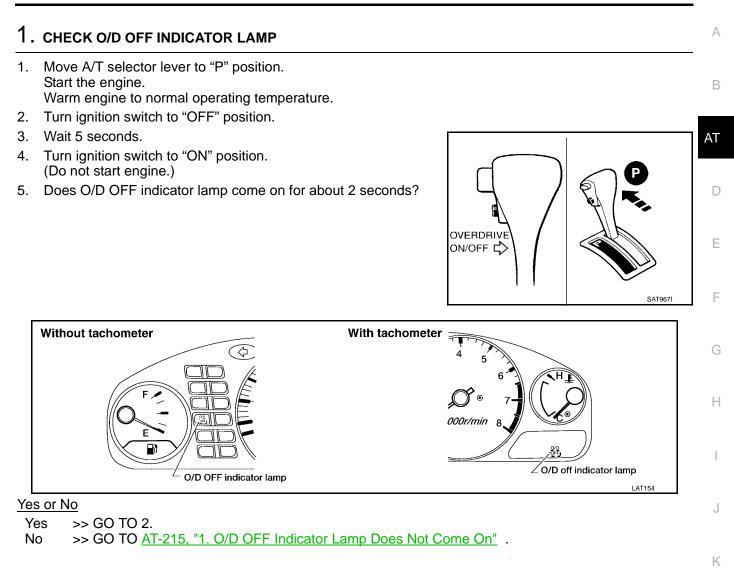
6. Go to test group 1, "CHECK O/D OFF INDICATOR LAMP".



[RE4F03B]

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2. JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to "OFF" position.
- 2. Turn ignition switch to "ACC" position.
- 3. Move A/T selector lever from "P" to "D" position.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Depress and hold overdrive control switch (the O/D OFF indicator lamp will be "ON") until directed to release the switch.

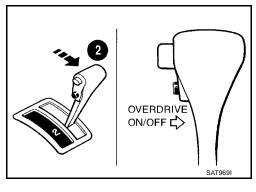
If O/D OFF indicator lamp does not come on, go to <u>AT-245, "21. TCM Self-diagnosis Does Not Activate</u> (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)".

- 6. Turn ignition switch to "OFF" position.
- 7. Turn ignition switch to "ON" position. (Do not start engine.)
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be "OFF").
- 9. Wait 2 seconds.
- 10. Move A/T selector lever to "2" position.
- 11. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON").



12. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "OFF") until directed to release the switch.

>> GO TO 3.



[RE4F03B]

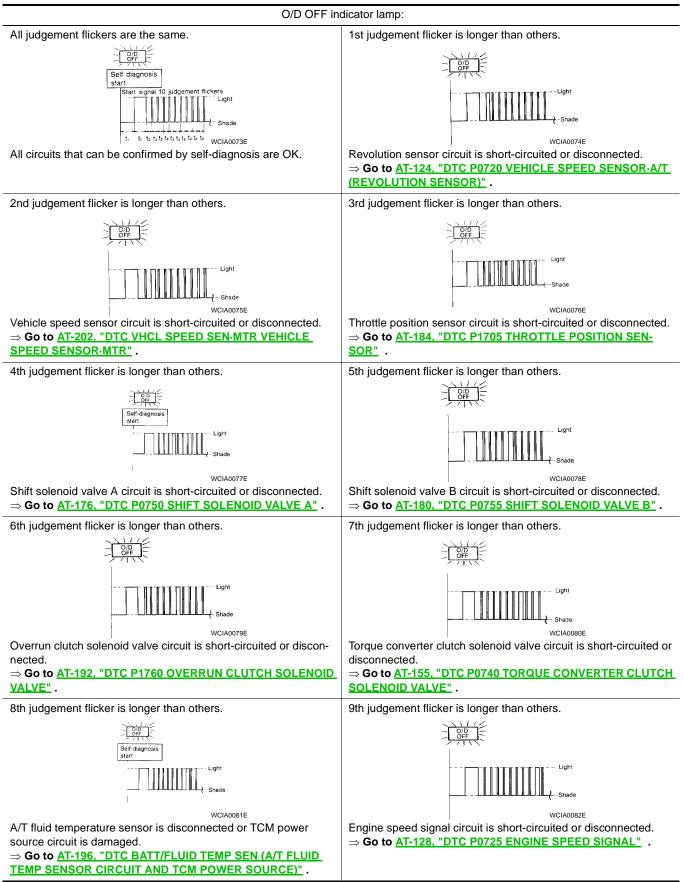
LAT154

3. JUDGEMENT PROCEDURE STEP 2 А Move A/T selector lever to "1" position. 1. 2. Release the overdrive control switch. В 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON"). 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "OFF"). Depress and hold the overdrive control switch (the O/D OFF 5. AT indicator lamp will be "ON") until directed to release the switch. D OVERDRIVE Ε SAT970 F 6. Depress accelerator pedal fully and release. 7. Release the overdrive control switch (the O/D OFF indicator Accelerator pedal lamp will begin to flash "ON" and "OFF"). >> GO TO 4. Н Depress Release SAT981F J 4. CHECK SELF-DIAGNOSIS CODE Check O/D OFF indicator lamp. Refer to AT-54, "Judgement of Self-diagnosis Code" . Κ Without tachometer With tachometer $\langle \diamondsuit$ L 000r/min Μ /O/D off indicator lamp O/D OFF indicator lamp

>> DIAGNOSIS END

AT-53

Judgement of Self-diagnosis Code



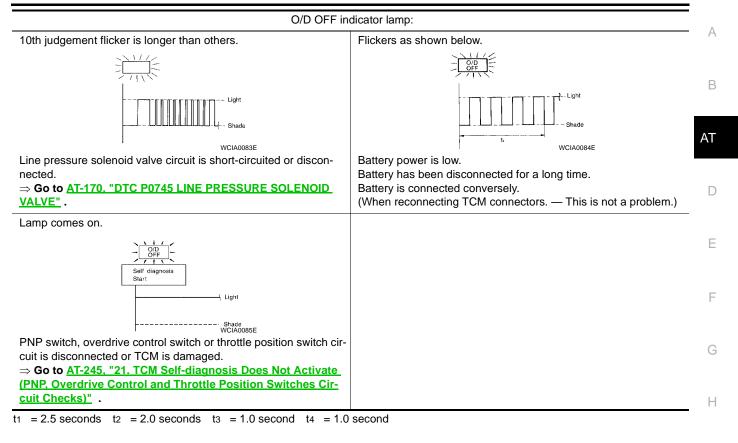
[RE4F03B]

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TROUBLE DIAGNOSIS — INTRODUCTION

Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or PNP switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

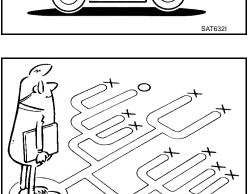
It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

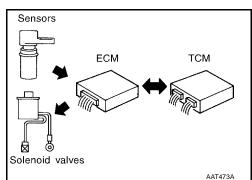
A visual check only may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-60, "Work Flow" .

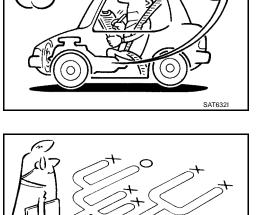
Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-58, "Diagnostic Worksheet") should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.







INFO.



CAUSE

SEF234G

PFP:00000 ECS004D6

DIAGNOSTIC WORKSHEET А Information from Customer **KEY POINTS** WHAT Vehicle & A/T model В WHEN..... Date, Frequencies WHERE..... Road conditions HOW..... Operating conditions, Symptoms AT Customer name MR/MS Model & Year VIN Trans. model Engine Mileage D Incident Date Manuf. Date In Service Date Frequency □ Continuous □ Intermittent (times a day) Symptoms □ Vehicle does not move. (□ Any position □ Particular position) Ε \Box No up-shift (\Box 1st \rightarrow 2nd \Box 2nd \rightarrow 3rd \Box 3rd \rightarrow O/D) \Box No down-shift (\Box O/D \rightarrow 3rd \Box 3rd \rightarrow 2nd \Box 2nd \rightarrow 1st) F Lockup malfunction □ Shift point too high or too low. $\label{eq:shift shock or slip} (\Box \ \mathsf{N} \to \mathsf{D} \ \Box \ \mathsf{Lockup} \ \Box \ \mathsf{Any drive position})$ Noise or vibration No kickdown Н No pattern select Others) (1 O/D OFF indicator lamp Blinks for about 8 seconds. Continuously lit Not lit Malfunction indicator lamp (MIL) Continuously lit Not lit J

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1.	🗆 Rea	d the "FAIL-SAFE" and listen to customer complaints.	<u>AT-11, "FAIL-</u> <u>SAFE"</u>		
2.		CK A/T FLUID	<u>AT-63, "A/T</u>		
		 Leakage (Follow specified procedure) Fluid condition Fluid level 	Fluid Check"		
3.	D Perf	Drm STALL TEST and LINE PRESSURE TEST.	AT-63, "Stall		
		□ Stall test — Mark possible damaged components/others.			
		Image: Construction of the second	<u>"Line Pres-</u> sure Test"		
1			AT-68 "Poor		
4.	⊔ Perfe	orm all ROAD TEST and mark required procedures. Check before engine is started.	<u>AT-68, "Road</u> <u>Test"</u> AT-70, "1.		
		SELF-DIAGNOSTIC PROCEDURE — Mark detected items.	CHECK		
		 PNP switch, AT-114, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH". A/T fluid temperature sensor, AT-119, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT". Vehicle speed sensor-A/T (Revolution sensor), AT-124, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)". Engine speed signal, AT-128, "DTC P0725 ENGINE SPEED SIGNAL". Torque converter clutch solenoid valve, . Line pressure solenoid valve, AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE". Shift solenoid valve A, AT-176, "DTC P0750 SHIFT SOLENOID VALVE A". Shift solenoid valve B, AT-180, "DTC P0755 SHIFT SOLENOID VALVE B". Throttle position sensor, AT-184, "DTC P1705 THROTTLE POSITION SENSOR". Overrun clutch solenoid valve, AT-192, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE". PNP, overdrive control and throttle position switches, AT-245, "21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)". A/T fluid temperature sensor and TCM power source, AT-196, "DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)". Vehicle speed sensor·MTR, AT-202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SENSOR·MTR". Control unit (RAM), control unit (ROM), AT-206, "DTC CONTROL UNIT (RAM), CON- TROL UNIT (ROM)". Control unit (EEP ROM), AT-208, "DTC CONTROL UNIT (EEP ROM)". Battery Others 	BEFORE ENGINE IS STARTED"		
	4-2.				
	 □ 1. O/D OFF Indicator Lamp Does Not Come On, <u>AT-215, "1. O/D OFF Indicator Lamp Does Not Come On"</u>. □ 2. Engine Cannot Be Started In "P" And "N" Position, <u>AT-217, "2. Engine Cannot Be Started In "P" and "N" Position"</u>. □ 3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed, <u>AT-218, "3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed</u>. □ 4. In "N" Position, Vehicle Moves, <u>AT-219, "4. In "N" Position, Vehicle Moves</u>]. □ 5. Large Shock. "N" → "R" Position, <u>AT-221, "5. Large Shock. "N" → "R" Position</u>]. □ 6. Vehicle Does Not Creep Backward In "R" Position, <u>AT-222, "6. Vehicle Does Not Creep Backward In "R" Position</u>]. □ 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position, <u>AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position</u>]. 		IDLE"		

AT-58

4.	4-3	Cruise test	<u>AT-73, "3.</u>	
(cont'd)	(cont'd)	Part-1	<u>CRUISE</u> <u>TEST"</u>	
		□ 8. Vehicle Cannot Be Started From D1, <u>AT-226</u> , "8. Vehicle Cannot Be Started From D1". □ 9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2, <u>AT-229</u> , "9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2". □ 10. A/T Does Not Shift: D2 → D3, <u>AT-231</u> , "10. A/T Does Not Shift: D2 → D3".	<u>AT-77,</u> "Cruise Test — Part 1"	
		 □ 11. A/T Does Not Shift: D3 →D4 , <u>AT-233, "11. A/T Does Not Shift: D3 → D4"</u>. □ 12. A/T Does Not Perform Lock-up, <u>AT-235, "12. A/T Does Not Perform Lock-up"</u>. □ 13. A/T Does Not Hold Lock-up Condition, <u>AT-236, "13. A/T Does Not Hold Lock-up Condition</u>. □ 14. Lock-up Is Not Released, <u>AT-238, "14. Lock-up Is Not Released</u>". □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3), <u>AT-239, "15. Engine</u> 		
		Speed Does Not Return To Idle (Light Braking $D4 \rightarrow D3$)".		-
		Part-2	<u>AT-80,</u> <u>"Cruise Test</u>	
		□ 16. Vehicle Does Not Start From D1 , <u>AT-240</u> , "16. Vehicle Does Not Start From D1" . □ 9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2 , <u>AT-229</u> , "9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2" .	<u>— Part 2"</u>	
		□ 10. A/T Does Not Shift: D2 →D3 , <u>AT-231, "10. A/T Does Not Shift: D2 → D3"</u> . □ 11. A/T Does Not Shift: D3 →D4 , <u>AT-233, "11. A/T Does Not Shift: D3 → D4"</u> .		
4.	4-3.	Part-3	<u>AT-82,</u>	
(cont'd)	(cont'd)	□ 17. A/T Does Not Shift: D4 \rightarrow D3 When Overdrive Control Switch "ON" \rightarrow "OFF", <u>AT-242</u> , "17.	<u>"Cruise Test</u> — Part <u>3</u> "	
		 <u>A/T Does Not Shift: D4 → D3</u>, When Overdrive Control Switch "ON" → "OFF"". I 15. Engine Speed Does Not Return To Idle (Engine Brake In D3), <u>AT-239</u>, "15. Engine Speed <u>Does Not Return To Idle (Light Braking D4 → D3)</u>". I 18. A/T Does Not Shift: D3 → 22, When Selector Lever "D" → "2" Position, <u>AT-243</u>, "18. A/T 		
		Does Not Shift: D3 → 22, When Selector Lever "D" → "2" Position". □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 → D2), <u>AT-239</u> , "15. Engine Speed Does Not Return To Idle (Light Braking D4 → D2).		
		□ 19. A/T Does Not Shift: 22 →11 , When Selector Lever "2" → "1" Position, <u>AT-244</u> , "19. A/T <u>Does Not Shift: 22 → 11</u> , <u>When Selector Lever "2" → "1" Position"</u> . □ 20. Vehicle Does Not Decelerate By Engine Brake, <u>AT-245</u> , "20. Vehicle Does Not Decelerate		
		By Engine Brake".		
		 PNP switch, <u>AT-114</u>, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH". A/T fluid temperature sensor, <u>AT-119</u>, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT". 	-	
		 Vehicle speed sensor A/T (Revolution sensor), <u>AT-124, "DTC P0720 VEHICLE SPEED</u> <u>SENSOR A/T (REVOLUTION SENSOR)</u>". Engine speed signal, <u>AT-128, "DTC P0725 ENGINE SPEED SIGNAL</u>". 		
		 Torque converter clutch solenoid valve, <u>AT-155, "DTC P0740 TORQUE CONVERTER</u> <u>CLUTCH SOLENOID VALVE"</u>. Line pressure solenoid valve, <u>AT-170, "DTC P0745 LINE PRESSURE SOLENOID</u> 		
		 VALVE". Shift solenoid valve A, <u>AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"</u>. Shift solenoid valve B, <u>AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"</u>. Throttle position sensor, <u>AT-184, "DTC P1705 THROTTLE POSITION SENSOR"</u>. Overrun clutch solenoid valve, <u>AT-192, "DTC P1760 OVERRUN CLUTCH SOLENOID</u>. 		
		VALVE". □ PNP, overdrive control and throttle position switches, <u>AT-245, "21, TCM Self-diagnosis</u> <u>Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)</u> ".		
		 A/T fluid temperature sensor and TCM power source, <u>AT-196, "DTC BATT/FLUID TEMP</u> <u>SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)"</u>. Vehicle speed sensor·MTR, <u>AT-202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED</u> <u>SENSOR·MTR"</u>. 		
		 Control unit (RAM), control unit (ROM), <u>AT-206, "DTC CONTROL UNIT (RAM), CON-TROL UNIT (ROM)"</u> Control unit (EEP ROM), <u>AT-208, "DTC CONTROL UNIT (EEP ROM)"</u> 		
		□ Battery □ Others		
5.	G For se	eff-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	<u>AT-42,</u>	
			<u>"SELF-DIAG-</u> <u>NOSTIC</u> <u>RESULT</u> <u>TEST MODE</u> "	

[RE4F03B]

6.	Perform all ROAD TEST and re-mark required procedures.	<u>AT-68, "Road</u> <u>Test"</u>
7.	Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. Refer to EC-134. "DTC & SRT CONFIRMATION MODE" [QG18DE (Except Calif. CA Model)] or EC-698. "DTC & SRT CONFIRMATION MODE" [QG18DE (Calif. CA Model)]. DTC (P0731), <u>AT-132</u> , "DTC P0731 A/T 1ST GEAR FUNCTION" . DTC (P0732), <u>AT-137</u> , "DTC P0732 A/T 2ND GEAR FUNCTION" . DTC (P0733), <u>AT-142</u> , "DTC P0733 A/T 3RD GEAR FUNCTION" . DTC (P0734), <u>AT-147</u> , "DTC P0734 A/T 4TH GEAR FUNCTION" . DTC (P0744), <u>AT-160</u> , "DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)" .	EC section
8.	 Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.) 	AT-42, "SELF-DIAG- NOSTIC RESULT TEST MODE" AT-84, "Symptom Chart"
9.	□ Erase DTC from TCM and ECM memories.	AT-39, "HOW TO ERASE DTC"

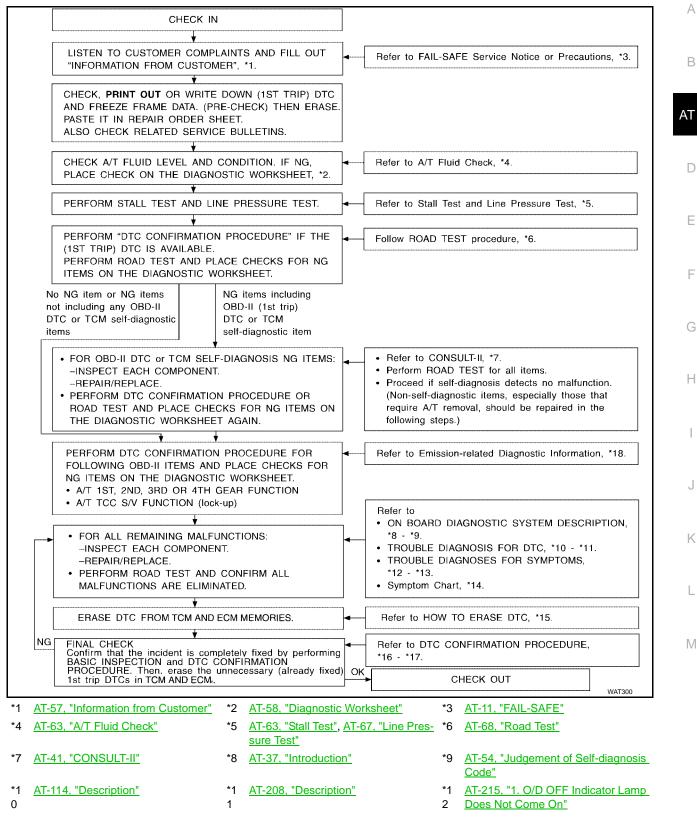
Work Flow HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

ECS004D7

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "Information from Customer" (<u>AT-57, "Information from Customer"</u>) and "Diagnostic Worksheet" (<u>AT-58, "Diagnostic Worksheet"</u>), to perform the best troubleshooting possible.

WORK FLOW CHART



[RE4F03B]

Model)] or <u>EC-626, "EMISSION-</u> <u>RELATED DIAGNOSTIC INFORMA-</u> <u>TION ITEMS"</u> [QG18DE (Calif. CA

Model)].

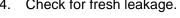
*1 AT-245, "21. TCM Self-diagnosis *1 AT-84, "Symptom Chart" *1 AT-39, "HOW TO ERASE DTC" 5 Does Not Activate (PNP, Overdrive 3 4 Control and Throttle Position Switches Circuit Checks)" *1 *1 AT-114, "DIAGNOSTIC TROUBLE *1 AT-208, "DIAGNOSTIC TROUBLE EC-61, "EMISSION-RELATED 6 <u>CODE (DTC) CONFIRMATION</u> 7 <u>CODE (DTC) CONFIRMATION</u> 8 **DIAGNOSTIC INFORMATION** PROCEDURE" PROCEDURE" ITEMS" [QG18DE (except. Calif. CA

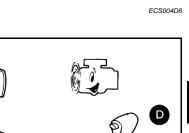
TROUBLE DIAGNOSIS — BASIC INSPECTION

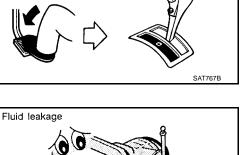
A/T Fluid Check FLUID LEAKAGE CHECK

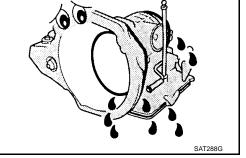
- Clean area suspected of leaking, for example, mating surface of 1. converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in "D" posi-2. tion and wait a few minutes.
- 3. Stop engine.

4. Check for fresh leakage.









FLUID CONDITION CHECK

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating



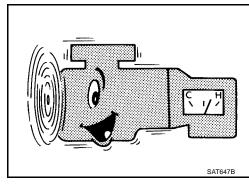
FLUID LEVEL CHECK

Refer to MA-30, "Checking A/T Fluid" .

Stall Test STALL TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating tempera- : 50 - 80°C (122 - 176°F) ture



[RE4F03B]

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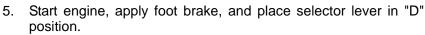
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[RE4F03B]

- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.It is good practice to mark the point of specified engine
 - rpm on indicator.



- 6. Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
 - During test, never hold throttle wide open for more than 5 seconds.

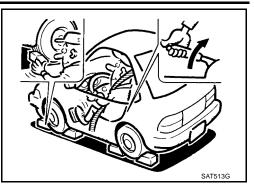
Stall revolution QG18DE

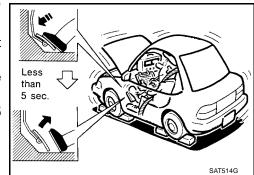
: 2,350 - 2,800 rpm

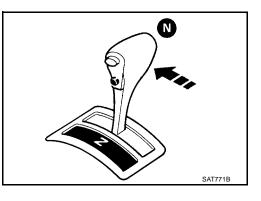
- 8. Move selector lever to "N" position.
- 9. Cool off ATF.

• Run engine at idle for at least one minute.

10. Repeat steps 5 through 9 with selector lever in "2", "1" and "R" positions.







JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations that follow.

In order to pinpoint the possible damaged components, follow the "Work Flow" shown in <u>AT-60, "Work Flow"</u>. **NOTE:**

Stall revolution is too high in "D", "2" or "1" position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears..... Low one-way clutch slippage
- Slippage occurs in the following gears:

1st through 3rd gears in "D" position and engine brake functions with overdrive control switch set to "OFF".

1st and 2nd gears in "2" position and engine brake functions with accelerator pedal released (fully closed throttle)...... Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in "1" position..... Low & reverse brake slippage
- Engine brake functions in "1" position...... Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH)..... One-way clutch seizure in torque converter housing

CAUTION:

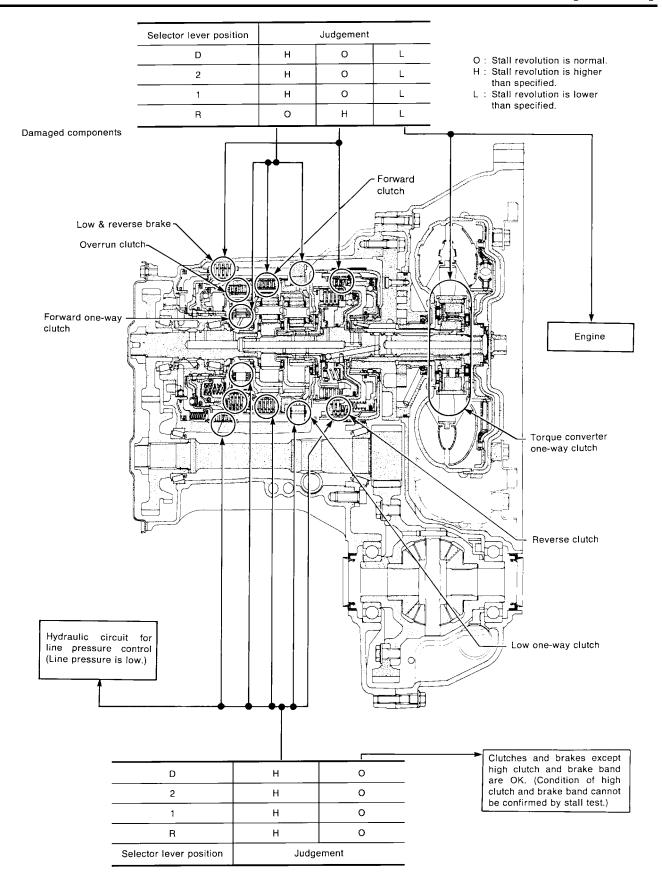
Be careful since automatic fluid temperature increases abnormally.

• Slippage occurs in 3rd and 4th gears in "D" position...... High clutch slippage

AT-64

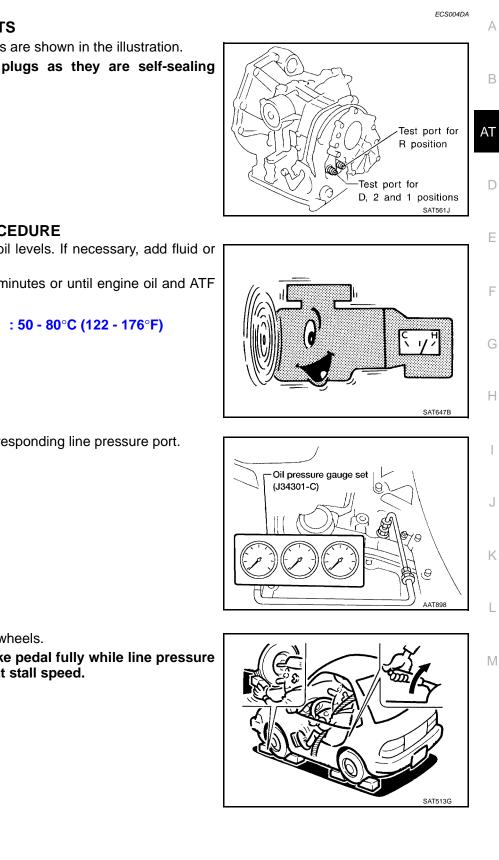
•	Slippage occurs in 2nd and 4th gear in "D" position Brake band slippage	
•	Engine brake does not function in 2nd and 3rd gears in "D" position, 2nd gear in "2" position, and 1st gear in "1" position with overdrive control switch set to "OFF".	А
Sta	Ill revolution less than specifications:	
•	Poor acceleration during starts One-way clutch seizure in torque converter	В
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[RE4F03B]



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[RE4F03B]



Line Pressure Test LINE PRESSURE TEST PORTS

Location of line pressure test ports are shown in the illustration.

Always replace pressure plugs as they are self-sealing bolts.

LINE PRESSURE TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid or oil.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating tempera- : 50 - 80°C (122 - 176°F) ture

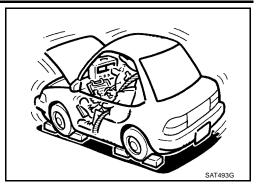
3. Install pressure gauge to corresponding line pressure port.

- 4. Set parking brake and block wheels.
 - Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

[RE4F03B]

- 5. Start engine and measure line pressure at idle and stall speed.
 - When measuring line pressure at stall speed, follow the stall test procedure.

Refer to AT-67, "Line Pressure Test" .



JUDGEMENT OF LINE PRESSURE TEST

Judgement		Suspected parts
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
At idle	Line pressure is low in particular posi- tion.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "R" and "1" positions, but Normal in "D" and "2" positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to AT-22, "CLUTCH AND BAND CHART".
	Line pressure is high.	 Maladjustment of throttle position sensor A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking

Road Test DESCRIPTION

ECS004DB

- The purpose of the test is to determine overall performance of the transmission and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle

RO	AD TEST PROCEDURE
1.	Check before engine is started.
	$\overline{\Box}$
2.	Check at idle.
•	$\overline{\Box}$
3.	Cruise test.
	SAT786A

AT-68

[RE4F03B]

- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to <u>AT-37</u>, <u>"ON BOARD DIAGNOSTIC SYSTEM</u> <u>DESCRIPTION"</u> and <u>AT-210</u>, <u>"TROUBLE DIAGNOSES FOR</u> <u>SYMPTOMS"</u>.



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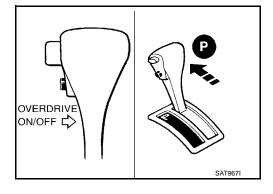
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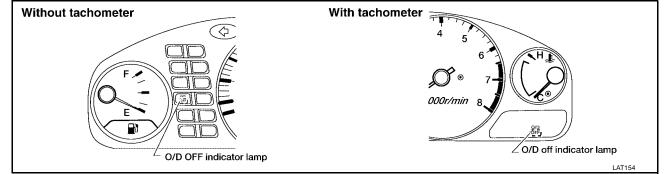
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1. CHECK BEFORE ENGINE IS STARTED

1. CHECK O/D OFF INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move A/T selector lever to "P" position.
- 3. Turn ignition switch to "OFF" position. Wait at least 5 seconds.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?



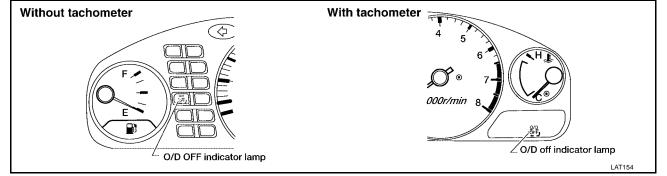


Yes or No

- Yes >> GO TO 2.
- No >> Stop ROAD TEST. Go to AT-215, "1. O/D OFF Indicator Lamp Does Not Come On".

2. CHECK O/D OFF INDICATOR LAMP

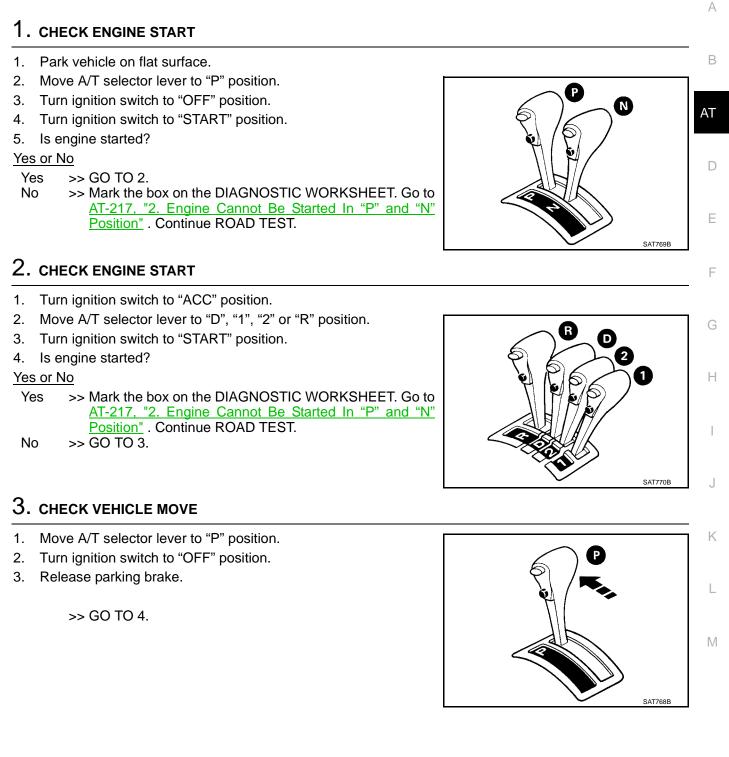
Does O/D OFF indicator lamp flicker for about 8 seconds?



Yes or No

- Yes >> Perform self-diagnosis and check NG items on the <u>AT-58</u>, "Diagnostic Worksheet". Refer to <u>AT-50</u>, "TCM Self-diagnostic Procedure (No Tools)".
- No >> 1. Turn ignition switch to "OFF" position.
 - 2. Perform self-diagnosis and note NG items. Refer to <u>AT-50</u>, "TCM Self-diagnostic Procedure (No Tools)".
 - 3. Go to AT-71, "2. CHECK AT IDLE" .

2. CHECK AT IDLE

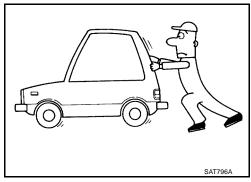


4. CHECK VEHICLE MOVE

- 1. Push vehicle forward or backward.
- 2. Does vehicle move when it is pushed forward or backward?
- 3. Apply parking brake.

Yes or No

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-218, "3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed". Continue ROAD TEST.
- No >> GO TO 5.

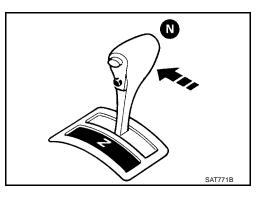


5. CHECK VEHICLE MOVE

- 1. Start engine.
- 2. Move A/T selector lever to "N" position.
- 3. Release parking brake.
- 4. Does vehicle move forward or backward?

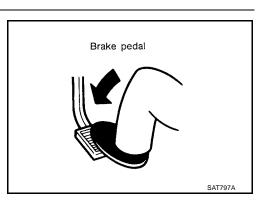
Yes or No

Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to <u>AT-219, "4. In "N" Position, Vehicle Moves"</u> . Continue ROAD TEST. No >> GO TO 6.

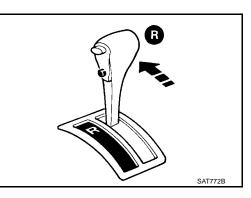


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1. Apply foot brake.



- 2. Move A/T selector lever to "R" position.
- 3. Is there large shock when changing from "N" to "R" position? Yes or No
- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to <u>AT-221, "5. Large Shock. "N" \rightarrow "R" Position" . Continue ROAD TEST.</u>
- No >> GO TO 7.

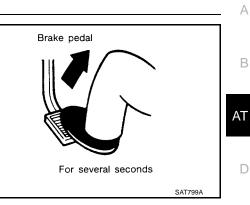


7. CHECK VEHICLE MOVE

- Release foot brake for several seconds.
- 2. Does vehicle creep backward when foot brake is released?

Yes or No

- >> GO TO 8. Yes
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-222, "6. Vehicle Does Not Creep Backward In "R" Position" . Continue ROAD TEST.

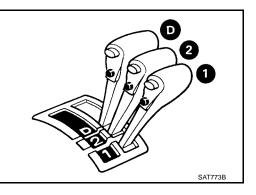


8. CHECK VEHICLE MOVE

- Move A/T selector lever to "D", "2" and "1" positions and check if 1. vehicle creeps forward.
- 2. Does vehicle creep forward in all three positions?

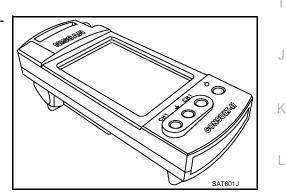
Yes or No

- >> Go to AT-73, "3. CRUISE TEST" Yes
- >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to No AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" Continue ROAD TEST.



3. CRUISE TEST

Check all items listed in Parts 1 through 3 of Diagnostic Worksheet.

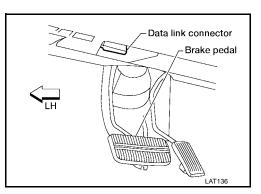


(I) With CONSULT-II

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

CONSULT-II Setting Procedure

- Turn ignition switch "OFF". 1.
- 2. Connect CONSULT-II to Data link connector which is located in left side lower dash panel.



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AT-73

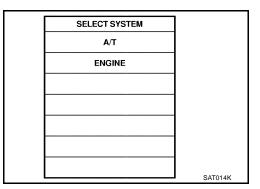
[RE4F03B]

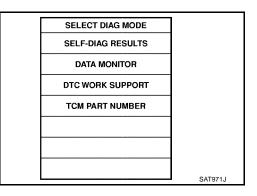
3. Turn ignition switch "ON".

5. Touch "A/T".

4. Touch "START (NISSAN BASED VHCL)".

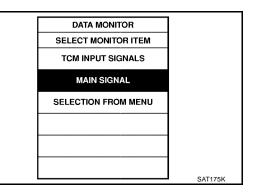
		CONS			
		EN	GINE		
	START	(NISSA	N BASEC	VHCL)	
	START (X-BADGE VHCL)				
		SUB			
NOTE: EXAMPLE SHOWN. ACTUAL DISPLAY MAY DIFFER. BCIA0029E					





6. Touch "DATA MONITOR".

- 7. Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".
- 8. See "Numerical Display", "Barchart Display" or "Line Graph Display".



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SAT974J

- Touch "SETTING" to recording condition ("AUTO TRIG" or SET RECORDING CONDITION "MANU TRIG") and touch "BACK". AUTO TRIG MANU TRIG TRIGGER POINT 0% 20% 40% 60% 80% 100% **Recording Speed** MIN MAX /64 /32 /16 /8 /4 /2 FULI SAT973J 11. When performing cruise test, touch "RECORD". DATA MONITOR MONITOR NO DTC XXX rpm ENGINE SPEED GEAR ххх SLCT LVR POSI N/P VEHICLE SPEED XXX km/h THROTTLE POSI ххх LINE PRES DTY XX% TCC S/V DUTY XX% SHIFT S/V A хх SHIFT S/V B ΧХ SAT134K DATA MONITOR Recording Data X% DTC DETECTED ENGINE SPEED XXX rpm GEAR ххх SLCT LVR POSI N/P VEHICLE SPEED XXX km/h THROTTLE POSI XXX LINE PRES DTY XX% TCC S/V DUTY XX% SHIFT S/V A хх SHIFT S/V B ΧХ SAT135K REAL-TIME DIAG ENG SPEED SIG SAT987J STORE SAVE REC SYSTEM DATA

9.

10. Touch "START".

12. After finishing cruise test part 1, touch "STOP".

13. Touch "STORE" and touch "BACK".

[RE4F03B]

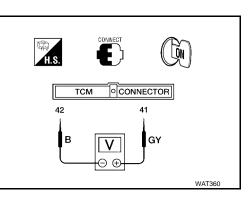
14. Touch "DISPLAY".

- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

Trigger	VHCL S/SEN A/T	VHCL S/SEN MTR	THRTL POSI SEN	
	km/h	km/h	v	
				SAT975.

Without CONSULT-II

• Throttle position sensor can be checked by voltage across terminals 41 and 42 of TCM.



Cruise Test — Part 1

1. CHECK STARTING GEAR (D1) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating tempera- : 50 - 80°C (122 - 176°F) ture

- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to "ON" position.
- 4. Move A/T selector lever to "P" position.
- 5. Start engine.

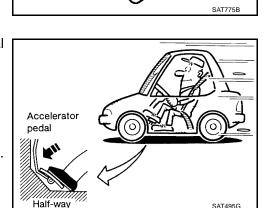
6. Move A/T selector lever to "D" position.

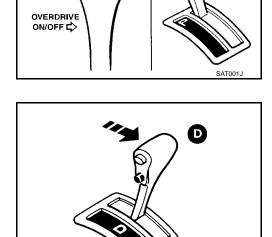
- 7. Accelerate vehicle by constantly depressing accelerator pedal halfway.
- 8. Does vehicle start from D1 ?

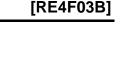
\mathbb{P} Read gear position.

Yes or No

- Yes >> GO TO 2.
- No >> Go to <u>AT-226, "8. Vehicle Cannot Be Started From D1"</u> Continue ROAD TEST.







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2. CHECK SHIFT UP (D1 TO D2)

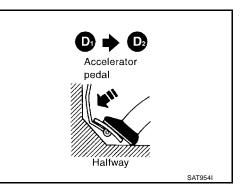
Does A/T shift from D1 to D2 at the specified speed?

0 Read gear position, throttle opening and vehicle speed.

```
Specified speed when : Refer to <u>AT-392, "Shift</u>
shifting from D1 to D2 <u>Schedule"</u>.
```

Yes or No

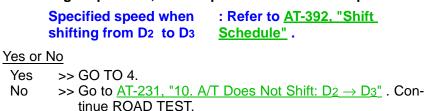
- Yes >> GO TO 3.
- No >> Go to <u>AT-229</u>, "9. <u>A/T Does Not Shift: D1 \rightarrow D2 Or Does</u> <u>Not Kickdown: D4 \rightarrow D2"</u>. Continue ROAD TEST.

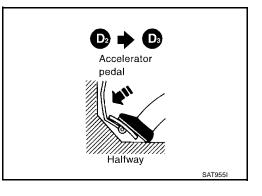


3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

B Read gear position, throttle position and vehicle speed.





4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

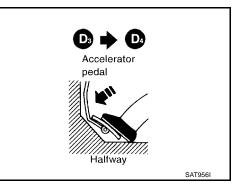
(I) Read gear position, throttle position and vehicle speed.



Yes or No

Yes >> GO TO 5.

No >> Go to <u>AT-233, "11. A/T Does Not Shift: D3 \rightarrow D4" . Continue ROAD TEST.</u>



[RE4F03B]

5. CHECK LOCK-UP (D4 TO D4 L/U)	А
Does A/T perform lock-up at the specified speed?	
Read vehicle speed, throttle position when lock-up duty beco	omes 94%.
Specified speed when : Refer to <u>AT-392, "Shift</u>	
lock-up occurs <u>Schedule"</u> .	
Yes or No	Accelerator AT
Yes >> GO TO 6. No >> Go to AT-235, "12. A/T Does Not Perform Lock-up".	
No >> Go to <u>AT-235, "12. A/T Does Not Perform Lock-up"</u> . Continue ROAD TEST.	
	Halfway E
6	
6. CHECK HOLD LOCK-UP	
Does A/T hold lock-up condition for more than 30 seconds?	F
Yes or No	
Yes >> GO TO 7.	G
No >> Go to AT-236, "13. A/T Does Not Hold Lock-up Condition"	<u>.</u>
7. CHECK SHIFT DOWN (D4 L/U TO D4)	н
1. Release accelerator pedal.	
2. Is lock-up released when accelerator pedal is released?	
Yes or No	
Yes >> GO TO 8.	Accelerator Brake pedal
No >> Go to <u>AT-238, "14. Lock-up Is Not Released"</u> . Continue ROAD TEST.	pedal
ROAD TEST.	
	К
	Released Lightly applied
	SAT958I
8. CHECK SHIFT DOWN (D4 TO D3)	L
1. Decelerate vehicle by applying foot brake lightly.	
2. Does engine speed return to idle smoothly when A/T is shifted fro	om D4 to D3 ?
Read gear position and engine speed.	
Yes or No	0 4 0
Yes >> 1. Stop vehicle.	Accelerator Brake pedal
2. Go to <u>AT-80, "Cruise Test — Part 2"</u> .	pedal
No >> Go to <u>AT-239</u> , " <u>15</u> . Engine Speed Does Not Return To	
<u>Idle (Light Braking $D_4 \rightarrow D_3$)</u> ". Continue ROAD TEST.	
	Beleased Lightly applied

Released

Lightly applied

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[RE4F03B]

Cruise Test — Part 2

1. CHECK STARTING GEAR (D1) POSITION

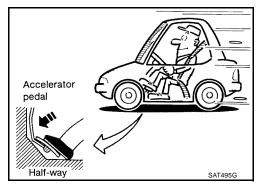
- 1. Confirm overdrive control switch is in "ON" position.
- 2. Confirm A/T selector lever is in "D" position.
- 3. Accelerate vehicle by half throttle again.
- 4. Does vehicle start from D1 ?

Read gear position.

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-240, "16. Vehicle Does Not Start From D1"</u>. Continue ROAD TEST.



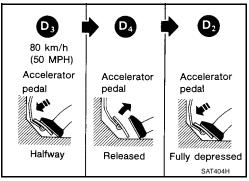
2. CHECK SHIFT UP AND SHIFT DOWN (D3 TO D4 TO D2)

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.
- 3. Does A/T shift from D4 to D2 as soon as accelerator pedal is depressed fully?

Read gear position and throttle position.

Yes or No

- Yes >> GO TO 3.
- No >> Go to AT-229, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ " . Continue ROAD TEST.

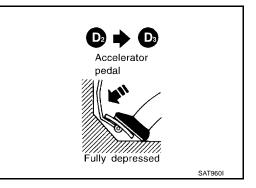


3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

Read gear position, throttle position and vehicle speed.

	Specified speed when shifting from D2 to D3	: Refer to <u>AT-392, "Shift</u> <u>Schedule"</u> .
Yes or	No	
Yes No	>> GO TO 4. >> Go to <u>AT-231, "10. A/</u> tinue ROAD TEST.	<u>T Does Not Shift: $D_2 \rightarrow D_3$</u> . Con-



AT-81

[RE4F03B]

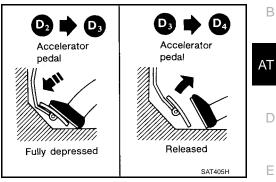
4. Check shift up (d3 to d4) and engine brake

Release accelerator pedal after shifting from D₂ to D₃. Does A/T shift from D₃ to D₄ and does vehicle decelerate by engine brake?

Read gear position, throttle position and vehicle speed.

Yes or No

- Yes >> 1. Stop vehicle.
 - 2. Go to AT-82, "Cruise Test Part 3" .
- No \Rightarrow So to <u>AT-233</u>, "<u>11. A/T Does Not Shift: D3 \rightarrow D4</u>". Continue ROAD TEST.



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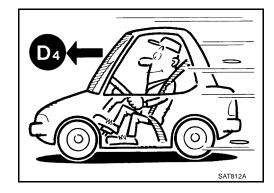
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Cruise Test — Part 3

1. VEHICLE SPEED D4 POSITION

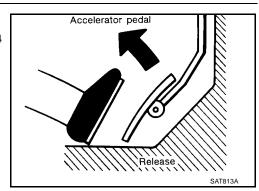
- 1. Confirm overdrive control switch is in "ON" position.
- 2. Confirm selector lever is in "D" position.
- 3. Accelerate vehicle using half-throttle to D4 .

>> GO TO 2.



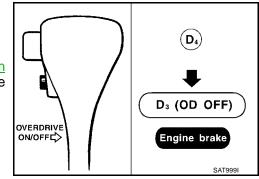
2. CHECK SHIFT DOWN (D4 TO D3)

- 1. Release accelerator pedal.
- 2. Set overdrive control switch to "OFF" position while driving in D4
- 3. Does A/T shift from D4 to D3 (O/D OFF)?



Read gear position and vehicle speed.
Yes or No

- Yes >> GO TO 3.
- No >> Go to <u>AT-242, "17. A/T Does Not Shift: D4 \rightarrow D3 , When Overdrive Control Switch "ON" \rightarrow "OFF". Continue ROAD TEST.</u>

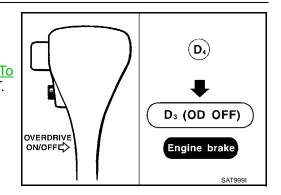


3. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

Yes \Rightarrow GO TO 4. No \Rightarrow Go to <u>AT-239</u>, "<u>15</u>. <u>Engine Speed Does Not Return To</u> <u>Idle (Light Braking D4 \rightarrow D3)</u>". Continue ROAD TEST.



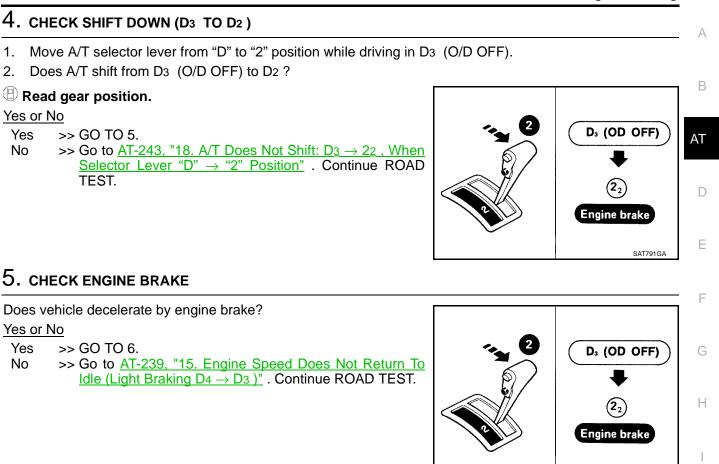
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6. CHECK SHIFT DOWN

- 1. Move A/T selector lever from "2" to "1" position while driving in 22.
- 2. Does A/T shift from 22 to 11 position?

(III) Read gear position.

Yes or No

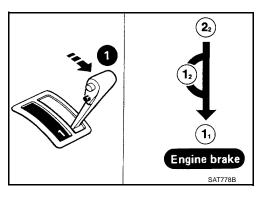
Yes

No

Yes

No

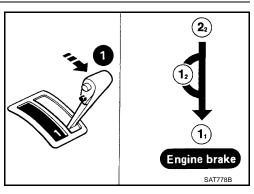
Yes >> GO TO 7. >> Go to AT-244, "19. A/T Does Not Shift: $22 \rightarrow 11$, When No Selector Lever "2" \rightarrow "1" Position" . Continue ROAD TEST.



7. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake? Yes or No

- Yes >> 1. Stop vehicle.
 - 2. Perform self-diagnosis. Refer to AT-50, "TCM Selfdiagnostic Procedure (No Tools)" .
- >> Go to AT-245, "20. Vehicle Does Not Decelerate By No Engine Brake" . Continue ROAD TEST.



Symptom Chart

Numbers are arranged in order of inspection. Perform inspections starting with number one and work up.

				Reference Page
Items Symptom		Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)
	Engine cannot start in "P" and "N" positions.		1. Ignition switch and starter	PG-2, "POWER SUP- PLY ROUTING" and SC-9, "STARTING SYS- TEM"
	AT-217, "2. Engine Cannot Be Started In "P" and "N"	ON vehicle	2. Control cable adjustment	AT-264, "Control Cable Adjustment"
Not Used	Position"		3. PNP switch adjustment	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"
	Engine starts in position other than "N" and "P" posi-		1. Control cable adjustment	AT-264, "Control Cable Adjustment"
tions. AT-217, "2. Engine Canno Be Started In "P" and "N" Position"	ON vehicle	2. PNP switch adjustment	AT-264. "Park/Neutral Position (PNP) Switch Adjustment"	
		ON vehicle	1. Fluid level	AT-63, "FLUID LEVEL CHECK"
			2. Line pressure test	AT-67, "Line Pressure Test"
			3. Throttle position sensor (Adjustment)	EC-760, "DTC EC-191, "DTC P0121, P0122, P0121, P0123 TP P0123 TP P0123 TP SENSOR" SENSOR"
Not Used	Transaxle noise in "P" and "N" positions.		4. Vehicle speed sensor·A/T (Revolution sensor) and vehi- cle speed sensor·MTR	AT-124. "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR"
			5. Engine speed signal	AT-128, "DTC P0725 ENGINE SPEED SIG- NAL"
		OFF vehicle	6. Oil pump	AT-294, "Components"
			7. Torque converter	AT-274, "Disassembly"

[RE4F03B]

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				Referer	nce Page	
Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model)	QG18DE (Except Calif. CA Model)	A
	Vehicle moves when changing into "P" position,	ON vehicle	1. Control cable adjustment	AT-264, "Control Cable Adjustment"		
	or parking gear does not disengage when shifted out of "P" position. <u>AT-218, "3. In "P" Position.</u> <u>Vehicle Moves Forward Or</u> <u>Backward When Pushed"</u>	OFF vehicle	2. Parking components	AT-269, "Components"		AT D
Not Used		ON vehicle	1. Control cable adjustment		ontrol Cable_ stment"	Е
	Vehicle moves in "N" posi- tion.		2. Forward clutch	CLUTCH A	FORWARD AND OVER- LUTCH"	
	AT-219, "4. In "N" Position, Vehicle Moves"	OFF vehicle	3. Reverse clutch	AT-318, "REVERSE CLUTCH"		F
			4. Overrun clutch	AT-330. "FORWARD CLUTCH AND OVER- RUN CLUTCH"		G
		ON vehicle	1. Control cable adjustment	AT-264, "Control Cable Adjustment"		Н
	Vehicle will not run in "R" position (but runs in "D", "2"		2. Line pressure test	AT-67, "Line Pressure Test"		
			3. Line pressure solenoid valve	LINE PR	DTC P0745 RESSURE ID VALVE"	I
			4. Control valve assembly	AT-299. "CONTROL VALVE ASSEMBLY"		J
Slips/Will Not Engage	and "1" positions). Clutch slips. Very poor acceleration.		5. Reverse clutch		REVERSE TCH"	K
Engage	AT-222, "6. Vehicle Does Not Creep Backward In "R"		6. High clutch		I <u>, "HIGH</u> ITCH"	
	Position"	OFF vehicle	7. Forward clutch	CLUTCH A	FORWARD AND OVER- LUTCH"	L
			8. Overrun clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"		M
			9. Low & reverse brake		<u>"LOW &</u> E BRAKE"	

Items Symptom Condition Diagnostic Item Reference Pag QG18DE (Calif. CA Model) QG18 (Exc Calif. Model) Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom Image: Construction of the symptom I	BDE ept CA el)	
1. Fluid level CHECK" 2. Control cable adjustment AT-264, "Control C Adjustment" 3. Line pressure test AT-67, "Line Press	/EL	
2. Control cable adjustment <u>Adjustment</u> <u>Adjustment</u> <u>At-67, "Line Press</u>		
	<u>able</u>	
	ure_	
4. Line pressure solenoid valve AT-170. "DTC PO"	<u>E</u>	
Not Used Vehicle braked when shift- ing into "R" position. 5. Control valve assembly AT-299. "CONTR VALVE ASSEMBLY		
6. High clutch $\frac{AT-324, "HIGH}{CLUTCH"}$	-	
7. Brake band AT-355. "Compone	nts"	
OFF vehicle 8. Forward clutch AT-330. "FORWARD CLUTCH AND OV RUN CLUTCH	ER-	
9. Overrun clutch	ER-	
EC-614, EC-614, "Idle Idle <	e ed/ ion <u>i/Idle</u> ure io st-	
Shift Shock Sharp shock in shifting ON vehicle ON vehicle EC-760. EC-760. "DTC. "DTC. "DTC. "DTC. "DTC. "DTC. "DT21. P0121. P0122. P0122. P0122. P0123	<u>C</u> 21, 22, 3 TP	
from "N" to "D" position. 3. Line pressure test <u>AT-67, "Line Press</u> <u>Test"</u>	ure_	
4. A/T fluid temperature sen- sor A. A/T fluid temperature sen- tread to the sen-tread to the sen- tread to the sen- t	RA-	
5. Engine speed signal AT-128, "DTC PO BENGINE SPEED S		
6. Line pressure solenoid LINE PRESSUR valve SOLENOID VALV	AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE"	
7. Control valve assembly VALVE ASSEMB	AT-299, "CONTROL VALVE ASSEMBLY"	
ON vehicle 8. Accumulator N-D AT-300, "Component	nts"	
Shift Shock Sharp shock in shifting from "N" to "D" position. OFF vehicle 9. Forward clutch AT-330, "FORWA CLUTCH AND OV RUN CLUTCH	ER-	



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				Referen	ce Page
Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model)	QG18DE (Except Calif. CA Model)
	Vehicle will not run in "D" and "2" positions (but runs	ON vehicle	1. Control cable adjustment		ontrol Cable_ tment"
	in "1" and "R" positions).	OFF vehicle	2. Low one-way clutch	<u>AT-269, "C</u>	omponents"
			1. Fluid level		UID LEVEL CK"
			2. Line pressure test	<u>AT-67, "Lin</u> <u>Te</u>	<u>e Pressure</u> st"
		ON vehicle	3. Line pressure solenoid valve		DTC P0745 ESSURE D VALVE"
Slips/Will Not Engage	Vehicle will not run in "D", "1", "2" positions (but runs		4. Control valve assembly		CONTROL SEMBLY
	in "R" position). Clutch		5. Accumulator N-D	<u>AT-300, "Ce</u>	omponents"
	slips. Very poor accelera- tion.		6. Reverse clutch		REVERSE TCH"
	Clutches or brakes slip somewhat in starting.		7. High clutch	AT-324, "HIGH CLUTCH"	
		OFF vehicle	8. Forward clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"	
			9. Forward one-way clutch	AT-344, "Components"	
			10. Low one-way clutch	<u>AT-269, "Co</u>	omponents"
		ON vehicle	1. Fluid level	AT-63, "FLUID LEVEL CHECK"	
			2. Control cable adjustment		ontrol Cable_ tment"
Slips/Will Not Engage			3. Throttle position sensor (Adjustment)	EC-760. "DTC P0121. P0122, P0123 TP SENSOR"	EC-191, "DTC P0121, P0122, P0123 TP SENSOR"
			4. Line pressure test		<u>e Pressure_</u> <u>st"</u>
			5. Line pressure solenoid valve	AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE"	
			6. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
			7. Accumulator N-D	AT-300, "Components"	
			8. Forward clutch	CLUTCH A	ORWARD ND OVER- _UTCH"
Slips/Will Not	Clutches or brakes slip	OFF vehicle	9. Reverse clutch	AT-318, "REVERSE CLUTCH"	
Engage	somewhat in starting.		10. Low & reverse brake		<u>"LOW &</u> E BRAKE"
			11. Oil pump	<u>AT-294, "C</u>	DIL PUMP"
			12. Torque converter	<u>AT-269, "Co</u>	omponents"

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model)	ce Page QG18DE (Except Calif. CA Model)
Not Used	Excessive creep.	ON vehicle	1. Engine idling rpm	EC-614, <u>"Idle</u> Speed/ Ignition Timing/ Idle Mix- ture Ratio Adjust- ment"	EC-42, "Idle Speed/ Ignition Timing/Idle Mixture Ratio Adjust- ment"
			1. Fluid level		UID LEVEL
	No creep at all. AT-222, "6. Vehicle Does	ON vehicle	2. Line pressure test		<u>e Pressure</u> <u>st"</u>
Slips/Will Not	<u>A1-222, "6. Venicle Does</u> <u>Not Creep Backward In "R"</u> <u>Position", AT-224, "7. Vehi- cle Does Not Creep For- ward In "D", "2" Or "1" <u>Position"</u></u>		3. Control valve assembly		CONTROL SSEMBLY"
Engage		OFF vehicle	4. Forward clutch	AT-330. "FORWARD CLUTCH AND OVER- RUN CLUTCH"	
			5. Oil pump	AT-294, "OIL PUMP"	
			6. Torque converter	<u>AT-269, "C</u>	omponents"
			1. PNP switch adjustment	Position (P	ark/Neutral NP) Switch tment"
			2. Control cable adjustment		ontrol Cable_ tment"
			3. Shift solenoid valve A	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"	
No Up Shift	Failure to change gear from "D1 " to "D2 ".	ON vehicle	4. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
			5. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR	VEHICLE S SOR-A/T TION SEN 202, "D1 SPEED S VEHICLE S SOR	DTC P0720 PEED SEN- (REVOLU- SOR)", AT- TC VHCL SEN-MTR PEED SEN- MTR"
		OFF vehicle	6. Brake band	<u>AT-355, "C</u>	omponents"

Items	Symptom	Condition	Diagnostic Item	Referer QG18DE (Calif. CA Model)	nce Page QG18DE (Except Calif. CA Model)
			1. PNP switch adjustment	Position (F	Park/Neutral PNP) Switch utment"
			2. Control cable adjustment		ontrol Cable
			3. Shift solenoid valve B	SHIFT S	<u>DTC P0755</u> <u>OLENOID</u> <u>VE B"</u>
	Failure to change gear	ON vehicle	4. Control valve assembly		CONTROL SSEMBLY"
	from "D2 " to "D3 ".		5. Vehicle speed sensor·A/T (Revolution sensor) and vehi- cle speed sensor·MTR	VEHICLE S SOR·A/T TION SEN 202, "D	DTC P0720 PEED SEN- (REVOLU- ISOR)", AT- IC VHCL
				VEHICLE S	<u>SEN·MTR</u> SPEED SEN- ·MTR <u>"</u>
		OFF vehicle	6. High clutch		<u>, "HIGH</u> TCH"
			7. Brake band	<u>AT-355, "C</u>	omponents"
			1. PNP switch adjustment	Position (F	Park/Neutral PNP) Switch stment
			2. Control cable adjustment		ontrol Cable_ tment"
			3. Shift solenoid valve A	<u>SHIFT S</u>	DTC P0750 OLENOID VE A"
No Up Shift	Failure to change gear from "D3 " to "D4 ".	ON vehicle	4. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR	VEHICLE S SOR·A/T TION SEN 202. "D SPEED S VEHICLE S	DTC P0720 SPEED SEN- (REVOLU- ISOR)", AT- TC VHCL SEN-MTR SPEED SEN- •MTR"
			5. A/T fluid temperature sen- sor	<u>T FLUID T</u> TURE SE	<u>IC P0710 A/</u> IEMPERA- NSOR CIR- JIT"
		OFF vehicle	6. Brake band	<u>AT-355, "C</u>	omponents"

				Reference Page	
Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)	
	Too high a gear change		1. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"	
Improper Shift Timing	point from "D1 " to "D2 ", from "D2 " to "D3 ", from "D3 " to "D4 ". <u>AT-229, "9. A/T Does Not</u> <u>Shift: D1 \rightarrow D2 Or Does Not</u> <u>Kickdown: D4 \rightarrow D2", AT- 231, "10. A/T Does Not</u> <u>Shift: D2 \rightarrow D3", AT-233, "11. A/T Does Not Shift: D3</u>	ON vehicle	2. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR	AT-202, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN- SOR-MTR" or AT-124, "DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SEN- SOR)"	
	\rightarrow D4"		3. Shift solenoid valve A	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"	
			4. Shift solenoid valve B	AT-180. "DTC P0755 SHIFT SOLENOID VALVE B"	
	Gear change directly from	ON vehicle	1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>	
	"D1 " to "D3 " occurs.		2. Accumulator servo release	AT-300, "Components"	
		OFF vehicle	3. Brake band	AT-355, "Components"	
Not Used	Engine stops when shifting lever into "R", "D", "2" and	ON vehicle	1. Engine idling rpm	EC-614, "IdleEC-42, "IdleSpeed/ IgnitionSpeed/ IgnitionIgnitionIgnitionTiming/ Idle Mix- ture RatioMixture RatioAdjust- ment"Adjust- ment"	
	"1".		2. Torque converter clutch solenoid valve	AT-155, "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE"	
			3. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
		OFF vehicle	4. Torque converter	AT-269, "Components"	

Reference Page QG18DE QG18DE Items Symptom Condition Diagnostic Item (Except (Calif. CA Calif. CA Model) Model) <u>EC-191,</u> <u>EC-760,</u> <u>"DTC</u> <u>"DTC</u> 1. Throttle position sensor P0121, P0121, (Adjustment) P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" AT-67, "Line Pressure 2. Line pressure test Test" **ON** vehicle Too sharp a shock in Shift Shock 3. Accumulator servo release AT-300, "Components" change from "D1 " to "D2 ". AT-299, "CONTROL 4. Control valve assembly VALVE ASSEMBLY" AT-119, "DTC P0710 A/ 5. A/T fluid temperature sen-**T FLUID TEMPERA-TURE SENSOR CIR**sor CUIT" OFF vehicle 6. Brake band AT-355, "Components" EC-760, EC-191, <u>"DTC</u> <u>"DTC</u> 1. Throttle position sensor P0121, P0121, P0122, (Adjustment) P0122, P0123 TP <u>P0123 TP</u> **ON** vehicle SENSOR" SENSOR" Too sharp a shock in AT-67, "Line Pressure Shift Shock 2. Line pressure test change from "D2 " to "D3 ". Test" AT-299, "CONTROL 3. Control valve assembly VALVE ASSEMBLY" AT-324, "HIGH 4. High clutch CLUTCH" OFF vehicle AT-355, "Components" 5. Brake band EC-760, EC-191, <u>"DTC</u> <u>"DTC</u> 1. Throttle position sensor P0121, P0121, (Adjustment) P0122, P0122, P0123 TP P0123 TP **ON** vehicle SENSOR" SENSOR" AT-67, "Line Pressure Too sharp a shock in 2. Line pressure test Shift Shock Test" change from "D3 " to "D4 ". AT-299, "CONTROL 3. Control valve assembly VALVE ASSEMBLY" 4. Brake band AT-355, "Components" AT-330, "FORWARD OFF vehicle 5. Overrun clutch **CLUTCH AND OVER-**RUN CLUTCH"

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				Reference Page	
Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)	
			1. Fluid level	AT-63, "FLUID LEVEL CHECK"	
Slips/Will Not	Almost no shock or clutches slipping in change	ON vehicle	2. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"	
Engage	from "D1 " to "D2 ".		3. Line pressure test	AT-67, "Line Pressure Test"	
			4. Accumulator servo release	AT-300, "Components"	
			5. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
		OFF vehicle	6. Brake band	AT-355, "Components"	
	Almost no shock or slipping in change from "D2 " to "D3 ".		1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>	
Slips/Will Not		ON vehicle	2. Throttle position sensor (Adjustment)	EC-760. EC-191. "DTC "DTC. P0121. P0121. P0122. P0122. P0123 TP P0123 TP SENSOR" SENSOR"	
Engage			3. Line pressure test	AT-67, "Line Pressure Test"	
			4. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
		OFF vehicle	5. High clutch	<u>AT-324, "HIGH</u> <u>CLUTCH"</u>	
			6. Brake band	AT-355, "Components"	
		ON vehicle	1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>	
Slips/Will Not Engage	Almost no shock or slipping		2. Throttle position sensor (Adjustment)	EC-760. EC-191. "DTC "DTC P0121. P0121. P0122. P0122. P0123 TP P0123 TP SENSOR" SENSOR"	
	in change from "D3 " to "D4 ".		3. Line pressure test	AT-67, "Line Pressure <u>Test"</u>	
			4. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
		OFF vehicle	5. High clutch	<u>AT-324, "HIGH</u> <u>CLUTCH"</u>	
			6. Brake band	AT-355, "Components"	

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Reference Page QG18DE QG18DE Items Symptom Condition Diagnostic Item (Except (Calif. CA Calif. CA Model) Model) AT-63, "FLUID LEVEL **ON** vehicle 1. Fluid level CHECK" AT-318, "REVERSE AT 2. Reverse clutch CLUTCH" Vehicle braked by gear AT-338, "LOW & change from "D1 " to "D2 ". 3. Low & reverse brake **REVERSE BRAKE**" **OFF** vehicle AT-324, "HIGH 4. High clutch CLUTCH" 5. Low one-way clutch AT-269, "Components" AT-63, "FLUID LEVEL Not Used **ON** vehicle 1. Fluid level Vehicle braked by gear CHECK" change from "D2 " to "D3 ". **OFF** vehicle AT-355, "Components" 2. Brake band AT-63, "FLUID LEVEL **ON** vehicle 1. Fluid level CHECK" AT-330, "FORWARD 2. Overrun clutch **CLUTCH AND OVER-**Vehicle braked by gear RUN CLUTCH" change from "D3 " to "D4 ". **OFF** vehicle 3. Forward one-way clutch AT-344, "Components" AT-318, "REVERSE 4. Reverse clutch CLUTCH" AT-63, "FLUID LEVEL 1. Fluid level CHECK" AT-264, "Park/Neutral 2. PNP switch adjustment Position (PNP) Switch Adjustment" AT-176, "DTC P0750 **ON** vehicle SHIFT SOLENOID 3. Shift solenoid valve A VALVE A" AT-180, "DTC P0755 SHIFT SOLENOID 4. Shift solenoid valve B VALVE B" Maximum speed not AT-299, "CONTROL Not Used attained. Acceleration poor. 5. Control valve assembly VALVE ASSEMBLY" AT-318, "REVERSE 6. Reverse clutch CLUTCH" AT-324, "HIGH 7. High clutch CLUTCH" 8. Brake band AT-355, "Components" OFF vehicle AT-338, "LOW & 9. Low & reverse brake **REVERSE BRAKE** 10. Oil pump AT-294, "OIL PUMP" AT-269, "Components" 11. Torque converter

				Reference Page
Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)
			1. Fluid level	AT-63, "FLUID LEVEL CHECK"
			2. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"
		ON vehicle	3. Overrun clutch solenoid valve	AT-192. "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE"
No Down Shift	Failure to change gear from "D4 " to "D3 ".		4. Shift solenoid valve A	AT-176. "DTC P0750 SHIFT SOLENOID VALVE A"
			5. Line pressure solenoid valve	AT-170. "DTC P0745 LINE PRESSURE SOLENOID VALVE"
			6. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"
		OFF vehicle	7. Low & reverse brake	AT-338, "LOW & REVERSE BRAKE"
			8. Overrun clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"
			1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>
			2. Throttle position sensor (Adjustment)	EC-760. EC-191. "DTC "DTC P0121. P0121. P0122. P0122. P0123 TP P0123 TP SENSOR" SENSOR"
No Down Shift	Failure to change gear from "D3 " to "D2 " or from "D4 " to "D2 ".	ON vehicle	3. Shift solenoid valve A	AT-176. "DTC P0750 SHIFT SOLENOID VALVE A"
			4. Shift solenoid valve B	AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"
			5. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"
		OFF vehicle	6. High clutch	AT-324, "HIGH CLUTCH"
			7. Brake band	AT-355, "Components"

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model)	AG18DE (Except Calif. CA Model) B								
			1. Fluid level	AT-63, "FLUID CHECK	LEVEL								
			2. Throttle position sensor (Adjustment)	<u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>P0123 TP</u>	EC-191, AT <u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>0123 TP</u> D ENSOR"								
No Down Shift	Failure to change gear from "D2 " to "D1 " or from	ON vehicle	3. Shift solenoid valve A	AT-176, "DTC SHIFT SOLE VALVE A	ENOID E								
Shirt	"D3 " to "D1 ".		4. Shift solenoid valve B	AT-180, "DTC SHIFT SOLE VALVE F	NOID								
			5. Control valve assembly	AT-299, "CON VALVE ASSE	MBLY"								
			6. Low one-way clutch	AT-269, "Comp	onents" G								
		OFF vehicle	7. High clutch	<u>AT-324, "H</u> <u>CLUTC</u> ł									
			8. Brake band	AT-355, "Comp									
	Gear change shock felt	ON vehicle	1. Throttle position sensor (Adjustment)	"DTC P0121, P0122, P0123 TP	EC-191. "DTC P0121. P0122. 0123 TP ENSOR" J								
Shift Shock	during deceleration by releasing accelerator		ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	2. Line pressure test	AT-67, "Line P <u>Test"</u>
	pedal.		3. Overrun clutch solenoid valve	AT-192, "DTC OVERRUN C SOLENOID V	LUTCH								
			4. Control valve assembly	AT-299, "CON VALVE ASSE									
Improper Shift Timing	Too high a change point from "D4 " to "D3 ", from "D3 " to "D2 ", from "D2 " to "D1 ".		1. Throttle position sensor (Adjustment)	<u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>P0123 TP</u>	EC-191. "DTCM P0121M P0122 0123 TP ENSOR"								
		ON vehicle	2. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR	AT-124, "DTC VEHICLE SPEI SOR·A/T (RE TION SENSO 202, "DTC \ SPEED SEN VEHICLE SPEI SOR·MT	ED SEN- VOLU- R)", AT- /HCL I-MTR ED SEN-								

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. C/ Model)	ot CA
			1. Throttle position sensor (Adjustment)	EC-760, "DTC EC-191 P0121, P0122, P0121, P0123, P0123, P0123, SENSOR"	<u>:</u> . <u>2</u> TP_
Improper Shift when depressing peda	"D4 " within kickdown vehi-	ON vehicle	2. Revolution sensor and vehi- cle speed sensor	AT-124, "DTC P0720 VEHICLE SPEED SEI SOR·A/T (REVOLU- TION SENSOR)", AT 202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEI SOR·MTR"	<u>I-</u> <u>I-</u> T-
			3. Shift solenoid valve A	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"	
			4. Shift solenoid valve B	AT-180, "DTC P0755 SHIFT SOLENOID VALVE B <u>"</u>	
	Kickdown operates or engine overruns when depressing pedal in "D4" beyond kickdown vehicle speed limit.	ON vehicle	1. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR	AT-124, "DTC P0720 VEHICLE SPEED SEI SOR·A/T (REVOLU- TION SENSOR)", AT 202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEI SOR·MTR"	<u>I-</u> <u>I-</u>
Improper Shift Timing			2. Throttle position sensor (Adjustment)	EC-760, "DTC EC-191 "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 T SENSOR" SENSOF	<u>.</u>
			3. Shift solenoid valve A	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"	
			4. Shift solenoid valve B	AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"	

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Items	Symptom	Condition	Diagnostic Item	QG18DE	QG18DE A (Except Calif. CA Model) B
			1. Fluid level	AT-63, "FLUI CHEC	
		ON vehicle	2. Throttle position sensor (Adjustment)	<u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>P0123 TP</u>	EC-191, "DTC AT P0121, P0122, P0123 TP D SENSOR" D
Slips/Will Not	Races extremely fast or slips in changing from "D4"		3. Line pressure test	AT-67, "Line Test	
Engage	to "D3 " when depressing pedal.		4. Line pressure solenoid valve	AT-170, "DT LINE PRES SOLENOID	<u>SSURE</u>
			5. Control valve assembly	AT-299, "CC VALVE ASS	<u>NTROL</u>
		OFF vehicle	6. High clutch	<u>AT-324, "</u> <u>CLUTC</u>	
			7. Forward clutch	AT-330, "FO CLUTCH AN RUN CLU	DOVER-
			1. Fluid level	AT-63, "FLUI CHEC	
			2. Throttle position sensor (Adjustment)	<u>"DTC</u> P0121, P0122, P0123 TP	EC-191. "DTC P0121. P0122. J P0123 TP SENSOR"
	Races extremely fast or	ON vehicle	3. Line pressure test	AT-67, "Line Test	
Slips/Will Not Engage	slips in changing from "D4" to "D2" when depressing pedal.		4. Line pressure solenoid valve	AT-170, "DTO LINE PRES SOLENOID	<u>SSURE</u>
			5. Shift solenoid valve A	AT-176, "DT(SHIFT SOL VALVE	<u>ENOID</u>
			6. Control valve assembly	AT-299, "CC VALVE ASS	
			7. Brake band	<u>AT-355, "Com</u>	nponents"
		OFF vehicle	8. Forward clutch	AT-330, "FO CLUTCH AN RUN CLU	D OVER-

AT-97

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)
			1. Fluid level	AT-63, "FLUID LEVEL CHECK"
			2. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"
		ON vehicle	3. Line pressure test	AT-67, "Line Pressure Test"
Slips/Will Not	Races extremely fast or slips in changing from "D3"		4. Line pressure solenoid valve	AT-170. "DTC P0745 LINE PRESSURE SOLENOID VALVE"
Engage	to "D2 " when depressing pedal.		5. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"
			6. A/T fluid temperature sen- sor	AT-119, "DTC P0710 A/ T FLUID TEMPERA- TURE SENSOR CIR- CUIT"
		OFF vehicle	7. Brake band	AT-355, "Components"
			8. Forward clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"
			9. High clutch	AT-324, "HIGH CLUTCH"
		ON vehicle	1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>
			2. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"
Slips/Will Not	Races extremely fast or slips in changing from "D4"		3. Line pressure test	<u>AT-67, "Line Pressure</u> <u>Test"</u>
Engage	slips in changing from "D4 " or "D3 " to "D1 " when depressing pedal.		4. Line pressure solenoid valve	AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE"
			5. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"
		OFF vehicle	6. Forward clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"
			7. Forward one-way clutch	AT-344, "Components"
			8. Low one-way clutch	AT-269, "Components"

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model)	QG18DE (Except Calif. CA Model)	
			1. Fluid level		UID LEVEL ECK"	
			2. Control cable adjustment		ontrol Cable	
		ON vehicle	3. Line pressure test		ne Pressure est"	
Slips/Will Not	Vehicle will not run in any		4. Line pressure solenoid valve	LINE PR	DTC P0745 RESSURE ID VALVE"	
Engage	position.		5. Oil pump	<u>AT-294, "(</u>	DIL PUMP"	
			6. High clutch		I, <u>"HIGH</u> ITCH <u>"</u>	
		OFF vehicle	7. Brake band	<u>AT-355, "C</u>	omponents"	
			8. Low & reverse brake		<u>"LOW &</u> E BRAKE"	
			9. Torque converter	<u>AT-269, "C</u>	omponents"	
			10. Parking components	<u>AT-269, "C</u>	omponents"	
Not Used	Transmission noise in "D", "2", "1" and "R" positions.	ON vehicle	1. Fluid level		UID LEVEL ECK"	
	OFF vehicle	2. Torque converter	<u>AT-269, "C</u>	omponents"		
	Failure to change from "D3	ON vehicle	1. PNP switch adjustment	Position (F	Park/Neutral PNP) Switch stment"	
			2. Throttle position sensor (Adjustment)	EC-760, "DTC P0121, P0122, P0123 TP SENSOR"	EC-191, "DTC P0121, P0122, P0123 TP SENSOR"	
No Down Shift	" to "22 " when changing lever into "2" position. <u>AT-243, "18. A/T Does Not</u>		3. Overrun clutch solenoid valve	OVERRU	DTC P1760 N CLUTCH ID VALVE"	
	Shift: D3 → 22, When Selector Lever "D" → "2" Position"		4. Shift solenoid valve B	<u>SHIFT S</u>	DTC P0755 OLENOID VE B"	
			5. Shift solenoid valve A	<u>SHIFT S</u>	DTC P0750 OLENOID VE A"	
			6. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"		
			7. Control cable adjustment		ontrol Cable_ stment"	
	Failure to change from "D3		8. Brake band	<u>AT-355, "C</u>	omponents"	
No Down Shift	" to "22 " when changing lever into "2" position. <u>AT-243, "18. A/T Does Not</u> <u>Shift: D3 \rightarrow 22, When</u> <u>Selector Lever "D" \rightarrow "2" <u>Position</u>"</u>	OFF vehicle	9. Overrun clutch	CLUTCH A	EORWARD AND OVER- LUTCH"	

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)		
Improper Shift Timing	Gear change from "22 " to "23 " in "2" position.	ON vehicle	1. PNP switch adjustment	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"		
			1. PNP switch adjustment	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"		
			2. Control cable adjustment	AT-264, "Control Cable Adjustment"		
	Not Used Engine brake does not operate in "1" position. AT-244, "19. A/T Does Not Shift: $22 \rightarrow 11$, When Selector Lever "2" \rightarrow "1". Position"	ON vehicle	3. Throttle position sensor (Adjustment)	EC-760. EC-191. "DTC "DTC P0121. P0121. P0122. P0122. P0123 TP P0123 TP SENSOR" SENSOR"		
Not Used			ON vehicle	4. Vehicle speed sensor·A/T (Revolution sensor) and vehi- cle speed sensor·MTR	AT-124, "DTC P0720 VEHICLE SPEED SEN- SOR-A/T (REVOLU- TION SENSOR)", AT- 202, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN- SOR-MTR"	
			5. Shift solenoid valve A	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"		
			6. Control valve assembly	<u>AT-299, "CONTROL</u> VALVE ASSEMBLY"		
	Engine brake does not operate in "1" position.	ON vehicle	7. Overrun clutch solenoid valve	AT-192, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE"		
Not Used	$\frac{\text{AT-244, "19. A/T Does Not}}{\text{Shift: } 22 \rightarrow 11, \text{When}}$ Selector Lever "2" \rightarrow "1"	OFF vehicle	8. Overrun clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"		
	Position"		9. Low & reverse brake	AT-338, "LOW & REVERSE BRAKE"		
Improper Shift Timing	Improper ShiftGear change from "11 " toTiming"12 " in "1" position.	ON vehicle	1. PNP switch adjustment	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"		
······3			2. Control cable adjustment	AT-264, "Control Cable Adjustment"		

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model)	QG18DE (Except Calif. CA Model)	A							
			1. PNP switch adjustment	Position (F	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"								
		ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehi- cle speed sensor·MTR	VEHICLE S SOR A/T TION SEN 202, "D SPEED VEHICLE S	DTC P0720 DEED SEN- (REVOLU- ISOR)", AT- TC VHCL SEN·MTR DEED SEN- ·MTR"	AT D E
No Down Shift					3. Shift solenoid valve A	SHIFT S	OTC P0750 OLENOID VE A"	F					
			4. Control valve assembly		<u>CONTROL</u> SSEMBLY"								
			5. Overrun clutch solenoid valve	AT-192, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE"		G							
		OFF vehicle	6. Overrun clutch	CLUTCH A	FORWARD AND OVER- LUTCH"	Н							
			7. Low & reverse brake		<u>"LOW &</u> E BRAKE"	I							
Shift Shock	Large shock changing from	ON vehicle	1. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"		J							
	"12 " to "11 " in "1" position.	OFF vehicle	2. Low & reverse brake		<u>"LOW &</u> E BRAKE"	J							

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)	
			1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>	
	Transaxle overheats.	ON vehicle	2. Engine idling rpm	EC-614, "IdleEC-42, "IdleSpeed/ IgnitionIgnitionTiming/ Idle Mix- ture RatioTiming/IdleAdjust- ment"Adjust- ment"	
			3. Throttle position sensor (Adjustment)	EC-760, "DTC EC-191, "DTC P0121, P0122, P0121, P0123 TP SENSOR" SENSOR"	
			4. Line pressure test	AT-67, "Line Pressure <u>Test"</u>	
Not used			5. Line pressure solenoid valve	AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE"	
			6. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
			7. Oil pump	AT-294, "OIL PUMP"	
			8. Reverse clutch	AT-318, "REVERSE CLUTCH"	
			9. High clutch	AT-324, "HIGH CLUTCH"	
			10. Brake band	AT-355, "Components"	
		OFF vehicle	11. Forward clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"	
			12. Overrun clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"	
			13. Low & reverse brake	AT-338, "LOW & REVERSE BRAKE"	
			14. Torque converter	AT-269, "Components"	

Reference Page QG18DE QG18DE Items Symptom Condition **Diagnostic Item** (Except (Calif. CA Calif. CA Model) Model) AT-63, "FLUID LEVEL ON vehicle 1. Fluid level CHECK" AT-318, "REVERSE AT 2. Reverse clutch CLUTCH" AT-324, "HIGH 3. High clutch CLUTCH" ATF shoots out during 4. Brake band AT-355, "Components" operation. White smoke emitted from exhaust pipe AT-330, "FORWARD **OFF** vehicle during operation. 5. Forward clutch **CLUTCH AND OVER-**RUN CLUTCH" AT-330, "FORWARD 6. Overrun clutch **CLUTCH AND OVER-**RUN CLUTCH" AT-338, "LOW & 7. Low & reverse brake **REVERSE BRAKE**" AT-63, "FLUID LEVEL **ON** vehicle 1. Fluid level Not Used CHECK" 2. Torque converter AT-269, "Components" 3. Oil pump AT-294, "OIL PUMP" AT-318, "REVERSE 4. Reverse clutch CLUTCH" AT-324, "HIGH 5. High clutch CLUTCH" Offensive smell at fluid charging pipe. 6. Brake band AT-355, "Components" OFF vehicle AT-330, "FORWARD **CLUTCH AND OVER-**7. Forward clutch RUN CLUTCH" AT-330, "FORWARD 8. Overrun clutch **CLUTCH AND OVER-**RUN CLUTCH" AT-338, "LOW & 9. Low & reverse brake **REVERSE BRAKE**"

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Items	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)
	Torque converter is not locked up.	ON vehicle	1. Throttle position sensor (Adjustment)	EC-760, "DTCEC-191, "DTCP0121, P0122, P0123 TPP0122, P0123 TPSENSOR"SENSOR"
			2. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR	AT-124, "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR"
No Lockup Engagement/			3. PNP switch adjustment	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"
TCC Inopera- tive			4. Engine speed signal	AT-128, "DTC P0725 ENGINE SPEED SIG- NAL"
			5. A/T fluid temperature sen- sor	AT-119. "DTC P0710 A/ T FLUID TEMPERA- TURE SENSOR CIR- <u>CUIT"</u>
			6. Line pressure test	AT-67, "Line Pressure <u>Test"</u>
			7. Torque converter clutch solenoid valve	AT-155. "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE"
			8. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"
		OFF vehicle	9. Torque converter	AT-269, "Components"

[RE4F03B]

ltems	Symptom	Condition	Diagnostic Item	Reference PageQG18DE (Calif. CA Model)QG18DE (Except Calif. CA Model)	A
			1. Fluid level	AT-63, "FLUID LEVEL CHECK"	
			2. Throttle position sensor (Adjustment)	EC-760, "DTC EC-191, "DTC P0121, P0122, P0121, P0123 TP P0123 TP P0123 TP SENSOR" SENSOR"	AT D
	Torque converter clutch	ON vehicle	3. Line pressure test	AT-67, "Line Pressure Test"	Е
	piston slip.		4. Torque converter clutch solenoid valve	AT-155. "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE"	F
			5. Line pressure solenoid valve	AT-170. "DTC P0745 LINE PRESSURE SOLENOID VALVE"	G
No Lockup			6. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"	
Engagement/ TCC Inopera-		OFF vehicle	7. Torque converter	AT-269, "Components"	Н
TCC Inopera- tive	Lock-up point is extremely high or low.	ON vehicle	1. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"	I
			2. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR	AT-124, "DTC P0720 VEHICLE SPEED SEN- SOR-A/T (REVOLU- TION SENSOR)", AT- 202, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN- SOR-MTR"	J K L
			3. Torque converter clutch solenoid valve	AT-155, "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE"	M
			4. Control valve assembly	AT-299. "CONTROL VALVE ASSEMBLY"	

					Reference Page
Items	IS	Symptom	Condition	Diagnostic Item	QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model)
				1. Throttle position sensor (Adjustment)	EC-760, EC-191, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR"
				2. PNP switch adjustment	AT-264, "Park/Neutral Position (PNP) Switch Adjustment"
No Up Shift when dr		ON vehicle	3. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR	AT-124, "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 202, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR"	
	A/T does not shift to "D4" when driving with overdrive control switch "ON".		4. Shift solenoid valve A	AT-176. "DTC P0750 SHIFT SOLENOID VALVE A"	
				5. Overrun clutch solenoid valve	AT-192. "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE"
				6. Control valve assembly	AT-299, "CONTROL VALVE ASSEMBLY"
				7. A/T fluid temperature sen- sor	AT-119. "DTC P0710 A/ T FLUID TEMPERA- TURE SENSOR CIR- CUIT"
				8. Line pressure test	AT-67, "Line Pressure Test"
			OFF vehicle	9. Brake band	AT-355, "Components"
				10. Overrun clutch	AT-330, "FORWARD CLUTCH AND OVER- RUN CLUTCH"
				1. Fluid level	AT-63, "FLUID LEVEL <u>CHECK"</u>
				2. Torque converter clutch solenoid valve	AT-155, "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE"
Not Usec	Not Used	Engine is stopped at "R", "D", "2" and "1" positions.	ON vehicle	3. Shift solenoid valve B	AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"
				4. Shift solenoid valve A	AT-176, "DTC P0750 SHIFT SOLENOID VALVE A"
				5. Control valve assembly	AT-299. "CONTROL VALVE ASSEMBLY"

[RE4F03B]

TCM Terminals and Reference Value PREPARATION

Measure voltage between each terminal and terminal 25 or 48 • by following "TCM INSPECTION TABLE".

AT 0 Terminal F 25 or 48 e Ð SAT216J

TCM HARNESS CONNECTOR TERMINAL LAYOUT



TCM INSPECTION TABLE

(Data are reference values.)

Termi- nal No.	Wire color	ltem		Judgement stan- dard (Approx.)	
1	R/W	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
				When depressing accelerator pedal fully after warming up engine.	0V
2	P/B	Line pressure solenoid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	4 - 14V
				When depressing accelerator pedal fully after warming up engine.	0V
3	GY/R (Calif. CA Model) Y/G (exc. Calif. CA Model)	Torque converter clutch solenoid valve		When A/T performs lock-up.	8 - 15V
				When A/T does not perform lock-up.	ΟV
5 *2	Y/R	—		_	—
6 *2	Y/G	—		_	—
7 *2	Y/B	_		_	
8*2	BR/W	_		_	_
9*2	G/Y	—		_	_
10	BR/R	Power source	N-	When turning ignition switch to "ON".	Battery voltage
				When turning ignition switch to "OFF".	0V

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WAT158

Termi- nal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
11	L/W	Shift solenoid valve A		When shift solenoid valve A oper- ates. (When driving in "D1" or "D4".)	Battery voltage
				When shift solenoid valve A does not operate. (When driving in "D2" or "D3".)	0V
12	LY	Shift solenoid valve B		When shift solenoid valve B oper- ates. (When driving in "D1 " or "D2 ".)	Battery voltage
				When shift solenoid valve B does not operate. (When driving in "D3" or "D4".)	0V
13	G/R	O/D OFF indicator lamp		When setting overdrive control switch in "OFF" position.	0V
15				When setting overdrive control switch in "ON" position.	Battery voltage
15 *2	PU	OBD-II		_	_
40	Y/PU	Closed throttle position switch (in throttle position switch)		When releasing accelerator pedal after warming up engine. Refer to <u>AT-50. "TCM Self-diagnostic</u> <u>Procedure (No Tools)"</u> .	Battery voltage
16				When depressing accelerator pedal after warming up engine. Refer to <u>AT-50, "TCM Self-diagnostic</u> <u>Procedure (No Tools)"</u> .	0V
17	LG	Wide open throttle position switch (in throttle position switch)		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
				When releasing accelerator pedal after warming up engine.	0V
	OR	ASCD cruise switch		When ASCD cruise is being per- formed. ("CRUISE" light comes on.)	Battery voltage
18				When ASCD cruise is not being per- formed. ("CRUISE" light does not comes on.)	0V
	BR/R	Power source	(CON)	When turning ignition switch to "ON".	Battery voltage
19				When turning ignition switch to "OFF".	
20	L/B	Overrun clutch solenoid valve		When overrun clutch solenoid valve operates.	Battery voltage
				When overrun clutch solenoid valve does not operate.	0V
22	OR/B	Overdrive control switch	(Con)	When setting overdrive control switch in "ON" position	Battery voltage
				When setting overdrive control switch in "OFF" position	0V

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

[RE4F03B]

Termi- nal No.	Wire color	ltem		Condition	Judgement stan- dard (Approx.)	А
24	OR/L (Calif. CA Model)	ASCD OD cut sig-		When "ACCEL" set switch on ASCD cruise is in "D4 " position.	5 - 10V	В
24	W/PU (exc. Calif. CA Model)	nal	CARO-	When "ACCEL" set switch on ASCD cruise is in "D3 " position.	Less than 2V	AT
25	В	Ground			0V	
26	BR/Y	PNP switch "1"	æ	When setting selector lever to "1" position.	Battery voltage	D
		position		When setting selector lever to other positions.	0V	_
27	L (Calif. CA Model) B/W (exc.	PNP switch "2"		When setting selector lever to "2" position.	Battery voltage	E
21	Calif. CA Model)	position		When setting selector lever to other positions.	0V	F
		Power source	Con	When turning ignition switch to "OFF".	Battery voltage	G
28	R/B	(Memory back-up)	OFF	When turning ignition switch to "ON".	Battery voltage	Н
29	w	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	150Hz	J
				When vehicle parks.	Under 1.3V or over 4.5V	
30 *3	G/B	Data link connec- tor		_	_	L
31 *3	GY/L	Data link connec- tor			_	5.4
		Throttle position		When turning ignition switch to "ON".	4.5 - 5.5V	M
32	R	sensor (Power source)		When turning ignition switch to "OFF".	0V	
34	W/G	PNP switch "D"	(CON)	When setting selector lever to "D" position.	Battery voltage	
	W/G	position	× 3	When setting selector lever to other positions.	0V	
35	G/W	PNP switch "R"	K	When setting selector lever to "R" position.	Battery voltage	
		position		When setting selector lever to other positions.	0V	
36	G	PNP switch "N" or		When setting selector lever to "N" or "P" position.	Battery voltage	
		"P" position		When setting selector lever to other positions.	0V	

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

[RE4F03B]

Termi- nal No.	Wire color	ltem		Condition	Judgement stan- dard (Approx.)
39	L/OR	Engine speed sig- nal	Refer to <u>EC-114. "ECM INSPEC-</u> <u>TION TABLE"</u> [QG18DE (except Calif. CA Model)] or <u>EC-678. "ECM</u> <u>INSPECTION TABLE"</u> [QG18DE (Calif. CA Model)].		_
40	PU/R	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
41	GY	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5 - 0.7V Fully-open throt- tle: 4V
42	В	Throttle position sensor (Ground)	CON		0V
45	R/G	Stop lamp switch		When depressing brake pedal.	Battery voltage
	1.0		Re	When releasing brake pedal.	0V
47	BR	A/T fluid tempera-		When ATF temperature is 20°C (68°F).	1.5V
47	DIX	ture sensor		When ATF temperature is 80°C (176°F).	0.5V
48	В	Ground	·	_	0V

*2: This terminal is connected to the ECM.

*3: These terminals are connected to the Data link connector.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

TROUBLE DIAGNOSIS FOR POWER SUPPLY	[RE4F03B]	
TROUBLE DIAGNOSIS FOR POWER SUPPLY Wiring Diagram — AT — MAIN	PFP:00000 ECS004DE	А
NO DATA		В
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		D
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WCWA0001E

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
10	BR/R	POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
10	DR/R	POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "OFF"	0V
19	DD (D	POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
19	BR/R	FOWER SOURCE	WHEN TURNING IGNITION SWITCH TO "OFF"	0V
25	В	GROUND	—	0C
28			WHEN TURNING IGNITION SWITCH TO "OFF"	BATTERY VOLTAGE
20	n/ B	BACKUP)	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
48	В	GROUND	_	ov

AT-111

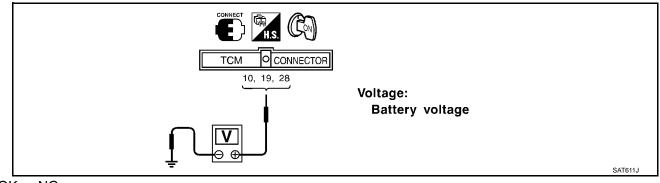
Diagnostic Procedure

ECS004DF

[RE4F03B]

1. CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.

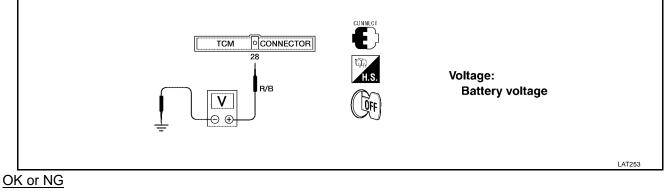


OK or NG

OK >> GO TO 2. NG >> GO TO 3.

2. CHECK TCM POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 and ground.



OK >> GO TO 4. NG >> GO TO 3.

3. DETECT MALFUNCTIONING ITEM

• Check the following items:

- Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness)

- Fuse
- Ignition switch

Refer to PG-2, "POWER SUPPLY ROUTING" .

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

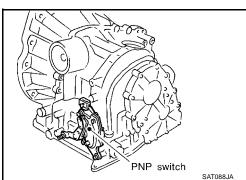
TROUBLE DIAGNOSIS FOR POWER SUPPLY

[RE4F03B]

4. CHECK TCM GROUND CIRCUIT	А
1. Turn ignition switch to OFF position.	7.
2. Disconnect TCM harness connector.	_
 Check continuity between TCM terminals 25, 48 and ground. Refer to <u>AT-111, "Wiring Diagram — AT — MAIN"</u>. 	В
Continuity should	
exist.	AT
If OK, check harness for short to ground and short to power.	
OK or NG	D
 OK >> INSPECTION END NG >> Repair open circuit or short to ground or short to power in harness connectors. 	
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Description

- The PNP switch assembly includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.



ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
 ENP SW/CIRC EP0705 	TCM does not receive the correct voltage signal from the switch based on the gear position.	 Harness or connectors (The PNP switch circuit is open or shorted.) PNP switch

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

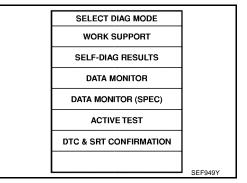
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

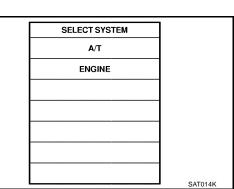
After the repair, perform the following procedure to confirm the malfunction is eliminated.

- With CONSULT-II
- Turn ignition switch "ON". 1.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II. 2.
- 3. Start engine and maintain the following conditions for at least 5 consecutive seconds. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (OD "ON" or "OFF")

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Follow the procedure "With CONSULT-II".





[RE4F03B]

PFP:32006

[RE4F03B]

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Wiring Diagram — AT — PNP/SW	ECS004DH	٨
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DATA		В
		АТ

WCWA0002E

[RE4F03B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
26	BR/Y	PNP SWITCH "1" POSITION	WHEN SETTING SELECTOR LEVER TO "1" POSITION	BATTERY VOLTAGE	
20	BIVT	FINE SWITCH T FOSHION	WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	
27	L or B/W	PNP SWITCH "2" POSITION	WHEN SETTING SELECTOR LEVER TO "2" POSITION	BATTERY VOLTAGE	
21	LOID/W	FINE SWITCH 2 FOSHION	WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	٥V	
34	W/G	W/G PNP SWITCH "D" POSITION	WHEN SETTING SELECTOR LEVER TO "D" POSITION	BATTERY VOLTAGE	
34	WG	FINE SWITCH D FOSHION	WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	
35	G/W	PNP SWITCH "R" POSITION	WHEN SETTING SELECTOR LEVER TO "R" POSITION	BATTERY VOLTAGE	
35	6/11	FINE SWITCH K FOSHION	WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	
36	G	G PNP SWITCH "N" OR "P" POSITION	WHEN SETTING SELECTOR LEVER TO "N" OR "P" POSITION	BATTERY VOLTAGE	
30	G		WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	

Diagnostic Procedure

ECS004DI

1. CHECK PNP SWITCH CIRCUIT (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out "P/N", "R", "D", "2" and "1" position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

OK or NG

OK >> GO TO 3.

- NG >> Check the following items:
 - PNP switch
 Refer to<u>AT-118, "Component Inspection"</u>.
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)
 - Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.

DATA MON	ITOR	
MONITORING		
PN POSI SW	OFF	
R POSITION SW	OFF	
D POSITION SW	OFF	
2 POSITION SW	ON	
1 POSITION SW	OFF	
		SAT701J

[RE4F03B]

2. CHECK PNP SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position.

Lever position	Terminal No.					
	36	35	34	27	26	
P, N	В	0	0	0	0	
R	0	В	0	0	0	
D	0	0	В	0	0	
2	0	0	0	В	0	
1	0	0	0	0	В	

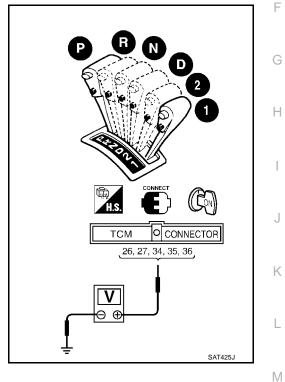
Voltage

- В
- 0

: Battery voltage : 0V

OK or NG

- OK >> GO TO 3.
- NG >> Check the following items:
 - PNP switch Refer to <u>AT-118, "Component Inspection"</u>.
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)
 - Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.



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Perform AT-114, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

AT-117

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Component Inspection PARK/NEUTRAL POSITION SWITCH

1. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

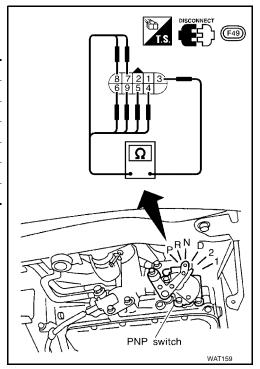
Lever position	Termi	nal No.
Р	3-7	1 — 2
R	3 — 8	
N	3 — 9	1 — 2
D	3 — 6	
2	3 — 5	
1	3-4	

- 2. If NG, check again with control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust control cable. Refer to <u>AT-264</u>, "Control <u>Cable Adjustment"</u>.
- 4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to <u>AT-264, "Park/Neu-tral Position (PNP) Switch Adjustment"</u>.
- 6. If NG on step 4, replace PNP switch.

control vNeu-Front

Under vehicle \

SAT089JA



[RE4F03B]

ECS004DJ

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)		J
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	1.5V ↓ 0.5V	2.5 kΩ ↓ 0.3 kΩ	- K

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
() : ATF TEMP SEN/CIRC	TCM receives an excessively low or high + Harness or connectors (The sensor circuit is open or sh		
🗐 : P0710	voltage from the sensor.	• A/T fluid temperature sensor	M

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

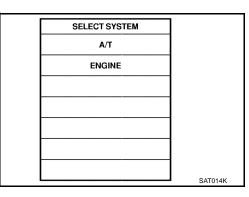
CAUTION:

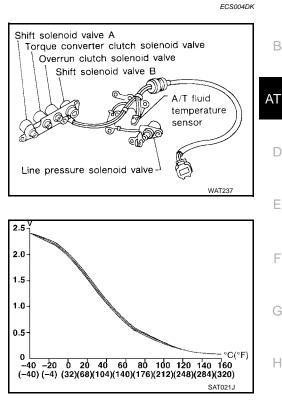
Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.





[RE4F03B]

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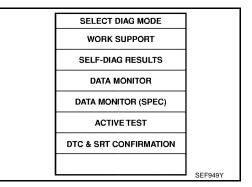
With CONSULT-II

- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.) CMPS-RPM (REF): 450 rpm or more VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

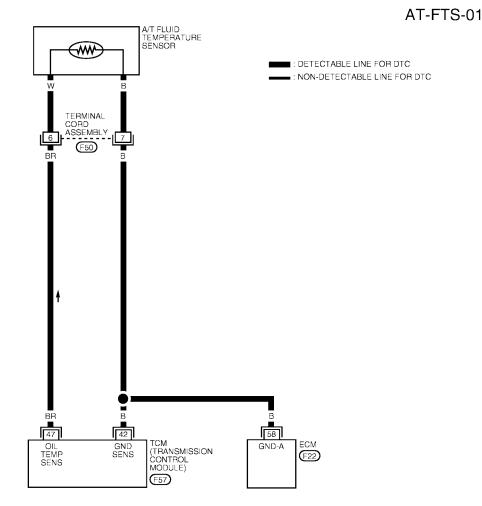
With GST

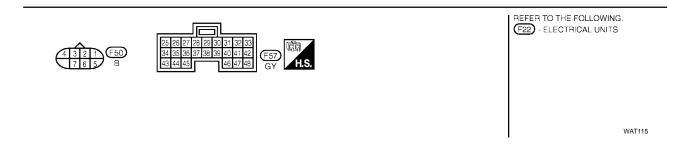
Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — FTS

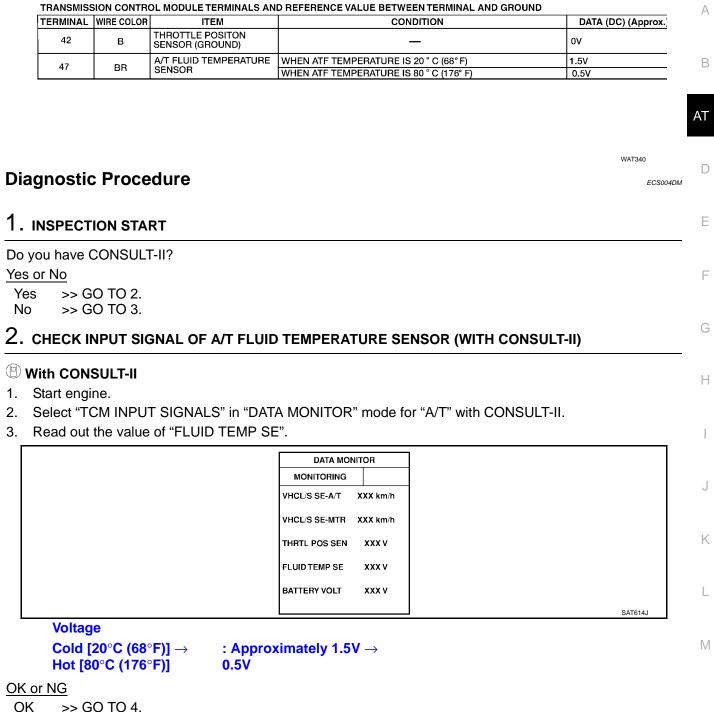


ECS004DL





[RE4F03B]



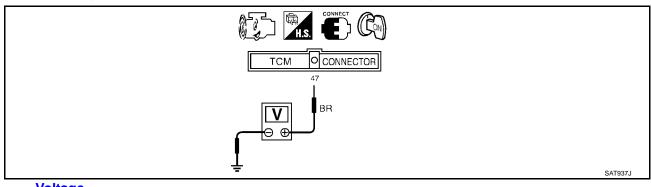
OK >> GO TO 4. NG >> GO TO 5.

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

3. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 47 and ground while warming up A/T.



Voltage Cold [20°C (68°F)] → Hot [80°C (176°F)]

: Approximately 1.5V \rightarrow 0.5V

- 3. Turn ignition switch to "OFF" position.
- 4. Disconnect TCM harness connector.
- 5. Check continuity between terminal 42 and ground.

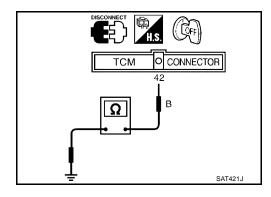
Continuity should

exist.

If OK, check harness for short to ground and short to power.

OK or NG

OK	>> GO TO 4.
NG	>> GO TO 5.



4. снеск отс

Perform AT-119, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT" .

OK or NG

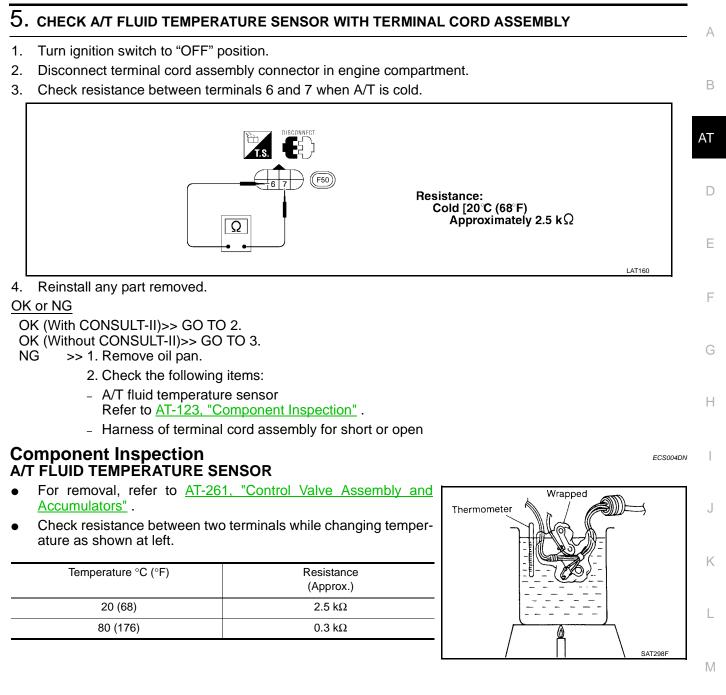
OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F03B]



DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F03B]

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(I): VEH SPD SEN/CIR AT	TCM does not receive the proper voltage	 Harness or connectors (The sensor circuit is open or shorted.) 	
⁽⁵⁾ : P0720	signal from the sensor.	Revolution sensor	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

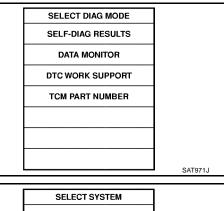
After the repair, perform the following procedure to confirm the malfunction is eliminated.

- With CONSULT-II
- Turn ignition switch "ON" and select "DATA MONITOR" mode for 1. "A/T" with CONSULT-II.
- 2. Drive vehicle and check for an increase of "VHCL/S SE-MTR" value increase. If the check result is NG, go to AT-124, "DIAGNOSTIC TROU-BLE CODE (DTC) CONFIRMATION PROCEDURE" . If the check result is OK, go to following step.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II. 3
- 4. Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON") Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to AT-126, "Diagnostic Procedure" .

SELECT SYSTEM	
A/T	
ENGINE	
	-
	SAT014K



SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

Revolution sensor SAT357H

PFP:32702

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F03B]

If the check result is OK, go to following step.

5. Maintain the following conditions for at least 5 consecutive seconds.

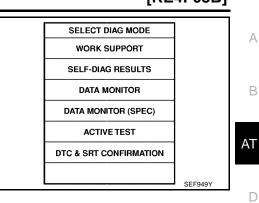
CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON") Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

With GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — VSSA/T





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TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINA	L WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
10	BB/B	POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
10		POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "OFF"	0V
29	w	REVOLUTION SENSOR	WHEN MOVING AT 20 KM/H (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION	150 Hz
42	В	THROTTLE POSITION SENSOR (GROUND)	_	ov

Diagnostic Procedure

WAT341

ECS004DQ

1. CHECK INPUT SIGNAL (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "VHCL/S SE-A/T" while driving. Check the value changes according to driving speed.

DATA N	IONITOR
MONITORIN	G
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTI	R XXX km/h
THRTL POS SE	N XXXV
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

OK or NG

OK >> GO TO 3. NG >> GO TO 2.

2. CHECK REVOLUTION SENSOR (WITH CONSULT-II)

With CONSULT-II

1. Start engine.

Condition	Judgement standard (Approx.)
When moving at 20 km/h (12 MPH, use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	150 Hz
When vehicle is not moving	Under 1.3V or over 4.5V
	•••••••••••••••••••••••••••••••••••••••

 Harness for short or open between TCM, ECM and revolution sensor (Main harness). Refer to <u>AT-125,</u> <u>"Wiring Diagram — AT — VSSA/T"</u>.

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F03B]

	-
3. снеск dtc	A
Perform AT-124, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE"	
OK or NGOK>> INSPECTION ENDNG>> GO TO 4.	В
4. CHECK TCM INSPECTION	AT
1. Perform TCM input/output signal inspection.	
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	D
OK or NG	
OK >> INSPECTION END NG >> Repair or replace damaged parts.	E
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DTC P0725 ENGINE SPEED SIGNAL

Description

The engine speed signal is sent from the ECM to the TCM.

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
	TCM does not receive the proper voltage	 Harness or connectors 	
· P0725	signal from ECM.	(The sensor circuit is open or shorted.)	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

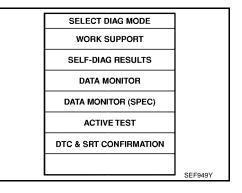
(I) With CONSULT-II

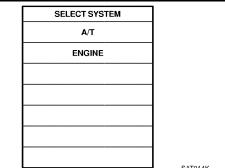
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine and maintain the following conditions for at least 10 consecutive seconds. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

(I) With GST

Follow the procedure "With CONSULT-II".

SELECT SYSTEM A/T ENGINE SAT014K





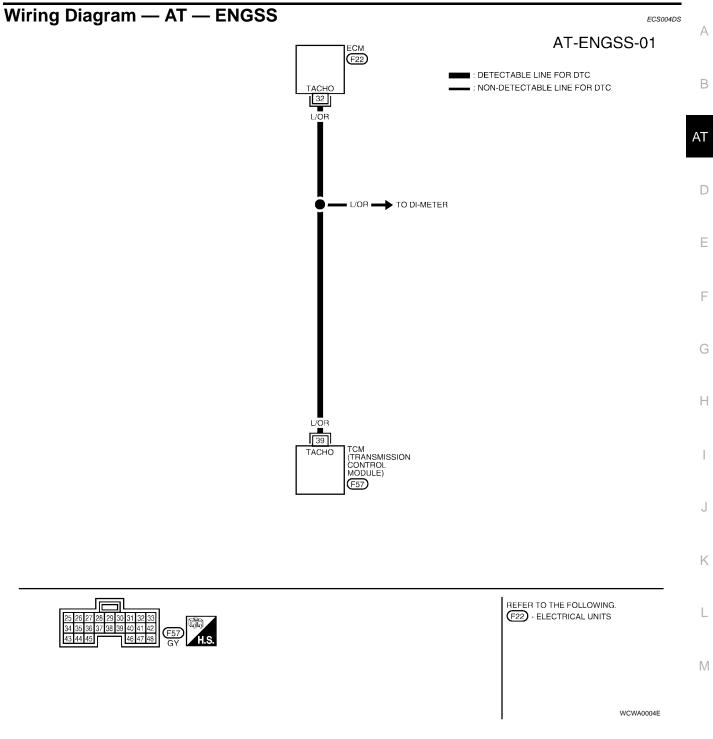
[RE4F03B]

ECS004DR

PFP:24825

DTC P0725 ENGINE SPEED SIGNAL

[RE4F03B]



TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
39	L/OR	ENGINE SPEED SIGNAL	REFER TO ECM INSPECTION TABLE	_

Diagnostic Procedure

ECS004DT

[RE4F03B]

1. CHECK DTC WITH ECM

Perform diagnostic test mode II (self-diagnostic results) for engine control. Check ignition signal circuit condition.

OK or NG

OK (With CONSULT-II)>> GO TO 2.

- OK (Without CONSULT-II)>> GO TO 3.
- NG >> Check ignition signal circuit for engine control. Refer to <u>EC-38</u>, "INPUT/OUTPUT SIGNAL <u>CHART"</u> [QG18DE (except Calif. CA Model)] or <u>EC-611</u>, "INPUT/OUTPUT SIGNAL CHART" (Calif. CA Model)].

2. CHECK INPUT SIGNAL (WITH CONSULT-II)

With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position.

OK or NG

- OK >> GO TO 4.
- NG >> Check the following items:
 - Harness for short or open between TCM and ECM
 - Resistor and ignition coil Refer to <u>EC-38</u>, <u>"SYSTEM DESCRIPTION"</u> [QG18DE (except Calif. CA Model)] or <u>EC-611</u>, <u>"SYS-TEM DESCRIPTION"</u> [QG18DE (Calif. CA Model)].

DATA MOI		1
		-
MONITORING		
ENGINE SPEED	XXX rpm	
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	
		SAT645J

DTC P0725 ENGINE SPEED SIGNAL

[RE4F03B]

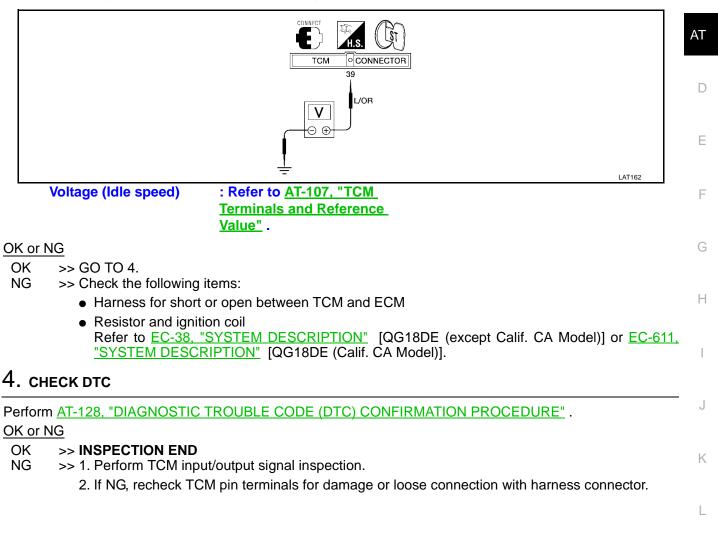
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3. CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 39 and ground.



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DTC P0731 A/T 1ST GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck open	2*	2	3	3
In case of gear position with shift solenoid valve B stuck open	4*	3	3	4

*: P0731 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(III) : A/T 1ST GR FNCTN		 Shift solenoid valve A
🗐 : P0731	A/T cannot be shifted to the 1st gear position even if electrical circuit is good.	Shift solenoid valve BEach clutch
		 Hydraulic control circuit

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

	SELECT SYSTEM	
	A/T	
	ENGINE	
		_
_		-
		-
		SAT014K

[RE4F03B]

[RE4F03B]

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

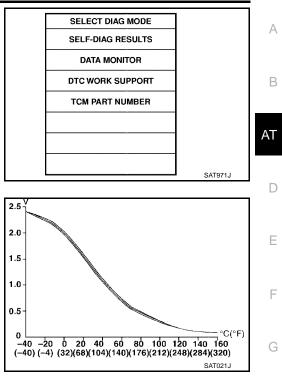
- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "2" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to AT-



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- If the check result NG appears on CONSULT-II screen, go to <u>AT-135, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.
- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

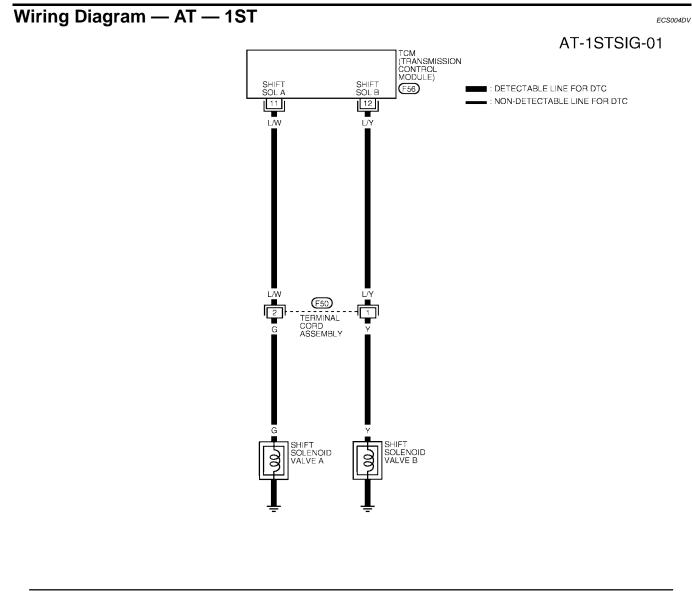
Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

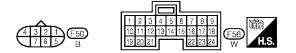
 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "Diagnostic Procedure".) Refer to <u>AT-135, "Diagnostic Procedure"</u>. Refer to <u>AT-392, "Shift Schedule"</u>.

With GST

Follow the procedure "With CONSULT-II".

[RE4F03B]





WAT118

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
11	1.00		WHEN SHIFT SOLENOID VALVE A OPERATES	BATTERY VOLTAGE
			WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE	OV
10	12 L/Y SHIFT SOLENOID VALVE		WHEN SHIFT SOLENOID VALVE B OPERATES	BATTERY VOLTAGE
12		SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE	OV

AT-134

Diagnostic Procedure

[RE4F03B]

ECS004DW

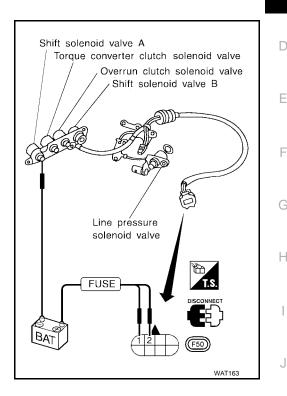
1. CHECK SHIFT SOLENOID VALVE

- Remove control valve assembly. Refer to AT-261, "REMOVAL" . 1.
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A
- Shift solenoid valve B

Refer to AT-136, "Component Inspection" .

OK or NG

- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

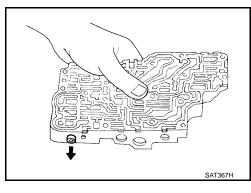


2. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to AT-301, "Disassembly" . 1.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



3. CHECK DTC

Perform AT-132, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

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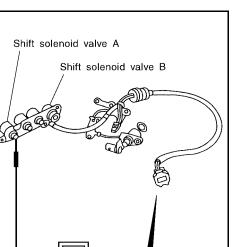
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Component Inspection SHIFT SOLENOID VALVE A AND B

• Refer to AT-261, "Control Valve Assembly and Accumulators".



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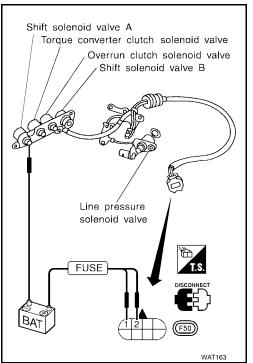
Resistance Check

• Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω
Shift solenoid valve B	1	Ground	5 - 20Ω

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



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WAT213

DTC P0732 A/T 2ND GEAR FUNCTION

DTC P0732 A/T 2ND GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis В malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction AT such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4	_
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	D
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	_

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3*	3	4

*: P0732 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	J
() : A/T 2ND GR FNCTN	A/T connect be shifted to the 2nd seen	Shift solenoid valve B	
	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	Each clutch	
🗐 : P0732	position even il electrical circuit is good.	Hydraulic control circuit	K

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

	SELECT SYSTEM]
	A/T	
Γ	ENGINE	
		1
F		
F		1
F		1
L		SAT014K

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PFP:31940

DTC P0732 A/T 2ND GEAR FUNCTION

[RE4F03B]

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

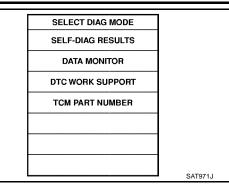
- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

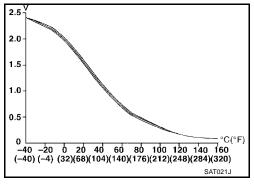
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 50 to 55 km/h (31 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 50 to 55 km/h (31 to 34 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.)





If the check result NG appears on CONSULT-II screen, go to <u>AT-140, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

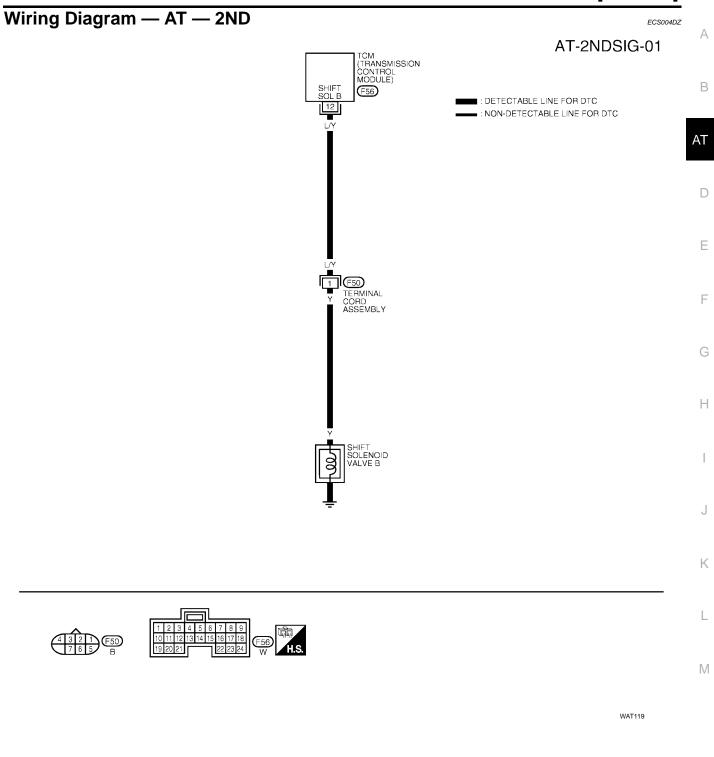
 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-140, "Diagnostic Procedure"</u>. Refer to <u>AT-392, "Shift Schedule"</u>.

With GST

Follow the procedure "With CONSULT-II".

DTC P0732 A/T 2ND GEAR FUNCTION

[RE4F03B]



TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
10	12 L/Y	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B OPERATES	BATTERY VOLTAGE
12			WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE	0V

Diagnostic Procedure

ECS004E0

[RE4F03B]

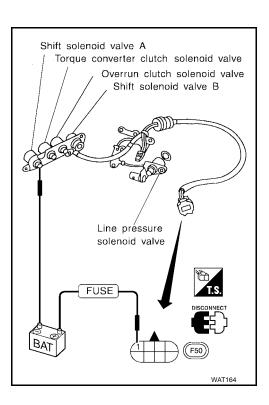
1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- Check shift solenoid valve operation.
 Shift solenoid valve B

Refer to AT-141, "Component Inspection" .

OK or NG

- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

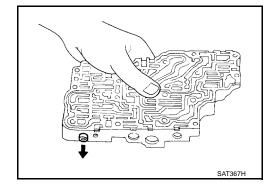


2. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-301, "Disassembly".
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



3. снеск отс

Perform AT-137, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

AT-140

Component Inspection SHIFT SOLENOID VALVE B

Refer to AT-261, "Control Valve Assembly and Accumulators" .

Resistance Check

Operation Check

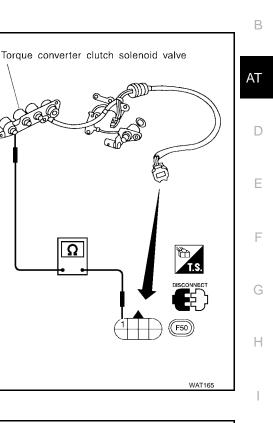
Check resistance between two terminals.

Solenoid valve	Termi	nal No.	Resistance (Approx.)
Shift solenoid valve B	1	Ground	5 - 20Ω

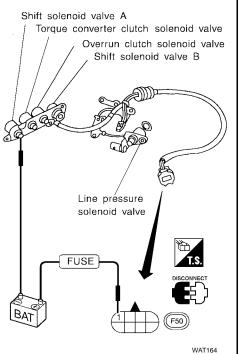
Check solenoid valve by listening for its operating sound while

applying battery voltage to the terminal and ground.

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[RE4F03B]

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DTC P0733 A/T 3RD GEAR FUNCTION

DTC P0733 A/T 3RD GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear position supposed by TCM		2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck closed		1	4*	4

*: P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
🖲 : A/T 3RD GR FNCTN	A/T cannot be shifted to the 3rd gear posi-	 Shift solenoid valve A Each clutch 	
🗐 : P0733	tion even if electrical circuit is good.	Hydraulic control circuit	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

[RE4F03B]

DTC P0733 A/T 3RD GEAR FUNCTION

[RE4F03B]

After the repair, perform the following procedure to confirm the malfunction is eliminated.

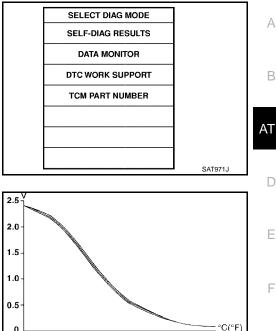
- (II) With CONSULT-II
- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below. FLUID TEMP SEN: 0.4 - 1.5V

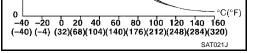
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5. Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROT-TLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)





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If the check result NG appears on CONSULT-II screen, go to AT-145, "Diagnostic Procedure". If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$

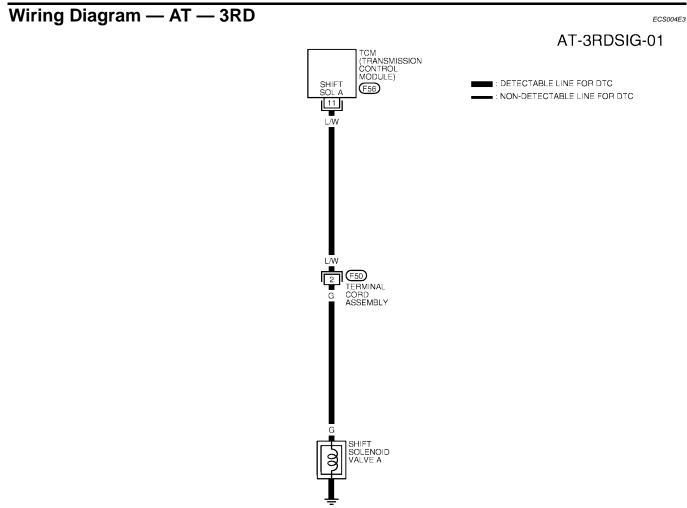
8. Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to AT-145, "Diagnostic Procedure". Refer to AT-392, "Shift Schedule" .

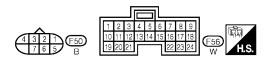
With GST

Follow the procedure "With CONSULT-II".

DTC P0733 A/T 3RD GEAR FUNCTION

[RE4F03B]





WAT120

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
11	1.04	AW SHIFT SOLENOID VALVE A H	WHEN SHIFT SOLENOID VALVE A OPERATES	BATTERY VOLTAGE
			WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE	ov

Diagnostic Procedure

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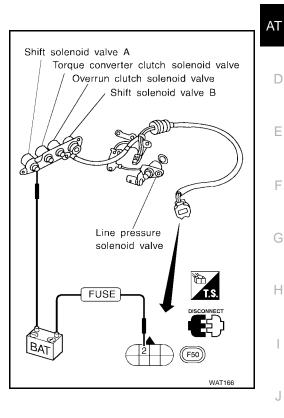
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1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to AT-261, "REMOVAL".
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A Refer to "Component Inspection".

OK or NG

- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

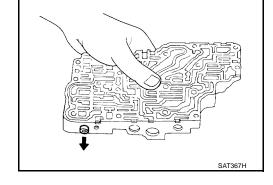


2. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-301, "Disassembly".
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



3. CHECK DTC

Perform AT-142, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

AT-145

ECS004E4

DTC P0733 A/T 3RD GEAR FUNCTION

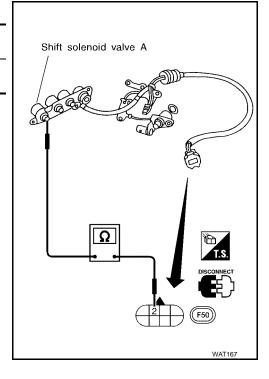
Component Inspection SHIFT SOLENOID VALVE A

• Refer to <u>AT-261, "REMOVAL"</u>.

Resistance Check

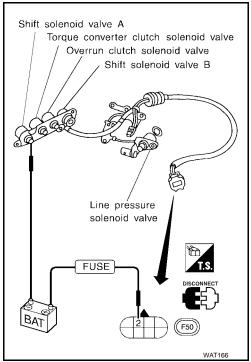
• Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω



Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



ECS004E5

DTC P0734 A/T 4TH GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4	D
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	-
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	_

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)	F
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	24% ↓ 95%	G

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

*: P0734 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	N
 E A/T 4TH GR FNCTN E P0734 	A/T cannot be shifted to the 4th gear posi- tion even if electrical circuit is good.	 Shift solenoid valve A Shift solenoid valve B Line pressure solenoid valve Each clutch Hydraulic control circuit 	-

PFP:31940

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[RE4F03B]

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 45 to 55 km/h (28 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4) Selector lever: D position (OD "ON")

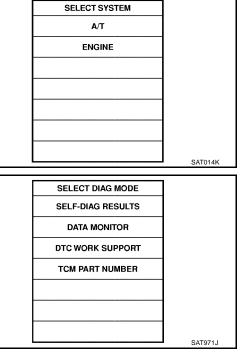
- Check that "GEAR" shows "3" after releasing pedal.
- Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 45 to 55 km/h (28 to 34 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

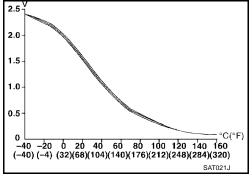
If the check result NG appears on CONSULT-II screen, go to <u>AT-150, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$

 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "Diagnostic Procedure".) Refer to <u>AT-150, "Diagnostic Procedure"</u>. Refer to <u>AT-392, "Shift Schedule"</u>.





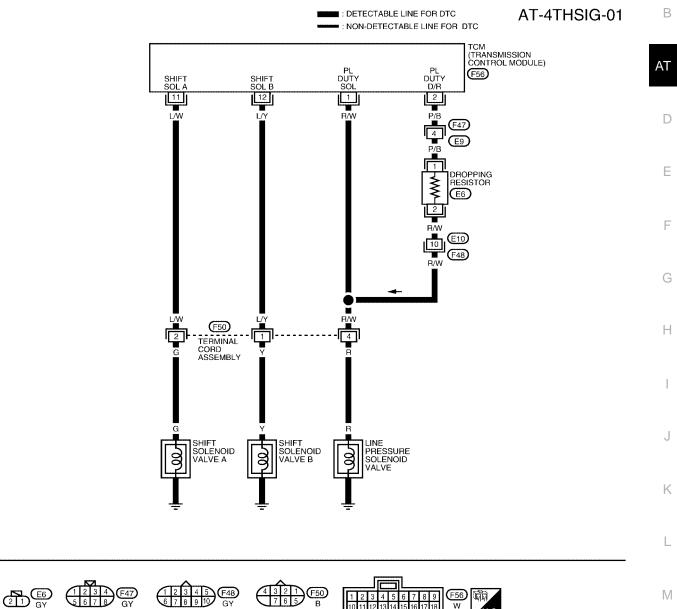
[RE4F03B]

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(In the second s Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — 4TH



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10 11 12 13 14 15 16 17 18

22 23 24

19 20 21

WCWA0006E

[RE4F03B]

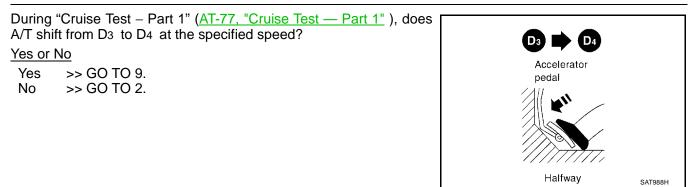
TRANSMISS	TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)	
1	B/W	LINE PRESSURE	WHEN RELEASING ACCELERATOR PEDAL (ENGINE WARM)	1.5 - 2.5V	
		SOLENOID VALVE	WHEN DEPRESSING ACCELERATOR PEDAL (ENGINE WARM)	0V	
2	P/B	LINE PRESSURE SOLENOID VALVE (WITH DROPPING	WHEN RELEASING ACCELERATOR PEDAL (ENGINE WARM)	5 - 14V	
2	RESISTOR)	WHEN DEPRESSING ACCELERATOR PEDAL (ENGINE WARM)	0.5V OR LESS		
11	L/W	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A OPERATES	BATTERY VOLTAGE	
	L/ VV	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE	0V	
12		SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B OPERATES	BATTERY VOLTAGE	
12	L/Y	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE	0V	

WAT346

Diagnostic Procedure

ECS004E8

1. CHECK SHIFT UP (D3 TO D4)



2. CHECK LINE PRESSURE

Perform line pressure test. Refer to <u>AT-67, "Line Pressure Test"</u>.

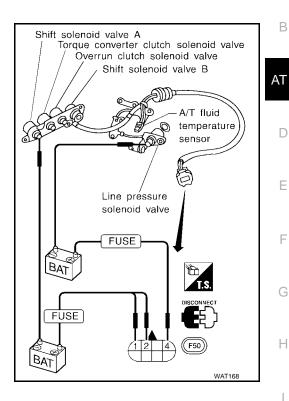
Engine aread ram	Line pressure kF	Pa (kg/cm², psi)
Engine speed rpm	D, 2 and 1 positions	R position
ldle	500 (5.1, 73)	778 (7.9, 113)
Stall	1,167 (11.9, 169)	1,816 (18.5, 263)

OK or NG

OK >> GO TO 3. NG >> GO TO 6.

3. CHECK SOLENOID VALVES

- Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- 2. Refer to AT-154, "SOLENOID VALVES".
- OK or NG
- OK >> GO TO 4.
- NG >> Replace solenoid valve assembly.

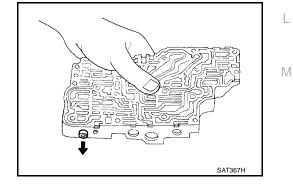


4. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-301, "Disassembly"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 5.
- NG >> Repair control valve.



5. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D₃ to D₄ at the specified speed?

OK or NG

- OK >> GO TO 9.
- NG >> Check control valve again. Repair or replace control valve assembly.

AT-151

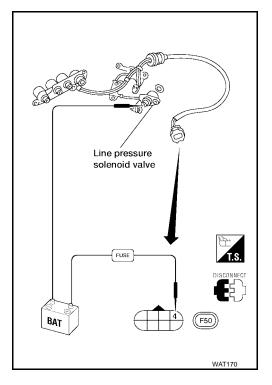
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6. CHECK LINE PRESSURE SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- 2. Refer to AT-154, "Component Inspection" .
- OK or NG
- OK >> GO TO 7.
- NG >> Replace solenoid valve assembly.

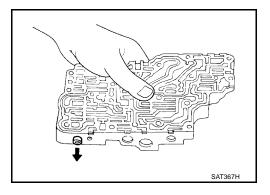


7. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-301, "Disassembly"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

OK or NG

- OK >> GO TO 8.
- NG >> Repair control valve.



8. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D₃ to D₄ at the specified speed?

Yes or No

- Yes >> GO TO 9.
- No >> Check control valve again. Repair or replace control valve assembly.

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9. снеск отс	А
Perform AT-148, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".	
OK or NG	
 OK >> INSPECTION END NG >> Perform "Cruise Test — Part 1" (<u>AT-77, "Cruise Test — Part 1"</u>) again and return to the start point of this test group. 	В
•	AT
	D
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	F
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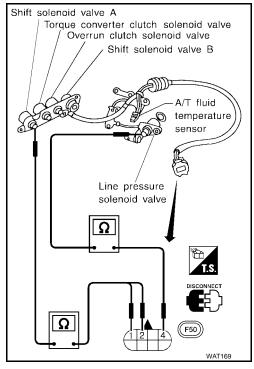
Component Inspection SOLENOID VALVES

• Refer to <u>AT-261, "REMOVAL"</u>.

Resistance Check

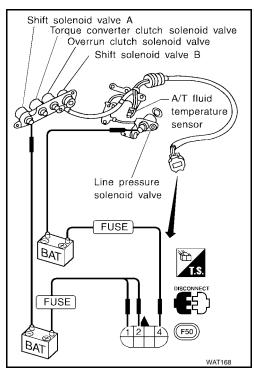
• Check resistance between two terminals.

Solenoid valve	Termi	nal No.	Resistance (Approx.)
Shift solenoid valve A	2		20 - 30Ω
Shift solenoid valve B	1	Ground	5 - 20Ω
Line pressure solenoid valve	4		2.5 - 5Ω



Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



ECS004E9

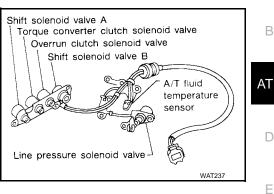
DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description

The torque converter clutch solenoid valve is activated, with the gear in "D4", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.



CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)	F
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	4% ↓ 94%	G

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(I) : TCC SOLENOID/CIRC	TCM detects an improper voltage drop	 Harness or connectors (The solenoid circuit is open or shorted.)
🗐 : P0740	when it tries to operate the solenoid valve.	 T/C clutch solenoid valve

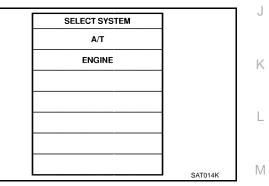
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

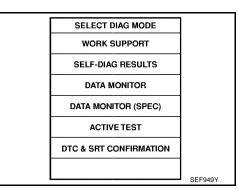
With CONSULT-II

1. Turn ignition switch "ON".



- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II and wait at least 1 second.
- With GST

Follow the procedure "With CONSULT-II".



PFP:31940

[RE4F03B]

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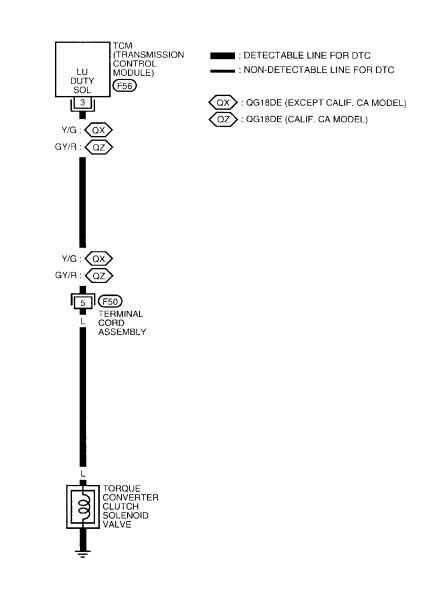
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DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F03B]

Wiring Diagram — AT — TCV

ECS004EB

AT-TCV-01





WCWA0007E

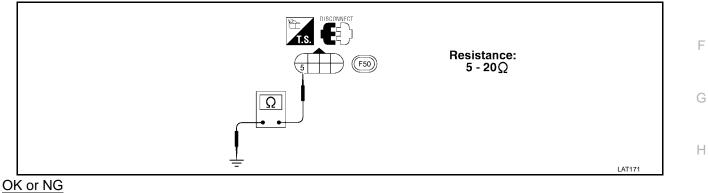
DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F03B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	А
3	GY/R or Y/G	TORQUE CONVERTER	WHEN A/T PERFORMS LOCK- UP	8 - 15V	
		CLUTCH SOLENOID VALVE	WHEN A/T DOES NOT PER- FORM LOCK-UP	٥V	В

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 5 and ground.



OK >> GO TO 2.

- NG >> 1. Remove oil pan. Refer to <u>AT-261, "REMOVAL"</u>.
 - 2. Check the following items:
 - Torque converter clutch solenoid valve Refer to <u>AT-158, "TORQUE CONVERTER CLUTCH SOLENOID VALVE"</u>.
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector F56.
- Check continuity between terminal cord assembly F50 terminal 5 GY/R (Calif. CA Model) or Y/G (exc. Calif. CA Model) and TCM harness connector terminal 3 GY/R (Calif. CA Model) or Y/ G (exc. Calif. CA Model).

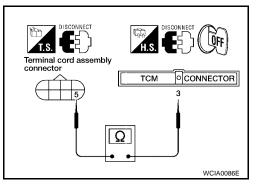
Continuity should exist.

If OK, check harness for short to ground and short to power. Reinstall any part removed

4. Reinstall any part removed.

OK or NG

- OK >> GO TO 3.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.



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3. СНЕСК DTC

Perform AT-155, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inp

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

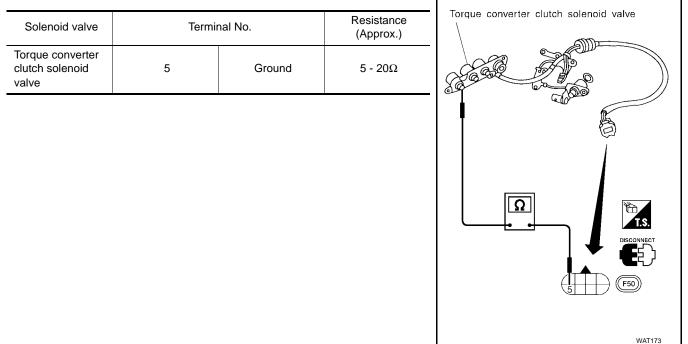
ECS004ED

Component Inspection TORQUE CONVERTER CLUTCH SOLENOID VALVE

• Refer to <u>AT-261, "REMOVAL"</u>.

Resistance Check

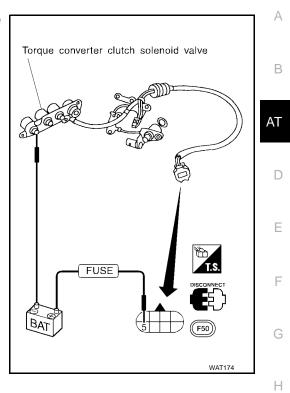
• Check resistance between two terminals.



DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F03B]

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.





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AT-159

DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	4% ↓ 94%

[RE4F03B]

PFP:31940

ECS004EE

[RE4F03B]

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ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4	
In case of gear position with no malfunctions	1	2	3	4	D
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*	-

*: P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	-
(III) : A/T TCC S/V FNCTN		Torque converter clutch solenoid valve	F
	A/T cannot perform lock-up even if electri-	 Line pressure solenoid valve 	
🗐 : P0744	cal circuit is good.	Each clutch	
		 Hydraulic control circuit 	C

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

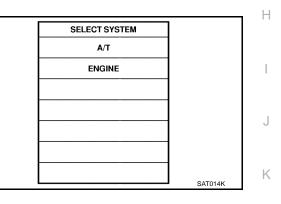
After the repair, perform the following procedure to confirm the malfunction is eliminated.

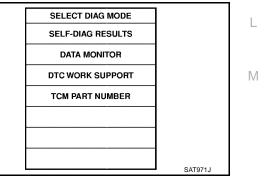
With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

3. Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".



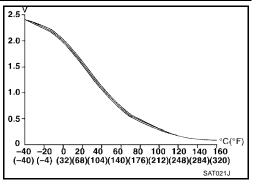


[RE4F03B]

- 4. Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)
 THROTTLE POSI: 1.0/8 2.0/8 (at all times during step 4) Selector lever: D position (OD "ON") TCC S/V DUTY: More than 94% VHCL/S SE·A/T: Constant speed of more than 80 km/h (50 MPH)
- Check that "GEAR" shows "4".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Make sure that "OK" is displayed. (If "NG" is displayed, refer to <u>AT-164, "Diagnostic Procedure"</u>.) Refer to <u>AT-164, "Diagnostic Procedure"</u>. Refer to <u>AT-392, "Shift Schedule"</u>.

With GST

Follow the procedure "With CONSULT-II".



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R/W 10 F48 R/W

(F47)

E9

DROPPING

E6

TCM (TRANSMISSION CONTROL MODULE)

(F56)

Wiring Diagram — AT — TCCSIG

LU DUTY SOL

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Y/G : QX

GY/R : QZ

Y/G : QX GY/R : QZ

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F50 TERMINAL CORD ASSEMBLY

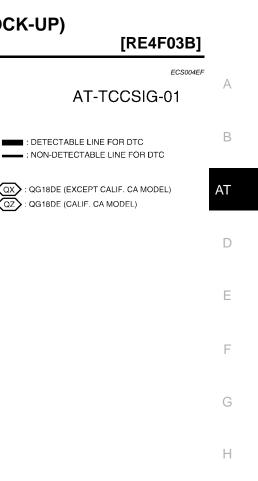
TORQUE CONVERTER CLUTCH SOLENOID VALVE PL DUTY SOL

R/W

R/W

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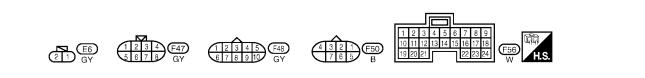


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LINE PRESSURE SOLENOID VALVE

WCWA0008E

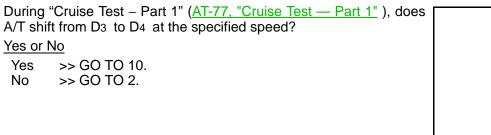
[RE4F03B]

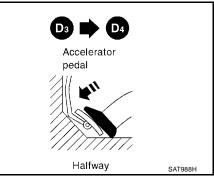
TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
1	R/W	LINE PRESSURE SOLENOID VALVE	WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM)	1.5 - 2.5V	
			WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM)	0.5V OR LESS	
2 P/B	D/P	LINE PRESSURE SOLENOID VALVE (WITH DROPPING RESISTOR)	WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM)	5 - 14V	
	170		WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM)	0.5V OR LESS	
3	GY/R or Y/G		WHEN A/T PERFORMS LOCK- UP	8 - 14V	
		GY/R or Y/G CLUTCH SOLENOID VALVE		WHEN A/T DOES NOT PER- FORM LOCK-UP	0V

Diagnostic Procedure

ECS004EG

1. CHECK SHIFT UP (D3 TO D4)





2. CHECK LINE PRESSURE

Perform line pressure test. Refer to <u>AT-67, "Line Pressure Test"</u>.

Engine speed ror	Line pressure k	Pa (kg/cm², psi)
Engine speed rpm	D, 2 and 1 positions	R position
Idle	500 (5.1, 73)	778 (7.9, 113)
Stall	1,167 (11.9, 169)	1,816 (18.5, 263)

OK or NG

OK >> GO TO 3. NG >> GO TO 6.

[RE4F03B]

 CHECK CONTROL VALVE Disassemble control valve assembly. 	A
 Refer to <u>AT-301, "Disassembly"</u>. Check to ensure that: Valve, sleeve and plug slide along valve bore under their own weight. 	В
 Valve, sleeve and plug are free from burrs, dents and scratches. 	AT
 Control valve springs are free from damage, deformation and fatigue. Hydraulic line is free from obstacles. 	
OK or NG OK NG NG >> Repair control valve.	D
	E
	F
	- 167LI
▲ SAT3 4. CHECK SHIFT UP (D3 TO D4)	
4. CHECK SHIFT UP (D ₃ TO D ₄) Does A/T shift from D ₃ to D ₄ at the specified speed?	G
4. CHECK SHIFT UP (D ₃ TO D ₄) Does A/T shift from D ₃ to D ₄ at the specified speed?	
4. CHECK SHIFT UP (D3 TO D4) Does A/T shift from D3 to D4 at the specified speed? Yes or No	G
4. CHECK SHIFT UP (D3 TO D4) Does A/T shift from D3 to D4 at the specified speed? Yes or No Yes >> GO TO 5.	G
4. CHECK SHIFT UP (D3 TO D4) Does A/T shift from D3 to D4 at the specified speed? Yes or No Yes >> GO TO 5. No >> Check control valve again. Repair or replace control valve assembly. 5. CHECK DTC Perform AT-161, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE". OK or NG	G
 4. CHECK SHIFT UP (D3 TO D4) Does A/T shift from D3 to D4 at the specified speed? Yes or No Yes >> GO TO 5. No >> Check control valve again. Repair or replace control valve assembly. 5. CHECK DTC Perform AT-161, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE". 	G
 4. CHECK SHIFT UP (D3 TO D4) Does A/T shift from D3 to D4 at the specified speed? Yes or No Yes >> GO TO 5. No >> Check control valve again. Repair or replace control valve assembly. 5. CHECK DTC Perform AT-161, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE". OK or NG OK >> INSPECTION END 	G H J

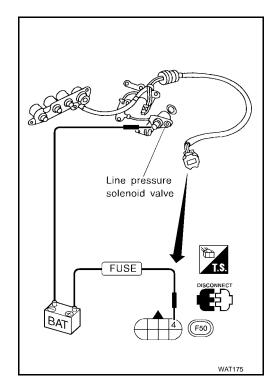
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6. CHECK LINE PRESSURE SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- 2. Check line pressure solenoid valve operation. Refer to <u>AT-174, "Component Inspection"</u>.

OK or NG

- OK >> GO TO 7.
- NG >> Replace solenoid valve assembly.

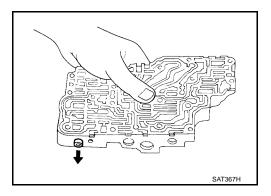


7. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-301, "Disassembly"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

OK or NG

- OK >> GO TO 8.
- NG >> Repair control valve.



8. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

Yes or No

- Yes >> GO TO 9.
- No >> Check control valve again. Repair or replace control valve assembly.

AT-166

9. CHECK DTC

Perform AT-161, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

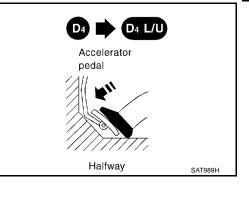
- OK >> INSPECTION END
- NG >> GO TO 10. Check for proper lock-up.

10. CHECK LOCK-UP CONDITION

During "Cruise Test – Part 1" (<u>AT-77, "Cruise Test — Part 1"</u>), does A/T perform lock-up at the specified speed?

Yes or No

- Yes >> Perform "Cruise Test Part 1" (<u>AT-77, "Cruise Test –</u> <u>Part 1"</u>) again and return to the start point of this test group.
- No >> GO TO 11.

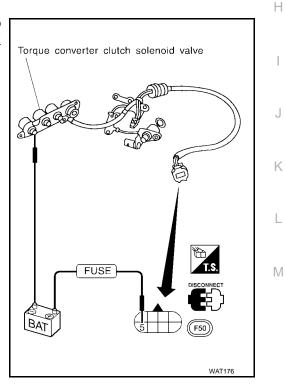


11. CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- Check torque converter clutch solenoid valve operation. Refer to <u>AT-158, "TORQUE CONVERTER CLUTCH SOLENOID VALVE"</u>

OK or NG

- OK >> GO TO 12.
- NG >> Replace solenoid valve assembly.



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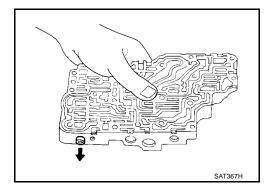
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12. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-301, "Disassembly"</u>.
- 2. Check control valves for sticking.
- Torque converter clutch control valve
- Torque converter clutch relief valve

OK or NG

- OK >> GO TO 13.
- NG >> Repair control valve.



13. CHECK LOCK-UP CONDITION

Does A/T perform lock-up at the specified speed?

Yes or No

- Yes >> GO TO 14.
- No >> Check control valve again. Repair or replace control valve assembly.

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Perform AT-161, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END
- NG >> Perform "Cruise Test Part 1" (<u>AT-77, "Cruise Test Part 1"</u>) again and return to the start point of this test group.

applying battery voltage to the terminal and ground.

Component Inspection SOLENOID VALVES

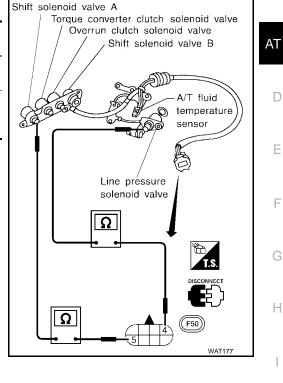
Refer to AT-261, "REMOVAL" .

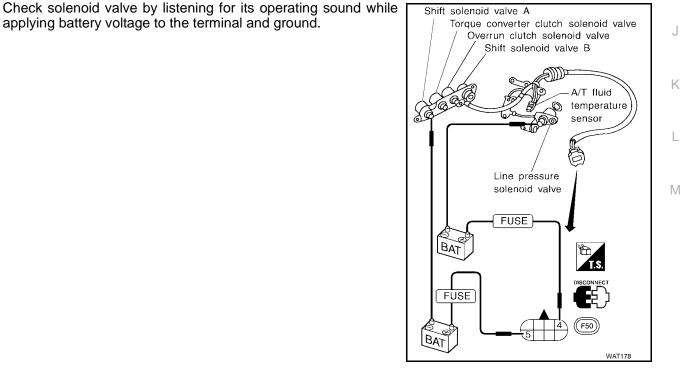
Resistance Check

Operation Check

Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	4		2.5 - 5Ω
Torque converter clutch solenoid valve	5	Ground	5 - 20Ω





[RE4F03B]

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Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	24% ↓ 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

ON BOARD DIAGNOSIS LOGIC

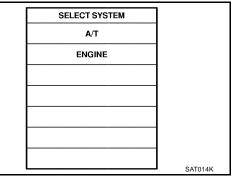
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
	TCM detects an improper voltage drop	 Harness or connectors (The solenoid circuit is open or shorted.) 	
E P0745	when it tries to operate the solenoid valve.	Line pressure solenoid valve	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

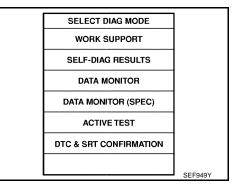
- U With CONSULT-II
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



2. Depress accelerator pedal completely and wait at least 1 second.

With GST

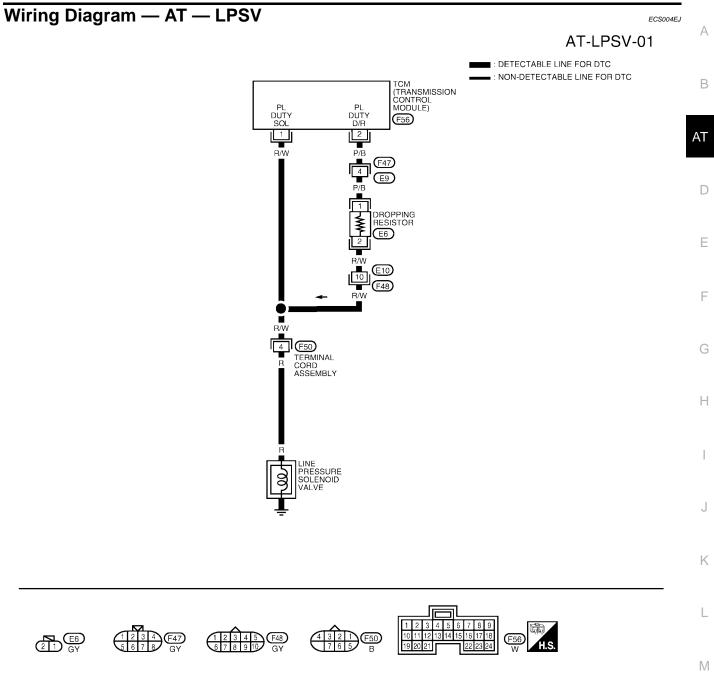
Follow the procedure "With CONSULT-II".



[RE4F03B]

PFP:31940

[RE4F03B]



WCWA0009E

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
1	B/W	LINE PRESSURE	WHEN RELEASING ACCELERATOR PEDAL (ENGINE WARM)	1.5 - 3.0V
I		SOLENOID VALVE	WHEN DEPRESSING ACCELERATOR PEDAL (ENGINE WARM)	0.5V OR LESS
2 D/B		LINE PRESSURE SOLENOID P/B VALVE (WITH DROPPING	WHEN RELEASING ACCELERATOR PEDAL (ENGINE WARM)	5 - 14V
2	–		WHEN DEPRESSING ACCELERATOR PEDAL (ENGINE WARM)	0.5V OR LESS

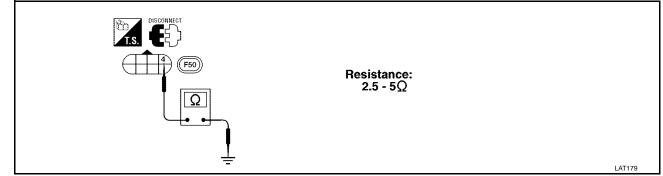
Diagnostic Procedure

ECS004EK

[RE4F03B]

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 4 and ground.

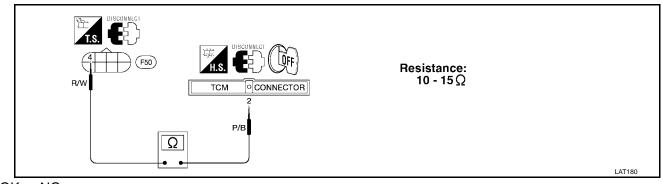


OK or NG

- OK >> GO TO 2.
- NG >> 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
 - 2. Check the following items:
 - Line pressure solenoid valve
 - Refer to AT-174, "Component Inspection".
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal 4 and TCM harness connector terminal 2.



OK or NG

OK >> GO TO 3.

- NG >> Check the following items:
 - Dropping resistor Refer to <u>AT-175, "DROPPING RESISTOR"</u>.
 - Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

[RE4F03B]

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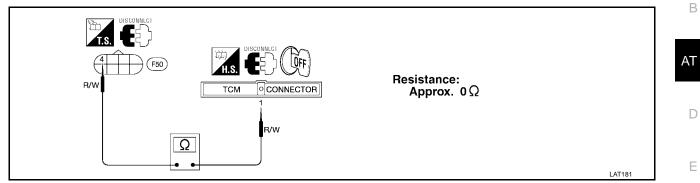
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3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Check resistance between terminal 4 and TCM harness connector terminal 1.



- If OK, check harness for short to ground and short to power.
- 3. Reinstall any part removed.

OK or NG

- OK >> GO TO 4.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4. снеск dtc

Perform AT-170, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

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Component Inspection LINE PRESSURE SOLENOID VALVE

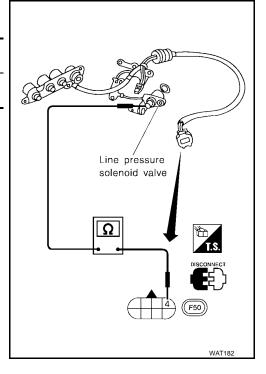
• Refer to <u>AT-261, "REMOVAL"</u>.

Resistance Check

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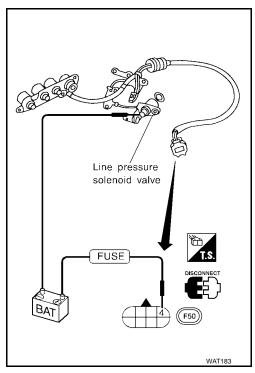
Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	4	Ground	2.5 - 5Ω



Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



[RE4F03B]

ECS004EL

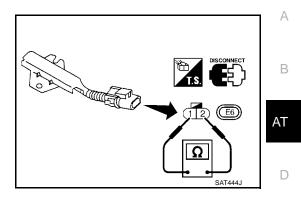
[RE4F03B]

DROPPING RESISTOR

• Check resistance between two terminals.

Resistance

: 10 - 15Ω



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DTC P0750 SHIFT SOLENOID VALVE A

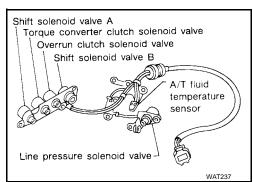
Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

PFP:31940

[RE4F03B]

ECS004EM



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
(I) : SFT SOL A/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) 	
ঞ্জি : P0750		Shift solenoid valve A	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

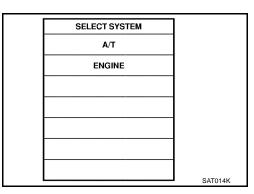
After the repair, perform the following procedure to confirm the malfunction is eliminated.

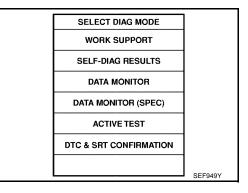
With CONSULT-II

- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift "1" \rightarrow "2" ("GEAR").

With GST

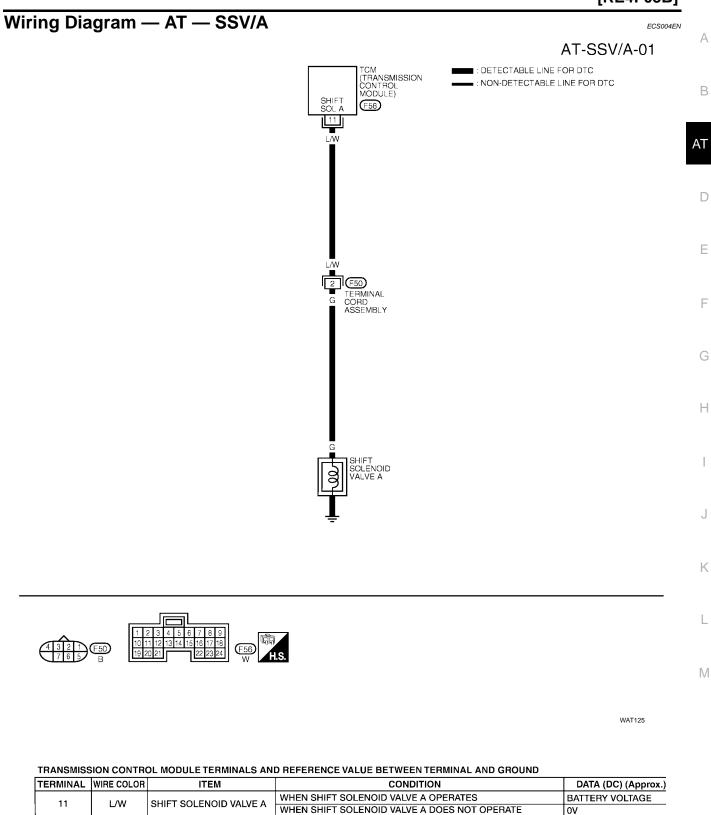
Follow the procedure "With CONSULT-II".





DTC P0750 SHIFT SOLENOID VALVE A

[RE4F03B]



DTC P0750 SHIFT SOLENOID VALVE A

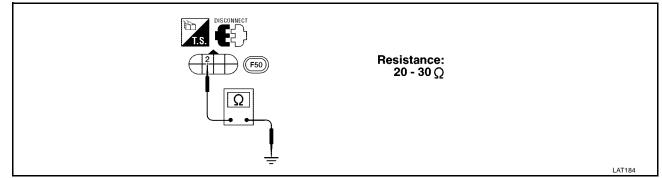
Diagnostic Procedure

ECS004EO

[RE4F03B

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 2 and ground.

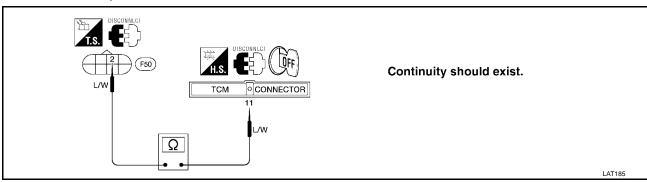


OK or NG

- OK >> GO TO 2.
- NG >> 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
 - 2. Check the following items:
 - Shift solenoid valve A
 - Refer to AT-179, "Component Inspection" .
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 2 and TCM harness connector terminal 11.



If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

- OK >> GO TO 3.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

3. снеск отс

Perform AT-176, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

AT-178

Component Inspection SHIFT SOLENOID VALVE A

Refer to AT-179, "Component Inspection" .

Resistance Check

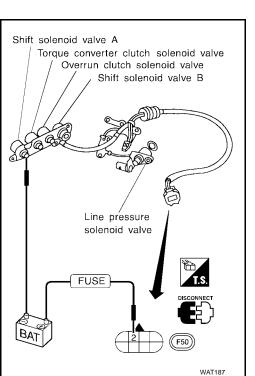
Check resistance between two terminals.

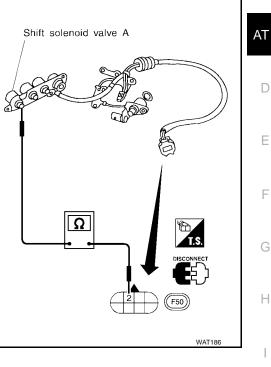
Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	2	Ground	20 - 30Ω

2 Ω F50) WAT186 Shift solenoid valve A Torque converter clutch solenoid valve

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.





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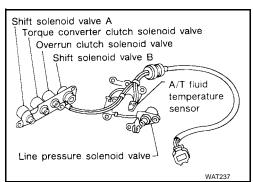
DTC P0755 SHIFT SOLENOID VALVE B

Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

PFP:31940

ECS004EQ



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
: SFT SOL B/CIRC : P0755	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve B

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

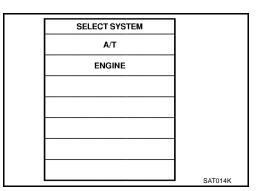
CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

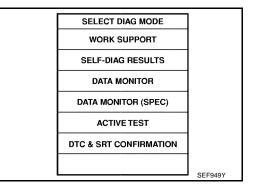


With CONSULT-II

- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 \rightarrow 3 ("GEAR").

With GST

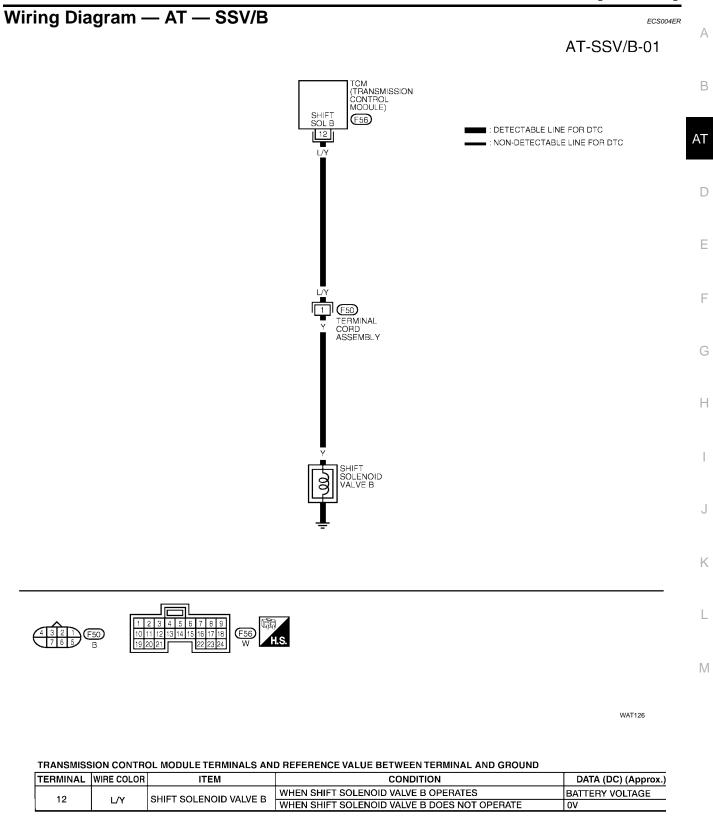
Follow the procedure "With CONSULT-II".



[RE4F03B]

DTC P0755 SHIFT SOLENOID VALVE B

[RE4F03B]



DTC P0755 SHIFT SOLENOID VALVE B

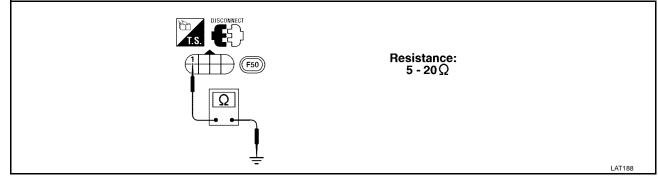
Diagnostic Procedure

ECS004ES

[RE4F03B

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 1 and ground.

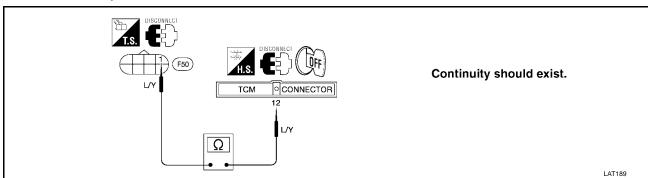


OK or NG

- OK >> GO TO 2.
- NG >> 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
 - 2. Check the following items:
 - Shift solenoid valve B
 - Refer to AT-183, "Component Inspection" .
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 1 and TCM harness connector terminal 12.



If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK >> GO TO 3.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

3. снеск отс

Perform AT-180, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

AT-182

DTC P0755 SHIFT SOLENOID VALVE B

Component Inspection SHIFT SOLENOID VALVE B

• Refer to <u>AT-261, "REMOVAL"</u>.

Resistance Check

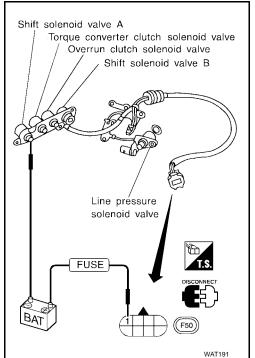
• Check resistance between two terminals.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	1	Ground	5 - 20Ω

Shift solenoid valve B

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



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Throttle body

Throttle position

switch harness connector

DTC P1705 THROTTLE POSITION SENSOR

Description

- Throttle position sensor
 The throttle position sensor detects the throttle valve position and sends a signal to the TCM.
- Throttle position switch Consists of a wide open throttle position switch and a closed throttle position switch. The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the

TCM when the throttle valve is fully closed.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)
Throttle position sensor	Fully-closed throttle	0.5V
	Fully-open throttle	4V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(I) : TP SEN/CIRC A/T	TCM receives an excessively low or high	 Harness or connectors (The sensor circuit is open or shorted.)
EP1705	voltage from the sensor.	Throttle position sensor
		 Throttle position switch

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

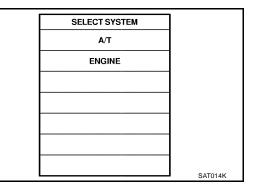
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer to steps from 1 to 5 of "Preparation", "TCM Self-diagnostic Procedure (No Tools)", AT-50, "TCM Self-diagnostic Procedure (No Tools)".
- 2. Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Check the following.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P·SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON



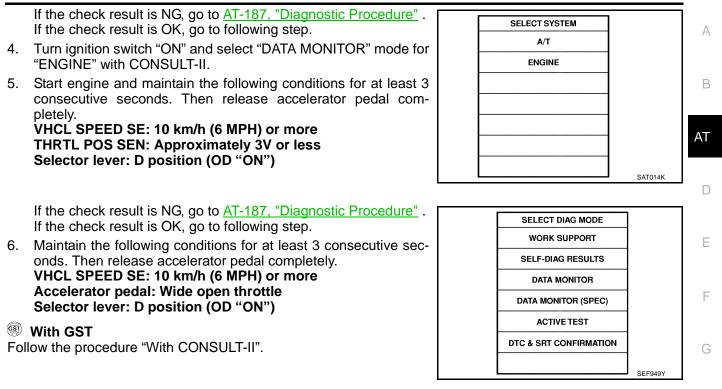
SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT971J

Throttle position

sensor harness connector

ECS004EU

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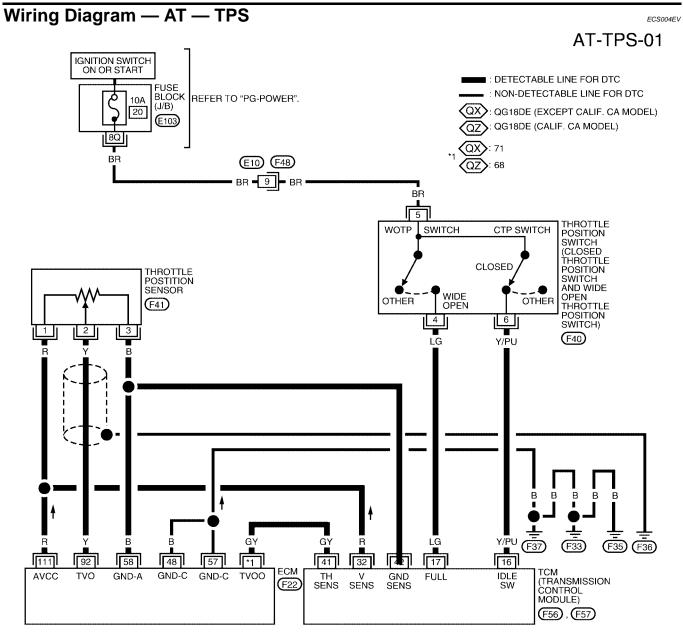
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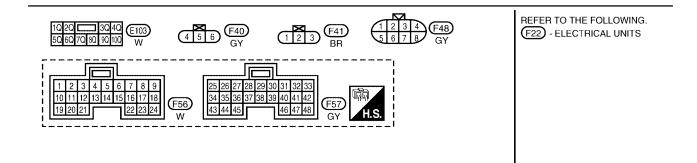
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AT-185

[RE4F03B]





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[RE4F03B]

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
16	Y/PU	CLOSED THROTTLE POSI- TION SWITCH	WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM)	BATTERY VOLTAGE	_
			WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM)	0V	
17	LG	WIDE OPEN THROTTLE POSITION SWITCH	WHEN DEPRESSING ACCELER- ATOR PEDAL MORE THAN HALF-WAY (ENGINE WARM)	BATTERY VOLTAGE	
		POSITION SWITCH	WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM)	0V	
32	R	THROTTLE POSITION SEN-	WHEN TURNING IGNITION SWITCH TO "ON"	4.5 - 5.5V	_
52	ĸ	SOR (POWER SOURCE)	WHEN TURNING IGNITION SWITCH TO "OFF"	0V	_
41	GY	THROTTLE POSITION SEN- SOR	WHEN DEPRESSING ACCELER- ATOR PEDAL SLOWLY (ENGINE WARM)	CLOSED: APPROX. 0.5V OPEN: APPROX. 4V	
42	В	GROUND (THROTTLE POSI- TION SENSOR)	_	0V	_

Diagnostic Procedure

1. СНЕСК DTC WITH ECM

Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to <u>EC-75, "Malfunction Indicator Lamp (MIL)"</u> [QG18DE (except Calif. CA Model)] or <u>EC-639, "Malfunc-</u> <u>tion Indicator Lamp (MIL)"</u> [QG18DE (Calif. CA Model)].

OK or NG

OK (With CONSULT-II)>>GO TO 2.

OK (Without CONSULT-II)>>GO TO 3.

NG >> Check throttle position sensor circuit for engine control. Refer to <u>EC-191</u>, "<u>DTC P0121</u>, <u>P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (except Calif. CA Model)] or <u>EC-760</u>, "<u>DTC P0121</u>, <u>P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (Calif. CA Model)].

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2. CHECK INPUT SIGNAL (WITH CONSULT-II)

With CONSULT-II

- 1. Apply vacuum to the throttle opener then check the following. Refer to steps 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-50, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 4. Read out the value of "THRTL POS SEN".

DATA MONITOR	
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

Voltage

Fully-closed throttle

: Approximately 0.5V

Fully-open throttle : Approximately 4V

OK or NG

NG

- OK >> GO TO 4.
 - >> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

3. CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Apply vacuum to the throttle opener then check the following. Refer to steps 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-50, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly.

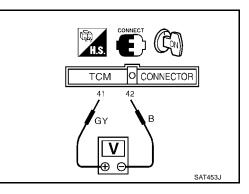
Voltage	
Fully-closed throttle valve	: Approximately 0.5V
Fully-open throttle valve	: Approximately 4V

(Voltage rises gradually in response to throttle position)

OK or NG

OK >> GO TO 5.

NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)



[RE4F03B]

4. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-50, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)

nent Inspection"

3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

Accelerator pedal position	Data monitor		DATA MON	IITOR
	CLOSED THL/SW	W/O THRL/P-SW	MONITORING	
Released	ON	OFF	POWERSHIFT SW	OFF
Fully depressed	OFF	ON	CLOSED THL/SW	OFF
OK or NG			W/O THRL/P-SW	OFF
OK >> GO TO 6.			HOLD SW	OFF
NG >> Check the following items:		BRAKE SW	ON	
 Throttle 	position switch - Refe	er to <u>AT-191, "Compo-</u>		

4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)
- DNITOR V OFF OFF OFF OFF ON

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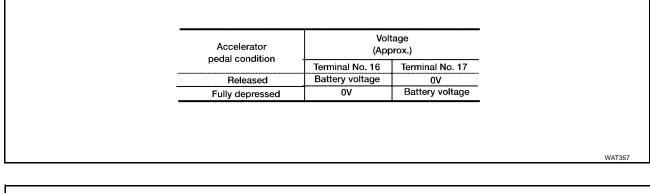
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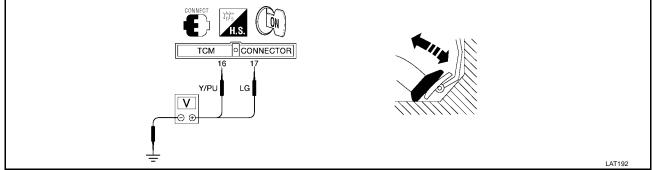
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5. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-50, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)





OK or NG

OK >> GO TO 6.

- NG >> Check the following items:
 - Throttle position switch Refer to AT-191, "Component Inspection" .
 - Harness for short or open between ignition switch and throttle position switch (Main harness)
 - Harness for short or open between throttle position switch and TCM (Main harness)

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Perform AT-184, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection THROTTLE POSITION SWITCH Closed Throttle Position Switch (Idle position)

 Check continuity between terminals 5 and 6. [Refer to "TCM Self-diagnostic Procedure (No Tools)", <u>AT-50,</u> <u>"TCM Self-diagnostic Procedure (No Tools)"</u>.]

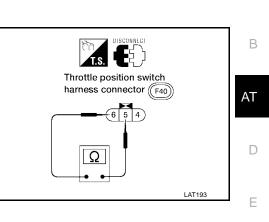
Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

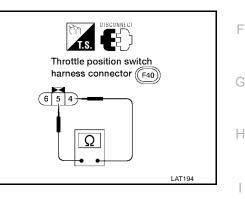
 To adjust closed throttle position switch, refer to <u>EC-428, "DTC</u> <u>P0510 CTP SWITCH"</u> [QG18DE (except Calif. CA Model)] or <u>EC-981, "DTC P0510 CTP SWITCH"</u> [QG18DE (Calif. CA Model)].

Wide Open Throttle Position Switch

• Check continuity between terminals 4 and 5.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes





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AT-192

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the inhibitor switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)
(I): O/R CLTCH SOL/CIRC (II): P1760	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Overrun clutch solenoid valve

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

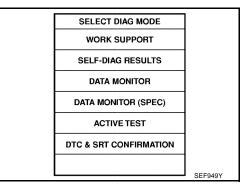
- Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine.
- 3. Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with "D" position (OD "ON").
- 4. Release accelerator pedal completely with "D" position (OD "OFF").

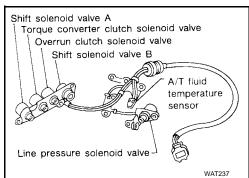
With GST

Follow the procedure "With CONSULT-II".

SELECT	SYSTEM	
A /	т	
ENG	INE	

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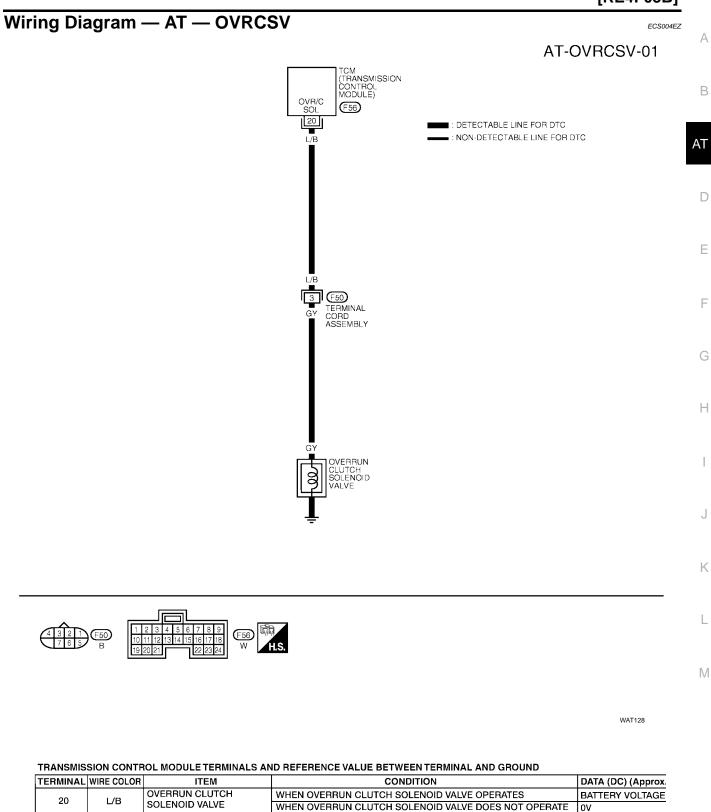


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DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

[RE4F03B]



DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

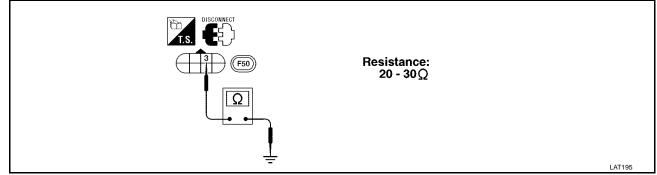
Diagnostic Procedure

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[RE4F03B

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 3 and ground.

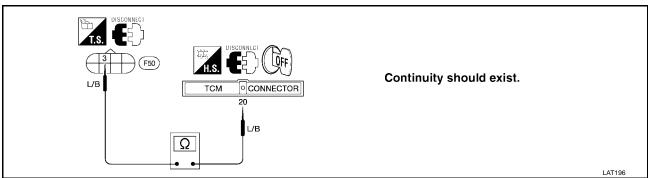


OK or NG

- OK >> GO TO 2.
- NG >> 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
 - 2. Check the following items:
 - Overrun clutch solenoid valve
 - Refer to AT-195, "Component Inspection".
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 3 and TCM harness connector terminal 20.



If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

- OK >> GO TO 3.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

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Perform AT-192, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

AT-194

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Component Inspection OVERRUN CLUTCH SOLENOID VALVE

• Refer to AT-195, "Component Inspection".

Resistance Check

• Check resistance between two terminals.

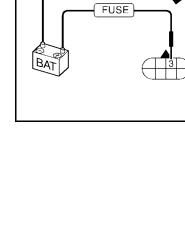
Solenoid valve	Terminal No.		Resistance (Approx.)
Overrun clutch solenoid valve	3	Ground	20 - 30Ω

Overrun clutch solenoid valve

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Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



Overrun clutch solenoid valve

[RE4F03B]

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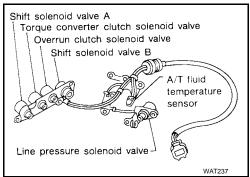
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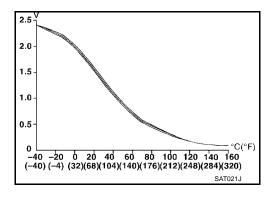
[RE4F03B]

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE) PFP:31940

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.





CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)	
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

ON BOARD DIAGNOSIS LOGIC

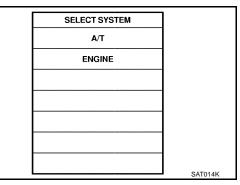
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
() : BATT/FLUID TEMP SEN	TCM receives an excessively low or high	 Harness or connectors (The sensor circuit is open or shorted.) 	
: 8th judgement flicker	voltage from the sensor.	• A/T fluid temperature sensor	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).
- Without CONSULT-II
- 1. Start engine.



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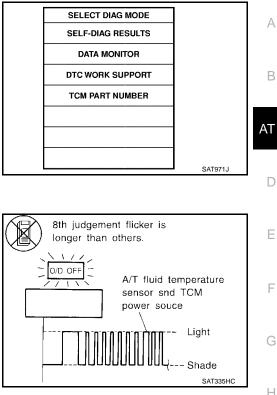
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2. Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).



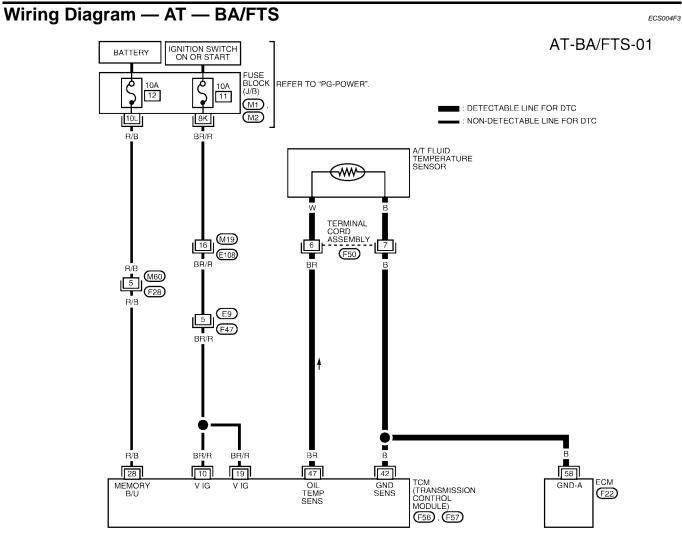
3. Perform self-diagnosis. Refer to TCM Self-diagnostic Procedure (No Tools), AT-50, "TCM Self-diagnostic Procedure (No Tools)"

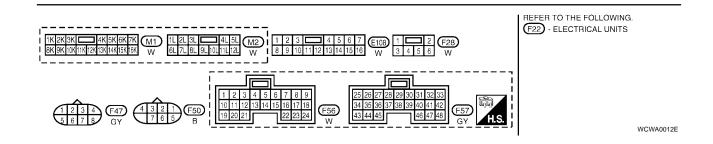
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[RE4F03B]





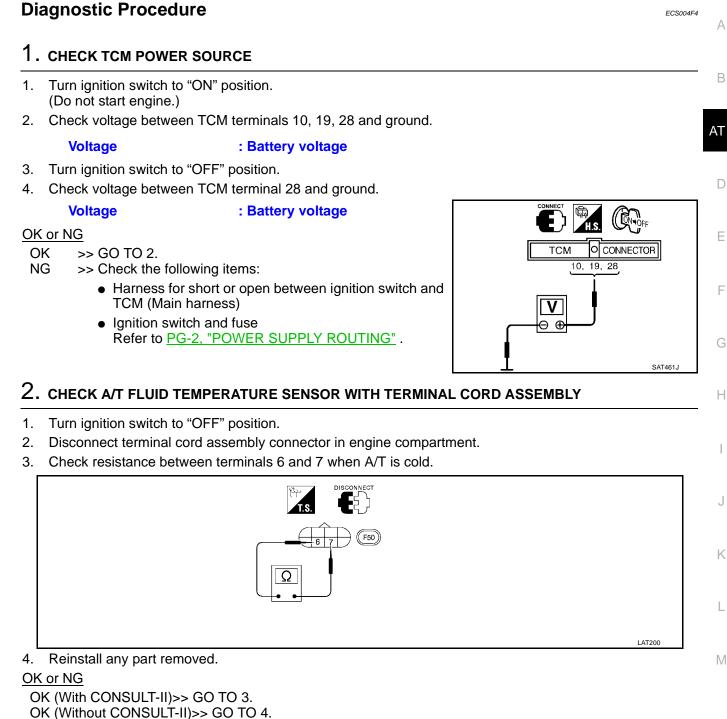
TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
10	BB/B	POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
10			WHEN TURNING IGNITION SWITCH TO "OFF"	OV
19		DOWED COUDOE	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
19	19 BR/R POWER SOURCE	WHEN TURNING IGNITION SWITCH TO "OFF"	ov	
20	28 R/B POWER SOURCE (MEMORY BACK-UP)	WHEN TURNING IGNITION SWITCH TO "OFF"	BATTERY VOLTAGE	
20		(MEMORY BACK-UP)	WHEN TURNING IGNITION SWITCH TO "ON"	BATTERY VOLTAGE
42	В	GROUND (A/T FLUID TEMPERATURE SENSOR)	—	ov
47	BR	A/T FLUID TEMPERATURE	WHEN ATF TEMPERATURE IS 20 ° C (68° F)	APPROX. 1.5V
±*/		SENSOR	WHEN ATF TEMPERATURE IS 80 ° C (176° F)	APPROX. 0.5V

WAT352

AT-198

[RE4F03B]



- NG >> 1. Remove oil pan.
 - 2. Check the following items:
 - A/T fluid temperature sensor Refer to <u>AT-201, "Component Inspection"</u>.
 - Harness of terminal cord assembly for short or open

[RE4F03B]

3. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

DATA MON	IITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxxv
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

Voltage

: Approximately 1.5V ightarrow 0.5V

OK or NG

- OK >> GO TO 5.
- NG >> Check the following items:

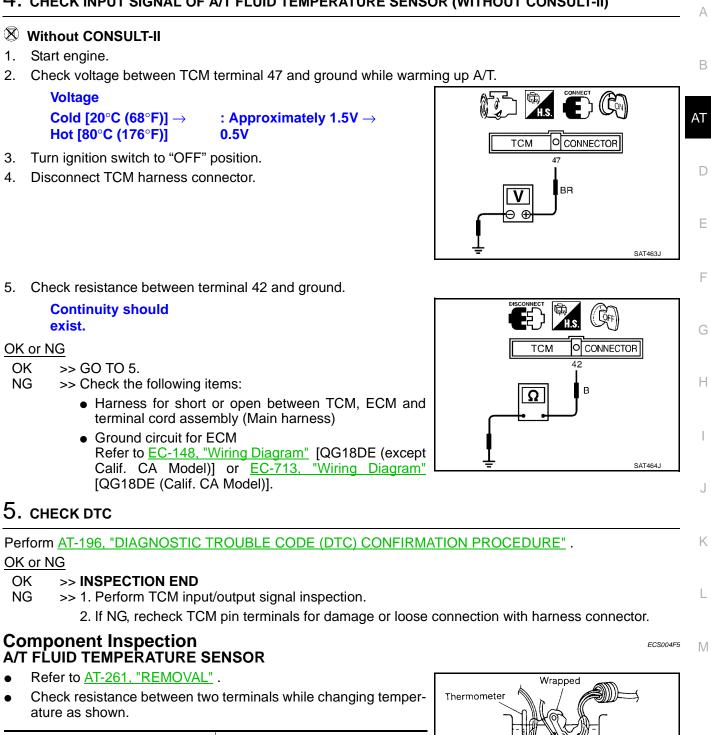
Cold [20°C (68°F)] \rightarrow

Hot [80°C (176°F)]

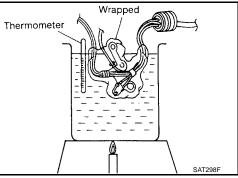
- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM Refer to <u>EC-148, "Wiring Diagram"</u> [QG18DE (except Calif. CA Model)] or <u>EC-713, "Wiring</u> <u>Diagram"</u> [QG18DE (Calif. CA Model)].

[RE4F03B]

4. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)



Temperature °C (°F)	Resistance (approx.)
20 (68)	2.5 kΩ
80 (176)	0.3 kΩ



DTC VHCL SPEED SEN·MTR VEHICLE SPEED SENSOR·MTR

Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

Without tachometer Without tachometer

ON BOARD DIAGNOSIS LOGIC

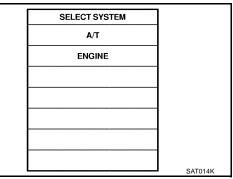
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
	TCM does not receive the proper voltage	 Harness or connectors (The sensor circuit is open or shorted.) Vehicle speed sensor 	
🛞 : 2nd judgement flicker	signal from the sensor.		

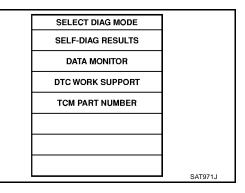
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- With CONSULT-II
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).
- Without CONSULT-II
- 1. Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 25 km/h (16 MPH).





[RE4F03B]

PFP:24814

DTC VHCL SPEED SEN·MTR VEHICLE SPEED SENSOR·MTR

[RE4F03B]

3.	Perform self-diagnosis. Refer to "TCM Self-diagnostic Procedure (No Tools)", <u>AT-50</u> , <u>"TCM Self-diagnostic Procedure (No Tools)"</u> .	2nd judgement flicker is longer than others.	А
		Vehicle speed sensor • meter	В
			AT
		SAT329HA	D
			Е
			F
			G

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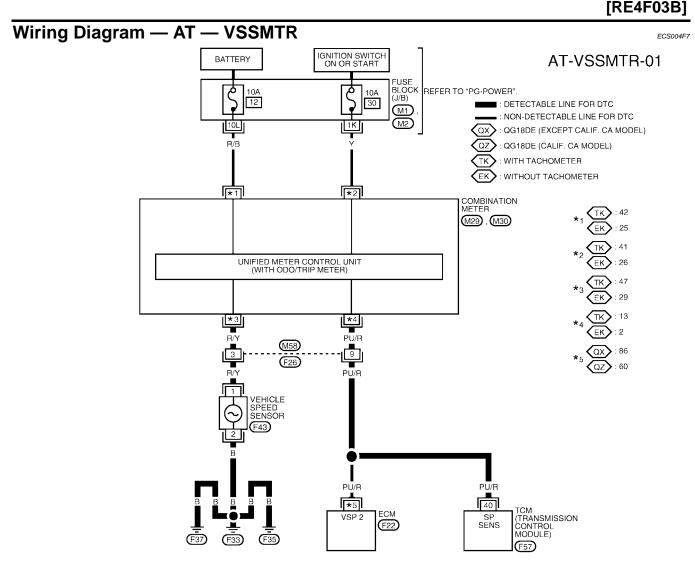
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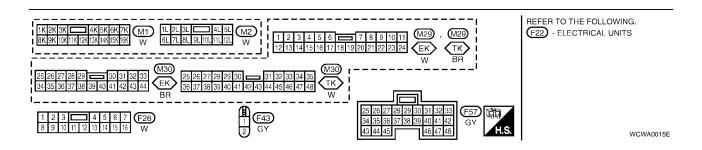
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DTC VHCL SPEED SEN·MTR VEHICLE SPEED SENSOR·MTR





TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.
40	PU/R	VEHICLE SPEED SENSOR	WHEN MOVING VEHICLE AT 2 TO 3 KM/H (1 TO 2 MPH) FOR 1 m (3 ft) OR MORE	VOLTAGE VARIES FROM GREATER THAN 1V TO LESS THAN 4.5V

DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR

[RE4F03B]

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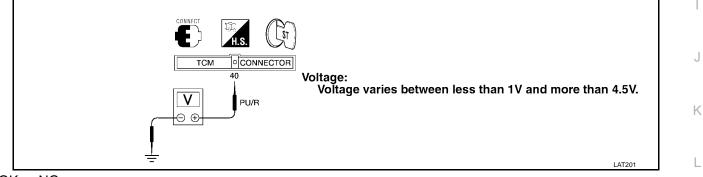
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Diagnostic Procedure 1. CHECK INPUT SIGNAL (I) With CONSULT-II 1. Start engine. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 2. 3. Read out the value of "VHCL/S SE-MTR" while driving. Check the value changes according to driving speed. DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V FLUID TEMP SE XXX V BATTERY VOLT xxx v **Without CONSULT-II**

- 1. Start engine.
- Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



OK or NG

OK >> GO TO 2.

- NG >> Check the following items:
 - Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to <u>DI-23, "VEHICLE SPEED SENSOR SIGNAL CHECK"</u>.
 - Harness for short or open between TCM and vehicle speed sensor (Main harness)

2. снеск отс

Perform AT-202, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END
- NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC

Diagnostic Trouble Code No.	Malfunction is detected when	Check Item (Possible Cause)
CONTROL UNIT (RAM), CONTROL UNIT (ROM)	TCM memory (RAM) or (ROM) is malfunc- tioning.	• TCM

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

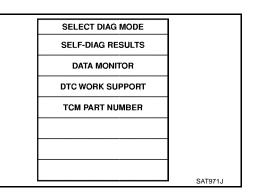
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

- (I) With CONSULT-II
- Turn ignition switch "ON" and select "DATA MONITOR" mode for 1. A/T with CONSULT-II.

Run engine for at least 2 seconds at idle speed.

2. Start engine.

3.



ECS004FA

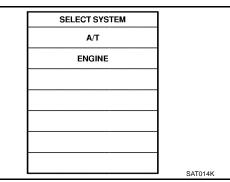
Diagnostic Procedure

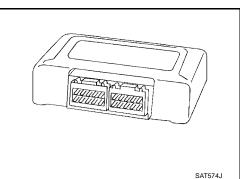
1. INSPECTION START (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.
- Touch "ERASE". 2.

>> GO TO 2.







PFP:31036 ECS004F9

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

[RE4F03B]

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2. СНЕСК DTC	Α
Perform AT-206, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".	
>> GO TO 3.	В
3. CHECK DTC AGAIN	
Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again?	AT
Yes or No Yes >> Replace TCM. No >> INSPECTION END	D
	E
	F
	G
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AT-208

DTC CONTROL UNIT (EEP ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

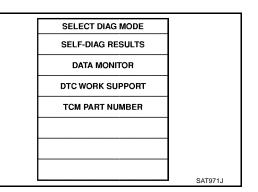
ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(I) : CONT UNIT (EEP ROM)	TCM memory (EEP ROM) is malfunction- ing.	• TCM	

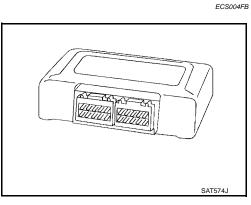
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

- With CONSULT-II
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.
- 3. Run engine for at least 2 seconds at idle speed.



SAT014K



SELECT SYSTEM

A/T

ENGINE

[RE4F03B] PFP:31036

DTC CONTROL UNIT (EEP ROM)

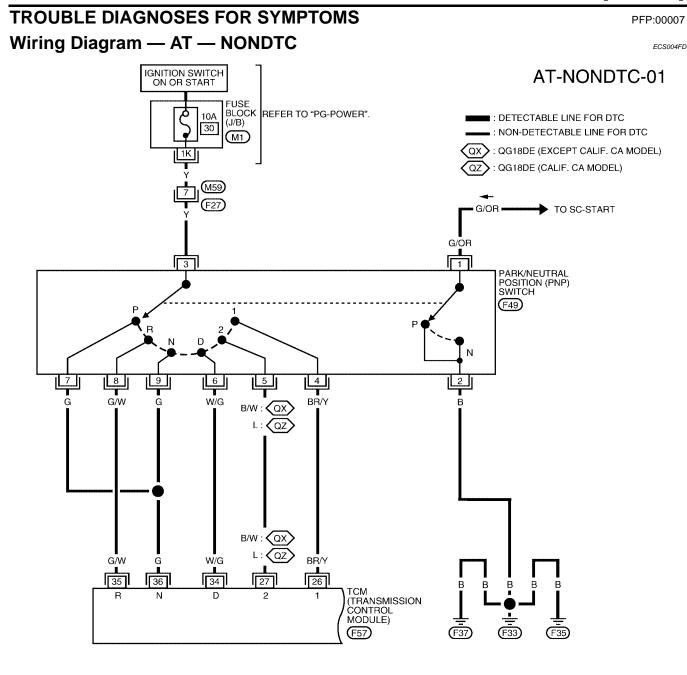
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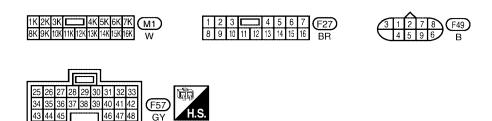
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Diagnostic Procedure	ECS004FC	А
1. снеск отс		
With CONSULT-II		В
 Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II. Move selector lever to "R" position. Depress accelerator pedal (Full throttle position). 		AT
 Touch "ERASE". Turn ignition switch "OFF" position for 10 seconds. Perform AT-208, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE". 		D
Is the "CONT UNIT (EEP ROM)" displayed again? Yes >> Replace TCM. No >> INSPECTION END		E
		F
		G
		Н
		I
		J

[RE4F03B]





[RE4F03B]

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
26	BR/Y	BR/Y PNP SWITCH "1" POSITION	WHEN SETTING SELECTOR LEVER TO "1" POSITION	BATTERY VOLTAGE	
			WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	
27	L or B/W	L or B/W PNP SWITCH "2" POSITION	WHEN SETTING SELECTOR LEVER TO "2" POSITION	BATTERY VOLTAGE	A
			WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	
34	W/G	W/G PNP SWITCH "D" POSITION	WHEN SETTING SELECTOR LEVER TO "D" POSITION	BATTERY VOLTAGE	
		W/G PNP SWITCH D P		WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V
35	G/W	PNP SWITCH "R" POSITION	WHEN SETTING SELECTOR LEVER TO "R" POSITION	BATTERY VOLTAGE	
		G/W PNP SWITCH R POSITION	WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	
36	G	PNP SWITCH "N" OR "P"	WHEN SETTING SELECTOR LEVER TO "N" OR "P" POSITION	BATTERY VOLTAGE	
		POSITION	WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS	0V	

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IGNITION SWITCH ON OR START

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1K

*1

*2

G/R

G/R

T G/R

G/R

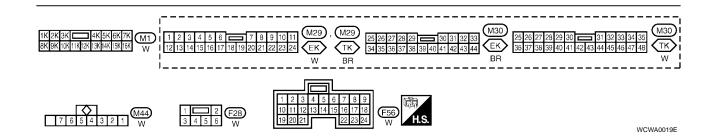
O/D OFF L

(F28)

30 (M1)

FUSE BLOCK (J/B)

[RE4F03B] AT-NONDTC-02 : DETECTABLE LINE FOR DTC REFER TO "PG-POWER". • : NON-DETECTABLE LINE FOR DTC : WITH TACHOMETER ТК (EK) WITHOUT TACHOMETER тк 🕻 : 41 EK : 26 : 23 TK OR/B : 42 EK W A/T DEVIĈE (OVERDRIVE CONTROL SWITCH) OFF (M29), (M30) ON **`** _ _ (M44) W 2 B OR/B (M60)



OR/B

OR/B

O/D OFF SW

TCM (TRANSMISSION CONTROL MODULE) (F56)

В В

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(M54)

(M28)

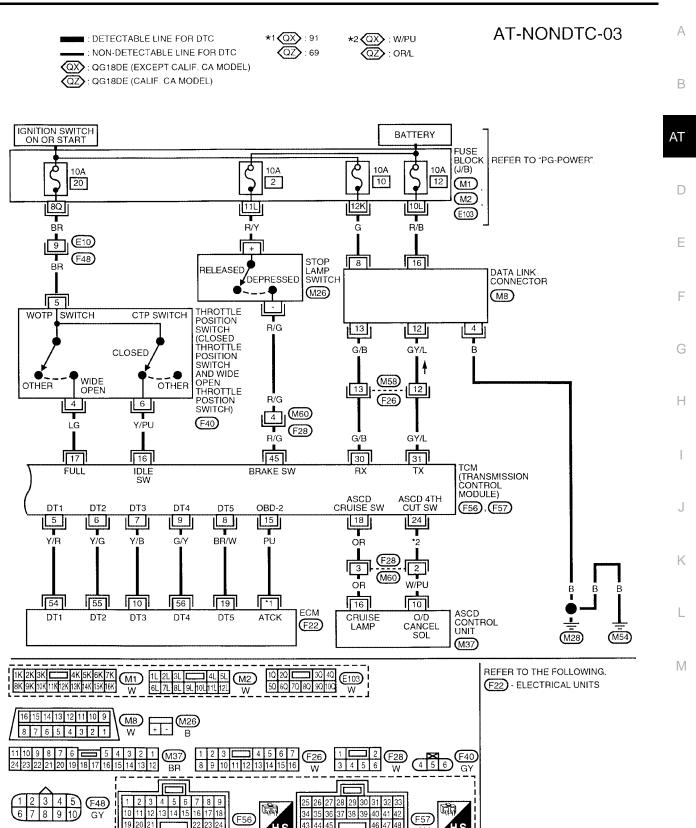
TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
13	G/R	O/D OFF INDICATOR	WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF"	ov
13		LAMP	WHEN SETTING OVERDRIVE CONTROL SWITCH "ON"	BATTERY VOLTAGE
00		OVERDRIVE CONTROL	WHEN SETTING OVERDRIVE CONTROL SWITCH "ON"	BATTERY VOLTAGE
22		SWITCH	WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF"	οv

WAT355

AT-212

[RE4F03B]



WCWA0020E

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TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND

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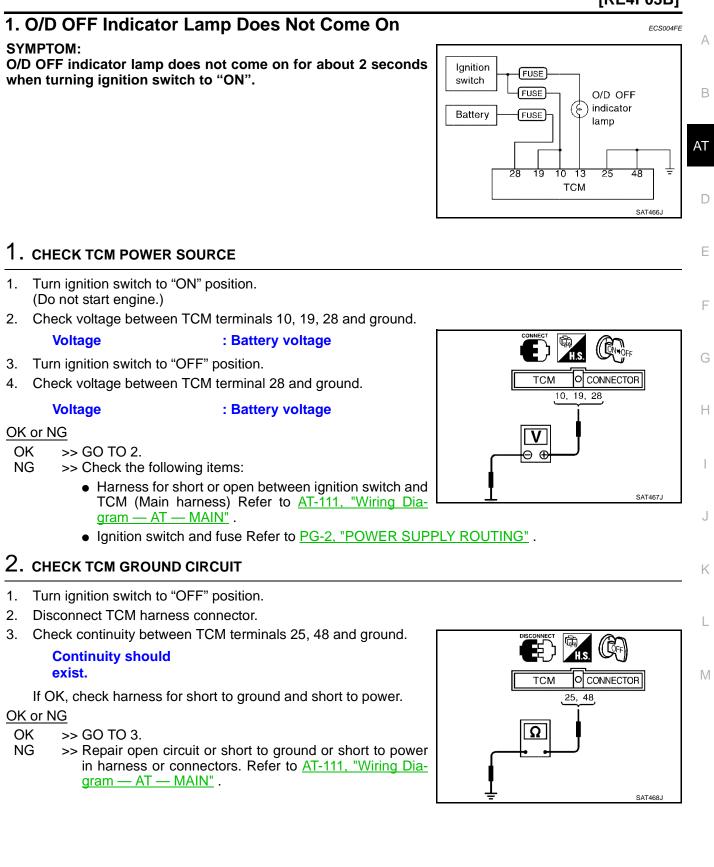
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AT-213

[RE4F03B]

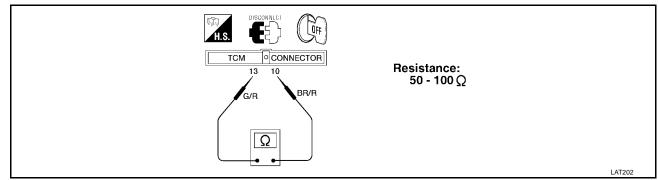
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
5	Y/R	_	—	—
6	Y/G	_	_	—
7	Y/B	_	_	_
8	BR/W		_	_
9	G/Y	_	_	_
15	PU	_	—	_
16	Y/PU	CLOSED THROTTLE POSI-	WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM)	BATTERY VOLTAGE
		TION SWITCH	WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM)	٥V
17	LG	LG WIDE OPEN THROTTLE POSITION SWITCH	WHEN DEPRESSING ACCELER- ATOR PEDAL MORE THAN HALF-WAY (ENGINE WARM)	BATTERY VOLTAGE
			WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM)	0V
18	OR	ASCD CRUISE SWITCH	WHEN ASCD CRUISE IS BEING PERFORMED	BATTERY VOLTAGE
18		ASCD CRUISE SWITCH	WHEN ASCD CRUISE IS NOT BEING PERFORMED	٥V
24	W/PU or OR/L	/L ASCD OD CUT SIGNAL	WHEN "ACCEL" SET SWITCH ON ASCD CRUISE IS IN "D4 "	5 - 10V
			WHEN "ACCEL" SET SWITCH ON ASCD CRUISE IS IN "D3 "	LESS THAN 2V
30	G/B	—	—	—
31	GY/L	—	—	—
45	R/G	STOP LAMP SWITCH	WHEN DEPRESSING BRAKE PEDAL	BATTERY VOLTAGE
			WHEN RELEASING BRAKE PEDAL	٥V

[RE4F03B]



3. CHECK LAMP CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Check resistance between TCM terminals 13 and 10.



3. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

- NG >> Check the following items:
 - O/D OFF indicator lamp. Refer to <u>DI-24, "WARNING LAMPS"</u>.
 - Harness and fuse for short or open between ignition switch and O/D OFF indicator lamp (Main harness)
 Refer to PG-2, "POWER SUPPLY ROUTING".
 - Harness for short or open between O/D OFF indicator lamp and TCM.

4. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> INSPECTION END

- NG >> 1. Perform TCM input/output signal inspection.
 - 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

2. Engine Cannot Be Started In "P" and "N" Position

SYMPTOM:

- Engine cannot be started with selector lever in "P" or "N" position.
- Engine can be started with selector lever in "D", "2", "1" or "R" position.
- 1. CHECK PNP SWITCH CIRCUIT

(I) With CONSULT-II

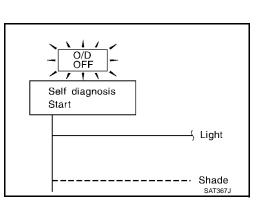
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to <u>AT-114, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.
- No >> GO TO 2.

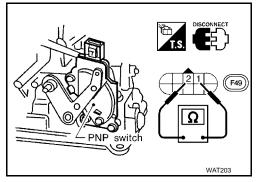


2. CHECK PNP SWITCH INSPECTION

Check for short or open of PNP switch harness connector terminals 1 and 2. Refer to <u>AT-116, "Diagnostic Procedure"</u>.

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace PNP switch.



3. CHECK STARTING SYSTEM

Check starting system. Refer to <u>SC-9, "STARTING SYSTEM"</u>.

OK or NG

- OK >> INSPECTION END
- NG >> Repair or replace damaged parts.

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[RE4F03B]

ECS004FG

3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

SYMPTOM:

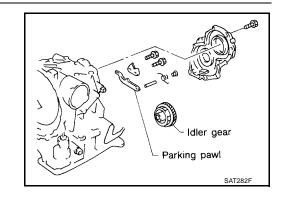
Vehicle moves when it is pushed forward or backward with selector lever in "P" position.

1. CHECK PARKING COMPONENTS

Check parking components. Refer to $\underline{\text{AT-269, "Components"}}$. $\underline{\text{OK or NG}}$

OK >> INSPECTION END

NG >> Repair or replace damaged parts.



4. In "N" Position, Vehicle Moves

SYMPTOM:

Vehicle moves forward or backward when selecting "N" position.

1. CHECK PNP SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

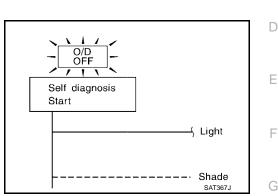
Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

Yes >> Check PNP switch circuit. Refer to <u>AT-114, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.

No >> GO TO 2.



2. CHECK CONTROL CABLE

Check control cable. Refer to <u>AT-264, "Control Cable Adjustment"</u>. <u>OK or NG</u> OK >> GO TO 3. NG >> Adjust control cable. Refer to <u>AT-264, "Control Cable</u> <u>Adjustment"</u>.

3. CHECK A/T FLUID LEVEL

Check A/T fluid level again. OK or NG

OK	>> GO TO 4.
NG	>> Refill ATF.



Manual shaft

Control cable

ECS004FH

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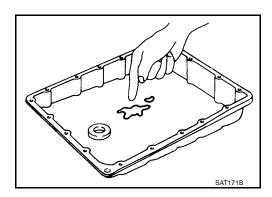
В

4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 5.
- NG >> 1. Disassemble A/T.
 - 2. Check the following items:
 - Forward clutch assembly
 - Overrun clutch assembly
 - Reverse clutch assembly



5. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

5. Large Shock. "N" \rightarrow "R" Position

SYMPTOM:

There is large shock when changing from "N" to "R" position.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor circuit?

Yes or No

Yes >> Check damaged circuit. Refer to AT-119, "DTC P0710 A/ T FLUID TEMPERATURE SENSOR CIRCUIT", AT-170, "DTC P0745 LINE PRESSURE SOLENOID VALVE" or AT-184, "DTC P1705 THROTTLE POSI-TION SENSOR".

>> GO TO 2. No

(Calif. CA Model)].

OK or NG OK

NG

2. CHECK THROTTLE POSITION SENSOR



>> GO TO 3.

Check line pressure at idle with selector lever in "D" position. Refer to AT-67, "Line Pressure Test" .

>> Repair or replace throttle position sensor.

OK or NG

OK >> GO TO 4.

- NG >> 1. Remove control valve assembly. Refer to AT-261, "REMOVAL" .
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve

4. снеск **сумртом**

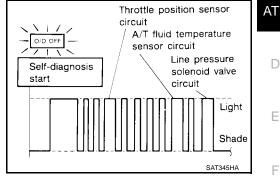
Check again.

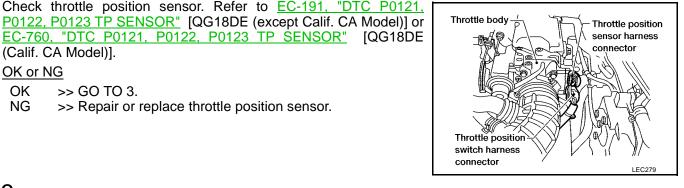
OK or NG

OK >> INSPECTION END

- NG >> 1. Perform TCM input/output signal inspection.
 - 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.







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[RE4F03B]

[RE4F03B]

ECS004FJ

6. Vehicle Does Not Creep Backward In "R" Position

SYMPTOM:

Vehicle does not creep backward when selecting "R" position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level again. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.



2. CHECK STALL TEST

Check stall revolution with selector lever in "1" and "R" positions. OK or NG

OK >> GO TO 3.

OK in "1" position, NG in "R" position>>1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.

- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

NG in both "1" and "R" positions>> GO TO 6.

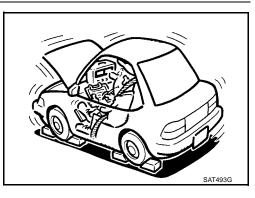
3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in "R" position. Refer to <u>AT-67, "Line Pressure Test"</u>.

OK or NG

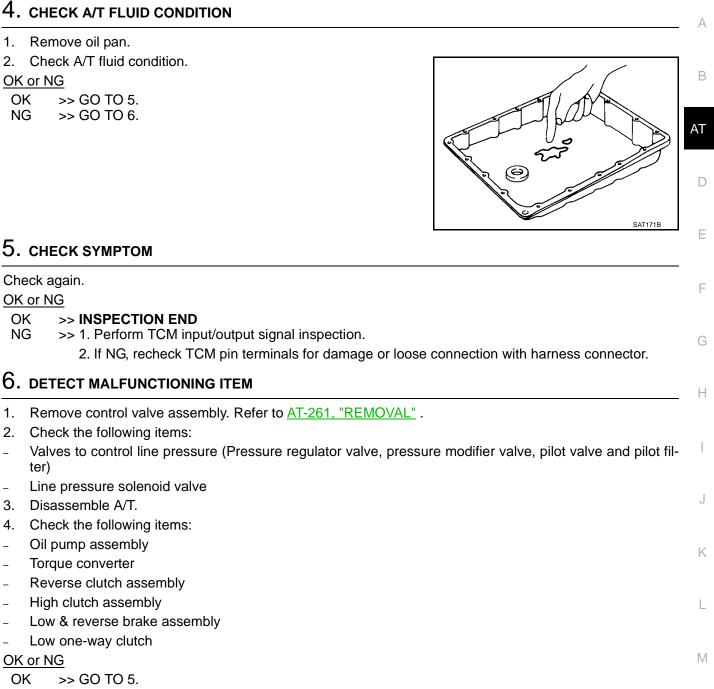
OK >> GO TO 4. NG >> 1. Remove

- >> 1. Remove control valve assembly. Refer to <u>AT-261,</u> <u>"REMOVAL"</u>.
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve
 - 3. Disassemble A/T.
 - 4. Check the following item:
 - Oil pump assembly





[RE4F03B]



NG >> Repair or replace damaged parts.

[RE4F03B]

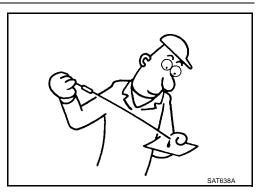
7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

SYMPTOM:

Vehicle does not creep forward when selecting "D", "2" or "1" position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level again. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.



2. CHECK STALL TEST

Check stall revolution with selector lever in "D" position. Refer to $\underline{\text{AT-}}$ 63, "Stall Test" .

OK or NG

OK	>> GO TO 3.
NG	>> GO TO 6.



3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in "D" position. Refer to $\underline{\text{AT-67}}$, "Line Pressure Test".

OK or NG

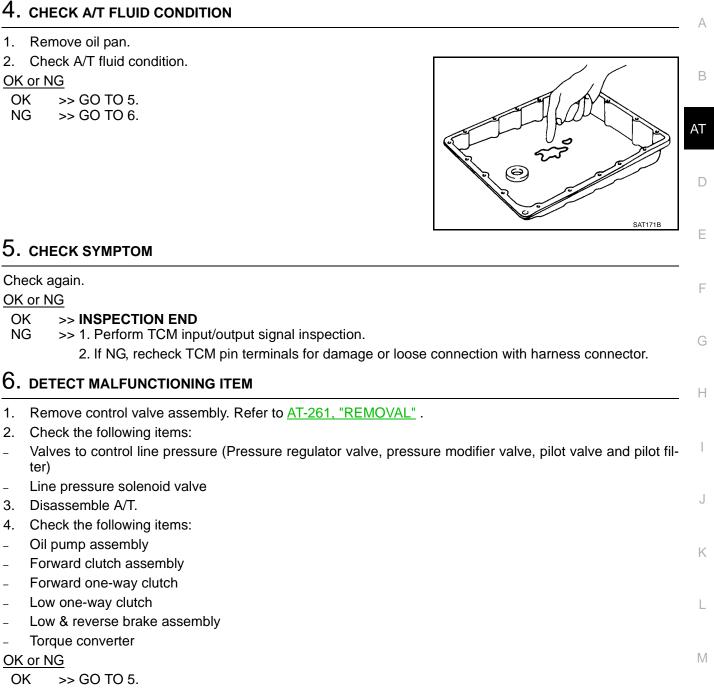
OK >> GO TO 4.

- NG >> 1. Remove control valve assembly. Refer to <u>AT-261,</u> <u>"REMOVAL"</u>.
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve
 - 3. Disassemble A/T.
 - 4. Check the following item:
 - Oil pump assembly



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[RE4F03B]



NG >> Repair or replace damaged parts.

8. Vehicle Cannot Be Started From D1

SYMPTOM:

Vehicle cannot be started from D1 on Cruise Test — Part 1.

1. СНЕСК ЗУМРТОМ

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> GO TO 2.

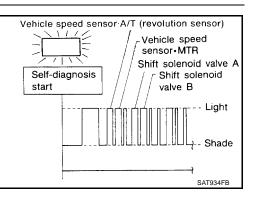
No >> Go to AT-222, "6. Vehicle Does Not Creep Backward In "R" Position".

2. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-124</u>, "DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-SOR)", <u>AT-176</u>, "DTC P0750 SHIFT SOLENOID VALVE A", <u>AT-180</u>, "DTC P0755 SHIFT SOLENOID VALVE B" or <u>AT-202</u>, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SENSOR·MTR".



No >> GO TO 3.

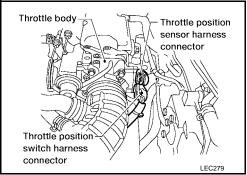
3. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to <u>EC-191</u>, "<u>DTC P0121</u>, <u>P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (except Calif. CA Model)] or <u>EC-760</u>, "<u>DTC P0121</u>, <u>P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (Calif. CA Model)].

OK or NG

OK >> GO TO 4.

NG >> Repair or replace throttle position sensor.



4. CHECK LINE PRESSURE

Check line pressure at stall point with selector lever in "D" position. Refer to AT-67, "Line Pressure Test".

OK or NG

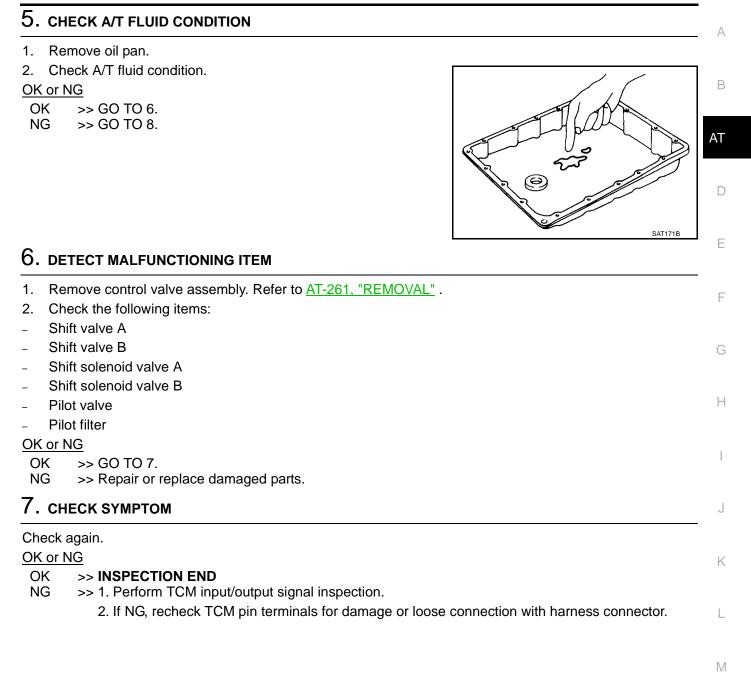
OK >> GO TO 5.

NG >> GO TO 8.



[RE4F03B]

[RE4F03B]



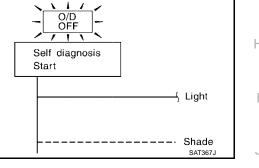
8. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- High clutch assembly
- Torque converter
- Oil pump assembly

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

[RE4F03B] 9. A/T Does Not Shift: D1 \rightarrow D2 Or Does Not Kickdown: D4 \rightarrow D2 ECS004EM А SYMPTOM: A/T does not shift from D1 to D2 at the specified speed. A/T does not shift from D4 to D2 when depressing accelerator pedal fully at the specified speed. 1. CHECK SYMPTOM AT Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1" OK? Yes or No D Yes >> GO TO 2. >> Go to AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position", AT-226, "8. Vehicle No Cannot Be Started From D1". Е 2. CHECK PNP SWITCH CIRCUIT (I) With CONSULT-II F Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit? Without CONSULT-II Does self-diagnosis show damage to PNP switch circuit? Yes or No O/D OFF Yes >> Check PNP switch circuit. Refer to AT-114, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH" . Н

No >> GO TO 3.



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3. CHECK VEHICLE SPEED SENSOR-A/T AND CHECK VEHICLE SPEED SENSOR-MTR CIRCUIT

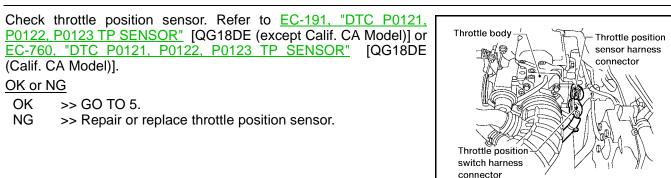
Check vehicle speed sensor A/T (revolution sensor) and vehicle speed sensor MTR circuit. Refer to <u>AT-124</u>, <u>"DTC P0720 VEHICLE SPEED SENSOR A/T (REVOLUTION SENSOR)"</u>, <u>AT-202</u>, "DTC VHCL SPEED <u>SEN-MTR VEHICLE SPEED SENSOR MTR</u>.

OK or NG

OK >> GO TO 4.

NG >> Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.

4. CHECK THROTTLE POSITION SENSOR

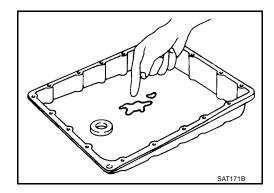


5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 6.
- NG >> GO TO 8.



6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-261, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

7. снеск зумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

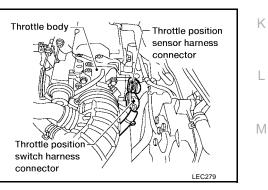
8. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-261, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Oil pump assembly

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

[RE4F03B] 10. A/T Does Not Shift: D2 \rightarrow D3 ECS004FN А SYMPTOM: A/T does not shift from D2 to D3 at the specified speed. В 1. CHECK SYMPTOM Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1" AT OK? Yes or No Yes >> GO TO 2. >> Go to AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position", AT-226, "8. Vehicle No Cannot Be Started From D1" . 2. CHECK PNP SWITCH CIRCUIT Ε With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit? F **Without CONSULT-II** Does self-diagnosis show damage to PNP switch circuit? Yes or No O/D OFF Yes >> Check PNP switch circuit. Refer to AT-114, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH" . Self diagnosis >> GO TO 3. No Н Start 🔾 Light Shade SAT367J 3. CHECK THROTTLE POSITION SENSOR Check throttle position sensor. Refer to EC-191, "DTC P0121, Κ P0122, P0123 TP SENSOR" [QG18DE (except Calif. CA Model)] or Throttle body Throttle position EC-760, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE sensor harness connector (Calif. CA Model)]. L

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor.

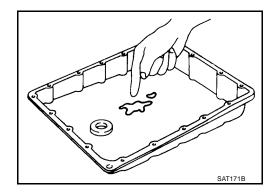


4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 5.
- NG >> GO TO 7.



5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-261, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

6. снеск зумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- High clutch assembly
- Oil pump assembly

- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

	[RE4F03B]
11. A/T Does Not Shift: D3 \rightarrow D4	ECS004F0
SYMPTOM:	A
• A/T does not shift from D ₃ to D ₄ at the specified speed.	
• A/T must be warm before D ₃ to D ₄ shift will occur.	В
1. СНЕСК ЗҮМРТОМ	ΑΤ
Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and " OK?	
Yes or No	D
Yes >> GO TO 2. No >> Go to <u>AT-224, "7. Vehicle Does Not Creep Forward In "D",</u> <u>Cannot Be Started From D1"</u> .	<u>, "2" Or "1" Position"</u> , <u>AT-226, "8. Vehicle</u>
2. CHECK SELF-DIAGNOSTIC RESULTS	
	F
 Does self-diagnosis, after cruise test, show damage to any of the follo PNP switch 	owing circuits?
 Overdrive control switch 	G
 A/T fluid temperature sensor 	
 Vehicle speed sensor A/T (revolution sensor) 	
 Shift solenoid valve A or B 	Н
 Vehicle speed sensor MTR 	
Yes or No	Vehicle speed sensor·A/T (revolution sensor)
Yes >> Check damaged circuit. Refer to <u>AT-114, "DTC P0705</u>	O/D OFF // Shift solenoid valve A
PARK/NEUTRAL POSITION (PNP) SWITCH", AT-119,	Self-diagnosis // / A/T fluid temperature
"DTC P0710 A/T FLUID TEMPERATURE SENSOR	start J
CIRCUIT", AT-124, "DTC P0720 VEHICLE SPEED	
<u>SENSOR·A/T(REVOLUTION SENSOR)"</u> , <u>AT-176,</u> <u>"DTC P0750 SHIFT SOLENOID VALVE A"</u> , <u>AT-180,</u>	
<u>"DTC P0755 SHIFT SOLENOID VALVE B"</u> , <u>AT-202,</u>	Shade K
"DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN-	Light
<u>SOR·MTR"</u> . No >> GO TO 3.	SAT363HC
o	L
3. CHECK THROTTLE POSITION SENSOR	

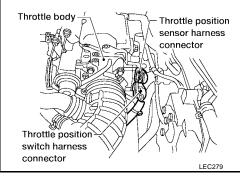
3. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to <u>EC-191</u>, "<u>DTC P0121</u>, <u>P0122, P0123 TP SENSOR</u>" [QG18DE (except Calif. CA Model)] or <u>EC-760, "DTC P0121, P0122, P0123 TP SENSOR</u>" [QG18DE (Calif. CA Model)].

OK or NG

OK >> GO TO 4.

NG >> Repair or replace throttle position sensor.



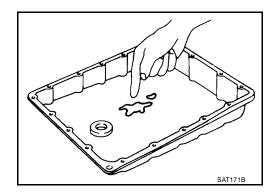
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4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 5.
- NG >> GO TO 7.



5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-261, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 6. NG >> Repair or replace damaged parts.

6. снеск зумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-261, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Torque converter
- Oil pump assembly

- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

12. A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to torgue converter clutch solenoid valve circuit after cruise test?

Yes or No

Yes >> Check torque converter clutch solenoid valve circuit. Refer to AT-155, "DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE" .

No >> GO TO 2.

(Calif. CA Model)].

OK or NG OK

NG

2. CHECK THROTTLE POSITION SENSOR

3. DETECT MALFUNCTIONING ITEM

1. Remove control valve. Refer to AT-261, "REMOVAL".

>> Repair or replace throttle position sensor.

2. Check following items:

>> GO TO 3.

- Torque converter clutch control valve
- Torque converter relief valve
- Torque converter clutch solenoid valve
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

4. CHECK SYMPTOM

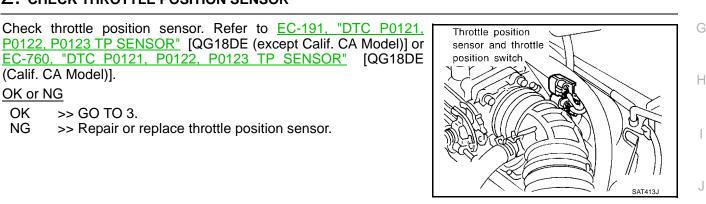
Check again.

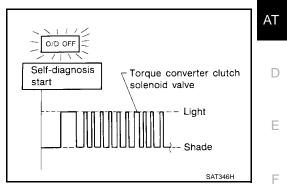
OK or NG

OK >> INSPECTION END NG

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.





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13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.

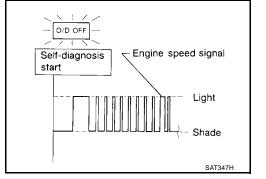
1. CHECK DIAGNOSTIC RESULTS

Does self-diagnosis show damage to engine speed signal circuit after cruise test?

Yes or No

Yes >> Check engine speed signal circuit. Refer to <u>AT-128,</u> <u>"DTC P0725 ENGINE SPEED SIGNAL"</u>.

No >> GO TO 2.

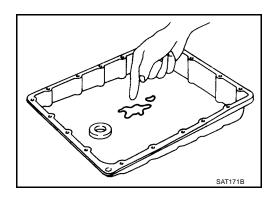


2. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 3. NG >> GO TO 5.



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-261, "REMOVAL"</u>.
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

4. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

- OK >> INSPECTION END
- NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

[RE4F03B]

[RE4F03B]

5.	DETECT MALFUNCTIONING ITEM	А
1.	Remove control valve assembly. Refer to AT-261, "REMOVAL".	
2.	Check the following items:	
_	Torque converter clutch control valve	В
-	Pilot valve	
-	Pilot filter	AT
3.	Disassemble A/T.	AI
4.	Check torque converter and oil pump assembly.	
Oł	Cor NG	D
	K >> GO TO 4.	
N	G >> Repair or replace damaged parts.	
		E
		_
		F
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14. Lock-up Is Not Released

SYMPTOM:

Lock-up is not released when accelerator pedal is released.

1. CHECK THROTTLE POSITION SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to closed throttle position switch circuit?

® Without CONSULT-II

Does self-diagnosis show damage to closed throttle position switch circuit?

Yes or No

- Yes >> Check closed throttle position switch circuit. Refer to <u>AT-114, "DTC P0705 PARK/NEUTRAL POSITION (PNP)</u> <u>SWITCH"</u>.
- No >> GO TO 2.



Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Self diagnosis Start Light

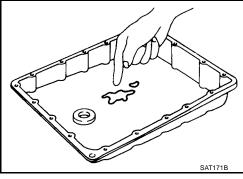
ECS004FR

[RE4F03B]

[RE4F03B] 15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3) ECS004FS А SYMPTOM: Engine speed does not smoothly return to idle when A/T shifts from D4 to D3. Vehicle does not decelerate by engine brake when turning overdrive control switch OFF. В Vehicle does not decelerate by engine brake when shifting A/T from "D" to "2" position. AT 1. CHECK SELF-DIAGNOSTIC RESULTS Does self-diagnosis show damage to overrun clutch solenoid valve circuit after cruise test? D O/D OFF Yes or No Self-diagnosis Yes >> Check overrun clutch solenoid valve circuit. Refer to ATstart Overrun clutch 192, "DTC P1760 OVERRUN CLUTCH SOLENOID Ε solenoid valve VALVE". Light >> GO TO 2. No F Shade SAT348H 2. CHECK THROTTLE POSITION SENSOR Check throttle position sensor. Refer to EC-191, "DTC P0121, Throttle position Н P0122, P0123 TP SENSOR" [QG18DE (except Calif. CA Model)] or sensor and throttle < EC-760, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE position switch (Calif. CA Model)]. OK or NG OK >> GO TO 3. NG >> Repair or replace throttle position sensor. SAT413J K 3. CHECK A/T FLUID CONDITION 1. Remove oil pan. L 2. Check A/T fluid condition. OK or NG Μ

AT-239

OK >> GO TO 4. NG >> GO TO 6.



4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-261, "REMOVAL".
- 2. Check the following items:
- Overrun clutch control valve
- Overrun clutch reducing valve
- Overrun clutch solenoid valve

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

5. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-261, "REMOVAL".
- 2. Check the following items:
- Overrun clutch control valve
- Overrun clutch reducing valve
- Overrun clutch solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Overrun clutch assembly
- Oil pump assembly

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

16. Vehicle Does Not Start From D1

SYMPTOM:

Vehicle does not start from D1 on Cruise test — Part 2.

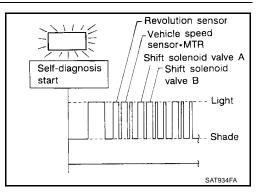
1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-124, "DTC P0720</u> <u>VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-</u> <u>SOR)"</u>, <u>AT-176, "DTC P0750 SHIFT SOLENOID VALVE</u> <u>A"</u>, <u>AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"</u>, <u>AT-202, "DTC VHCL SPEED SEN·MTR VEHICLE</u> <u>SPEED SENSOR·MTR"</u>.

No >> GO TO 2.



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[RE4F03B]

2. СНЕСК ЗҮМРТОМ	A
Check again.	
OK or NG OK >> Go to AT-226, "8. Vehicle Cannot Be Started From D1" NG >> 1. Perform TCM input/output signal inspection.	В
2. If NG, recheck TCM pin terminals for damage or loose connection with har	ness connector.
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[RE4F03B]

ECS004FU

17. A/T Does Not Shift: D4 \rightarrow D3 , When Overdrive Control Switch "ON" \rightarrow "OFF"

SYMPTOM:

A/T does not shift from D4 to D3 when changing overdrive control switch to "OFF" position.

1. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT

With CONSULT-II

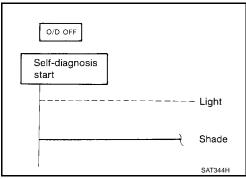
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to overdrive control switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to overdrive control switch circuit?

Yes or No

- Yes >> Check overdrive control switch circuit. Refer to <u>AT-251</u>, <u>"Overdrive Control Switch"</u>.
- No \rightarrow So to <u>AT-231</u>, "10. A/T Does Not Shift: D₂ \rightarrow D₃".



[RE4F03B]

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18. A/T Does Not Shift: D3 \rightarrow 22 , When Selector Lever "D" \rightarrow "2" Position	ECS004FV
SYMPTOM:	

A/T does not shift from D₃ to 2₂ when changing selector lever from "D" to "2" position.

1. CHECK PNP SWITCH CIRCUIT

With CONSULT-II

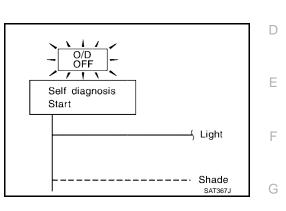
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to <u>AT-114, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.
- No >> Go to <u>AT-229</u>, "9. <u>A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does</u> <u>Not Kickdown: $D_4 \rightarrow D_2$ "</u>.



[RE4F03B]

19. A/T Does Not Shift: 22 \rightarrow 11 , When Selector Lever "2" \rightarrow "1" Position ECSOUFEW

SYMPTOM:

A/T does not shift from 22 to 11 when changing selector lever from "2" to "1" position.

1. CHECK PNP SWITCH CIRCUIT

(I) With CONSULT-II

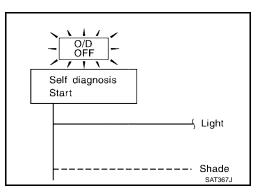
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to <u>AT-114, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.
- No >> GO TO 2.



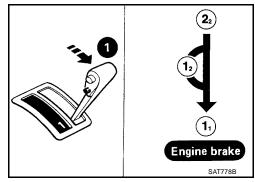
2. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END

- NG >> 1. Perform TCM input/output signal inspection.
 - 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



20. Vehicle Does Not Decelerate By Engine Brake

SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 22 (12) to 11.

1. CHECK SYMPTOM

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> Go to AT-239, "15. Engine Speed Does Not Return To Idle (Light Braking $D4 \rightarrow D3$)".

No >> Go to AT-222, "6. Vehicle Does Not Creep Backward In "R" Position" .

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) ECS004EY

SYMPTOM:

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

DESCRIPTION

Throttle position switch

throttle position switch.

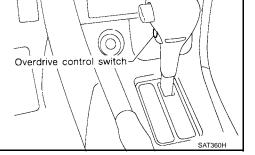
TCM when the throttle valve is fully closed.

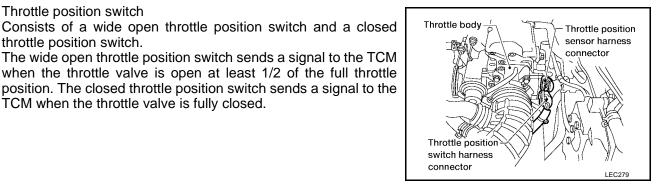
PNP switch The PNP switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

Overdrive control switch Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.



PNP switch SAT088JA







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DIAGNOSTIC PROCEDURE

1. CHECK PNP SWITCH CIRCUIT (WITH CONSULT-II)

(II) With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out "PN", "R", "D", "2" and "1" position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

OK or NG

OK >> GO TO 3.

- NG >> Check the following items:
 - PNP switch (Refer to <u>AT-251, "PNP Switch"</u>.)
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)

2. CHECK PNP SWITCH CIRCUIT (WITHOUT CONSULT-II)

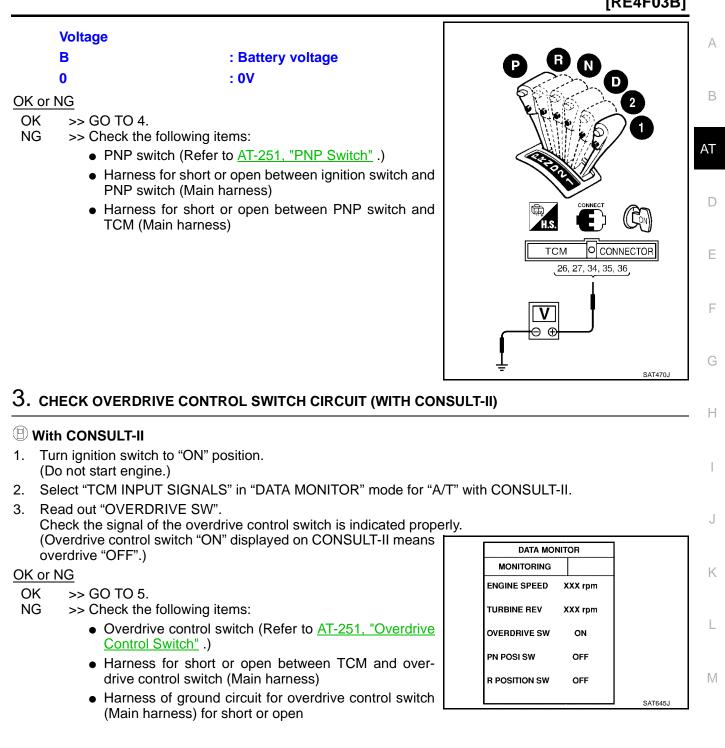
Without CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position.

	Terminals				
Lever position					
	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

DATA MON	ITOR	
MONITORING		
PN POSI SW	OFF	
R POSITION SW	OFF	
D POSITION SW	OFF	
2 POSITION SW	ON	
1 POSITION SW	OFF	
		SAT7

[RE4F03B]



[RE4F03B]

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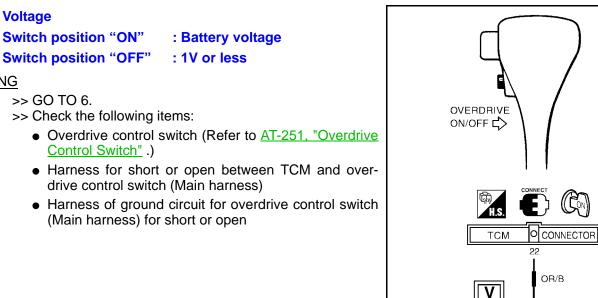
4. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

OK or NG OK >

NG

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminal 22 and ground when overdrive control switch is "ON" and "OFF".



[RE4F03B]

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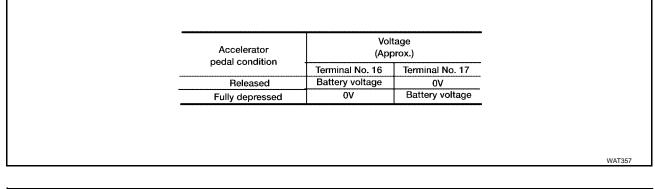
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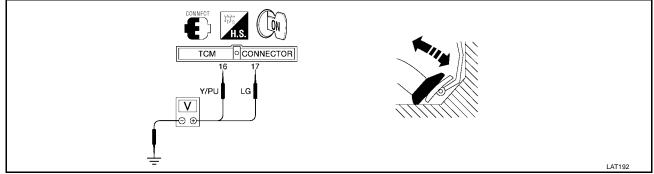
5. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITH CONSULT-II) А (II) With CONSULT-II Apply vacuum to the throttle opener, then check the following. Refer to step 1 through 5 of "TCM Self-1. В diagnostic Procedure (No Tools)", AT-50, "TCM Self-diagnostic Procedure (No Tools)". Turn ignition switch to "ON" position. 2. (Do not start engine.) AT 3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly. D **Data monitor** Accelerator pedal position **CLOSED THL/SW** W/O THRL/P-SW Е Released ON OFF **Fully depressed** OFF ON F DATA MONITOR MONITORING POWERSHIFT SW OFF CLOSED THL/SW OFF W/O THRL/P-SW OFF Н HOLD SW OFF BRAKE SW ON SAT702J OK or NG OK >> GO TO 7. J NG >> Check the following items: • Throttle position switch - Refer to AT-252, "Throttle Position Switch" . Κ Harness for short or open between ignition switch and throttle position switch (Main harness) Harness for short or open between throttle position switch and TCM (Main harness)

6. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- Apply vacuum to the throttle opener, then check the following. Refer to step 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-50, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)





OK or NG

OK >> GO TO 7.

- NG >> Check the following items:
 - Throttle position switch Refer to AT-252, "Throttle Position Switch" .
 - Harness for short or open between ignition switch and throttle position switch (Main harness)
 - Harness for short or open between throttle position switch and TCM (Main harness)

7. СНЕСК DTC

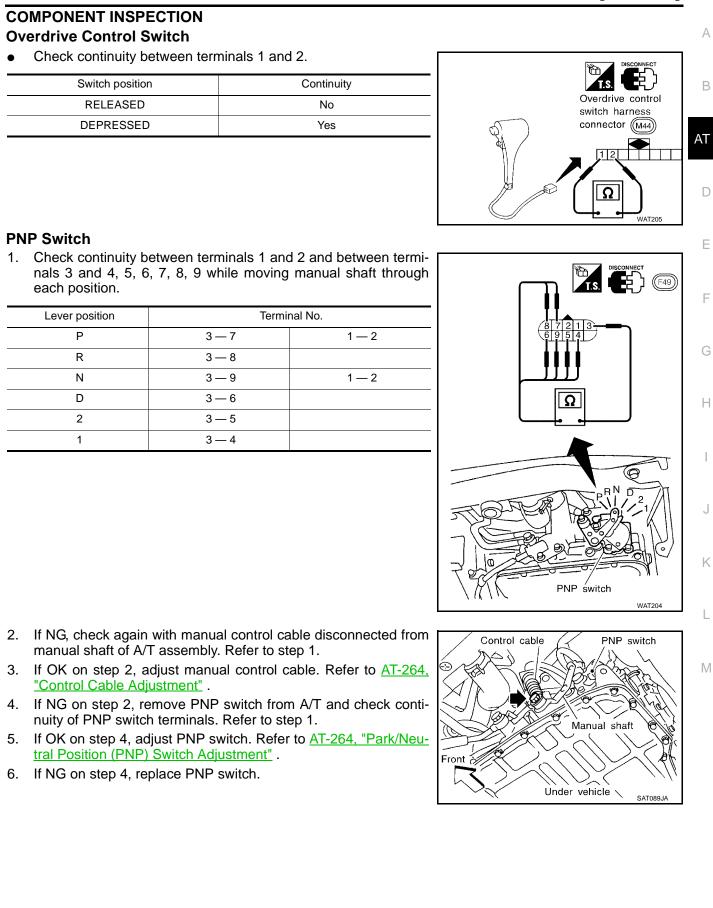
Perform AT-246, "DIAGNOSTIC PROCEDURE"

OK or NG

OK >> INSPECTION END

- NG >> Perform TCM input/output signal inspection.
 - If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

[RE4F03B]



Throttle Position Switch

Closed throttle position switch (idle position)

 Check continuity between terminals 5 and 6.
 Refer to "Preparation", "TCM Self-diagnostic Procedure (No Tools)", <u>AT-50, "TCM Self-diagnostic Procedure (No Tools)"</u>.

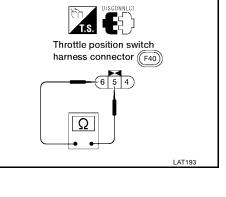
Accelerator pedal condition	Continuity
Released	Yes
Depressed	No
To adjust also ad threattle manifest and the second s	

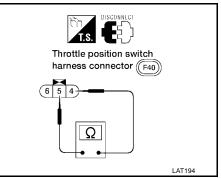
 To adjust closed throttle position switch, refer to <u>EC-428</u>, "<u>DTC</u> <u>P0510 CTP SWITCH</u>" [QG18DE (except Calif. CA Model)] or <u>EC-981, "DTC P0510 CTP SWITCH</u>" [QG18DE (Calif. CA Model)].

Wide open throttle position switch

• Check continuity between terminals 4 and 5.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes







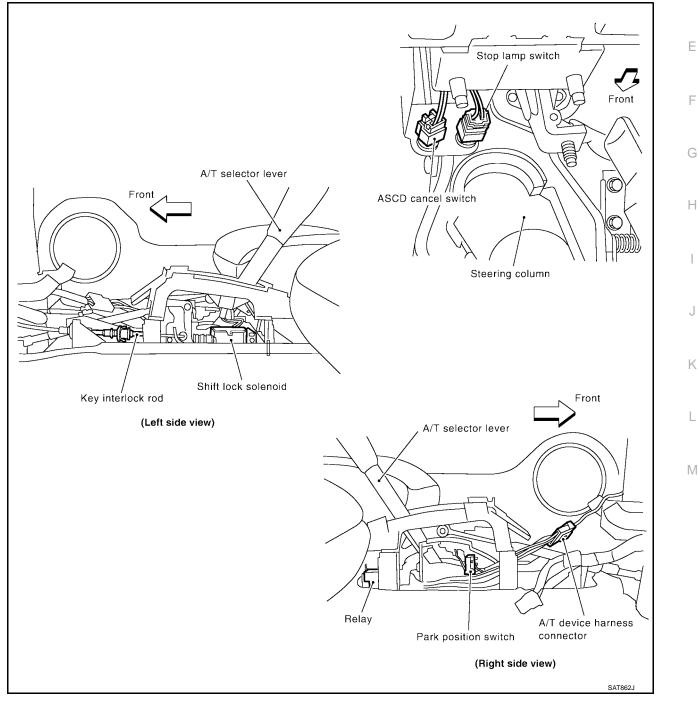
A/T SHIFT LOCK SYSTEM

Description

The mechanical key interlock mechanism also operates as a shift lock:
 With the key switch turned to ON, the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed.
 With the key removed, the selector lever cannot be shifted from "P" to any other position.
 The key cannot be removed unless the selector lever is placed in "P".

 The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder.

Shift Lock System Electrical Parts Location



AT-253

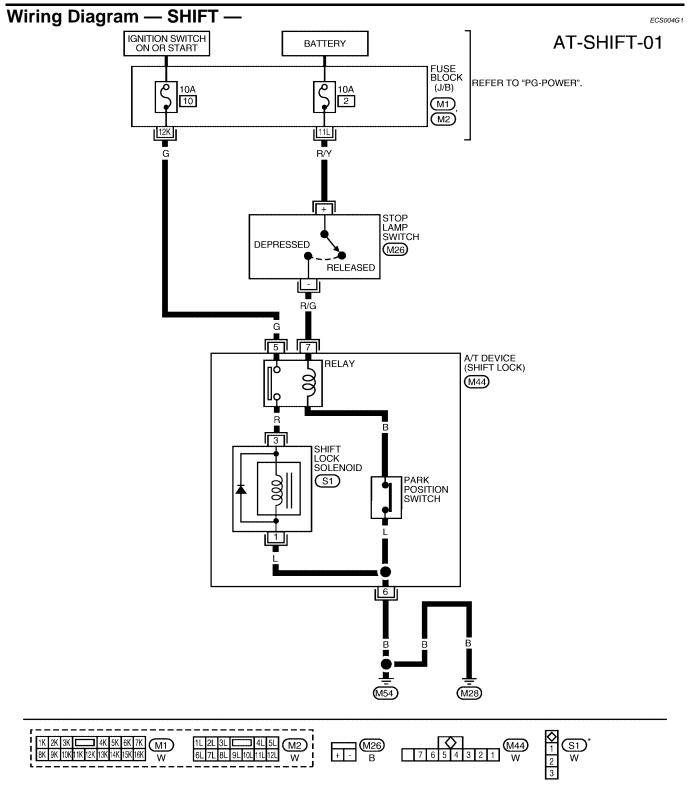
PFP:34950

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[RE4F03B]



Diagnostic Procedure

[RE4F03B]

ECS004G2

SYMPTOM 1:

- Selector lever cannot be moved from "P" position with key in ON position and brake pedal applied.
- Selector lever can be moved from "P" position with key in ON position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder. SYMPTOM 2:

AT Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

1. CHECK KEY INTERLOCK CABLE

Check key interlock cable for damage.

OK or NG

OK >> GO TO 2. NG >> Repair key interlock cable. Refer to AT-259, "Components" .

2. CHECK SELECTOR LEVER POSITION

Check selector lever position for damage.

OK or NG

- OK >> GO TO 3.
- NG >> Check selector lever. Refer to AT-264, "Control Cable Adjustment" .

3. CHECK POWER SOURCE

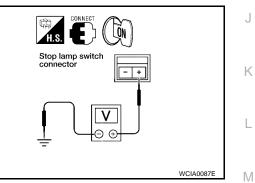
- Turn ignition switch to "ON" position. 1. (Do not start engine.)
- 2. Check voltage between stop lamp switch harness connector M26 terminal + (R/Y) and ground.

Voltage

: Battery voltage

OK or NG

- >> GO TO 4. OK
- NG >> Check the following items:
 - 1. Harness for short or open between battery and stop lamp switch harness terminal +
 - 2. 10A fuse No. 2 [located in the fuse block (J/B)]
 - 3. Ignition switch. Refer to PG-2, "POWER SUPPLY ROUTING"



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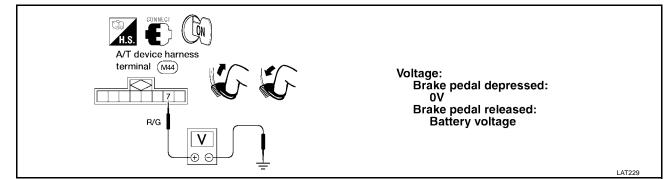
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4. CHECK INPUT SIGNAL (A/T DEVICE)

Turn ignition switch to "ON" position. (Do not start engine.)

• Check voltage between A/T device harness terminal 7 and ground.



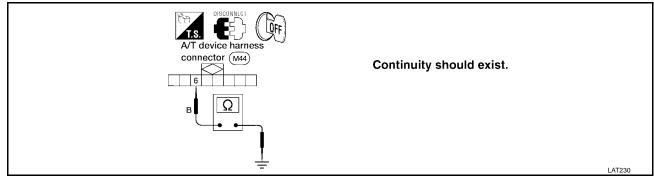
OK or NG

OK >> GO TO 5.

- NG >> Check the following items:
 - 1. Harness for short and open between battery and stop lamp switch harness connector 1
 - 2. Harness for short or open between stop lamp switch harness connector 2 and A/T device harness connector 7
 - 3. Fuse
 - 4. Stop lamp switch. Refer to AT-258, "STOP LAMP SWITCH"

5. CHECK GROUND CIRCUIT

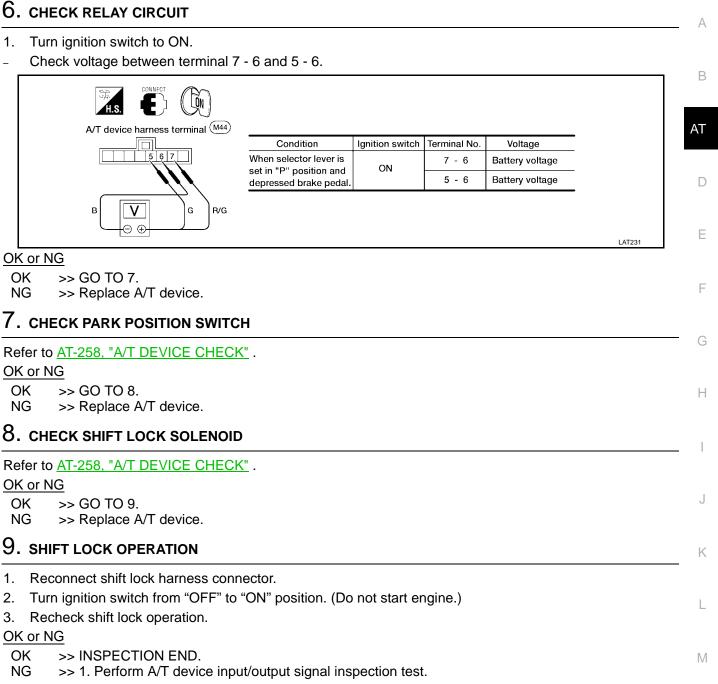
- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness terminal 6 and ground. If OK, check harness for short to ground and short to power.



OK or NG

- OK >> GO TO 6.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

[RE4F03B]



2. If NG, recheck harness connector connection.

A/T DEVICE CHECK

1. Shift Lock Solenoid

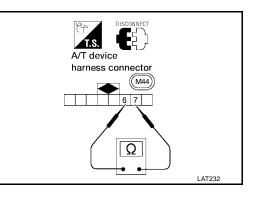
• Check operation sound. When ignition switch is turned to "ON" position and selector lever is set in "P" position.

Brake pedal	Operation sound
Depressed	No
Released	Yes

2. Park Position Switch

• Check resistance between A/T device harness terminal 6 and 7.

Condition	Resistance
When selector lever is set in "P" position and selector lever button is released	111Ω
Except above	0Ω

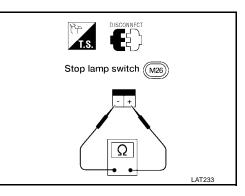


STOP LAMP SWITCH

• Check continuity between terminals + and -.

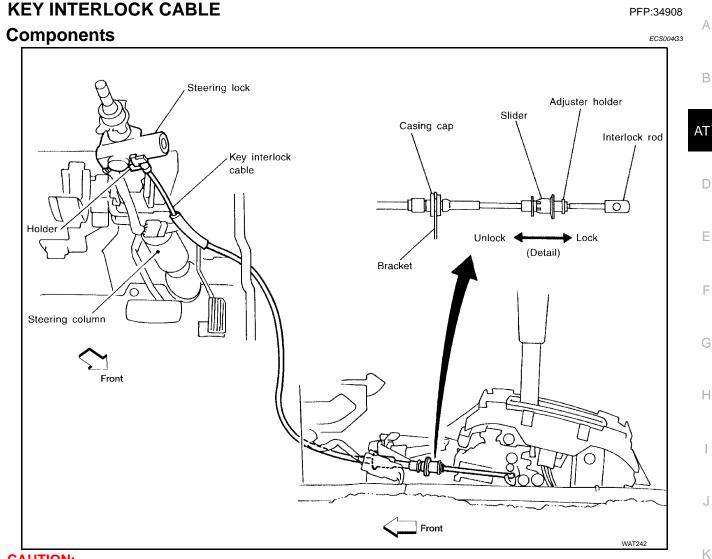
Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

Check stop lamp switch after adjusting brake pedal — refer to <u>BR-12, "Adjustment"</u>.



KEY INTERLOCK CABLE

[RE4F03B]

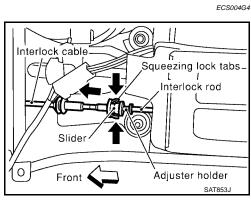


CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are L firmly secured in their positions.

Removal

Unlock slider by squeezing lock tabs on slider from adjuster 1. holder and remove interlock rod from cable.

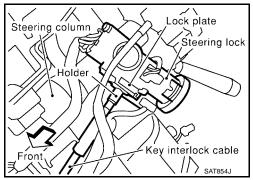


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KEY INTERLOCK CABLE

[RE4F03B]

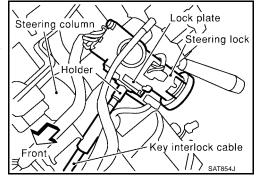
2. Remove lock plate from steering lock assembly and remove key interlock cable.



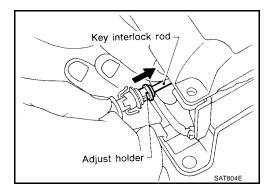
ECS004G5

Installation

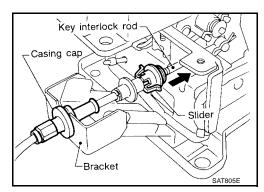
- 1. Turn ignition key to lock position.
- 2. Set A/T selector lever to "P" position.
- 3. Set key interlock cable to steering lock assembly and install lock plate.
- 4. Clamp cable to steering column and attach to control cable with band.



5. Insert interlock rod into adjuster holder.



- 6. Install casing cap to bracket.
- 7. Move slider in order to connect adjuster holder to interlock rod.



ON-VEHICLE SERVICE

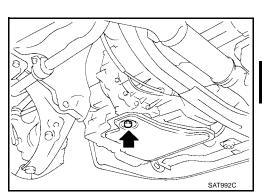
ON-VEHICLE SERVICE

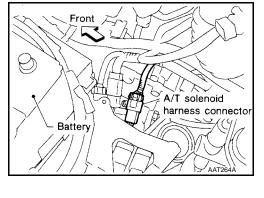
Control Valve Assembly and Accumulators REMOVAL

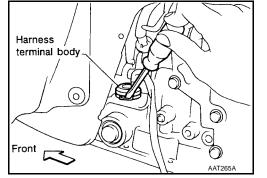
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.

3. Disconnect A/T solenoid valve harness connector.

- 4. Remove stopper ring from A/T solenoid harness terminal body.
- 5. Remove A/T solenoid harness by pushing terminal body into transmission case.









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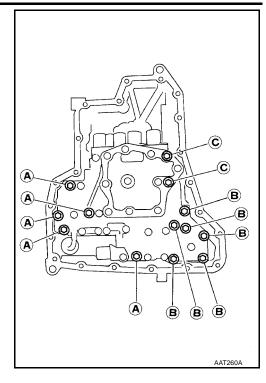
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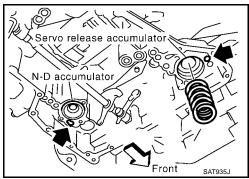
6. Remove control valve assembly mounting bolts A, B and C.



Bolt length, number and location:

Bolt symbol	А	В	С
Bolt length "l"	40.0 mm (1.575 in)	33.0 mm (1.299 in)	43.5 mm (1.713 in)
Number of bolts	5	6	2

- Be careful not to drop manual valve and servo release accumulator return springs.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-300, "Components" .
- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
 - Hold each piston with a clean, lint-free towel.



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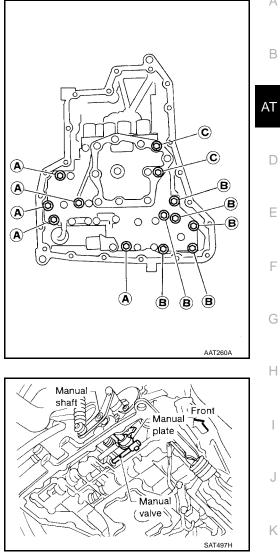
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INSTALLATION

- Tighten mounting bolts A, B and C to specification.
 - : 7 9 N·m (0.7 0.9 kg-m, 61 78 in-lb) Ŷ



- Set manual shaft in Neutral position, then align manual plate with groove in manual valve.
- After installing control valve assembly to transmission case, make sure that selector lever can be moved to all positions.

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Control Cable Adjustment

Move selector lever from the "P" position to the "1" position. You should be able to feel the detents in each position. If the detents cannot be felt or if the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- Place selector lever in "P" position. 1.
- 2. Loosen control cable lock nut and place manual shaft in "P" position.
- 3. Push control cable, by specified force, in the direction of the arrow shown in the illustration.

Specified force : 9.8 N (1.0 kg, 2.2 lb)

- Release control cable in the opposite direction of the arrow for 4. 1.0 mm (0.039 in).
- 5. Tighten control cable lock nut by hand.
- Tighten control cable lock nut. 6.

[C] : 11.8 - 14.7 N⋅m (1.20 - 1.50 kg-m, 8.7 - 10.8 ft-lb)

- Move selector lever from "P" to "1" position again. Make sure 7. that selector lever moves smoothly.
- Apply grease to contacting areas of selector lever and control 8. cable. Install any part removed.

Park/Neutral Position (PNP) Switch Adjustment

Insert the pin straight into the manual shaft adjustment hole.

6. Remove pin from adjustment hole after adjusting PNP switch.

Remove control cable end from manual shaft. 1.

4. Use a 4 mm (0.157 in) pin for this adjustment.

- Set manual shaft in "N" position. 2.
- Loosen PNP switch fixing bolts. 3.

hole in PNP switch.

Tighten PNP switch fixing bolts.

Reinstall any part removed.

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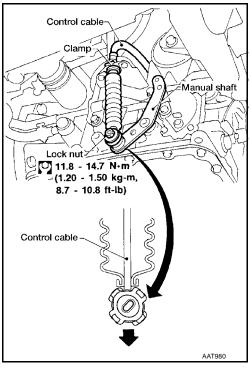
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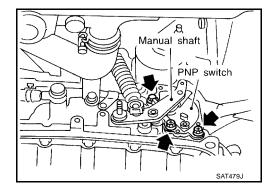
Inspection".

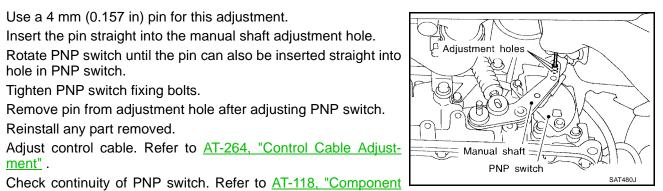
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ECS004G7

[RE4F03B]

ON-VEHICLE SERVICE

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Differential Side Oil Seal Replacement ECS004G9 1. Remove drive shaft assemblies using Tool. Refer to FAX-16, "Removal". Remove oil seals. AT KV381054S0 (J34286) SAT905D 3. Install oil seals using Tool. • Apply ATF to oil seal surface before installing. 7 Drift ()KV31103000 (J38982) and ST35325000 ((Converter housing side) -(0) AAT976 • Install oil seals so that dimensions "A" and "B" are within Transmission case side Converter housing side specifications. B Unit: mm (in) Oil seal А В 5.5 - 6.5 (0.217 - 0.256) -0.5 to 0.5 (-0.020 to 0.020) Reinstall any part removed. Oil seal Α WAT141 **Revolution Sensor Replacement** ECS004GA Disconnect revolution sensor harness connector. 2. Remove harness bracket from A/T. 3. Remove revolution sensor from A/T. Revolution sensor 4. Reinstall any part removed. Always use new sealing parts. Front SAT

REMOVAL AND INSTALLATION

Removal

CAUTION:

Before separating transaxle from engine, remove the crankshaft position sensor (OBD) from transaxle. Be careful not to damage sensor.

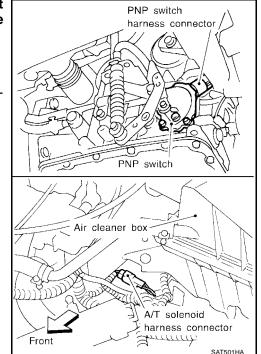
- 1. Remove battery and bracket.
- 2. Remove air duct between throttle body and air cleaner.
- 3. Disconnect terminal cord assembly, PNP switch harness connector and revolution sensor harness connector.

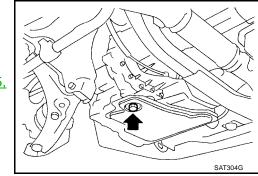
- 4. Drain ATF from transaxle.
- 5. Disconnect control cable from transaxle.
- 6. Disconnect oil cooler hoses.
- 7. Remove drive shafts. Refer to FAX-16, "Removal" .
- 8. Remove the intake manifold support bracket. Refer to <u>EM-15</u>, <u>"Removal and Installation"</u>.
- 9. Remove starter motor from transaxle.

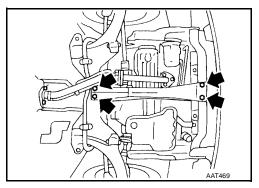
Tighten bolts to specified torque.

C : 33.3 - 46.1 N·m (3.4 - 4.7 kg-m, 25 - 34 ft-lb)

- 10. Remove upper bolts fixing transaxle to engine.
- 11. Support transaxle with a jack.
- 12. Remove center member.
 - Tighten center member fixing bolts to specified torque, Refer to <u>EM-57</u>, "INSTALLATION".







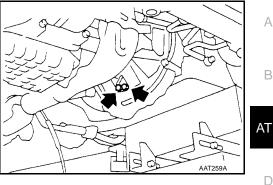


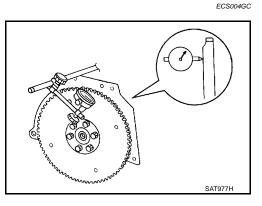
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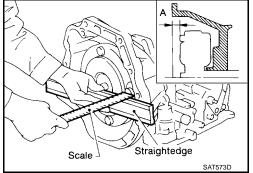
ECS004GB

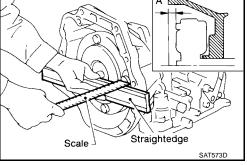
REMOVAL AND INSTALLATION

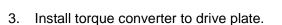
[RE4F03B]











13. Remove rear plate cover.

16. Support engine with a jack.

1. Check drive plate runout.

Distance "A"

Maximum allowable

<u>"REMOVAL"</u>.

Installation

CAUTION:

gear teeth.

runout

gear.

14. Remove torgue converter bolts.

Rotate crankshaft to gain access to securing bolts.

17. Remove rear transaxle mount. Refer to EM-54.

18. Remove lower bolts fixing transaxle to engine. 19. Lower transaxle while supporting it with a jack.

15. Remove rear transaxle to engine bracket. Refer to EM-55,

Do not allow any magnetic materials to contact the ring

If this runout is out of allowance, replace drive plate with ring

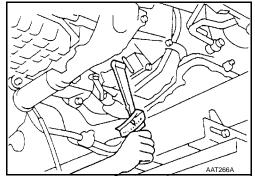
2. When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

:EM-68, "FLYWHEEL

: 21.1 mm (0.831 in)

RUNOUT" .

• With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.



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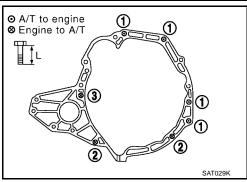
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REMOVAL AND INSTALLATION

[RE4F03B]

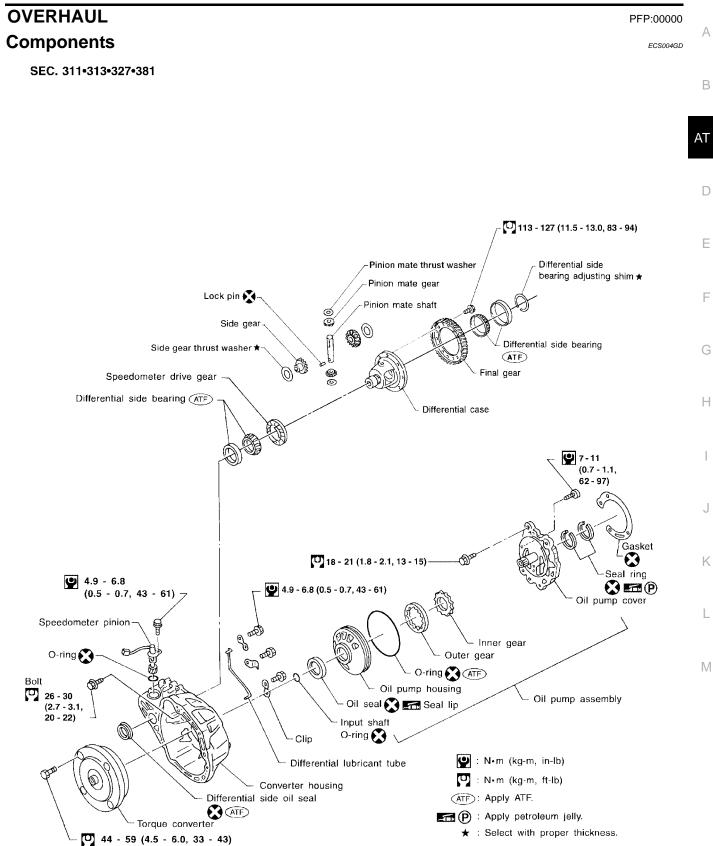
4. Tighten bolts fixing transaxle.		
Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length "I " mm (in)
1	30 - 40 (3.1 - 4.1, 23 - 29)	50 (1.97)
2	16 - 20 (1.6 - 2.1, 12 - 15)	25 (0.98)
3	31 - 40 (3.1 - 4.1, 23 - 29)	30 (1.18)



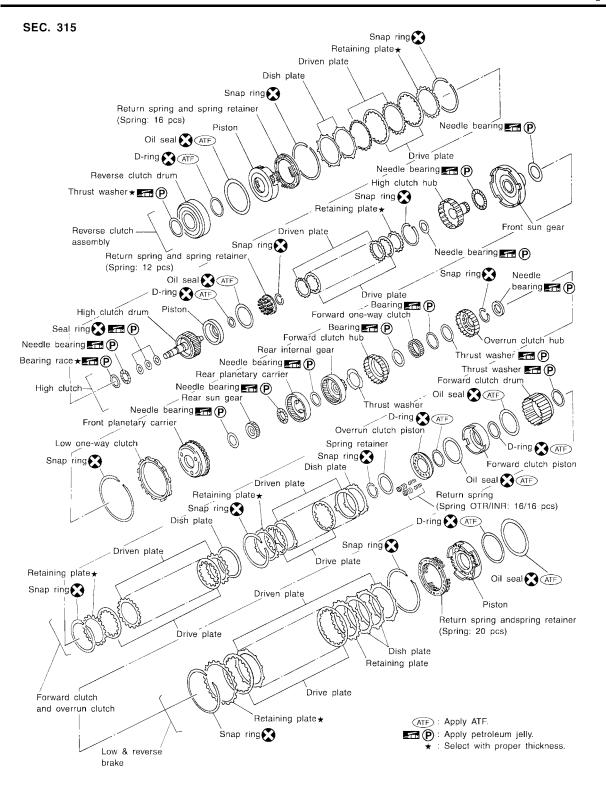
- 5. Reinstall any part removed.
- 6. Adjust control cable. Refer to <u>AT-264, "Control Cable Adjust-ment"</u>.
- 7. Check continuity of PNP switch. Refer to <u>AT-118, "PARK/NEU-TRAL POSITION SWITCH"</u>.
- 8. Refill transaxle with ATF and check fluid level.
- 9. Move selector lever through all positions to be sure that transaxle operates correctly. With parking brake applied, idle engine. Move selector lever through "N" to "D", to "2", to "1" and "R" positions. A slight shock should be felt through the hand gripping the selector each time the transaxle is shifted.
- 10. Perform road test. Refer to AT-68, "Road Test" .



[RE4F03B]

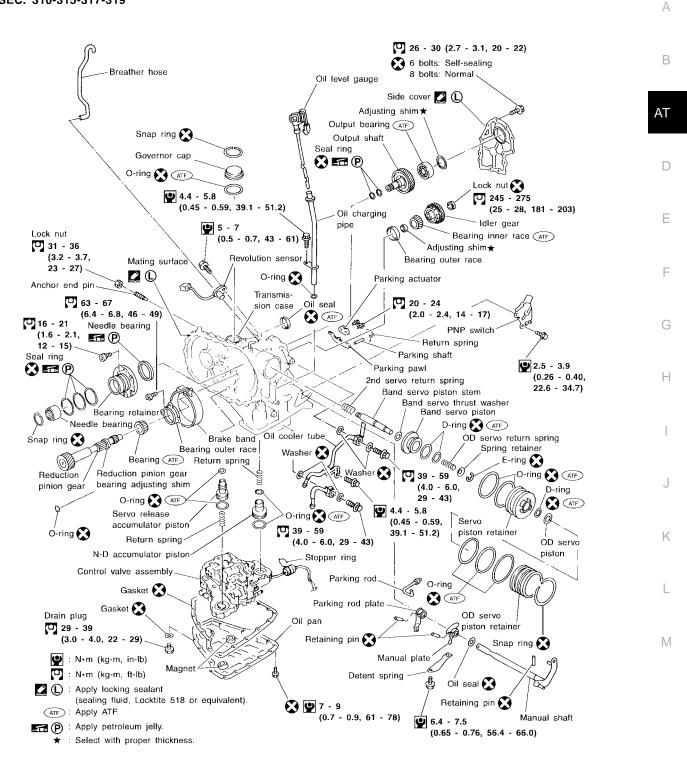


[RE4F03B]



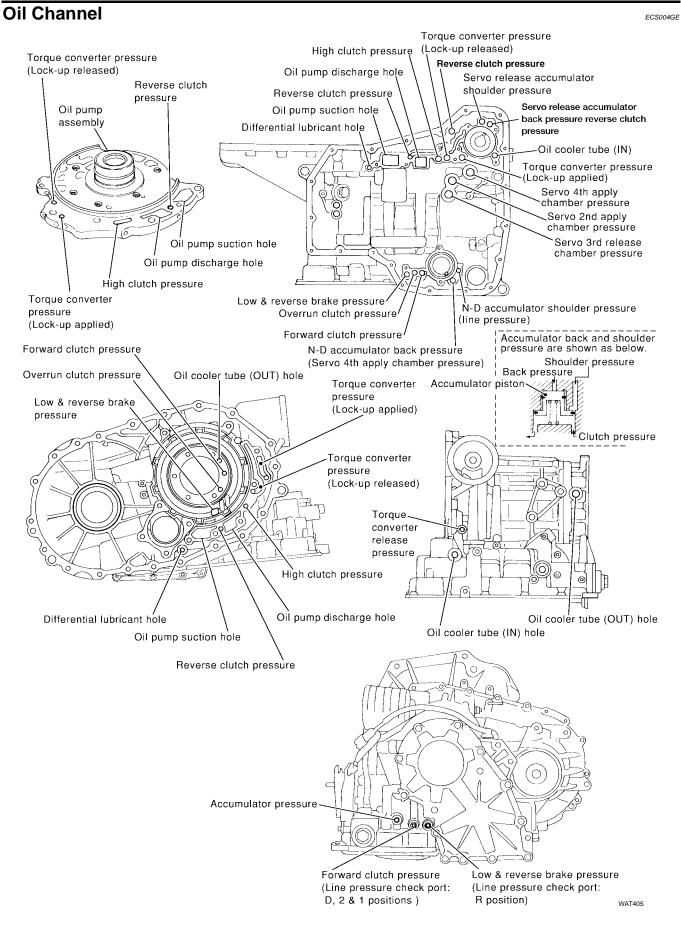
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SEC. 310-315-317-319



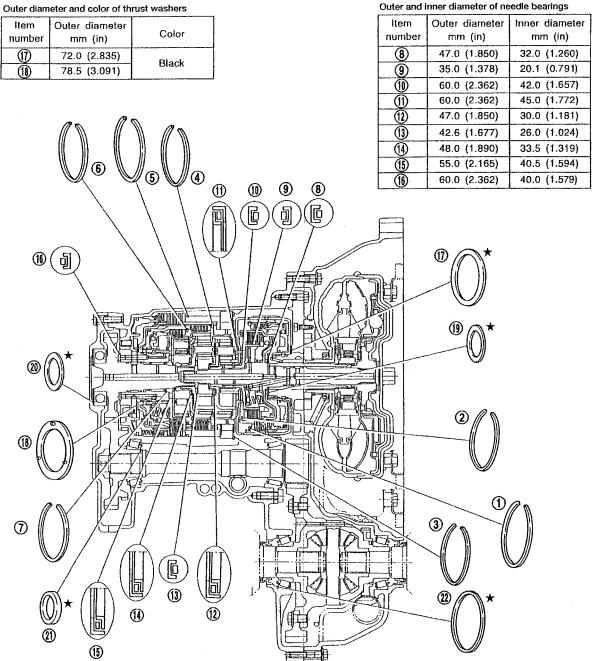
WAT406

[RE4F03B]



AT-272

Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings



★ : Select proper thickness.

Outer and inner diameter of bearing race and adjusting shims

ltem number	Outer diameter mm (in)	Inner diameter mm (in)
(19)	48.0 (1.890)	33.0 (1.299)
20	72.0 (2.835)	61.0 (2.402)
(2)	34.5 (1.358)	26.1 (1.028)
22	68.0 (2.677)	60.0 (2.362)

Outer diameter of snap rings

ltem	Outer diameter
number	mm (in)
\bigcirc	142.0 (5.59)
2	113.0 (4.45)
3	162.4 (6.39)
4	135.4 (5.33)
(5)	162.3 (6.39)
6	126.0 (4.96)
\bigcirc	40.5 (1.594)

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[RE4F03B]

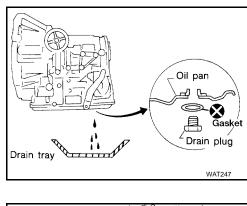
ECS004GG

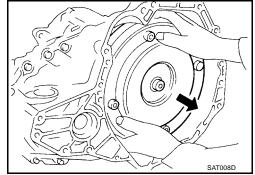
Disassembly

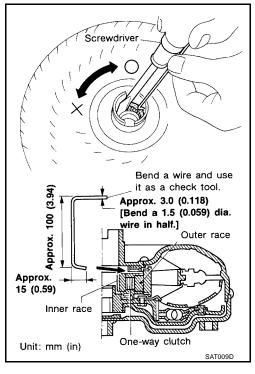
1. Drain ATF through drain plug.

2. Remove torque converter.

- 3. Check torque converter one-way clutch using check tool as shown.
- a. Insert check tool into the groove of bearing support built into one-way clutch outer race.
- b. While fixing bearing support with check tool, rotate one-way clutch spline using flat-bladed screwdriver.
- c. Check to make sure the inner race rotates clockwise only. If not, replace torque converter assembly.







Oil

charging pipe

Control cable

O-ring

Washer

[RE4F03B]

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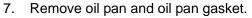
Oil cooler tube

SAT586H

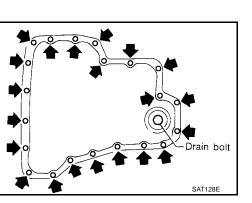
Washer

4. Remove oil charging pipe and oil cooler tube.

- 5. Set manual shaft to "P" position.
- Remove PNP switch. 6.



- Always replace oil pan bolts as they are self-sealing bolts.
- 8. Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
 - If frictional material is detected, replace radiator after repair of A/T. Refer to CO-14, "Removal and Installation" .
- 9. Remove control valve assembly according to the following procedures.



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Manual shaft

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switch

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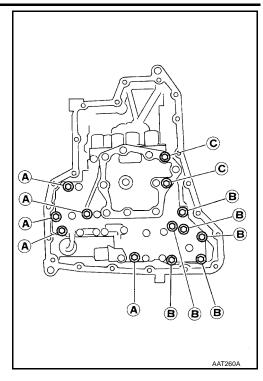
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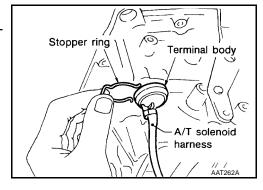
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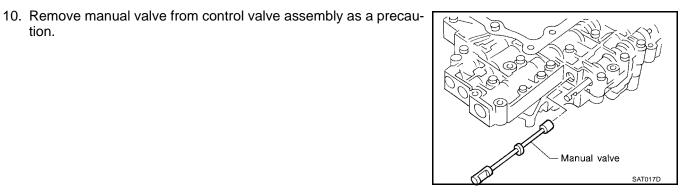
Remove control valve assembly mounting bolts A, B and C.

a.

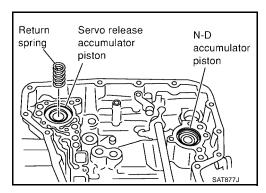
[RE4F03B]







11. Remove return spring from servo release accumulator piston.



b. Remove stopper ring from terminal body.

tion.

Push terminal body into transmission case and draw out solec. noid harness.

- 12. Remove servo release accumulator piston with compressed air.
- 13. Remove O-rings from servo release accumulator piston.

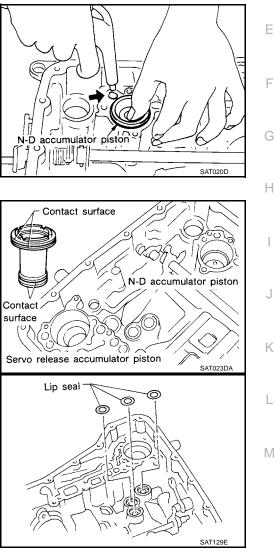
- 14. Remove N-D accumulator piston and return spring with compressed air.
- 15. Remove O-rings from N-D accumulator piston.

- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.

: Refer to AT-400, "RETURN SPRING" **Return springs**

18. Remove lip seals from band servo oil port.

19. Remove converter housing according to the following procedures.



Servo release accumulator piston 50

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[RE4F03B]

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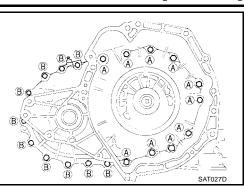
D

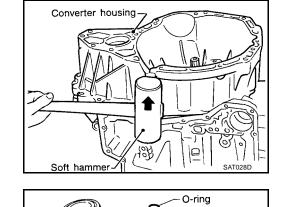
a. Remove converter housing mounting bolts A and B.

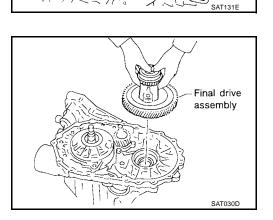
b. Remove converter housing.

c. Remove O-ring from differential oil port.

20. Remove final drive assembly from transmission case.







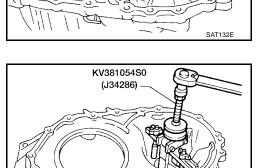


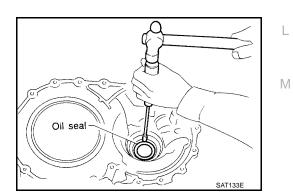
21. Remove differential side bearing outer race from transmission case using Tool.

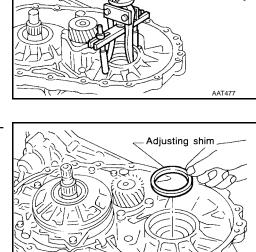
22. Remove differential side bearing adjusting shim from transmission case.

23. Remove differential side bearing outer race from converter housing using Tool.

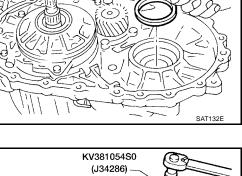
- 24. Remove oil seal from converter housing using a screwdriver.
 - Be careful not to damage case.







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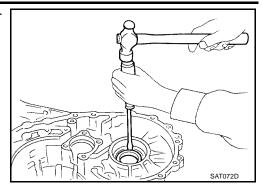
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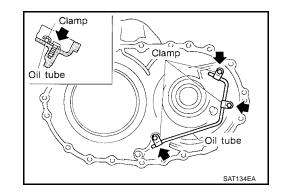
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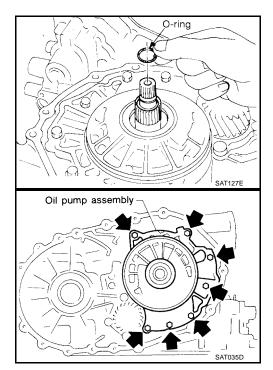
AAT478

[RE4F03B]

25. Remove side oil seal from transmission case using a screwdriver.





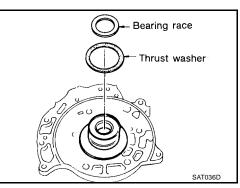


26. Remove oil tube from converter housing.

- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.

b. Remove oil pump assembly from transmission case.

c. Remove thrust washer and bearing race from oil pump assembly.



[RE4F03B]

28. Remove brake band according to the following procedures.

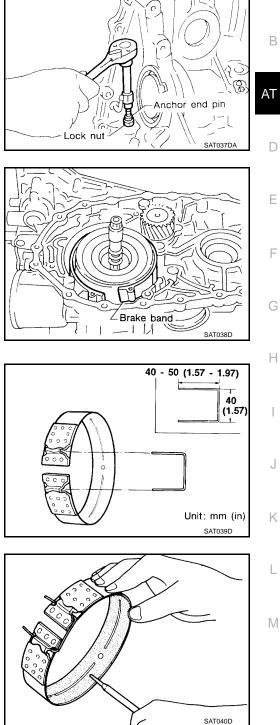
OVERHAUL

- a. Loosen lock nut, then back off anchor end pin.
 - Do not reuse anchor end pin.

b. Remove brake band from transmission case.

• To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown. Leave the clip in position after removing the brake band.

Check brake band facing for damage, cracks, wear or burns. C.

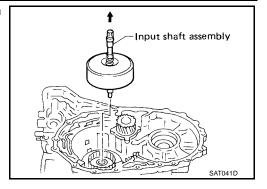


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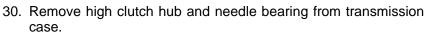
[RE4F03B]

29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.

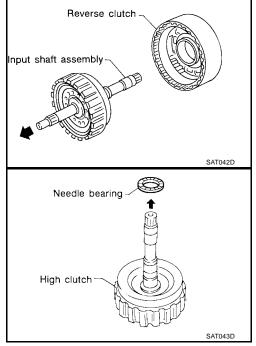


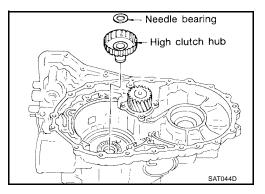
- a. Remove input shaft assembly (high clutch) with reverse clutch.
- b. Remove input shaft assembly (high clutch) from reverse clutch.

- c. Remove needle bearing from high clutch drum.
- d. Check input shaft assembly and needle bearing for damage or wear.



31. Check high clutch hub and needle bearing for damage or wear.





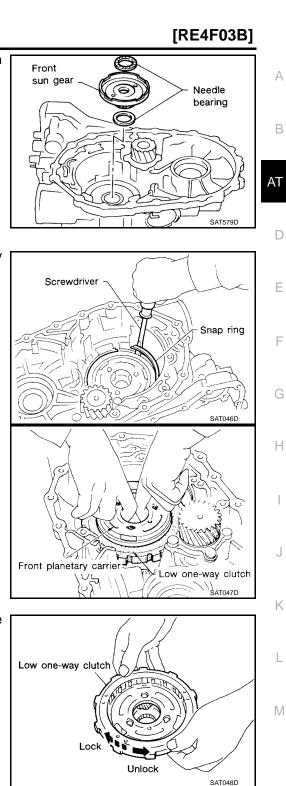
- 32. Remove front sun gear and needle bearings from transmission case.
- 33. Check front sun gear and needle bearings for damage or wear.

- 34. Remove front planetary carrier assembly and low one-way clutch according to the following procedures.
- Remove snap ring using a screwdriver. a.

Remove front planetary carrier with low one-way clutch. b.

c. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.

- Remove low one-way clutch from front planetary carrier by rotating it in the direction of unlock. d.
- Remove needle bearing from front planetary carrier. e.
- Front planetary carrier Needle bearing SAT049D



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[RE4F03B]

- f. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.
- Check clearance between pinion washer and planetary carrier g. using feeler gauge.

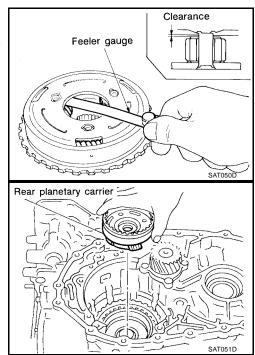
Standard clearance : 0.15 - 0.70 mm (0.0059 - 0.0276 in) **Allowable limit** : 0.80 mm (0.0315 in)

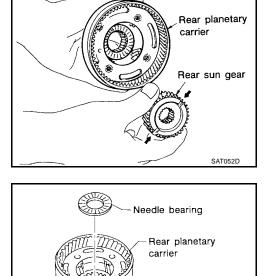
Replace front planetary carrier if the clearance exceeds allowable limit.

35. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.

- Remove rear planetary carrier assembly from transmission case. a.
- Remove rear sun gear from rear planetary carrier. b.

Remove needle bearings from rear planetary carrier assembly. c.



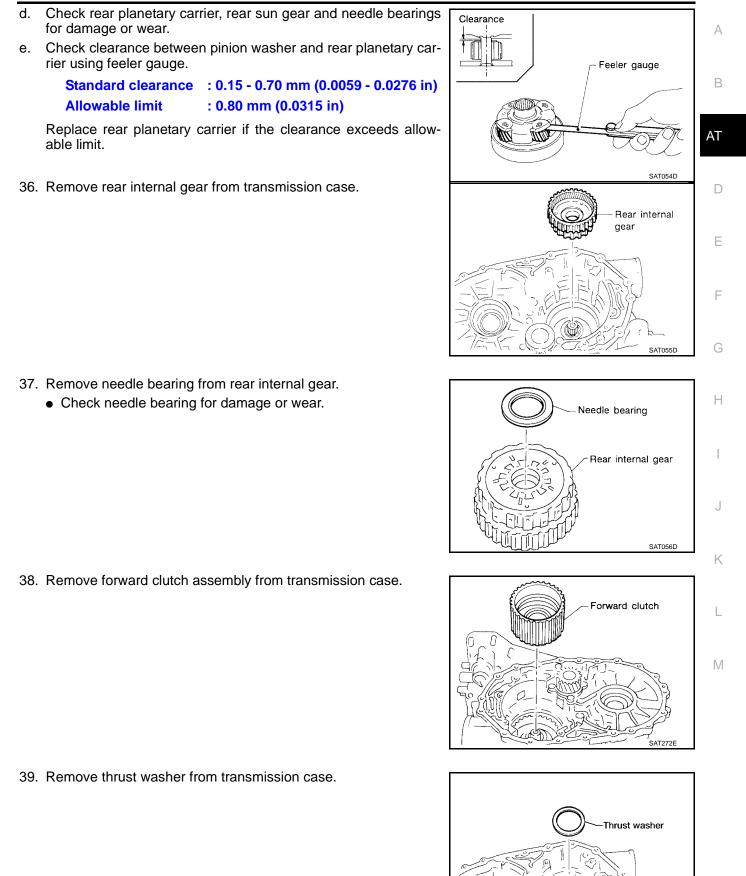


Needle bearing

SAT053D

[RE4F03B]

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AT-285

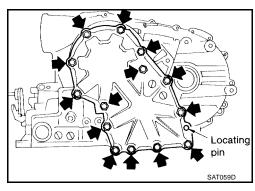
[RE4F03B]

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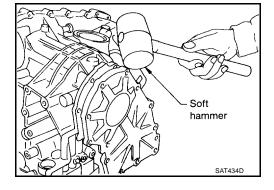
SAT440D

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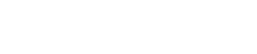
40. Remove output shaft assembly according to the following procedures.

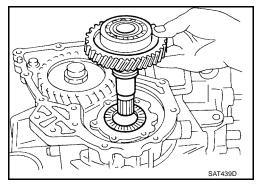


- a. Remove side cover bolts.
- b. Remove side cover by lightly tapping it with a soft hammer.



- Be careful not to drop output shaft assembly. It might come out when removing side cover.
- c. Remove adjusting shim.





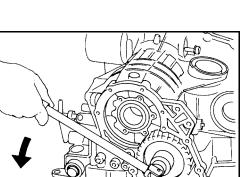
d. Remove output shaft assembly.

• If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.

Remove needle bearing. e.

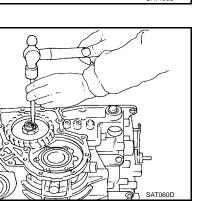
41. Disassemble reduction pinion gear according to the following procedures.

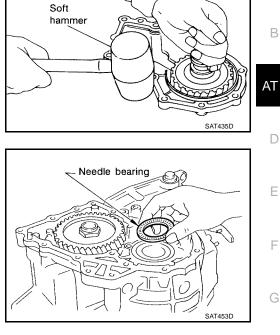
- Set manual shaft to position "P" to fix idler gear. a.
- Unlock idler gear lock nut using a pin punch. b.
- Remove idler gear lock nut. c.
 - Do not reuse idler gear lock nut.



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[RE4F03B]

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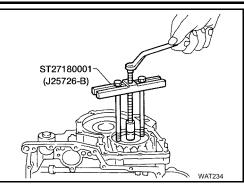
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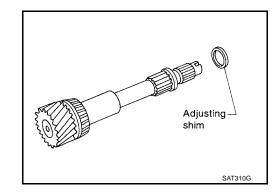
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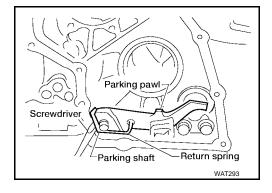
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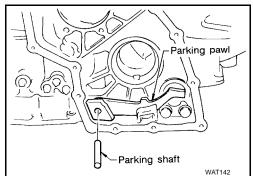
[RE4F03B]

d. Remove idler gear with puller using Tool.









- e. Remove reduction pinion gear.
- f. Remove adjusting shim from reduction pinion gear.

42. Remove return spring from parking shaft using a screwdriver.

- 43. Draw out parking shaft and remove parking pawl from transmission case.
- 44. Check parking pawl and shaft for damage or wear.

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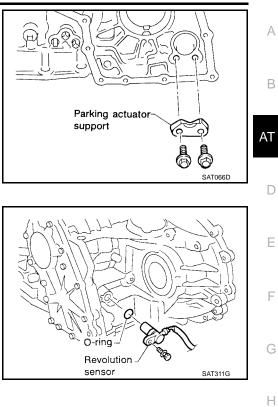
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- 45. Remove parking actuator support from transmission case.
 - Check parking actuator support for damage or wear.



46. Remove revolution sensor from transmission case.

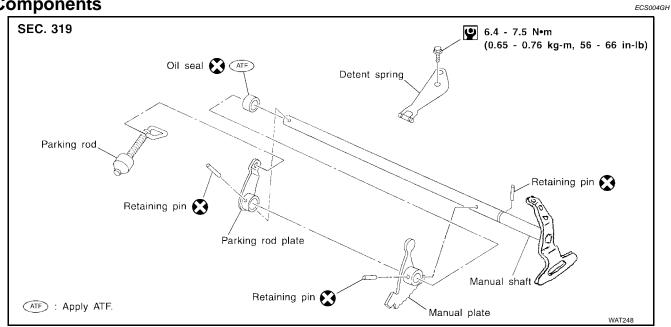
MANUAL SHAFT

MANUAL SHAFT

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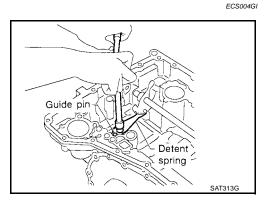
[RE4F03B]

Components

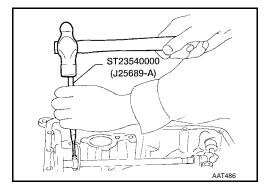


Removal

1. Remove detent spring from transmission case.



2. Drive out manual plate retaining pin using Tool.



MANUAL SHAFT

- 3. Drive and pull out parking rod plate retaining pin using Tool.
- Remove parking rod plate from manual shaft. 4.
- Draw out parking rod from transmission case. 5.

Pull out manual shaft retaining pin. 6.

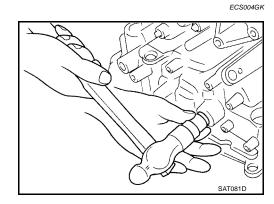
- 7. Remove manual shaft and manual plate from transmission case.
- Remove manual shaft oil seal. 8.

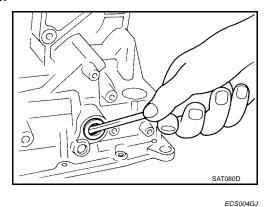


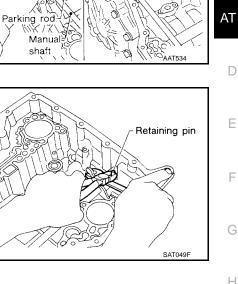
Check component parts for wear or damage. Replace if necessary.

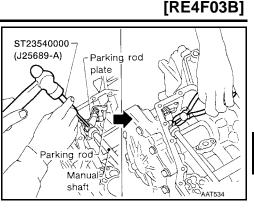
Installation

- 1. Install manual shaft oil seal using a suitable tool.
 - Apply ATF to outer surface of oil seal.









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MANUAL SHAFT

[RE4F03B]

Manual shaft

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Manual plate

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Install manual shaft and manual plate.

2.

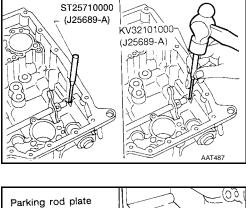
- 3. Align groove of manual shaft and hole of transmission case.
- 4. Install manual shaft retaining pin using Tool.

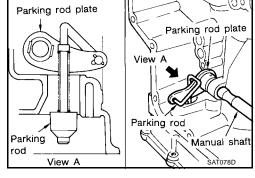
- 5. Install parking rod to parking rod plate.
- 6. Set parking rod assembly onto manual shaft.

7. Drive in manual plate retaining pin and parking rod plate retaining pin using Tool.



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8.

[RE4F03B]

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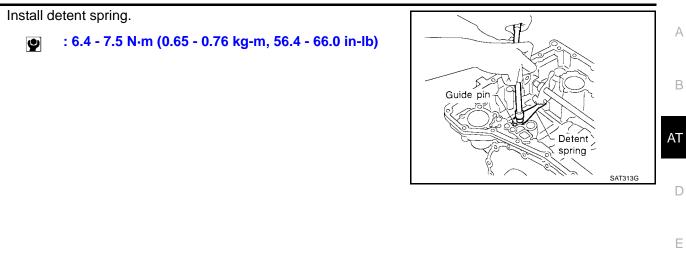
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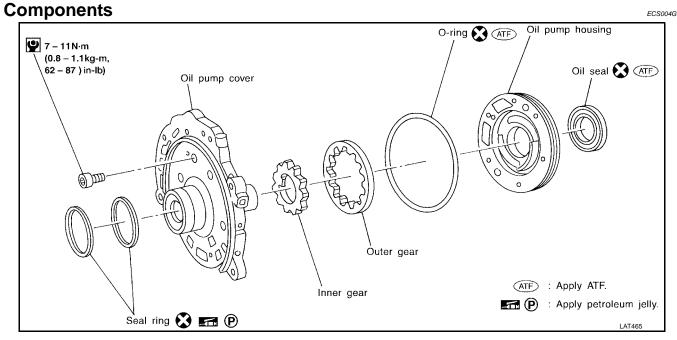


AT-293

OIL PUMP

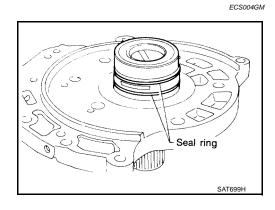
PFP:15010

ECS004GL

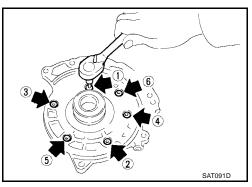


Disassembly

Remove seal rings. 1.



2. Loosen bolts in numerical order and remove oil pump cover.



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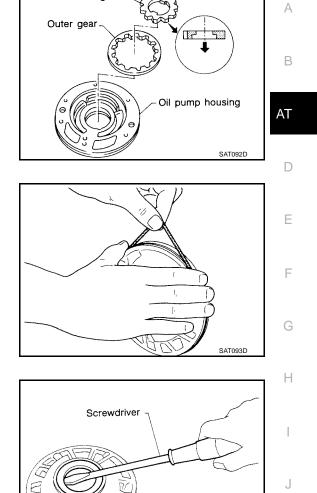
ECS004GN

3. Remove inner and outer gear from oil pump housing.

4. Remove O-ring from oil pump housing.

5. Remove oil pump housing oil seal.

- Inspection OIL PUMP HOUSING, OIL PUMP COVER, INNER GEAR AND OUTER GEAR
- Check for wear or damage.



Inner gear

SIDE CLEARANCES

 Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified range.

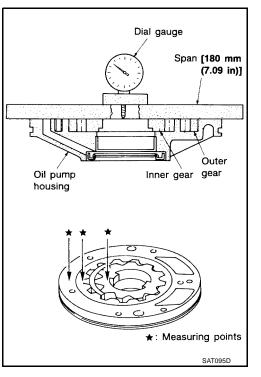
Standard clearance : 0.02 - 0.04 mm (0.0008 - 0.0016 in)

• If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear

: Refer to <u>AT-296, "SIDE</u> <u>CLEARANCES"</u>.

 If clearance is more than standard, replace whole oil pump assembly except oil pump cover.



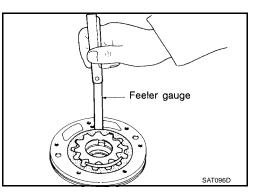
Measure clearance between outer gear and oil pump housing.

Standard clearance : 0.08 - 0.15 mm (0.0031 - 0.0059 in)

Allowable limit

: 0.15 mm (0.0059 in)

 If not within allowable limit, replace whole oil pump assembly except oil pump cover.



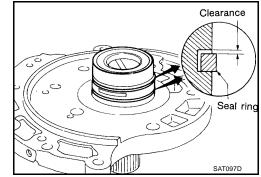
SIDE RING CLEARANCE

- Install new seal rings onto oil pump cover.
- Measure clearance between seal ring and ring groove.

 Standard clearance
 : 0.1 - 0.25 mm (0.0039 - 0.0098 in)

 Allowable limit
 : 0.25 mm (0.0098 in)

• If not within allowable limit, replace oil pump cover assembly.



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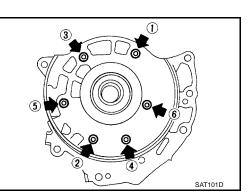


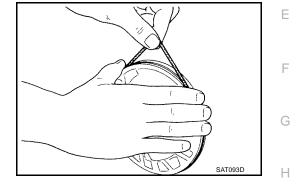
1. Install oil seal on oil pump housing using Tool.

- 2. Install O-ring on oil pump housing.
 - Apply ATF to O-ring.

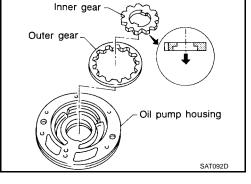
- 3. Install inner and outer gears on oil pump housing.
 - Take care with the direction of the inner gear.

- 4. Install oil pump cover on oil pump housing.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in numerical order.

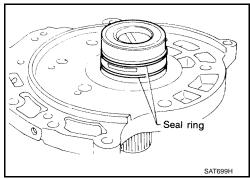




ST33400001 (J26082)



- 5. Install new seal rings carefully after packing ring groove with petroleum jelly.
 - Do not spread gap of seal ring excessively while installing. It may deform the ring.



[RE4F03B]

CONTROL VALVE ASSEMBLY

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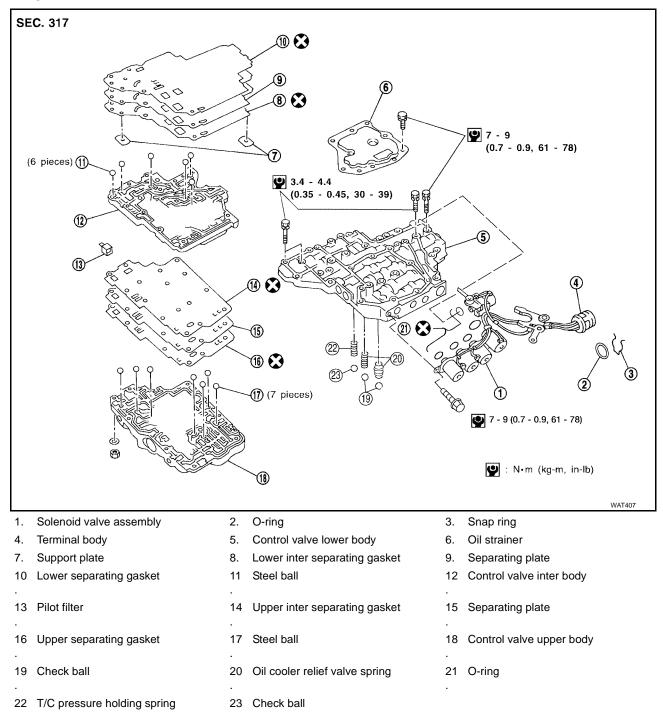
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Components

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Disassembly

[RE4F03B]

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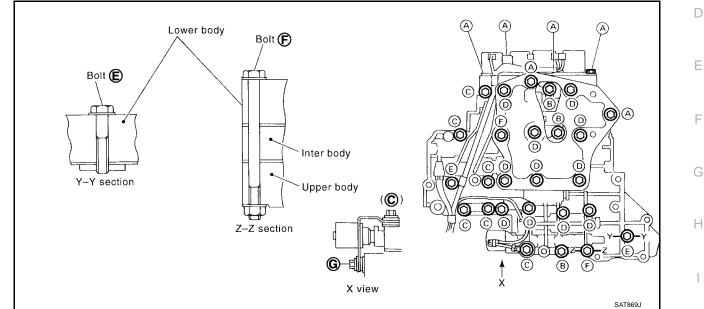
L

Disassemble upper, inter and lower bodies. •

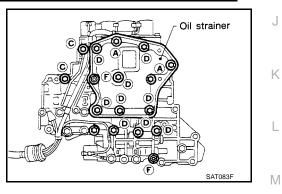
Bolt length, number and location:

Bolt symbol	А	В	С	D	E	F	G	В
Bolt length "l"	13.5 mm (0.531 in)	58.0 mm (2.283 in)	40.0 mm (1.575 in)	66.0 mm (2.598 in)	33.0 mm (1.299 in)	78.0 mm (3.071 in)	18.0 mm (0.709 in)	AT
Number of bolts	6	3	6	11	2	2	1	

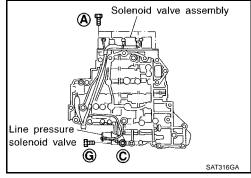
F: Reamer bolt with nut



Remove bolts A, D and F, and remove oil strainer from control 1. valve assembly.



- 2. Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.
 - Be careful not to lose the line pressure solenoid valve spring.

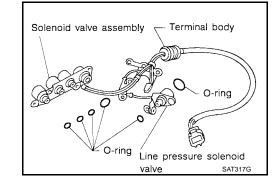


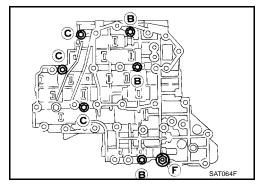
3. Remove O-rings from solenoid valves and terminal body.

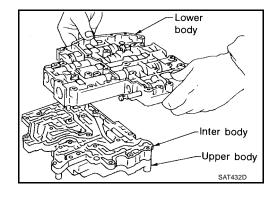
4. Place upper body face down, and remove bolts B, C and F.

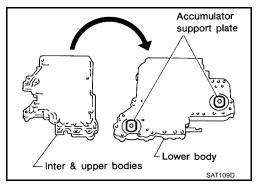
5. Remove lower body from inter body.

6. Turn over lower body, and accumulator support plates.









SAT873J

Oil cooler

spring

relief valve

Section B-B

Lower body

Check ball

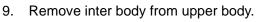
Section A-A

Inter body

T/C préssure

holding spring

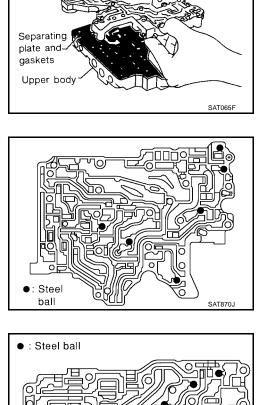
- 7. Remove bolts E, separating plate and separating gaskets from lower body.
- 8. Remove check balls, oil cooler relief valve springs and T/C pressure holding spring from lower body.
 - Be careful not to lose steel balls and relief valve springs.



10. Remove pilot filter, separating plate and gaskets from upper body.

- 11. Check to see that steel balls are properly positioned in inter body and then remove them.
 - Be careful not to lose steel balls.

- 12. Check to see that steel balls are properly positioned in upper body and then remove them.
 - Be careful not to lose steel balls.



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Inspection LOWER AND UPPER BODIES

Check to see that retainer plates are properly positioned in lower • body.

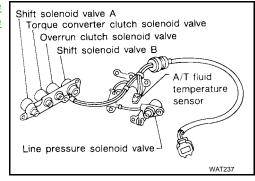
Check to see that retainer plates are properly positioned in upper body.

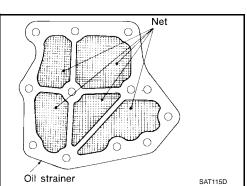
OIL STRAINER

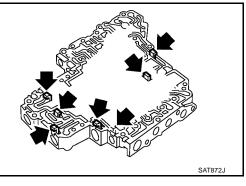
Check wire netting of oil strainer for damage.

SHIFT SOLENOID VALVES A AND B, LINE PRESSURE SOLENOID VALVE, TORQUE CON-VERTER CLUTCH SOLENOID VALVE AND OVERRUN CLUTCH SOLENOID VALVE

Refer to <u>AT-179, "Resistance Check"</u>, <u>AT-183, "Resistance Check"</u>, <u>AT-174, "Resistance Check"</u>, <u>AT-158, "Resistance Check"</u>, <u>AT-158, "Resistance Check"</u>.









[RE4F03B]



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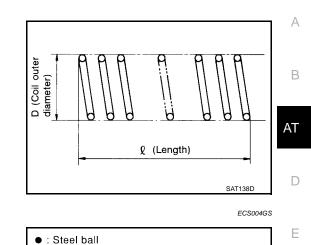
SAT871J

OIL COOLER RELIEF VALVE SPRING

- Check springs for damage or deformation.
- Measure free length and outer diameter.

Inspection standard

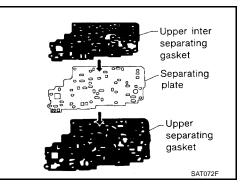
: Refer to <u>AT-395, "Clutch and</u> <u>Brake Return Springs"</u>

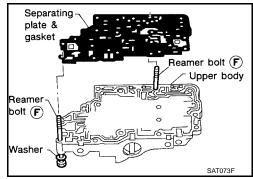


Assembly

1. Install upper, inter and lower body.

- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.
- b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.





- Always use new gaskets.
- c. Install reamer bolts **F** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.

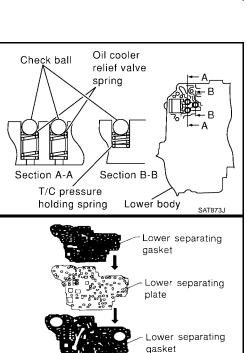
d. Install pilot filter.

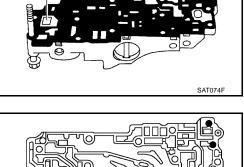
e. Place inter body as shown in the illustration. Install steel balls in their proper positions.

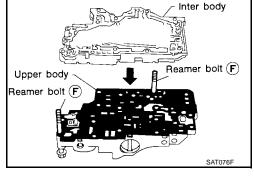
f. Install inter body on upper body using reamer bolts F as guides.

- Be careful not to dislocate or drop steel balls.
- g. Install steel balls, oil cooler relief valve springs and T/C pressure holding spring in their proper positions in lower body.

h. Install lower separating gasket, inter separating gasket and lower separating plate in order shown in the illustration.



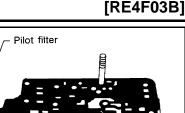




SAT870J

SAT077F

Steel ball



[RE4F03B]

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Support plate

Separating

plate & gaskets

- i. Install bolts E from bottom of lower body. Using bolts E as guides, install separating plate and gaskets as a set.
 - Bolt (E) Lower body SAT078F Install lower body on inter body using reamer bolts F as guides C

Solenoid valve assembly

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Lower body Reamer bolt (F Inter and upper bodies AAT536

Terminal body

2. Install O-rings to solenoid valves and terminal body.

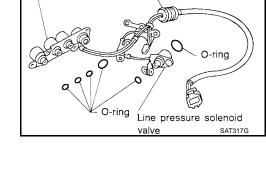
Install support plates on lower body.

and tighten reamer bolts F slightly.

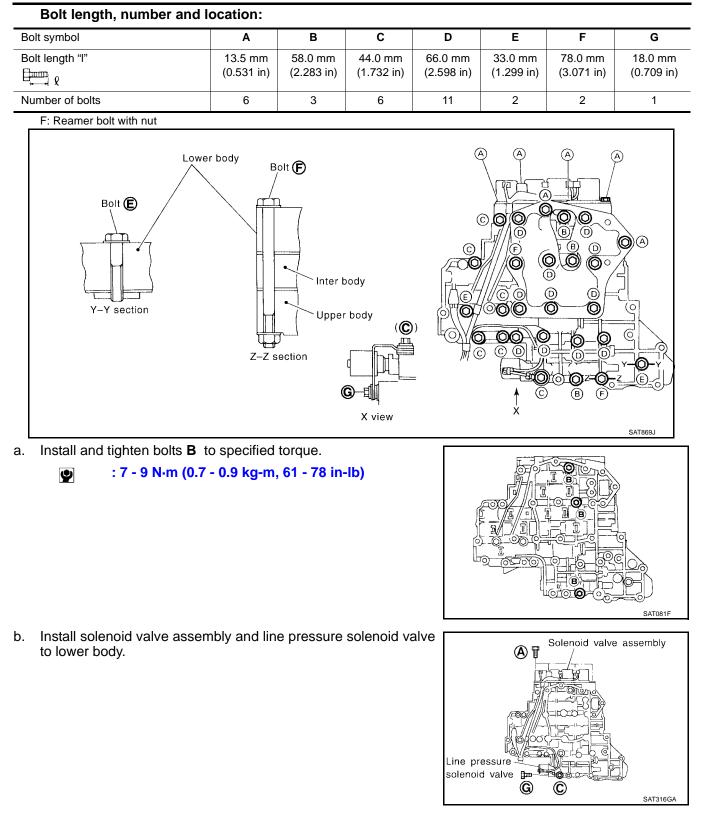
- Apply ATF to O-rings.
- 3. Install and tighten bolts.

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[RE4F03B]



[RE4F03B]

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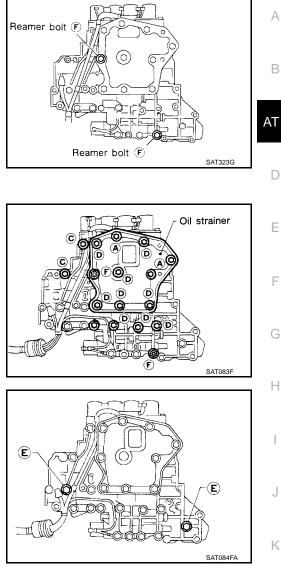
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c. Remove reamer bolts F and set oil strainer on control valve assembly.



Tighten bolts **E** to specified torque.

d.

e.

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Reinstall reamer bolts **F** from lower body side.

Tighten bolts A , C , D and F to specified torque.

: 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)

: 3.4 - 4.4 N·m (0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb) 9

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CONTROL VALVE UPPER BODY

CONTROL VALVE UPPER BODY

AT-310

[RE4F03B]

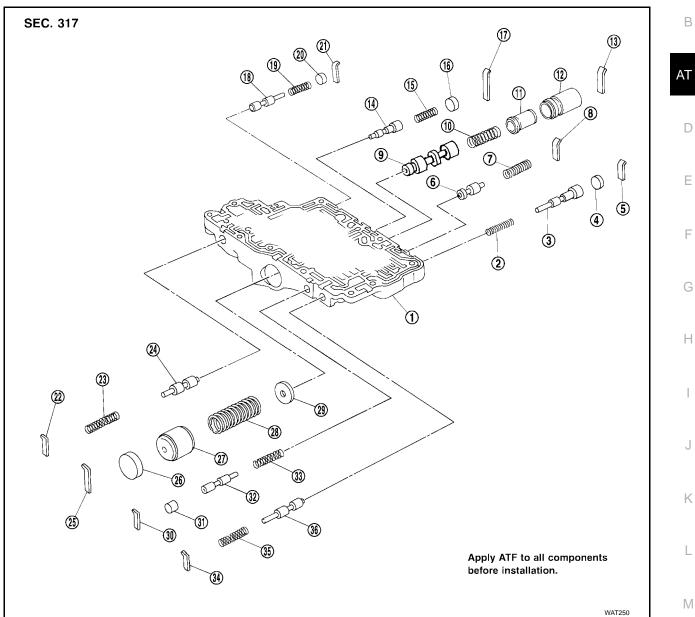
PFP:31711

CONTROL VALVE UPPER BODY

[RE4F03B]

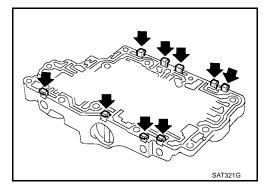
Components

Numbers preceding valve springs correspond with those shown in <u>AT-393, "CONTROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.



Disassembly

- 1. Remove valves at retainer plates.
 - Do not use a magnetic "hand".



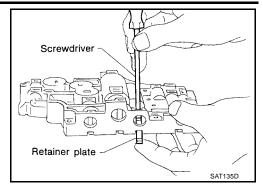
ECS004GU

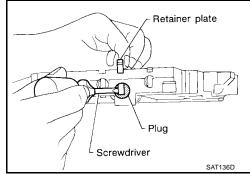
А

CONTROL VALVE UPPER BODY

[RE4F03B]

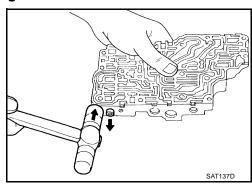
a. Use a screwdriver to remove retainer plates.





Remove retainer plates while holding spring, plugs or sleeves.

- Remove plugs slowly to prevent internal parts from jumping out.
- c. Place mating surface of valve body face down, and remove internal parts.
 - If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
 - Be careful not to drop or damage valves and sleeves.



ECS004GV

Inspection VALVE SPRING

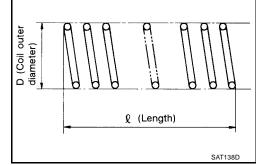
b.

• Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard

: Refer to <u>AT-393, "CON-</u> <u>TROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.

Replace valve springs if deformed or fatigued.



CONTROL VALVES

• Check sliding surfaces of valves, sleeves and plugs.

Assembly

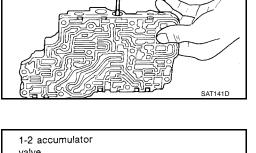
Lay control valve body down when installing valves. Do not stand the control valve body upright.

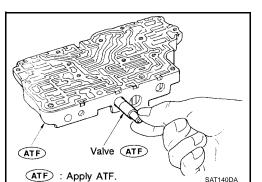
1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

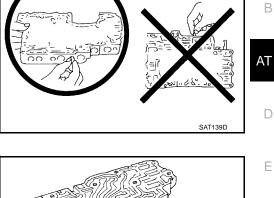
- Be careful not to scratch or damage valve body.
- Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.

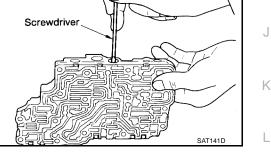


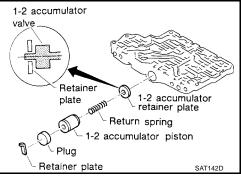
- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.











[RE4F03B]

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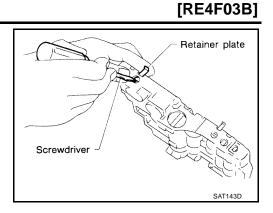
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1. Install retainer plates.

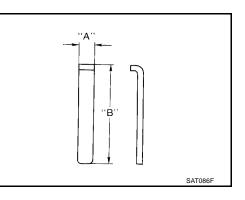
• Install retainer plate while pushing plug or return spring.



RETAINER PLATE (FOR CONTROL VALVE UPPER BODY)

Refer to AT-310, "CONTROL VALVE UPPER BODY" .

Iteler to AI-310, CONTROL VAL		<u>TERBODT</u> .	Unit: mm (in)	
Name of valve and piston	No.	Width A	Length B	
Pilot valve	22		21.5 (0.846)	
1-2 accumulator valve	17	•	40.5 (1.594)	
1-2 accumulator piston	25	6.0 (0.236)		
1st reducing valve	30		21.5 (0.846)	
Overrun clutch reducing valve	5		24.0 (0.945)	
Torque converter relief valve	8		21.5 (0.846)	
Torque converter clutch control valve	13		28.0 (1.102)	
3-2 timing valve	34		21.5 (0.846)	
Cooler check valve	21	*	24.0 (0.945)	



• Install proper retainer plates.

CONTROL VALVE LOWER BODY

[RE4F03B]

CONTROL VALVE LOWER BODY PFP:31713

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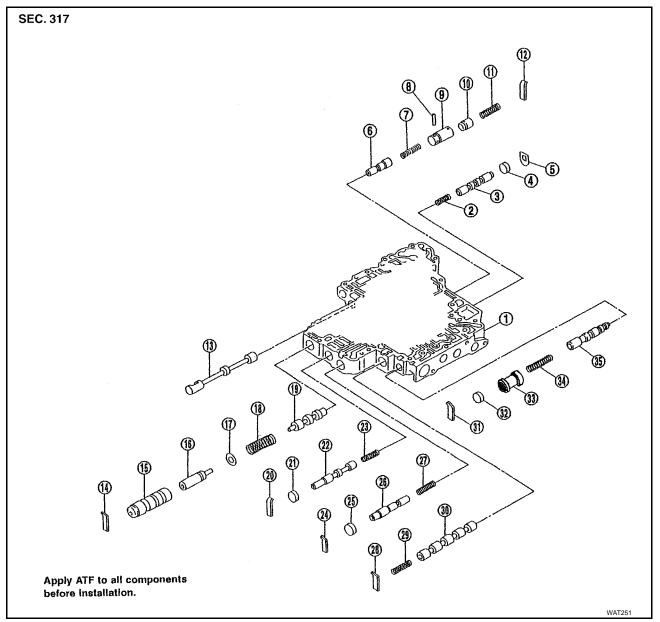
CONTROL VALVE LOWER BODY

[RE4F03B]

Components

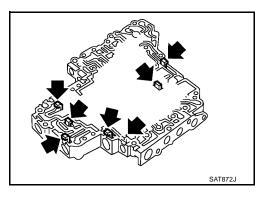
ECS004GX

Numbers preceding valve springs correspond with those shown in <u>AT-393, "CONTROL VALVE AND PLUG RETURN SPRINGS"</u>.



Disassembly

Remove valves at retainer plate. For removal procedures, refer to <u>AT-316, "Disassembly"</u>.



ECS004GY

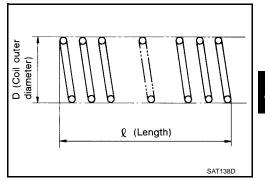
Inspection VALVE SPRINGS

• Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard

: Refer to <u>AT-393, "CON-</u> <u>TROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.

• Replace valve springs if deformed or fatigued.

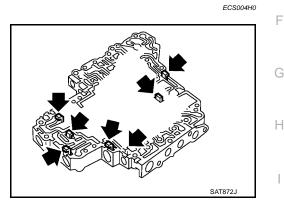


CONTROL VALVES

• Check sliding surfaces of control valves, sleeves and plugs for damage.

Assembly

Install control valves.
 For installation procedures, refer to <u>AT-317, "Assembly"</u>.



"A"

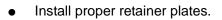
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TYPE I

RETAINER PLATE (FOR CONTROL VALVE LOWER BODY)

Refer to AT-315, "CONTROL VALVE LOWER BODY" .

			Un	it: mm (in)
Name of control valve	No.	Width A	Length B	Туре
Pressure regulator valve	14			
Accumulator control valve	24	1		
Shift valve A	28	6.0 (0.236)	28.0 (1.102)	I
Overrun clutch control valve	20			
Pressure modifier valve	12			
Shuttle control valve	31	1		
Shift valve B	5	—	_	II





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TYPE II

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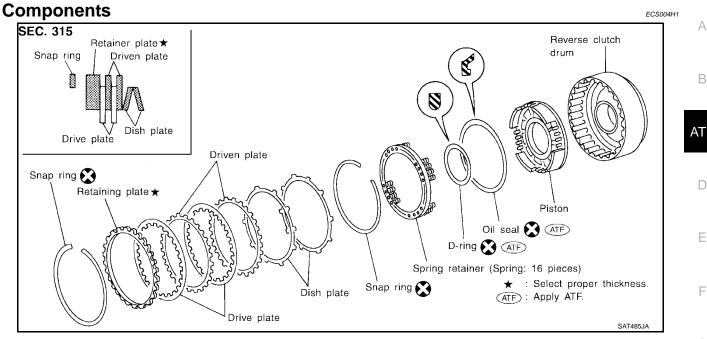
REVERSE CLUTCH

REVERSE CLUTCH

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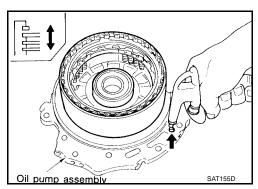
REVERSE CLUTCH

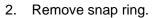
[RE4F03B]



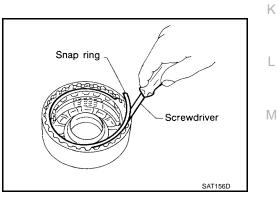
Disassembly

- 1. Check operation of reverse clutch.
- a. Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.

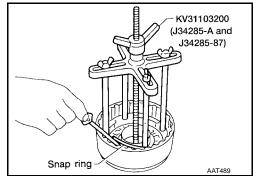




3. Remove drive plates, driven plates, retaining plate, and dish plates.



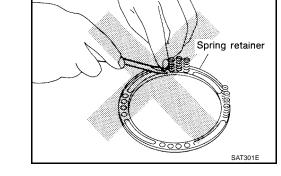
- 4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.
 - Set Tool directly above springs.
 - Do not expand snap ring excessively.



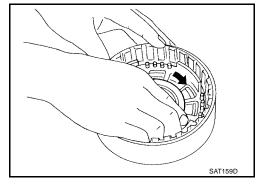
ECS004H2

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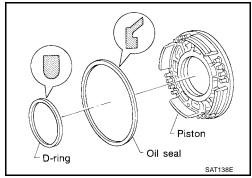
- 5. Remove spring retainer and return springs.
 - Do not remove return springs from spring retainer.



6. Remove piston from reverse clutch drum by turning it.



7. Remove D-ring and oil seal from piston.



ECS004H3

Inspection REVERSE CLUTCH SNAP RING, SPRING RETAINER AND RETURN SPRINGS

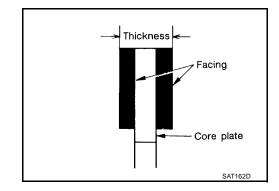
- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

REVERSE CLUTCH DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate	
Standard value	: 2.0 mm (0.079 in)
Wear limit	: 1.8 mm (0.071 in)

• If not within wear limit, replace.

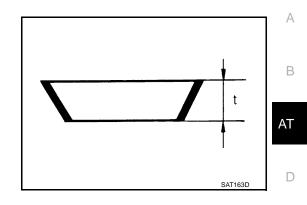


REVERSE CLUTCH DISH PLATES

- Check for deformation or damage.
- Measure thickness of dish plate.

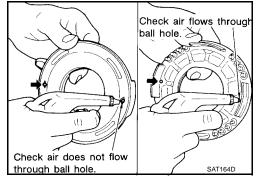
Thickness of dish plate : 2.8 mm (0.110 in) "t"

• If deformed or fatigued, replace.



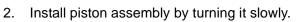
REVERSE CLUTCH PISTON

- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure that there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure air leaks past ball.

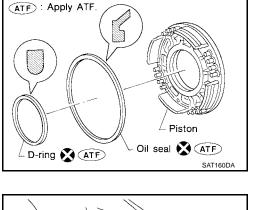


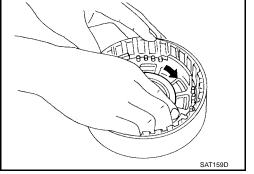
Assembly

- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of the oil seal.
 - Apply ATF to both parts.



• Apply ATF to inner surface of drum.





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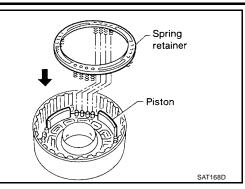
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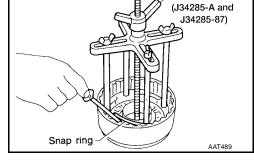
3. Install return springs and spring retainer on piston.

Return spring

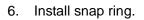
: Refer to <u>AT-395, "Clutch</u> and Brake Return <u>Springs"</u>.

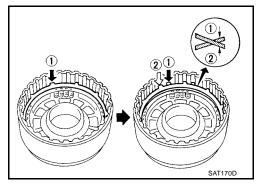


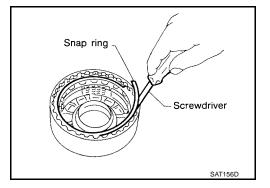
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly above return springs.



- 5. Install drive plates, driven plates, retaining plate and dish plates.
 - Do not align the projections of any two dish plates.
 - Take care with the order and direction of plates.







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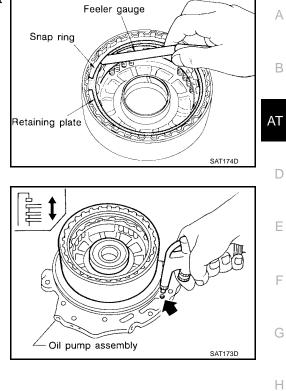
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7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearanceStandard: 0.5 -Allowable limit: 1.2 mRetaining plate: RefeCLUTE

: 0.5 - 0.8 mm (0.020 - 0.031 in) : 1.2 mm (0.047 in) : Refer to <u>AT-393, "REVERSE</u> <u>CLUTCH"</u>



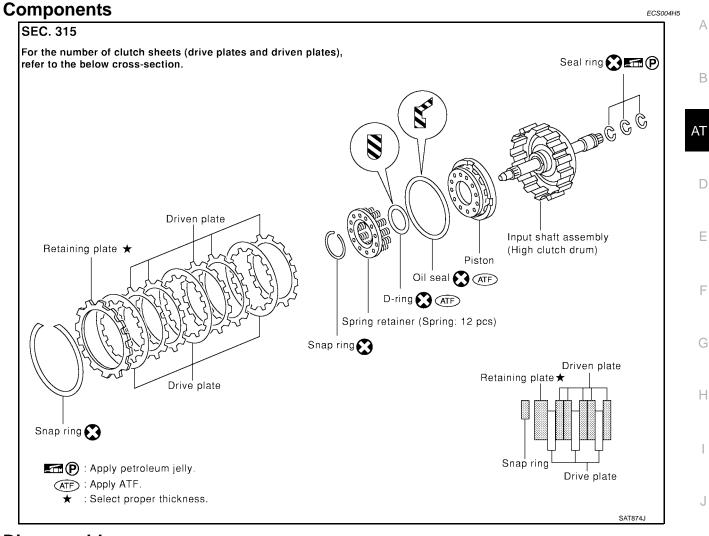
8. Check operation of reverse clutch. Refer to <u>AT-319, "Components"</u>.

HIGH CLUTCH

HIGH CLUTCH

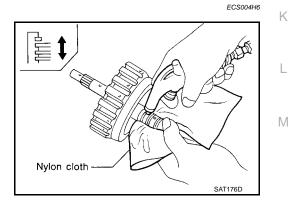
HIGH CLUTCH

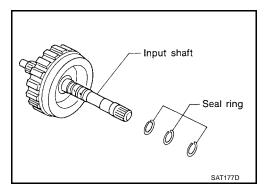
[RE4F03B]



Disassembly

- 1. Check operation of high clutch.
- a. Apply compressed air to oil hole of input shaft.
 - Stop up a hole on opposite side of input shaft.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove seal rings from input shaft.





[RE4F03B]

- 3. Remove snap ring.
- 4. Remove drive plates, driven plates and retaining plate.

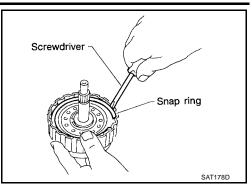
clutch drum while compressing return springs.

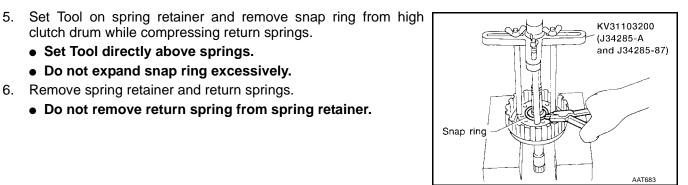
• Do not remove return spring from spring retainer.

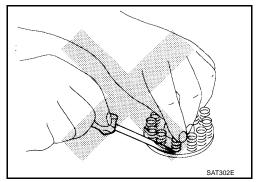
Remove piston from high clutch drum by turning it.

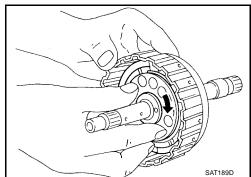
• Do not expand snap ring excessively. 6. Remove spring retainer and return springs.

• Set Tool directly above springs.



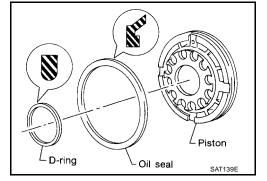






Remove D-ring and oil seal from piston. 8.

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HIGH CLUTCH

Inspection REVERSE CLUTCH SNAP RING, SPRING RETAINER AND RETURN SPRINGS

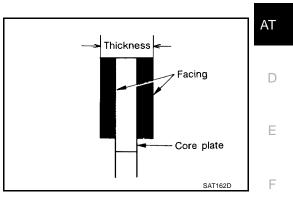
- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

HIGH CLUTCH DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

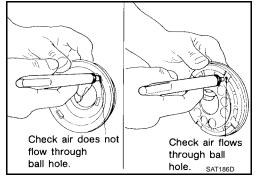
Thickness of drive plateStandard value: 2.0 mm (0.079 in)Wear limit: 1.8 mm (0.071 in)

• If not within wear limit, replace.



HIGH CLUTCH PISTON

- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure air leaks past ball.





- Install new seal rings onto input shaft.
- Measure clearance between seal ring and ring groove.

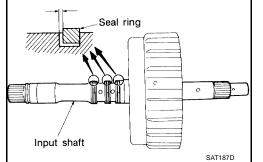
 Standard clearance
 : 0.08 - 0.23 mm (0.0031 - 0.0091 in)

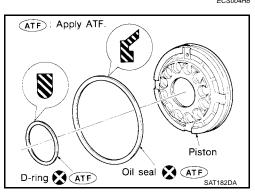
 Allowable limit
 : 0.23 mm (0.0091 in)

• If not within wear limit, replace input shaft assembly.

Assembly

- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of the oil seal.
 - Apply ATF to both parts.





[RE4F03B]

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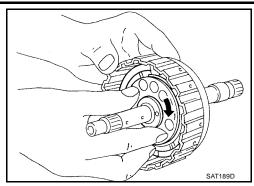
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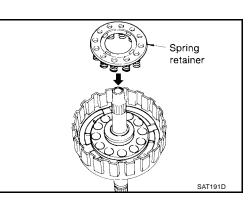
[RE4F03B]

- 2. Install piston assembly by turning it slowly.
 - Apply ATF to inner surface of drum.



3. Install return springs and spring retainer on piston.

Return spring : Refer to <u>AT-395, "Clutch and Brake</u> <u>Return Springs"</u>.



Snap ring

KV31103200

AAT683

Snap ring

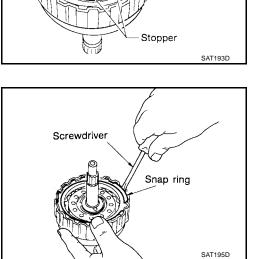
(J34285-A and J34285-87)

- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly above return springs.

• Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates and retaining plate.
- Take care with the order and direction of plates.
- 6. Install snap ring.



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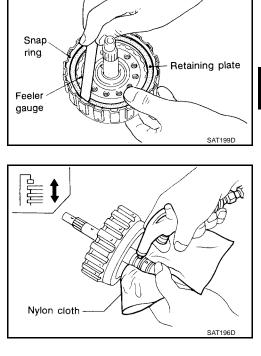
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7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance Standard Allowable limit Retaining plate

: 1.4 - 1.8 mm (0.055 - 0.071 in) : 2.4 mm (0.094 in) : Refer to <u>AT-394, "HIGH</u> <u>CLUTCH"</u>.

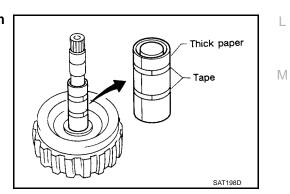
8. Check operation of high clutch. Refer to <u>AT-324, "HIGH CLUTCH"</u>.



Apply petroleum jelly

- 9. Install seal rings to input shaft.
 - Apply petroleum jelly to seal rings.

• Roll paper around seal rings to prevent seal rings from spreading.



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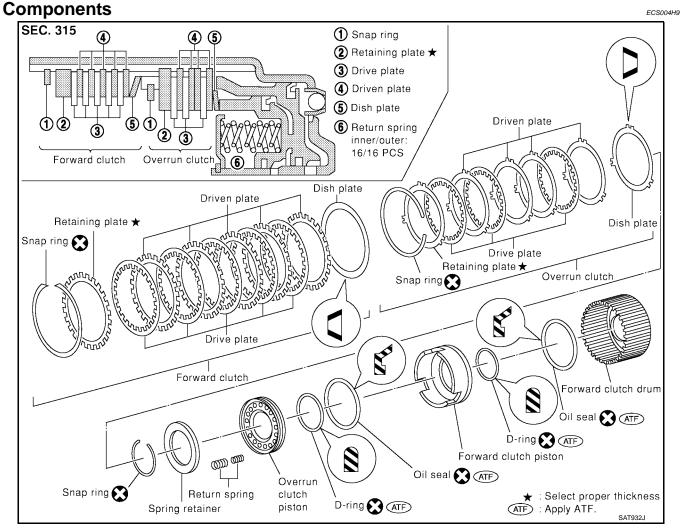
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SAT197D

FORWARD CLUTCH AND OVERRUN CLUTCH

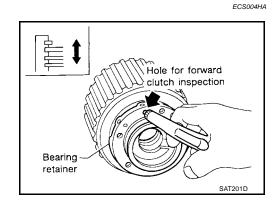
PFP:31570

[RE4F03B]



Disassembly

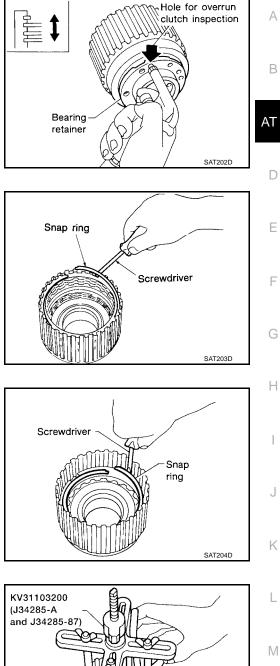
1. Check operation of forward clutch and overrun clutch.



- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.

[RE4F03B]

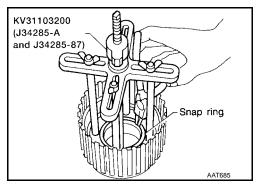
- d. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

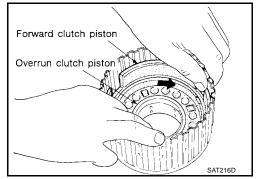
- 4. Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.

- 6. Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.
 - Set Tool directly above return springs.
 - Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.

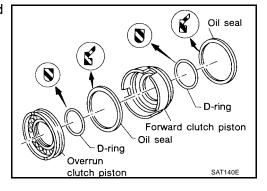


[RE4F03B]

8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.



- 9. Remove overrun clutch piston from forward clutch piston by turning it.
 - Overrun clutch piston Forward clutch piston SAT215D
- 10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.



Inspection SNAP RINGS AND SPRING RETAINER

• Check for deformation, fatigue or damage.

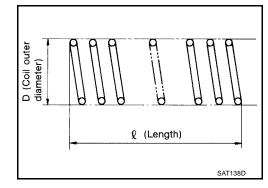
FORWARD CLUTCH AND OVERRUN CLUTCH RETURN SPRINGS

- Check for deformation or damage.
- Measure free length and outer diameter.

Inspection standard

: Refer to <u>AT-395, "Clutch</u> and Brake Return <u>Springs"</u>.

• Replace if deformed or fatigued.

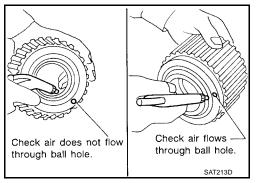


ECS004HB

[RE4F03B]

FORWARD CLUTCH AND OVERRUN CLUTCH DRIVE PLATES А Check facing for burns, cracks or damage. Measure thickness of facing. Thickness Thickness of drive plate В Facing Forward clutch Standard value : 1.8 mm (0.071 in) AT Wear limit : 1.6 mm (0.063 in) Core plate **Overrun clutch Standard value** : 1.6 mm (0.063 in) D SAT162D Wear limit : 1.4 mm (0.055 in) If not within wear limit, replace. Ε FORWARD CLUTCH AND OVERRUN CLUTCH DISH PLATES Check for deformation or damage. Measure thickness of dish plate. F Thickness of dish plate "t" **Forward clutch** : 2.5 mm (0.098 in) t **Overrun clutch** : 2.15 mm (0.0846 in) If deformed or fatigued, replace. Н SAT163D FORWARD CLUTCH DRUM Make sure check balls are not fixed. Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball. Apply compressed air to oil hole from inside of forward clutch

drum. Make sure there is no air leakage.



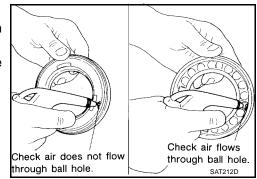
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OVERRUN CLUTCH PISTON

- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure air leaks past ball.

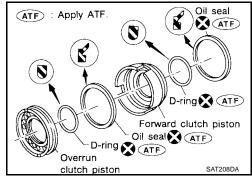


Assembly

2.

- 1. Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
 - Take care with direction of oil seal.
 - Apply ATF to both parts.

while turning it slowly.

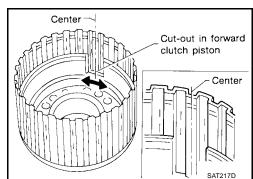


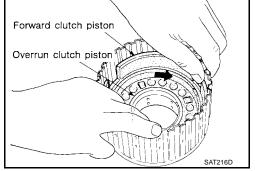
- Install overrun clutch piston assembly on forward clutch piston Overrun clutch piston Forward clutch piston SAT215D
- 3. Install forward clutch piston assembly on forward clutch drum while turning it slowly.

• Apply ATF to inner surface of forward clutch piston.

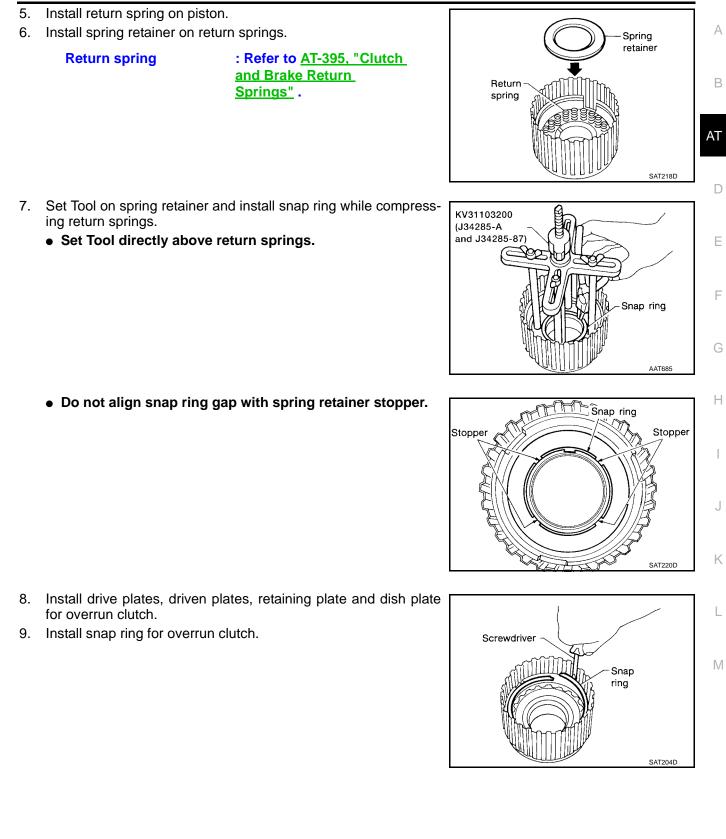
• Apply ATF to inner surface of drum.

Align notch in forward clutch piston with groove in forward clutch 4. drum.





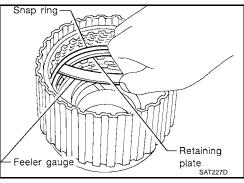
[RE4F03B]



[RE4F03B]

10. Measure clearance between overrun clutch retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

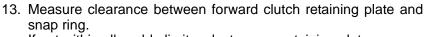
Specified clearanceStandard: 1.0 - 1.4 mm (0.039 - 0.055 in)Allowable limit: 2.0 mm (0.079 in)Overrun clutch retain-
ing plate: Refer to AT-394, "OVERRUN
CLUTCH".



11. Install drive plates, driven plates, retaining plate and dish plate for forward clutch.

Take care with the order and direction of plates.

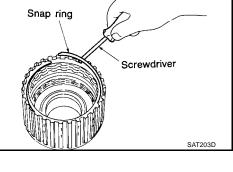
12. Install snap ring for forward clutch.

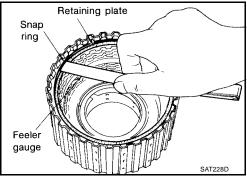


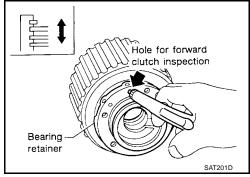
If not within allowable limit, select proper retaining plate.

Specified clearance	
Standard	: 0.45 - 0.85 mm (0.0177 - 0.0335 in)
Allowable limit	: 1.85 mm (0.0728 in)
Forward clutch retaining plate	: Refer to <u>AT-394, "FORWARD</u> <u>CLUTCH"</u>

14. Check operation of forward clutch. Refer to <u>AT-330, "FORWARD CLUTCH AND OVERRUN</u> <u>CLUTCH"</u>.

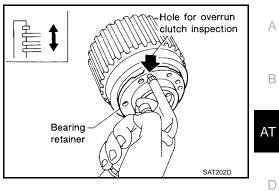






[RE4F03B]

15. Check operation of overrun clutch. Refer to <u>AT-330, "FORWARD CLUTCH AND OVERRUN</u> <u>CLUTCH"</u>.



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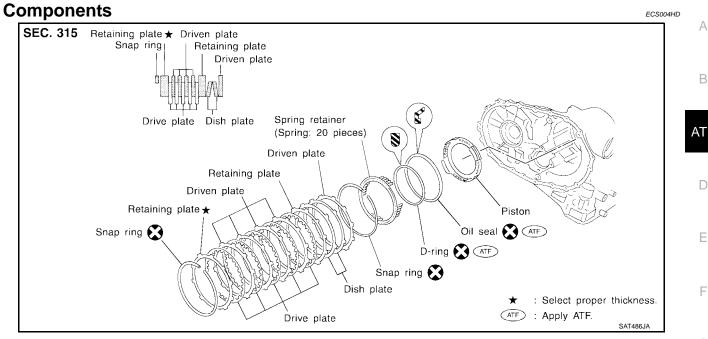
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LOW & REVERSE BRAKE

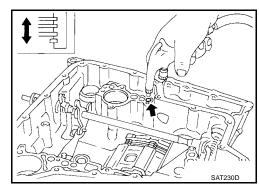
[RE4F03B]

[RE4F03B]



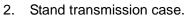
Disassembly

- 1. Check operation of low & reverse brake.
- a. Apply compressed air to oil hole of transmission case.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



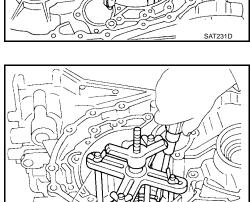
Screwdriver

KV31103200 (J34285-A and J34285-87)



- 3. Remove snap ring.
- 4. Remove drive plates, driven plates, retaining plate from transmission case.

- 5. Set Tool on spring retainer and remove snap ring while compressing return springs.
 - Set Tool directly above return springs.
 - Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.



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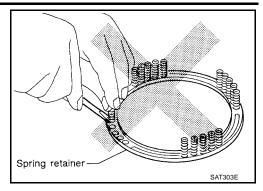
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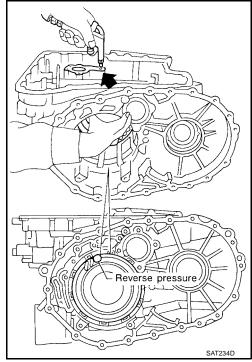
Snap ring

• Do not remove return springs from spring retainer.

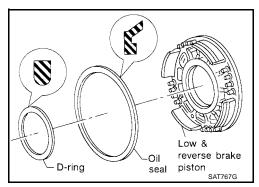
[RE4F03B]



- 7. Apply compressed air to oil hole of transmission case while holding piston.
- 8. Remove piston from transmission case by turning it.



9. Remove D-ring and oil seal from piston.



ECS004HF

Inspection LOW & REVERSE CLUTCH SNAP RING, SPRING RETAINER AND RETURN SPRINGS

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

[RE4F03B]

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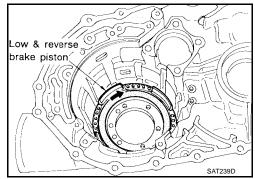
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Thickness Thickness of drive plate Facing Standard value : 2.0 mm (0.079 in) Wear limit : 1.8 mm (0.071 in) Core plate SAT162D ECS004HG ATF : Apply ATF .ow & reverse brake Oil seal piston 🗕 D-ring 💦 (ATF) ATE SAT235DA 2. Stand transmission case. 3. Install piston assembly on transmission case while turning it slowly. Low & reverse brake piston; • Apply ATF to inner surface of transmission case. Spring :Refer to AT-395, "Clutch **Return spring** retainer and Brake Return Springs" . AT-341

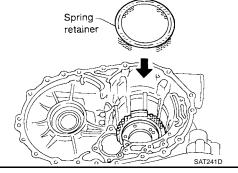
- LOW & REVERSE BRAKE DRIVE PLATES Check facing for burns, cracks or damage.
- Measure thickness of facing.
- If not within wear limit, replace.

Assembly

- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of the oil seal.
 - Apply ATF to both parts.



Install return springs and spring retainer on piston. 4.

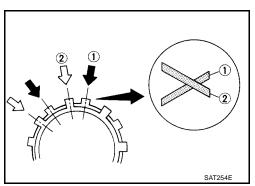


[RE4F03B]

AAT68

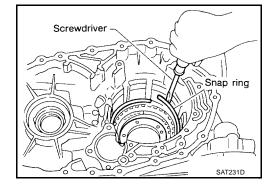
- 5. Install snap ring while compressing return springs.
 - Set Tool directly above return springs.

- 6. Install drive plates, driven plates, retaining plates and dished plates.
 - Do not align the projections on the two dished plates.
 - Make sure to put the plates in the correct order and direction.



KV31103200 (J34285-A and J34285-87)

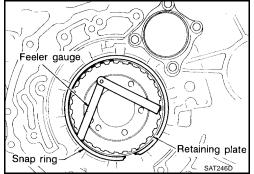
7. Install snap ring.



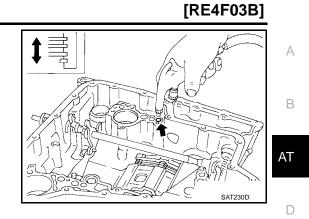
8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate (front side).

Specified clearance	
Standard	1
Allowable limit	:
Retaining plate	:

: 1.4 - 1.8 mm (0.055 - 0.071 in) : 2.8 mm (0.110 in) : Refer to <u>AT-394, "LOW &</u> <u>REVERSE BRAKE"</u>.



9. Check operation of low and reverse brake. Refer to <u>AT-338, "LOW & REVERSE BRAKE"</u>.



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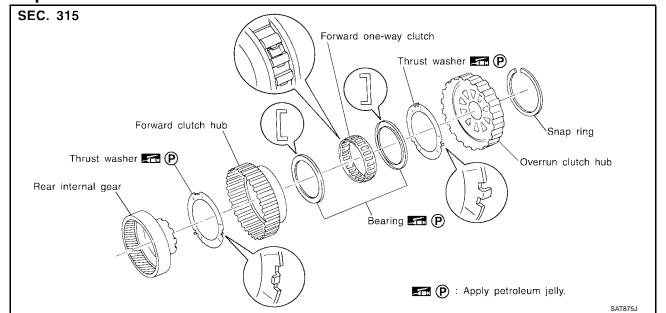
REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

[RE4F03B]

REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB PFP:31450

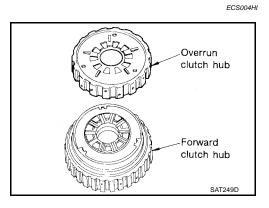
Components

ECS004HH

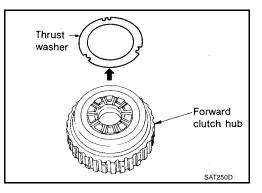


Disassembly

- 1. Remove snap ring from overrun clutch hub.
- 2. Remove overrun clutch hub from forward clutch hub.



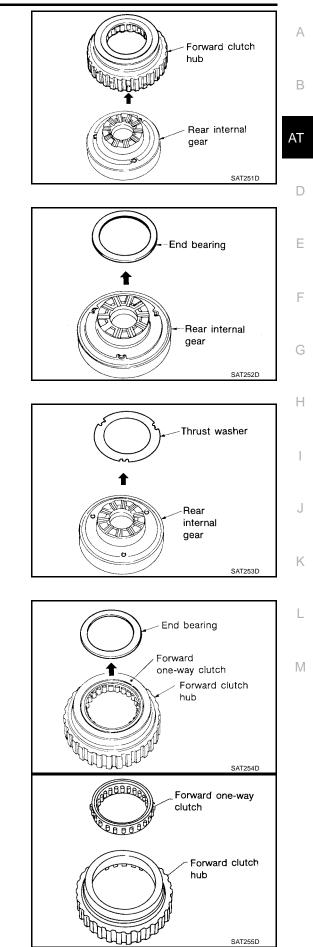
3. Remove thrust washer from forward clutch hub.



REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

4. Remove forward clutch hub from rear internal gear.

[RE4F03B]



5. Remove end bearing from rear internal gear.

6. Remove thrust washer from rear internal gear.

7. Remove end bearing from forward one-way clutch.

8. Remove one-way clutch from forward clutch hub.

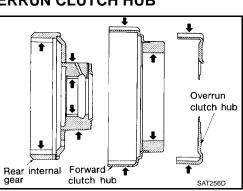
REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

[RE4F03B]

ECS004HJ

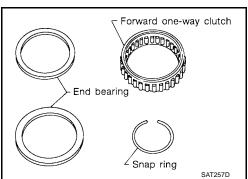
Inspection REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

• Check rubbing surfaces for wear or damage.



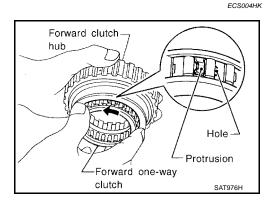
SNAP RING, END BEARINGS AND FORWARD ONE-WAY CLUTCH

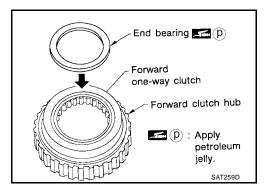
- Check snap ring and end bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.



Assembly

- 1. Install forward one-way clutch on forward clutch.
 - Take care with the direction of forward one-way clutch.

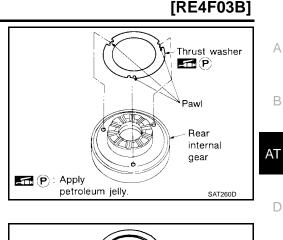




- 2. Install end bearing on forward one-way clutch.
 - Apply petroleum jelly to end bearing.

REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

- 3. Install thrust washer on rear internal gear.
 - Apply petroleum jelly to thrust washer.
 - Align pawls of thrust washer with holes of rear internal gear.



petroleum jelly

Unlocked

End bearing

Rear internal gear

SAT261D

Rear internal gear

Forward clutch hub

SAT713H

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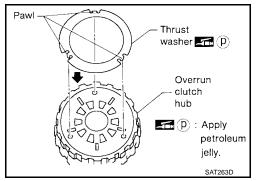
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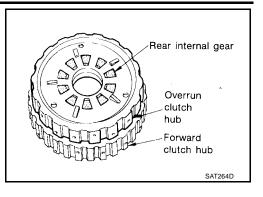
- 4. Install end bearing on rear internal gear.
 - Apply petroleum jelly to end bearing.

- 5. Install forward clutch hub on rear internal gear.
 - Check operation of forward one-way clutch. Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.
 - If not as shown in illustration, check installation direction of forward one-way clutch.
- 6. Install thrust washer and overrun clutch hub.
 - Apply petroleum jelly to thrust washer.
 - Align pawls of thrust washer with holes of overrun clutch hub.

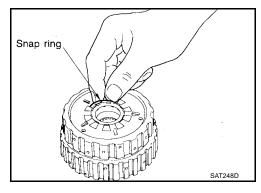


REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB [RE4F03B]

- 7. Install overrun clutch hub on rear internal gear.
 - Align projections of rear internal gear with holes of overrun clutch hub.



8. Install snap ring to groove of rear internal gear.

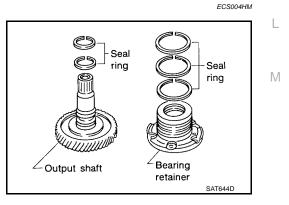


[RE4F03B]

OUTPUT SHAFT, IDLER GEAR, REDUCTION PINION GEAR AND BEARING RETAINER А PFP:31480 Components ECS004HL В SEC. 314 Lock nut 💽 Output shaft 245 - 275 (25.0 - 28.0, 181 - 203) bearing AT Idler gear adjusting Idler gear bearing (ATF) shim ★ Adjusting shim **★** D **O** 63 - 67 Ε (6.4 - 6.8, 46 - 49)Output shaft Reduction pinion gear bearing D bearing outer race (ATF) Output shaft F Reduction Seal ring 🔀 🗺 🕑 pinion gear bearing Reduction Thrust needle bearing pinion gear Н Bearing retainer 16 - 20 σ (1.6 - 2.1, 12 - 15) 💟 : N•m (kg-m, ft-lb) Radial needle bearing (P) : Apply petroleum jelly. Snap ring 💽 (ATF) : Apply ATF. Seal ring 🔀 🛲 🕑 : Select proper thickness. Thrust needle bearing Κ SAT487JA

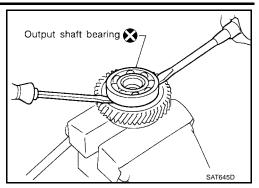
Disassembly

1. Remove seal rings from output shaft and bearing retainer.

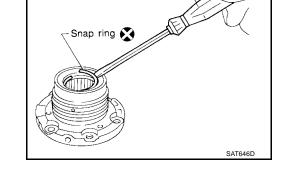


[RE4F03B]

- 2. Remove output shaft bearing with screwdrivers.
 - Always replace bearing with a new one when removed.
 - Do not damage output shaft.



3. Remove snap ring from bearing retainer.



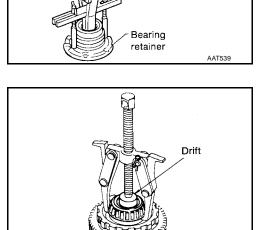
22

SAT648D

KV381054S0 (J34286)

4. Remove needle bearing from bearing retainer.





6. Remove idler gear bearing outer race from transmission case.

7. Press out reduction pinion gear bearing from reduction pinion gear.

8. Remove reduction pinion gear bearing outer race from transmission case.

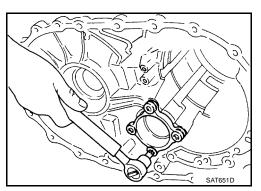
Inspection OUTPUT SHAFT, IDLER GEAR AND REDUCTION PINION GEAR

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.

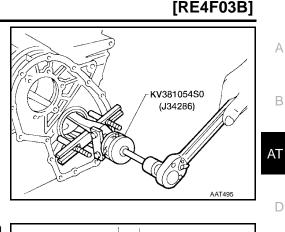
BEARING

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.





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(J22912-O1)

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SEAL RING CLEARANCE

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

Standard clearance : 0.10 - 0.25 mm (0.0039 - 0.0098 in) **Allowable limit** : 0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.
- Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance : 0.10 - 0.25 mm (0.0039 - 0.0098 in) **Allowable limit** : 0.25 mm (0.0098 in)

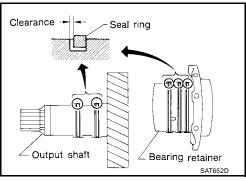
If not within allowable limit, replace bearing retainer.

Assembly

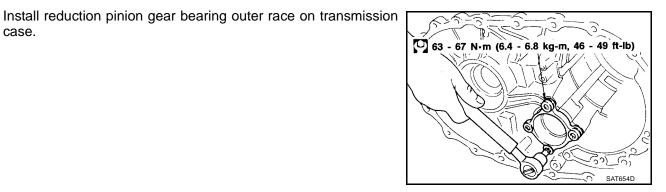
2.

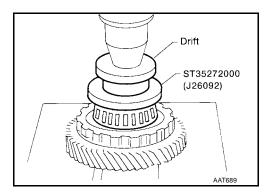
case.

Press reduction pinion gear bearing on reduction pinion gear. 1.



ST35272000 (J26092) 400000 AAT688





- Press idler gear bearing inner race on idler gear. 3.

FCS004HO

[RE4F03B]

[RE4F03B]

ST35321000

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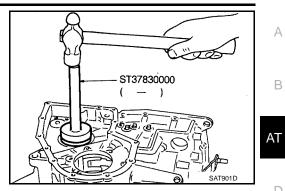
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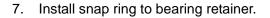
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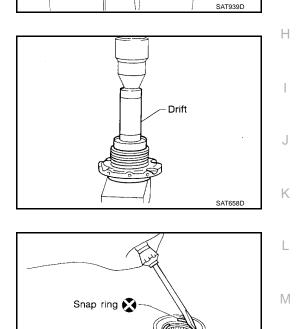
4. Install idler gear bearing outer race on transmission case.



Press output shaft bearing on output shaft. 5.

Press needle bearing on bearing retainer. 6.



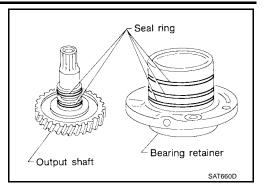


[RE4F03B]

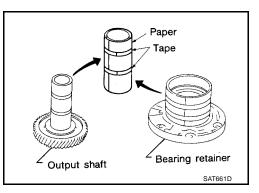
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.

NOTE:

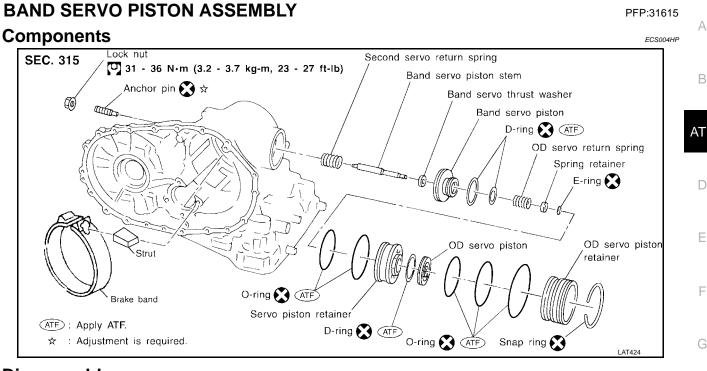
Do not align gaps in seal rings.



• Roll paper around seal rings to prevent seal rings from spreading.

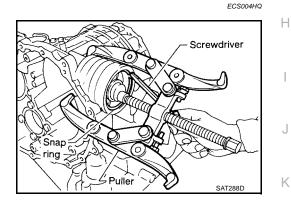


[RE4F03B]

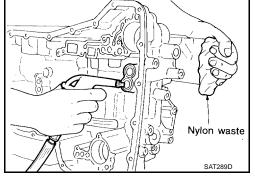


Disassembly

1. Remove band servo piston snap ring.



- 2. Apply compressed air to oil hole in transmission case to remove OD servo piston retainer and band servo piston assembly.
 - Hold band servo piston assembly with a rag or nylon waste.

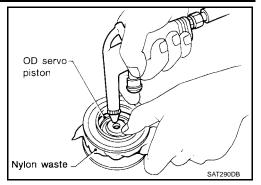


L

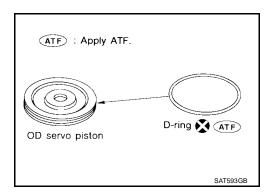
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[RE4F03B]

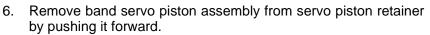
- 3. Apply compressed air to oil hole in OD servo piston retainer to remove OD servo piston from retainer.
 - Hold OD servo piston while applying compressed air.

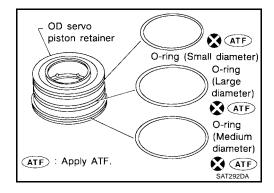


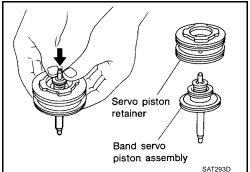
4. Remove D-ring from OD servo piston.



5. Remove O-rings from OD servo piston retainer.





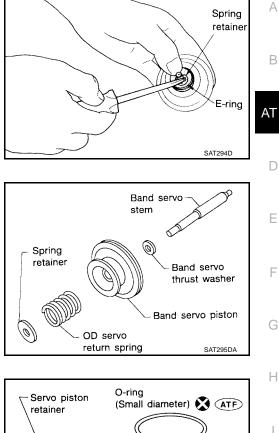


[RE4F03B]

7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

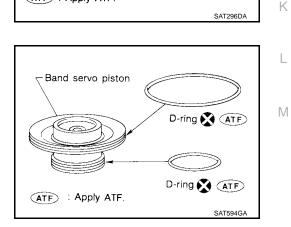
8. Remove OD servo return spring, band servo thrust washer and

band servo piston stem from band servo piston.



9. Remove O-rings from servo piston retainer.





O-ring

ATF : Apply ATF.

(Large diameter) 🚷 ATF

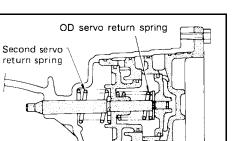
J

[RE4F03B]

SAT298D/

Inspection PISTONS, RETAINERS AND PISTON STEM

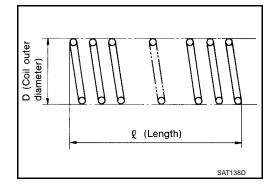
• Check frictional surfaces for abnormal wear or damage.



RETURN SPRINGS

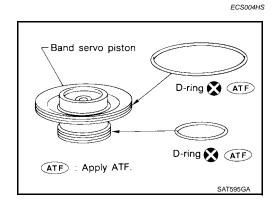
- Check for deformation or damage.
- Measure free length and outer diameter.

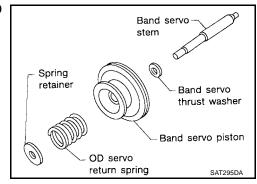
Band servo inspection	: Refer to <u>AT-400,</u>
standard	"RETURN SPRING" .



Assembly

- 1. Install D-rings to band servo piston retainer.
 - Apply ATF to D-rings.
 - Pay attention to position of each D-ring.





2. Install band servo piston stem, band servo thrust washer, OD servo return spring and spring retainer to band servo piston.

ECS004HR

[RE4F03B]

Spring retainer

SAT301D

SAT296DA

(Small diameter) 🚷 (ATF)

(Large diameter) 🔊 ATF

E-ring

O-ring

O-ring

Servo piston

ATF : Apply ATF.

retainer

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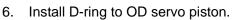
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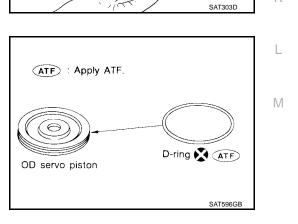
Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

- 4. Install O-rings to servo piston retainer.
 - Apply ATF to O-rings.
 - Pay attention to the positions of the O-rings.

5. Install band servo piston assembly to servo piston retainer by pushing it inward.



• Apply ATF to D-ring.



[RE4F03B]

- 7. Install O-rings to OD servo piston retainer.
 - Apply ATF to O-rings.

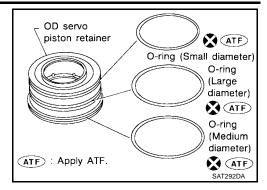
to transmission case.

sion case.

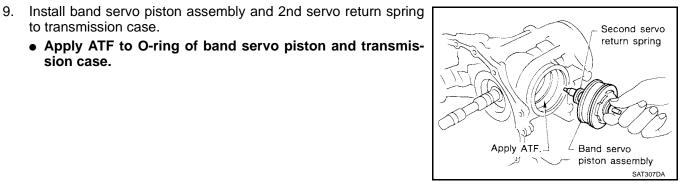
8.

• Pay attention to the positions of the O-rings.

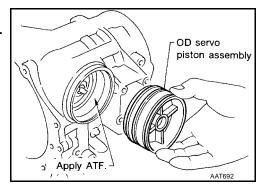
Install OD servo piston to OD servo piston retainer.



OD servo piston retainer OD servo piston SAT306DA



- 10. Install OD servo piston assembly to transmission case. • Apply ATF to O-ring of band servo piston and transmission case.



BAND SERVO PISTON ASSEMBLY

[RE4F03B]

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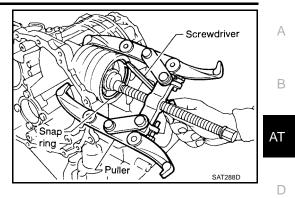
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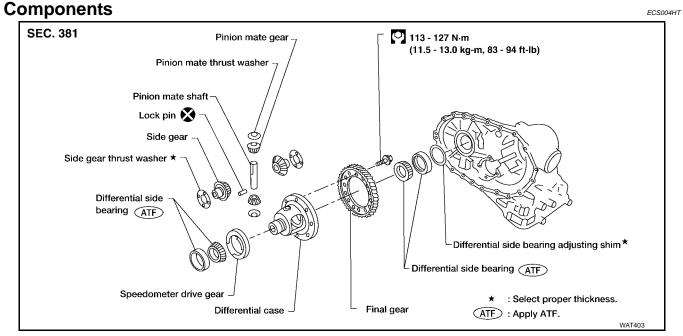
Μ

11. Install band servo piston snap ring to transmission case.



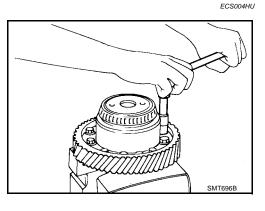
FINAL DRIVE

PFP:38411

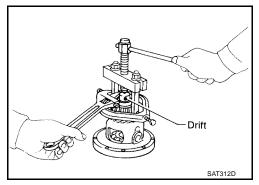


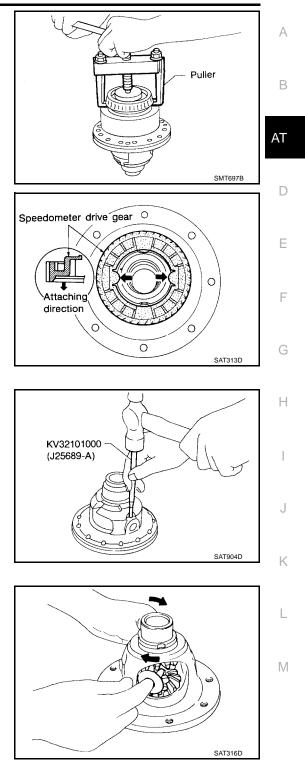
Disassembly

1. Remove final gear.



2. Press out differential side bearings.





3. Remove speedometer drive gear.

4. Drive out pinion mate shaft lock pin.

- 5. Draw out pinion mate shaft from differential case.
- 6. Remove pinion mate gears and side gears.

FINAL DRIVE

Inspection GEAR, WASHER, SHAFT AND CASE

- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.

BEARINGS

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

Assembly

a.

- 1. Install side gear and thrust washers in differential case.
- 2. Install pinion mate gears and thrust washers in differential case while rotating them.

tion. Always measure indicator deflection on both side gears.

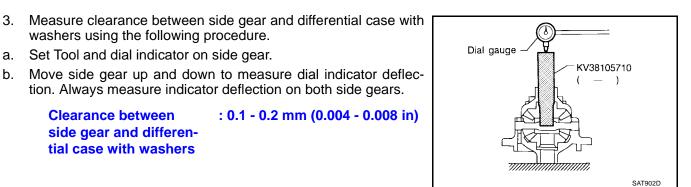
- When inserting, be careful not to damage pinion mate gear washers.
- Apply ATF to any parts.

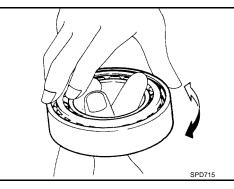
Clearance between

side gear and differential case with washers

washers using the following procedure.

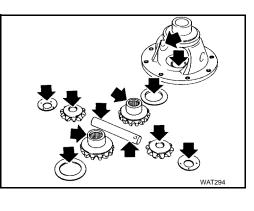
Set Tool and dial indicator on side gear.







Pinion mate shaft





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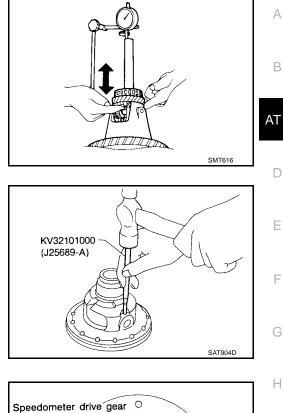
SAT313D

If not within specification adjust clearance by changing thickness c. of side gear thrust washers.

> Side gear thrust washer

4. Install lock pin.

: Refer to AT-396, "DIF-FERENTIAL SIDE GEAR THRUST WASHERS" .



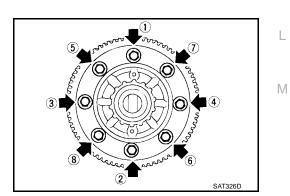
5. Install speedometer drive gear on differential case.

• Make sure that lock pin is flush with case.

• Align the projection of speedometer drive gear with the groove of differential case.

Install final gear and tighten fixing bolts in numerical order. 6.

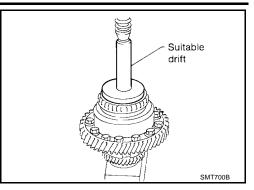
C : 113 - 127 N·m (11.5 - 13.0 kg-m, 83 - 94 ft-lb)



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Attaching direction

7. Press on differential side bearings.

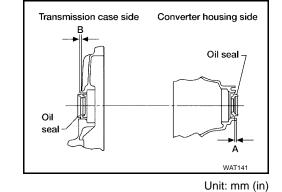


ASSEMBLY

ASSEMBLY Assembly (1)

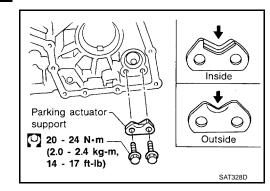
1. Install revolution sensor onto transmission case. Always use new sealing parts.

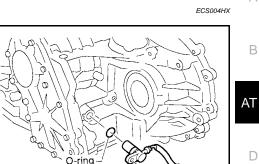
2. Install differential side oil seals on transmission case and converter housing, so that "A" and "B" are within specifications.

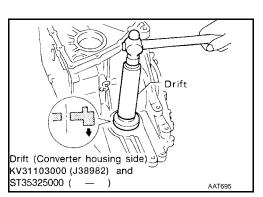


A	В
5.5 - 6.5 (0.217 - 0.256)	-0.5 to 0.5 (-0.020 to 0.020)

- Install parking actuator support to transmission case. 3.
 - Pay attention to direction of parking actuator support.







Revolution sensor



PFP:00000

SAT311G

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4. Install parking pawl on transmission case and fix it with parking shaft.

WAT144

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Return spring

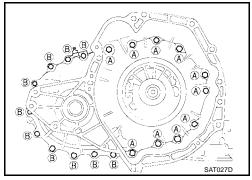
Install return spring.

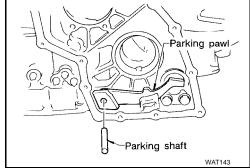
5.

Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

- 1. Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.

- 3. Place final drive assembly on transmission case.
- 4. Install transmission case on converter housing. Tighten transmission case fixing bolts **A** and **B** to the specified torque.







∠ Parking shaft

Screwdriver



ECS004HY

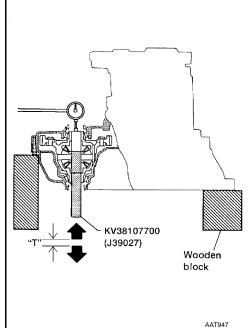
- 5. Attach dial indicator on differential case at transmission case side.
- Insert Tool into differential side gear from converter housing. 6.
- 7. Move Tool up and down and measure dial indicator deflection.

Differential side : 0.04 - 0.09 mm (0.0016 - 0.0035 in) bearing preload "**T**"

8. Select proper thickness of differential side bearing adjusting shim(s) using SDS table as a guide.

> Differential side bearing adjusting shim

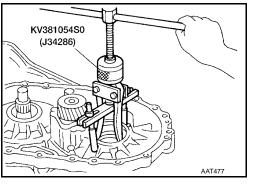
: Refer to AT-396, "DIF-**FERENTIAL SIDE BEAR-**ING ADJUSTING SHIMS" .

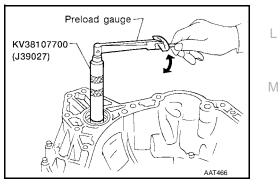


- 9. Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission case.
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque.
- 14. Insert Tool into differential case and measure turning torque of final drive assembly.
 - Turn final drive assembly in both directions several times to seat bearing rollers correctly.

: 0.49 - 1.08 N·m (5.0 - 11.0 kg-cm, Turning torque of final drive assembly 4.3 - 9.5 in-lb) (New bearing)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torgue is within the specified range.





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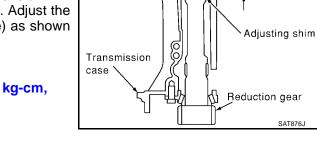
А

REDUCTION PINION GEAR BEARING PRELOAD

- Be sure to remove final drive assembly before doing this procedure.
- Using caliper and straightedge, calculate a dimension "T" (adjuster shim thickness) using the following formula. Adjust the inspection standard for preload (rotating slide torque) as shown below.

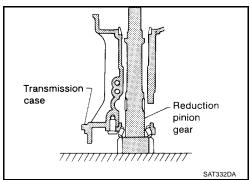
T = A – E Inspection standard :0.1 - 0.69 N·m (1.1 - 7.0 kg-cm, for preload 0.95 - 6.08 in-lb)

- 1. Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.



Idler gear

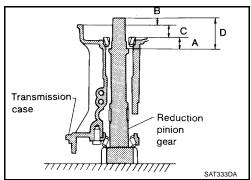
A‡

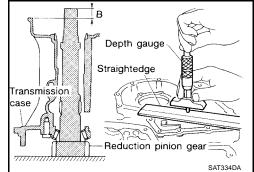


- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B", "C" and "D" and calculate dimension "A".

: Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.

- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.

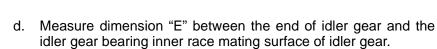




- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.

- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

 $\mathbf{A} = \mathbf{D} - (\mathbf{B} + \mathbf{C})$



• Measure dimension "E" in at least two places.

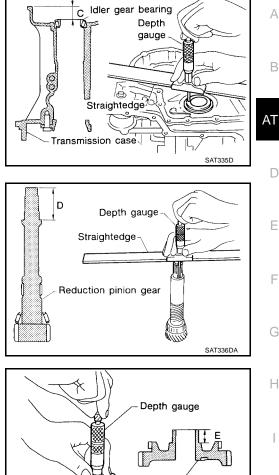
e. Calculate "T" and select proper thickness of reduction pinion gear bearing adjusting shim using SDS table as a guide.

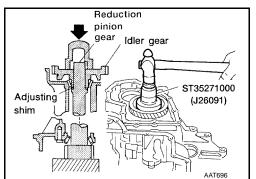
T = A – E – 0.05 mm (0.0020 in)*

Reduction pinion gear bearing adjusting shim

: Refer to AT-398. **"REDUCTION PINION GEAR BEARING ADJUST-**ING SHIMS" .

- *: Bearing preload
- 3. Install reduction pinion gear and reduction pinion gear bearing adjusting shim selected in step 2-e on transmission case using Tool.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction pinion gear.
 - Press idler gear so that idler gear can be locked by parking pawl.





∠Idler gear

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[RE4F03B]

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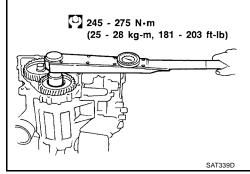
L

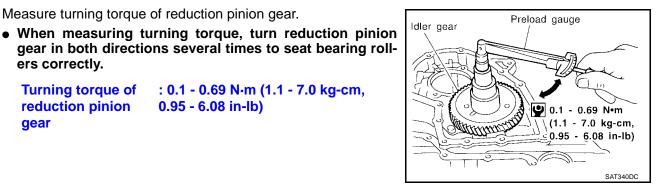
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6. Tighten idler gear lock nut to the specified torque.

7. Measure turning torque of reduction pinion gear.

• Lock idler gear with parking pawl when tightening lock nut.





OUTPUT SHAFT END PLAY

1. Install bearing retainer for output shaft.

ers correctly.

gear

Turning torque of

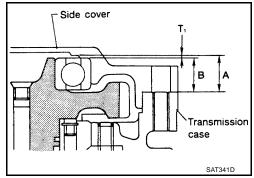
reduction pinion

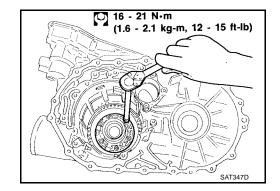
Measure clearance between side cover and the end of the output shaft bearing.

0.95 - 6.08 in-lb)

: 0.1 - 0.69 N·m (1.1 - 7.0 kg-cm,

Select proper thickness of adjusting shim so that clearance is • within specifications.





2. Install output shaft thrust needle bearing on bearing retainer.

3. Install output shaft on transmission case.

4. Measure dimensions "I1" and "I2" at side cover and then calculate dimension "A".

Measure "l2" and "l3" in at least two places.

• Measure dimension "l1 " and "l2 " in at least two places "A": Distance between transmission case fitting surface and adjusting shim mating surface

 $A = I_1 - I_2$ 2

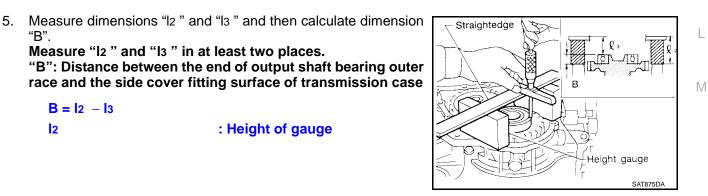
"B".

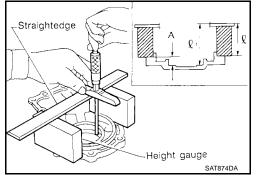
B = 12 - 13

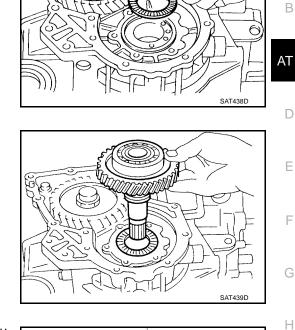
2

: Height of gauge

: Height of gauge









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 Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

Output shaft end play (A - B): 0 - 0.5 mm (0 - 0.020 in)Output shaft end play adjust-
ing shim: Refer to AT-399, "OUT-
PUT SHAFT END PLAY
ADJUSTING SHIMS" .

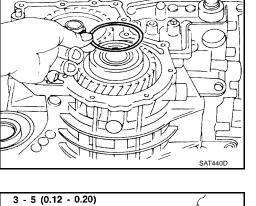
- 7. Install adjusting shim on output shaft bearing.
- 8. Apply locking sealant (Loctite 5/8 or equivalent) to transmission case as shown in illustration.

- 9. Install side cover on transmission case.
 - Apply locking sealant to the mating surface of transmission case.

10. Tighten side cover fixing bolts to specified torque.

C : 26 - 30 N·m (2.7 - 3.1 kg-m, 20 - 22 ft-lb)

- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



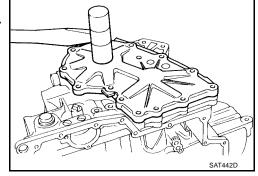
Locking

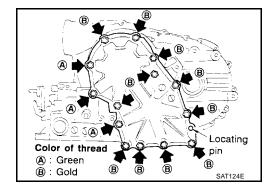
sealant

Inside

1.5 (0.059) dia 4 (0.16)

Jnit: mm





[RE4F03B]

c

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Forward clutch assembly

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Thrust needle bearing 🚮 (p) А

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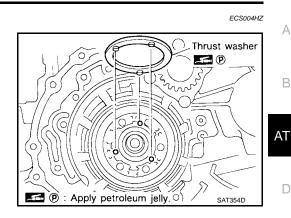
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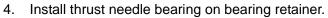
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- 1. Remove paper rolled around bearing retainer.
- 2. Install thrust washer on bearing retainer.
 - Apply petroleum jelly to thrust washer.

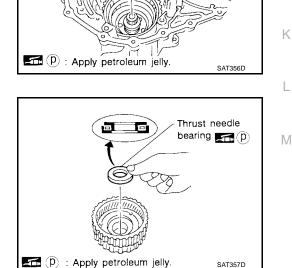


- 3. Install forward clutch assembly.
 - Align teeth of low & reverse brake drive plates before installing.
 - Make sure that bearing retainer seal rings are not spread.



- Apply petroleum jelly to thrust bearing.
- Pay attention to direction of thrust needle bearing.

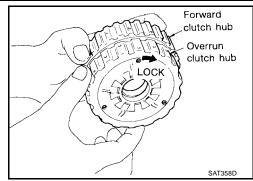
- 5. Install thrust needle bearing on rear internal gear.
 - Apply petroleum jelly to thrust needle bearing.
 - Pay attention to direction of thrust needle bearing.



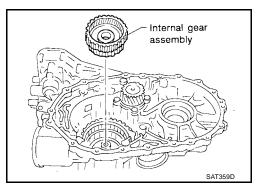
I)

......

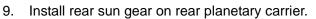
- 6. Hold forward clutch hub and turn overrun clutch hub. Check overrun clutch hub for directions of lock and unlock.
 - If not as shown in illustration, check installed direction of forward one-way clutch.



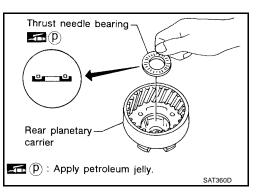
- 7. Install rear internal gear assembly.
 - Align teeth of forward clutch and overrun clutch drive plate.

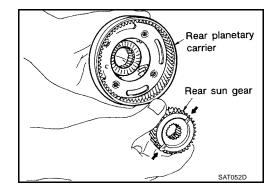


- 8. Install needle bearing on rear planetary carrier.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.



• Pay attention to direction of rear sun gear.





10. Install rear planetary carrier on transmission case.

- 11. Install thrust needle bearing on front planetary carrier.
 - Apply petroleum jelly to thrust needle bearing.
 Pay attention to direction of thrust needle bearing.

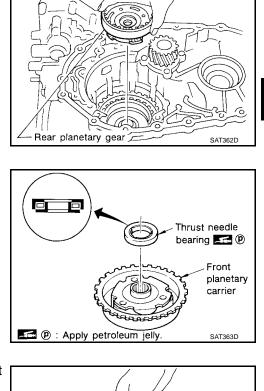
- 12. Install low one-way clutch to front planetary carrier by turning it in the direction of the arrow as shown.
- 13. While holding front planetary carrier, turn low one-way clutch. Check low one-way clutch for correct directions of lock and unlock.

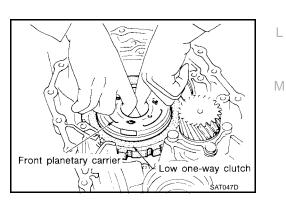
14. Install front planetary carrier assembly on transmission case.



Low one-way clutch

Lock





Unlock

[RE4F03B]

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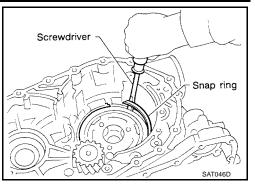
Н

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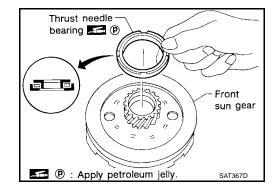
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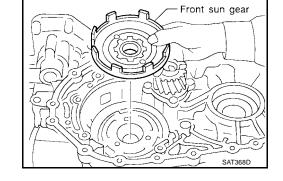
- 15. Install snap ring with screwdriver.
 - Forward clutch and bearings must be correctly installed for snap ring to fit groove of transmission case.

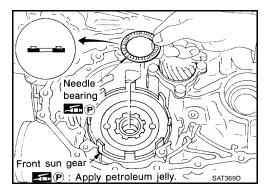


- 16. Install needle bearing on front sun gear.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.



17. Install front sun gear on front planetary carrier.





- 18. Install needle bearing on front sun gear.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

ASSEMBLY

[RE4F03B]

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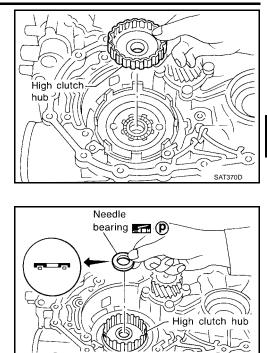
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19. Install high clutch hub on front sun gear.

20. Install needle bearing on high clutch hub.

• Apply petroleum jelly to needle bearing.

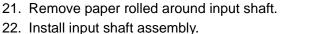
• Pay attention to direction of needle bearing.



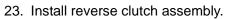
P: Apply petroleum jelly.

Input shaft

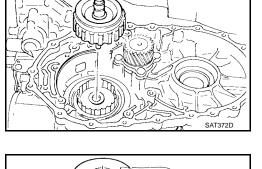
assembly

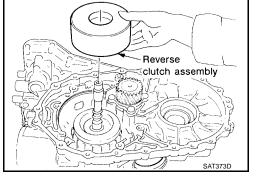


• Align teeth of high clutch drive plates before installing.



• Align teeth of reverse clutch drive plates before installing.





Adjustment (2)

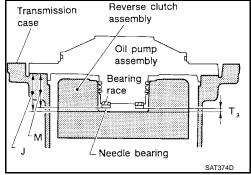
When any parts listed below are replaced, adjust total end play and reverse clutch end play.

Part name	Total end play	Reverse clutch end play	
Transmission case	•	•	
Overrun clutch hub	•	•	
Rear internal gear	•	•	
Rear planetary carrier	•	•	

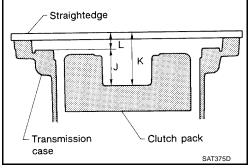
Part name	Total end play	Reverse clutch end play
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	—	•

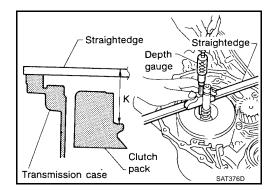
TOTAL END PLAY

- Measure clearance between reverse clutch drum and needle bearing for oil pump cover.
- Select proper thickness of bearing race so that end play is within specifications.



1. Measure dimensions "K" and "L" and then calculate dimension "J".





a. Measure dimension "K".

b. Measure dimension "L".

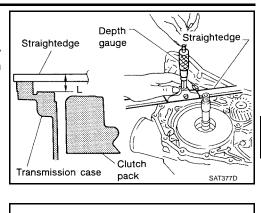
c. Calculate dimension "J".

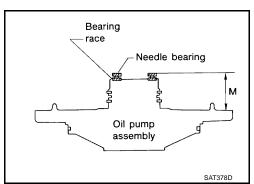
Measure dimension "M".

"J": Distance between oil pump fitting surface of transmission case and needle bearing mating surface of high clutch drum

J = K – L

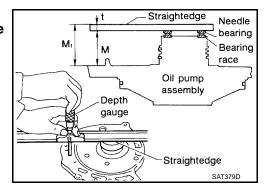
2.





- a. Place bearing race and needle bearing on oil pump assembly.
- b. Measure dimension "M".

"M": Distance between transmission case fitting surface and needle bearing on oil pump cover "M1 ": Indication of gauge



c. Measure thickness of straightedge "t".

$\mathbf{M} = \mathbf{M}\mathbf{1} - \mathbf{t}$

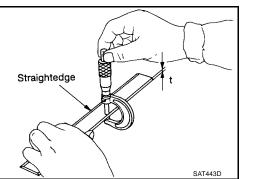
3. Adjust total end play "T₃".

```
T<sub>3</sub> = J – M
Total end play "T<sub>3</sub> : 0.25 - 0.55 mm (0.0098 - 0.0217 in)
"
```

• Select proper thickness of bearing race so that total end play is within specifications.

Bearing races

: Refer to <u>AT-400, "BEAR-</u> ING RACE FOR ADJUST-ING TOTAL END PLAY"



[RE4F03B]

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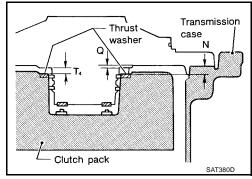
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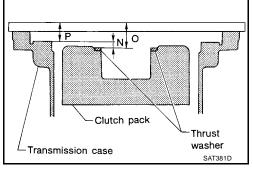
Μ

REVERSE CLUTCH END PLAY

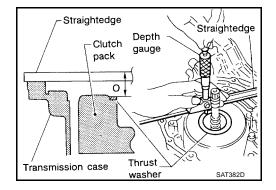
- Measure clearance between oil pump cover and thrust washer for reverse clutch drum.
- Select proper thickness of thrust washer so that end play is within specifications.



1. Measure dimensions "O" and "P" and then calculate dimension "N".

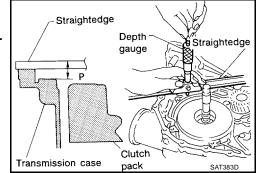


a. Place thrust washer on reverse clutch drum.



- b. Measure dimension "O".
- c. Measure dimension "P".
- d. Calculate dimension "N".
 "N": Distance between oil pump fitting surface of transmission case and thrust washer on reverse clutch drum

N = O - P



AT-383

[RE4F03B]

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2. Measure dimensions "R" and "S" and then calculate dimension "Q".

Measure dimension "R". a.

- Measure dimension "S". b.
- Calculate dimension "Q". c.

"Q": Distance between transmission case fitting surface and thrust washer mating surface

$$Q = R - S$$

3. Adjust reverse clutch end play "T4".

T4 = N - Q

Reverse clutch end : 0.65 - 1.00 mm (0.0256 - 0.0394 in) play

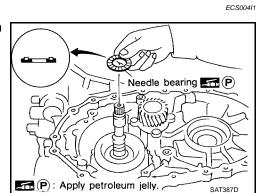
Select proper thickness of thrust washer so that reverse clutch end play is within specifications.

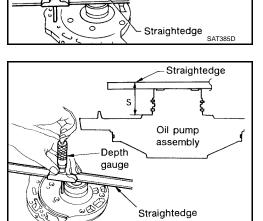
Thrust washer

: Refer to AT-400, **"THRUST WASHERS FOR** ADJUSTING REVERSE **CLUTCH END PLAY"**

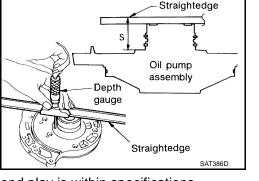
Assembly (3)

- Remove reverse clutch assembly and install needle bearing on 1. high clutch assembly.
 - Pay attention to direction of needle bearing.
- 2. Install reverse clutch assembly.





s| R Oil pump assembly SAT384D Straightedge С R Oil pump assembly Depth gauge

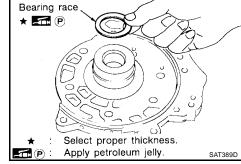


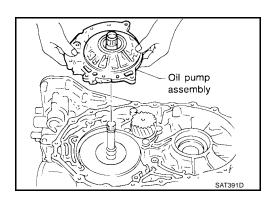
- 3. Install anchor end pin and lock nut on transmission case.
- 4. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

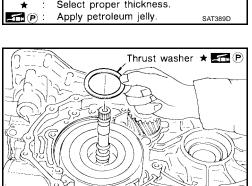
- 5. Place bearing race selected in total end play adjustment step on oil pump cover.
 - Apply petroleum jelly to bearing race.

- 6. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
 - Apply petroleum jelly to thrust washer.

7. Install oil pump assembly on transmission case.





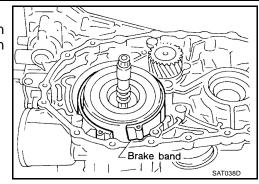


Select proper thickness.

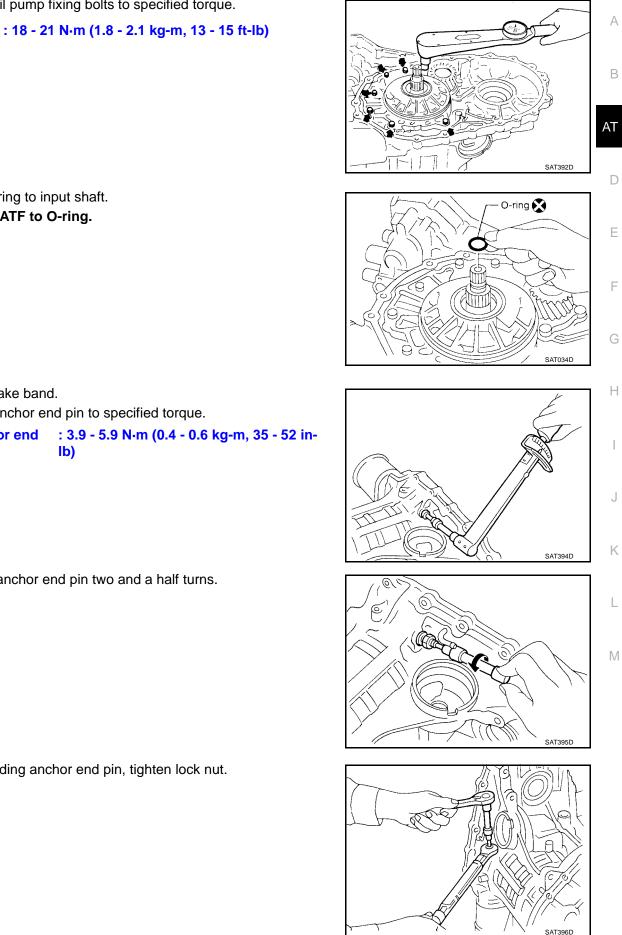
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Apply petroleum jelly.

★ Fan (P)



[RE4F03B]



9. Install O-ring to input shaft.

8.

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• Apply ATF to O-ring.

- 10. Adjust brake band.
- Tighten anchor end pin to specified torque. a.

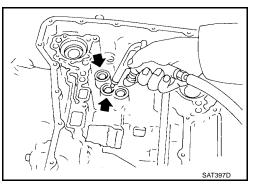
Tighten oil pump fixing bolts to specified torque.

: 3.9 - 5.9 N·m (0.4 - 0.6 kg-m, 35 - 52 in-Anchor end pin lb)

b. Back off anchor end pin two and a half turns.

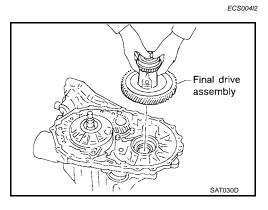
While holding anchor end pin, tighten lock nut. c.

11. Apply compressed air to oil holes of transmission case and check operation of brake band.

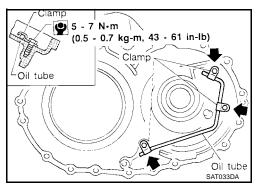


Assembly (4)

1. Install final drive assembly on transmission case.

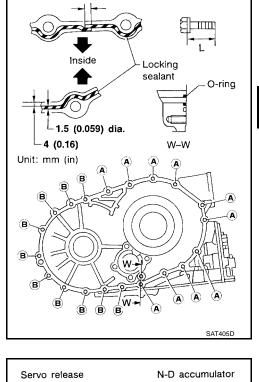


2. Install oil tube on converter housing.



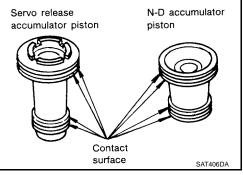
- 3. Install O-ring on differential oil port of transmission case.
- 4. Install converter housing on transmission case.
 - Apply locking sealant to mating surface of converter housing.

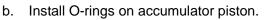
Bolt	Length mm (in)		
A	32.8 (1.291)		
В	40 (1.57)		



3 - 5 (0.12 - 0.20)

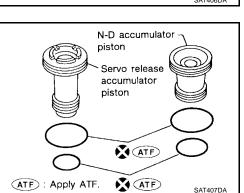
- 5. Install accumulator piston.
- a. Check contact surface of accumulator piston for damage.





• Apply ATF to O-rings.

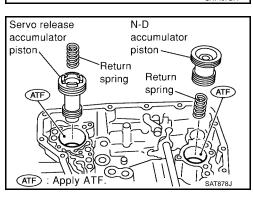
Accumulator piston O- : Refer to <u>AT-400, "O-</u> rings <u>RING"</u>.



- c. Install accumulator pistons and return springs on transmission case.
 - Apply ATF to inner surface of transmission case.

Return springs

: Refer to <u>AT-400,</u> <u>"RETURN SPRING"</u> .



[RE4F03B]

А

В

AT

D

Ε

F

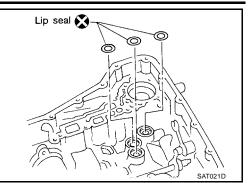
Н

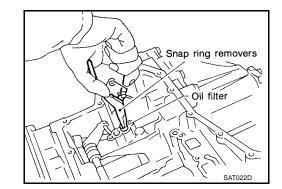
Κ

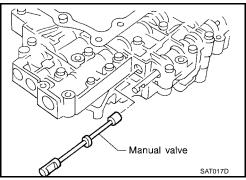
L

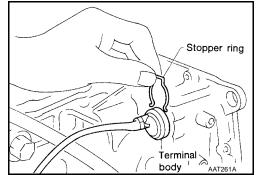
Μ

6. Install lip seals for band servo oil holes on transmission case.









- Apply petroleum jelly to lip seals.
- 7. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
 - Apply ATF to manual valve.

- Pass solenoid harness through transmission case and install b. terminal body on transmission case by pushing it.
- Install stopper ring to terminal body. c.

А

В

AT

D

Ε

F

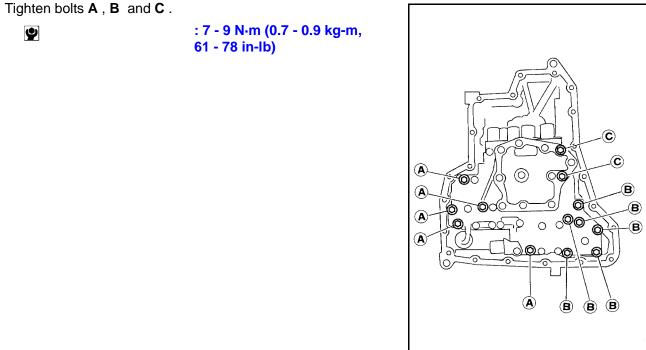
Н

Κ

L

Μ

AAT260A



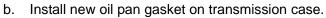
Bolt length, number and location

Bolt symbol	Α	В	С
Bolt length "l"	40.0 mm (1.575 in)	33.0 mm (1.299 in)	43.5 mm (1.713 in)
Number of bolts	5	6	2

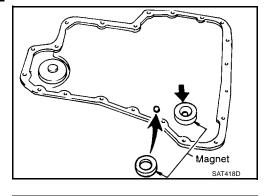
8. Install oil pan.

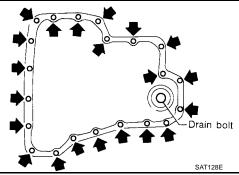
d.

a. Attach magnet to oil pan.



- c. Install oil pan on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Tighten the bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten drain plug to specified torque.

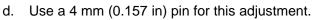




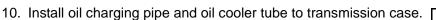
ASSEMBLY

[RE4F03B]

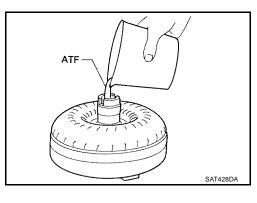
- 9. Install PNP switch.
- a. Set manual shaft in "P" position.
- b. Temporarily install PNP switch on manual shaft.
- c. Move selector lever to "N" position.

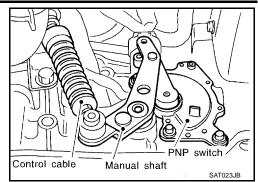


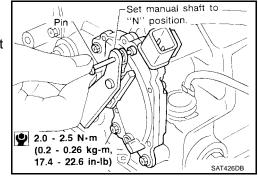
- 1. Insert the pin straight into the manual shaft adjustment hole.
- 2. Rotate PNP switch until the pin can also be inserted straight into hole in PNP switch.
- e. Tighten PNP switch fixing bolts.
- f. Remove pin from adjustment hole after adjusting PNP switch.

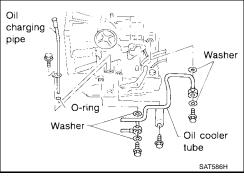


- 11. Install torque converter.
- a. Pour ATF into torque converter.
 - Approximately 1 liter (1-1/8 US qt, 7/8 lmp qt) of fluid is required for a new torque converter.
 - When reusing old torque converter, add the same amount of fluid as was drained.









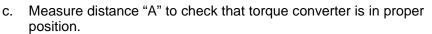
ASSEMBLY

[RE4F03B]

А

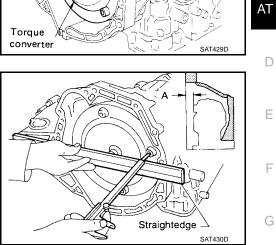
В

b. Install torque converter while aligning notches of torque converter with notches of oil pump.



Distance "A"

: 21.1 mm (0.831 in)





Κ

L

Μ

Н

[RE4F03B]

PFP:00030

ECS004I3

ECS00414

ECS00415

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

Engine		QG18DE
Automatic transaxle model		RE4F03B
Automatic transaxle assembly Model code number		3AX60
	1st	2.861
	2nd	1.562
	3rd	1.000
Transaxle gear ratio	4th	0.698
	Reverse	2.230
Final drive		3.827
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Genu- ine Nissan Automatic Transmission Fluid (Canada)*1
Fluid capacity		7.0l (7-3/8 US qt, 6-1/8 Imp qt)

*1: Refer to MA-13, "Fluids and Lubricants" .

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS QG18DE (Calif. CA Model)

Throttle position	Shift pat-	Vehicle speed km/h (MPH)						
	tern	$D1 \rightarrow D2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D4 \rightarrow D3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	$12 \rightarrow 11$
Full throttle	Comfort	54 - 62 (34 - 39)	103 - 111 (64 - 69)	163 - 171 (101 - 106)	159 - 167 (99 - 104)	93 - 101 (58 - 63)	41 - 49 (25 - 30)	54 - 62 (34 - 39)
Half throttle	Comfort	32 - 40 (20 - 25)	60 - 68 (37 - 42)	124 - 132 (77 - 82)	70 - 78 (43 - 48)	35 - 43 (22 - 27)	25 - 33 (16 - 21)	54 - 62 (34 - 39)

QG18DE (Except Calif. CA Model)

Throttle position	Shift pat-	Vehicle speed km/h (MPH)						
	tern	$D1 \ \rightarrow D2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D4 \rightarrow D3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	$12 \rightarrow 11$
Full throttle	Comfort	52 - 60 (32 - 37)	100 - 108 (62 - 67)	158 - 166 (98 - 103)	154 - 162 (96 - 101)	70 - 98 (56 - 61)	41 - 49 (25 - 30)	52 - 60 (32 - 37)
Half throttle	Comfort	31 - 39 (19 - 24)	58 - 66 (36 - 41)	119 - 127 (74 - 79)	68 - 76 (42 - 47)	34 - 42 (21 - 26)	24 - 32 (15 - 20)	52 - 60 (32 - 37)

VEHICLE SPEED WHEN PERFORMING LOCK-UP QG18DE (Calif. CA Model)

Throttle opening	Throttle opening OD switch	Shift pattern	Vehicle speed km/h (MPH)		
rinottie opening	OD Switch	onin patient	Lock-up ON	Lock-up OFF	
2/8	ON (D4)	Comfort	97 - 105 (60 - 65)	63 - 71 (39 - 44)	
2/0	OFF (D3)	Comfort	86 - 94 (53 - 58)	83 - 91 (52 - 57)	

QG18DE (Except Calif. CA Model)

	Throttle opening OD switch	Shift pattern	Vehicle speed km/h (MPH)		
Throttle opening	OD Switch	Shin patient	Lock-up ON	Lock-up OFF	
2/8	ON (D4) Comfort		94 - 102 (58 - 63)	61 - 69 (38 - 43)	
2/0	OFF (D3)	Comfort	86 - 94 (53 - 58)	83 - 91 (52 - 57)	

Stall Revolution

Engine model	Stall revolution rpm
QG18DE	2,350 - 2,800

[RE4F03B]

ECS00418

Μ

Engin	e spe	ed	Line pressure kPa (kg/cm ² , psi)						
r	pm		R position	D position	2 position	1 position			
I	dle		778 (7.9, 113)	500 (5.1, 73)	500 (5.1, 73)	500 (5.1, 73)			
S	Stall		1,816 (18.5, 263)	1,167 (11.9, 169)	1,167 (11.9, 169)	1,167 (11.9, 169)			
			ID PLUG RETURN	SPRINGS		ECS004			
						Unit: mm (ir			
	No		Parts	Part No.*	Free length	Outer diameter			
	35	3-2 timing	valve spring	31736-01X00	23.29 (0.917)	6.65 (0.2618)			
	19	Cooler che	eck valve spring	31742-3AX05	28.04 (1.1039)	7.15 (0.2815)			
Upper body	23	Pilot valve	spring	31742-3AX03	38.98 (1.5346)	8.9 (0.350)			
Refer to	15	1-2 accumulator valve spring		31742-3AX00	20.5 (0.807)	6.95 (0.2736)			
<u>AT-310,</u> <u>"CON-</u>	28	1-2 accumulator piston spring		31742-3AX09	55.66 (2.1913)	19.5 (0.7677)			
TROL	33	1st reducing valve spring		31742-80X05	27.0 (1.063)	7.0 (0.276)			
<u>VALVE</u> UPPER	2	Overrun cl	utch reducing valve spring	31742-80X06	37.5 (1.476)	7.0 (0.276)			
BODY".	7	Torque co	nverter relief valve spring	31742-3AX04	33.3 (1.3110)	9.0 (0.354)			
	10	Torque cor spring	nverter clutch control valve	31742-3AX02	53.01 (2.0870)	6.5 (0.256)			
	34	Shuttle co	ntrol valve spring	31762-41X04	51.0 (2.0079)	5.65 (0.2224)			
	18	Pressure r	egulator valve spring	31742-80X13	45.0 (1.772)	15.0 (0.591)			
Lower body	23	Overrun cl	utch control valve spring	31762-80X00	21.7 (0.854)	7.0 (0.276)			
Refer to	27	Accumulat	tor control valve spring	31742-80X02	22.0 (0.866)	6.5 (0.256)			
<u>AT-315,</u> "CON-	29	Shift valve	A spring	31762-80X00	21.7 (0.854)	7.0 (0.276)			
TROL	2	Shift valve B spring		31762-80X00	21.7 (0.854)	7.0 (0.276)			
VALVE LOWER	11	Pressure modifier valve spring		31742-41X15	30.5 (1.201)	9.8 (0.386)			
BODY".	7	Pressure r	modifier valve spring	31742-80X16	32.0 (1.260)	6.9 (0.272)			
	_	Oil cooler	relief valve spring	31872-31X00	17.02 (0.6701)	8.0 (0.315)			
		T/C pressu	ure spring	31742-3AX11	9.0 (0.354)	7.3 (0.287)			

*: Always check with the Parts Department for the latest parts information.

Clutch, Brake and Brake Band REVERSE CLUTCH

Number of drive plates		2	
Number of driven plates		2	
Standard	Standard	2.0 (0.	079)
Drive plate thickness mm (in)	Allowable limit	1.8 (0.	071)
Standard	Standard	0.5 - 0.8 (0.0	20 - 0.031)
Clearance mm (in) Allowable limit		1.2 (0.	047)
		Thickness mm (in)	Part number*
		4.4 (0.173)	31537-31X00
Thickness of retaining plates		4.6 (0.181)	31537-31X01
		4.8 (0.189)	31537-31X02
		5.0 (0.197)	31537-31X03
		5.2 (0.205)	31537-31X04

*: Always check with the Parts Department for the latest parts information.

Number of drive plates		3	
Number of driven plates		5	
Drive plate thickness mm (in)	Standard	2.0 (0.	079)
	Allowable limit	1.8 (0.	071)
Clearance mm (in) Standard Allowable limit	Standard	1.4 - 1.8 (0.055 - 0.071)	
	2.4 (0.	094)	
		Thickness mm (in)	Part number*
Thickness of retaining plates		$\begin{array}{c} 4.8 \ (0.189) \\ 5.0 \ (0.197) \\ 5.2 \ (0.205) \\ 5.4 \ (0.213) \\ 5.6 \ (0.220) \\ 5.8 \ (0.228) \\ 6.0 \ (0.236) \end{array}$	31537-32X05 31537-32X06 31537-32X07 31537-32X08 31537-32X08 31537-32X09 31537-32X10 31537-32X11

*: Always check with the Parts Department for the latest parts information.

FORWARD CLUTCH

Number of drive plates		5	
Number of driven plates		5	
Drive plate thickness ram (in)	Standard	1.8 (0.071)	
Drive plate thickness mm (in)	Allowable limit	1.6 (0.	063)
	Standard	0.45 - 0.85 (0.0177 - 0.0335)	
Clearance mm (in)	Allowable limit	1.85 (0.0728)	
		Thickness mm (in)	Part number*
Thickness of retaining plate		3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181)	31537-31X60 31537-31X61 31537-31X62 31537-31X63 31537-31X64 31537-31X64 31537-31X65

*: Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

Number of drive plates		3	
Number of driven plates		4	
Standard		1.6 (0.0	063)
Drive plate thickness mm (in)	Allowable limit	1.4 (0.0	955)
	Standard	1.0 - 1.4 (0.039 - 0.055)	
Clearance mm (in)	Allowable limit	2.0 (0.079)	
		Thickness mm (in)	Part number*
Thickness of retaining plate		3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31567-31X79 31567-31X80 31567-31X81 31567-31X82 31567-31X83

*: Always check with the Parts Department for the latest parts information.

LOW & REVERSE BRAKE

Number of drive plates	5
Number of driven plates	4 + 1

[RE4F03B]

Drive plate thiskness mm (in)	Standard	2.0 (0.	079)	
Drive plate thickness mm (in)	Allowable limit	1.8 (0.	071)	A
	Standard	1.4 - 1.8 (0.0	55 - 0.071)	
Clearance mm (in)	Allowable limit	2.8 (0.	110)	В
		Thickness mm (in)	Part number*	
		3.6 (0.142)	31667-31X16	
		3.8 (0.150)	31667-31X17	AT
Thickness of retaining plate	Thickness of retaining plate		31667-31X18	
		4.2 (0.165)	31667-31X19	
			31667-31X20	
			31667-31X21	D

*: Always check with the Parts Department for the latest parts information.

BRAKE BAND

Anchor end pin tightening torque	3.5 - 5.9 N-m (0.35 - 0.6 kg-m, 31 - 52 in-lb)	
Number of returning revolutions for anchor end pin	2.5±0.125	
Lock nut tightening torque	31 - 36 N-m (3.2 - 3.7 kg-m, 23 - 27 ft-lb)	F

Clutch and Brake Return Springs

				Unit: mm (in)
Parts		Free length	Outer diameter	Part number*
Forward alutab (Quarrup alutab)	Outer (16 pcs)	26.6 (1.047)	10.6 (0.417)	31505-31X02
Forward clutch (Overrun clutch)	Inner (16 pcs)	26.3 (1.035)	7.7 (0.303)	31505-31X03
Reverse clutch (16 pcs)		18.6 (0.732)	8.0 (0.315)	31505-31X00
High clutch (12 pcs)		19.7 (0.776)	11.1 (0.437)	31505-31X01
Low reverse brake (20 pcs)		25.1 (0.988)	7.6 (0.299)	31505-31X04

*: Always check with the Parts Department for the latest parts information.

Oil Pump

ECS004IA

ECS00419

Ε

Oil pump side clearance mm (in)		0.02 - 0.04 (0.0008	0.02 - 0.04 (0.0008 - 0.0016)	
_		Inner gea	ar	
		Thickness mm (in)	Part number*	
		9.99 - 10.00 (0.3933 - 0.3937)	31346-31X00	
		9.98 - 9.99 (0.3929 - 0.3933)	31346-31X01	
Thickness of inner gears and outer gears		9.97 - 9.98 (0.3925 - 0.3929)	31346-31X02	
		Outer gea	Outer gear	
		Thickness mm (in)	Part number*	
		9.99 - 10.00 (0.3933 - 0.3937)	31347-31X00	
		9.98 - 9.99 (0.3929 - 0.3933)	31347-31X01	
		9.97 - 9.98 (0.3925 - 0.3929)	31347-31X02	
Clearance between oil pump	Standard	0.08 - 0.15 (0.003	1 - 0.0059)	
nousing and outer gear mm (in)			0.15 (0.0059)	
Dil pump cover seal ring clear- Standard	Standard	0.1 - 0.25 (0.0039	- 0.0098)	
ance mm (in)	Allowable limit	0.25 (0.005	98)	

*: Always check with the Parts Department for the latest parts information.

Input Shaft

ECS004IB Unit: mm (in)

Input shaft seal ring clearance	Standard	0.08 - 0.23 (0.0031 - 0.0091)
input onalt ooar ning oldarande	Allowable limit	0.23 (0.0091)

Planetary Carrier

ECS004IC

[RE4F03B]

Clearance between planetary carrier and	Standard	0.15 - 0.70 (0.0059 - 0.0276)
pinion washer	Allowable limit	0.80 (0.0315)

Final Drive DIFFERENTIAL SIDE GEAR CLEARANCE

Clearance between side gear and differential case with washer

0.1 - 0.2 mm (0.004 - 0.008 in)

DIFFERENTIAL SIDE GEAR THRUST WASHERS

Thickness mm (in)	Part number*
0.75 - 0.80 (0.0295 - 0.0315)	38424-D2111
0.80 - 0.85 (0.0315 - 0.0335)	38424-D2112
0.85 - 0.90 (0.0335 - 0.0354)	38424-D2113
0.90 - 0.95 (0.0354 - 0.0374)	38424-D2114
0.95 - 1.00 (0.0374 - 0.0394)	38424-D2115

*: Always check with the Parts Department for the latest parts information.

BEARING PRELOAD

Differential side bearing preload "T"

TURNING TORQUE

Turning torque of final drive assembly

0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb)

0.04 - 0.09 mm (0.0016 - 0.0035 in)

DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS

Thickness mm (in)	Part number*
0.40 (0.0157)	31499-21X07
0.44 (0.0173)	31499-21X08
0.48 (0.0189)	31499-21X09
0.52 (0.0205)	31499-21X10
0.56 (0.0220)	31499-21X11
0.60 (0.0236)	31499-21X12
0.64 (0.0252)	31499-21X13
0.68 (0.0268)	31499-21X14
0.72 (0.0283)	31499-21X15
0.76 (0.0299)	31499-21X16
0.80 (0.0315)	31499-21X17
0.84 (0.0331)	31499-21X18
0.88 (0.0346)	31499-21X19
0.92 (0.0362)	31499-21X20
1.44 (0.0567)	31499-21X21

*: Always check with the Parts Department for the latest parts information.

Unit: mm (in)

ECS004ID

[RE4F03B]

SERVICE DATA AND SPECIFICATIONS (SDS)

TABLE FOR SELECTING DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS

Dial indicator deflection	Suitable shim(s)
0.31 - 0.35 (0.0122 - 0.0138)	0.40 (0.0157)
0.35 - 0.39 (0.0138 - 0.0154)	0.44 (0.0173)
0.39 - 0.43 (0.0154 - 0.0169)	0.48 (0.0189)
0.43 - 0.47 (0.0169 - 0.0185)	0.52 (0.0205)
0.47 - 0.51 (0.0185 - 0.0201)	0.56 (0.0220)
0.51 - 0.55 (0.0201 - 0.0217)	0.60 (0.0236)
0.55 - 0.59 (0.0217 - 0.0232)	0.64 (0.0252)
0.59 - 0.63 (0.0232 - 0.0248)	0.68 (0.0268)
0.63 - 0.67 (0.0248 - 0.0264)	0.72 (0.0283)
0.67 - 0.71 (0.0264 - 0.0280)	0.76 (0.0299)
0.71 - 0.75 (0.0280 - 0.0295)	0.80 (0.0315)
0.75 - 0.79 (0.0295 - 0.0311)	0.84 (0.0331)
0.79 - 0.83 (0.0311 - 0.0327)	0.88 (0.0346)
0.83 - 0.87 (0.0327 - 0.0343)	0.92 (0.0362)
0.87 - 0.91 (0.0343 - 0.0358)	0.48 (0.0189) + 0.48 (0.0189)
0.91 - 0.95 (0.0358 - 0.0374)	0.48 (0.0189) + 0.52 (0.0205)
0.95 - 0.99 (0.0374 - 0.0390)	0.52 (0.0205) + 0.52 (0.0205)
0.99 - 1.03 (0.0390 - 0.0406)	0.52 (0.0205) + 0.56 (0.0220)
1.03 - 1.07 (0.0406 - 0.0421)	0.56 (0.0220) + 0.56 (0.0220)
1.07 - 1.11 (0.0421 - 0.0437)	0.56 (0.0220) + 0.60 (0.0236)
1.11 - 1.15 (0.0437 - 0.0453)	0.60 (0.0236) + 0.60 (0.0236)
1.15 - 1.19 (0.0453 - 0.0469)	0.60 (0.0236) + 0.64 (0.0252)
1.19 - 1.23 (0.0469 - 0.0484)	0.64 (0.0252) + 0.64 (0.0252)
1.23 - 1.27 (0.0484 - 0.0500)	0.64 (0.0252) + 0.68 (0.0268)
1.27 - 1.31 (0.0500 - 0.0516)	0.68 (0.0268) + 0.68 (0.0268)
1.31 - 1.35 (0.0516 - 0.0531)	0.68 (0.0268) + 0.72 (0.0283)
1.35 - 1.39 (0.0531 - 0.0547)	1.44 (0.0567)
1.39 - 1.43 (0.0547 - 0.0563)	0.72 (0.0283) + 0.76 (0.0299)
1.43 - 1.47 (0.0563 - 0.0579)	0.76 (0.0299) + 0.76 (0.0299)
1.47 - 1.51 (0.0579 - 0.0594)	0.76 (0.0299) + 0.80 (0.0315)
1.51 - 1.55 (0.0594 - 0.0610)	0.80 (0.0315) + 0.80 (0.0315)
1.55 - 1.59 (0.0610 - 0.0626)	0.80 (0.0315) + 0.84 (0.0331)
1.59 - 1.63 (0.0626 - 0.0642)	0.84 (0.0331) + 0.84 (0.0331)
1.63 - 1.67 (0.0642 - 0.0657)	0.84 (0.0331) + 0.88 (0.0346)
1.67 - 1.71 (0.0657 - 0.0673)	0.88 (0.0346) + 0.88 (0.0346)
1.71 - 1.75 (0.0673 - 0.0689)	0.88 (0.0346) + 0.92 (0.0362)
1.75 - 1.79 (0.0689 - 0.0705)	0.92 (0.0362) + 0.92 (0.0362)
1.79 - 1.83 (0.0705 - 0.0720)	0.92(0.0362) + 0.96(0.0378)
1.83 - 1.87 (0.0720 - 0.0736)	0.96(0.0378) + 0.96(0.0378)
1.87 - 1.91 (0.0736 - 0.0752)	0.52(0.0205) + 1.44(0.0567)
1.91 - 1.95 (0.0752 - 0.0768)	0.56 (0.0220) + 1.44 (0.0567)
eduction Pinion Gear	ECS004IE
Reduction pinion gear bearing preload	0.05 mm (0.0020 in)

Turning torque of reduction pinion gear

0.1 - 0.69 N-m (1.1 - 7.0 kg-cm, 0.95 - 6.08 in-lb)

[RE4F03B]

SERVICE DATA AND SPECIFICATIONS (SDS)

REDUCTION PINION GEAR BEARING ADJUSTING SHIMS

Thickness mm (in)	Part number*
1.74 (0.0685)	31438-31X16
1.78 (0.0701)	31438-31X17
1.82 (0.0717)	31438-31X18
1.86 (0.0732)	31438-31X19
1.90 (0.0748)	31438-31X20
1.92 (0.0756)	31439-31X60
1.94 (0.0764)	31438-31X21
1.96 (0.0772)	31439-31X61
1.98 (0.0780)	31438-31X22
2.00 (0.0787)	31439-31X62
2.02 (0.0795)	31438-31X23
2.04 (0.0803)	31439-31X63
2.06 (0.0811)	31438-31X24
2.08 (0.0819)	31439-31X64
2.10 (0.0827)	31438-31X60
2.12 (0.0835)	31439-31X65
2.14 (0.0843)	31438-31X61
2.16 (0.0850)	31439-31X66
2.18 (0.0858)	31438-31X62
2.20 (0.0866)	31439-31X67
2.22 (0.0874)	31438-31X63
2.24 (0.0882)	31439-31X68
2.26 (0.0890)	31438-31X64
2.28 (0.0898)	31439-31X69
2.30 (0.0906)	31438-31X65
2.34 (0.0921)	31438-31X66
2.38 (0.0937)	31438-31X67
2.42 (0.0953)	31438-31X68
2.46 (0.0969)	31438-31X69
2.50 (0.0984)	31438-31X70
2.54 (0.1000)	31438-31X71
2.58 (0.1016)	31438-31X72
2.62 (0.1031)	31438-31X73
2.66 (0.1047)	31438-31X74

*: Always check with the Parts Department for the latest parts information.

SERVICE DATA AND SPECIFICATIONS (SDS)

[RE4F03B]

TABLE FOR SELECTING REDUCTION PINION GEAR BEARING ADJUSTING SHIM

			Unit: mm (in)
Dimension "T	' Suitable shim(s)		
1.77 - 1.81 (0.0697 -	- 0.0713)	1.74 (0.0685)	
1.81 - 1.85 (0.0713 -	0.0728)	1.78 (0.0701)	
1.85 - 1.89 (0.0728 -	0.0744)	1.82 (0.0717)	
1.89 - 1.93 (0.0744 -	0.0760)	1.86 (0.0732)	
1.93 - 1.96 (0.0760 -	0.0772)	1.90 (0.0748)	
1.96 - 1.98 (0.0772 -		1.92 (0.0756)	
1.98 - 2.00 (0.0780 -	,	1.94 (0.0764)	
2.00 - 2.02 (0.0787 -	,	1.96 (0.0772)	
2.02 - 2.04 (0.0795 -		1.98 (0.0780)	
2.04 - 2.06 (0.0803 -		2.00 (0.0787)	
2.06 - 2.08 (0.0811 -		2.02 (0.0795)	
2.08 - 2.10 (0.0819 -		2.04 (0.0803)	
2.10 - 2.12 (0.0827 -		2.06 (0.0811)	
2.12 - 2.14 (0.0835 -		2.08 (0.0819)	
2.14 - 2.16 (0.0843 -		2.10 (0.0827)	
2.16 - 2.18 (0.0850 -		2.12 (0.0835)	
2.18 - 2.20 (0.0858 -		2.14 (0.0843)	
2.20 - 2.22 (0.0866 -	,	2.16 (0.0850)	
2.22 - 2.24 (0.0874 -	,	2.18 (0.0858)	
2.24 - 2.26 (0.0882 -	- 0.0890)	2.20 (0.0866)	
2.26 - 2.28 (0.0890 -	· 0.0898)	2.22 (0.0874)	
2.28 - 2.30 (0.0898 -	0.0906)	2.24 (0.0882)	
2.30 - 2.32 (0.0906 -	· 0.0913)	2.26 (0.0890)	
2.32 - 2.34 (0.0913 -	- 0.0921)	2.28 (0.0898)	
2.34 - 2.37 (0.0921 -	- 0.0933)	2.30 (0.0906)	
2.37 - 2.41 (0.0933 -	0.0949)	2.34 (0.0921)	
2.41 - 2.45 (0.0949 -	0.0965)	2.38 (0.0937)	
2.45 - 2.49 (0.0965 -		2.42 (0.0953)	
2.49 - 2.53 (0.0980 -		2.46 (0.0969)	
2.53 - 2.57 (0.0996 -		2.50 (0.0984)	
2.57 - 2.61 (0.1012 -		2.54 (0.1000)	
2.61 - 2.65 (0.1028 -		2.58 (0.1016)	
2.65 - 2.69 (0.1023 -		2.62 (0.1010)	
2.69 - 2.73 (0.1059 -	0.1073)	2.66 (0.1047)	
Output Shaft			ECS004IF
			Unit: mm (in)
Output shaft seal ring clearance	Standard	0.10 - 0.25 (0.0039 - 0.0	098)
Output shaft seal ring clearance Allowable limit		0.25 (0.0098)	
	Allowable limit	0.23 (0.0090)	
	Allowable limit	0.23 (0.0030)	
END PLAY	Allowable limit	0 - 0.5 mm (0 - 0.020 in)	
IND PLAY Output shaft end play			
END PLAY Output shaft end play	ADJUSTING SHIMS		
END PLAY Output shaft end play DUTPUT SHAFT END PLAY Thickness mm	ADJUSTING SHIMS	0 - 0.5 mm (0 - 0.020 in) Part number*	
END PLAY Output shaft end play DUTPUT SHAFT END PLAY	ADJUSTING SHIMS (in))	0 - 0.5 mm (0 - 0.020 in)	

*: Always check with the Parts Department for the latest parts information.

Bearing Retainer SEAL RING CLEARANCE

ECS004IG

Unit: mm (in)

Bearing retainer seal ring clearance	Standard	0.10 - 0.25 (0.0039 - 0.0098)
	Allowable limit	0.25 (0.0098)

SERVICE DATA AND SPECIFICATIONS (SDS)

Total End Play

ECS004IH

[RE4F03B]

Total end play "T3 "

0.25 - 0.55 mm (0.0098 - 0.0217 in)

BEARING RACE FOR ADJUSTING TOTAL END PLAY

Thickness mm (in)	Part number*
0.6 (0.024)	31435-31X01
0.8 (0.031)	31435-31X02
1.0 (0.039)	31435-31X03
1.2 (0.047)	31435-31X04
1.4 (0.055)	31435-31X05
1.6 (0.063)	31435-31X06
1.8 (0.071)	31435-31X07
2.0 (0.079)	31435-31X08

*: Always check with the Parts Department for the latest parts information.

Reverse Clutch End Play

Reverse clutch end play "T4 "	0.65 - 1.00 mm (0.0256 - 0.0394 in)

THRUST WASHERS FOR ADJUSTING REVERSE CLUTCH END PLAY

Thickness mm (in)	Part number*
0.65 (0.0256)	31508-31X10
0.80 (0.0315)	31508-31X11
0.95 (0.0374)	31508-31X12
1.10 (0.0433)	31508-31X13
1.25 (0.0492)	31508-31X14
1.40 (0.0551)	31508-31X15

*: Always check with the Parts Department for the latest parts information.

Accumulator O-RING

ECS004IJ

ECS004II

Unit: mm (in)

Unit: mm (in)

Accumulator	Diameter (Small)	Part number*	Diameter (Large)	Part number*
Servo release accumulator	26.9 (1.059)	31526-41X03	44.2 (1.740)	31526-41X02
N-D accumulator	34.6 (1.362)	31526-31X08	39.4 (1.551)	31672-21X00

*: Always check with the Parts Department for the latest parts information.

RETURN SPRING

Accumulator	Free length	Outer diameter	Part number*
Servo release accumulator spring	52.5 (2.067)	20.1 (0.791)	31605-80X00
N-D accumulator spring	45.0 (1.772)	27.6 (1.087)	31605-33X01

*: Always check with the Parts Department for the latest parts information.

Band Servo RETURN SPRING

			•••••••••••••••••••••••••••••••••••••••
Return spring	Free length	Outer diameter	Part number*
2nd servo return spring	32.5 (1.280)	25.9 (1.020)	31605-31X20
OD servo return spring	38.52 (1.5165)	22.0 (0.866)	31605-31X21

*: Always check with the Parts Department for the latest parts information.

Removal and Installation

ECS004IL

Unit: mm (in)

ECS004IK

Unit: mm (in)

Distance between end of converter housing and torque converter 21.1 (0.831)

SERVICE DATA AND SPECIFICATIONS (SDS)

[RE4F03B]

		ECS004IM	
Gear Solenoid A		enoid B	
ON	ON		
OFF		ON	
OFF	OFF		
ON	(DFF	
		ECS004IN	
Resistance (Approx.)	Terminal number		
20 - 30Ω		2	
5 - 20Ω		1	
20 - 30Ω		3	
2.5 - 5Ω	5Ω 4		
5 - 20Ω		5	
or		ECS00410	
Condition		ification oprox.)	
Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	1.5V ↓ 0.5V	2.5 kΩ ↓ 0.3 kΩ	
		ECS004IP	
	Judgement st	andard	
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency mea- suring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.		Approximately 150 Hz	
When vehicle not moving.		over 4.5V	
		ECS004IQ	
	10 - 15Ω		
	ON OFF OFF ON Resistance (Approx.) 20 - 30Ω 5 - 20Ω 20 - 30Ω 5 - 20Ω 20 - 30Ω 5 - 20Ω Or Condition Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	ON OFF OFF OFF ON OF ON ON ON ON ON ON Condition Condition Condition Spect Condition Condition Cold [20°C (68°F)] 1.5V Hot [80°C (176°F)] 0.5V	

TROUBLE DIAGNOSIS - INDEX

TROUBLE DIAGNOSIS - INDEX

Alphabetical & P No. Index for DTC ALPHABETICAL INDEX FOR DTC

litere e	DTC		
Items (CONSULT-II screen terms)	CONSULT-II GST*1	Reference page	
A/T 1ST GR FNCTN	P0731	<u>AT-518</u>	
A/T 2ND GR FNCTN	P0732	<u>AT-523</u>	
A/T 3RD GR FNCTN	P0733	<u>AT-528</u>	
A/T 4TH GR FNCTN	P0734	<u>AT-533</u>	
A/T TCC S/V FNCTN	P0744	<u>AT-545</u>	
ATF TEMP SEN/CIRC	P0710	<u>AT-502</u>	
ENGINE SPEED SIG	P0725	<u>AT-514</u>	
L/PRESS SOL/CIRC	P0745	<u>AT-553</u>	
O/R CLTCH SOL/CIRC	P1760	<u>AT-575</u>	
PNP SW/CIRC	P0705	<u>AT-496</u>	
SFT SOL A/CIRC*2	P0750	<u>AT-559</u>	
SFT SOL B/CIRC*2	P0755	<u>AT-564</u>	
TCC SOLENOID/CIRC	P0740	<u>AT-540</u>	
TP SEN/CIRC A/T*2	P1705	<u>AT-569</u>	
VEH SPD SEN/CIR AT*3	P0720	<u>AT-509</u>	

*1: These numbers are prescribed by SAE J2012.

*2: When the fail-safe operation occurs, the MIL illuminates.

*3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

[RE4F04B]

ECS004IR

TROUBLE DIAGNOSIS - INDEX

[RE4F04B]

DTC	Items	
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page
P0705	PNP SW/CIRC	<u>AT-496</u>
P0710	ATF TEMP SEN/CIRC	<u>AT-502</u>
P0720	VEH SPD SEN/CIR AT*3	<u>AT-509</u>
P0725	ENGINE SPEED SIG	<u>AT-514</u>
P0731	A/T 1ST GR FNCTN	<u>AT-518</u>
P0732	A/T 2ND GR FNCTN	<u>AT-523</u>
P0733	A/T 3RD GR FNCTN	<u>AT-528</u>
P0734	A/T 4TH GR FNCTN	<u>AT-533</u>
P0740	TCC SOLENOID/CIRC	<u>AT-540</u>
P0744	A/T TCC S/V FNCTN	<u>AT-545</u>
P0745	L/PRESS SOL/CIRC	<u>AT-553</u>
P0750	SFT SOL A/CIRC*2	<u>AT-559</u>
P0755	SFT SOL B/CIRC*2	<u>AT-564</u>
P1705	TP SEN/CIRC A/T*2	<u>AT-569</u>
P1760	O/R CLTCH SOL/CIRC	<u>AT-575</u>

*1: These numbers are prescribed by SAE J2012.

*2: When the fail-safe operation occurs, the MIL illuminates.

*3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

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PRECAUTIONS

PRECAUTIONS

PFP:00001

[RE4F04B]

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**"

ECS004IS

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death • in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this • Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

ECS004IT

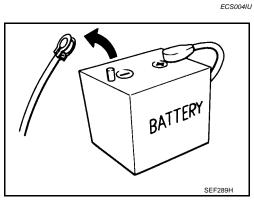
The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will • cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM, because battery voltage is applied to TCM even if ignition switch is turned off.



[RE4F04B]

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- When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or Make sure that there are not any bends or breaks on TCM adaland and AT Bend Break AAT470A Perform TCM input/output signal inspection before replacement. OLD ONE 1000 MEF040DA SERVICE ENGINE SOON SAT964
- Before replacing TCM, perform TCM input/output signal inspection and verify whether TCM functions properly or not. Refer to AT-426, "INPUT/OUTPUT SIGNAL OF TCM".

pin terminal, when connecting pin connectors.

break).

After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the out-. side of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to AT-406, "ATF COOLER SERVICE" .
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures when changing A/T fluid. Refer to MA-31, "Changing A/T Fluid".

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Service Notice or Precautions FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. [Or, refer to <u>AT-447, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>].

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "Work Flow". Refer to AT-455, "Work Flow" .

The SELF-DIAGNOSIS results will be as follows:

- The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.
- During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter. The torque converter should not be replaced if:
- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to <u>CO-32</u>, "<u>RADIATOR</u>".

OBD-II SELF-DIAGNOSIS

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on <u>AT-438</u> for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on <u>AT-435</u> to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).
 *: For details of OBD-II, refer to <u>EC-1259, "ON BOARD DIAGNOSTIC (OBD) SYSTEM"</u>.

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• Certain systems and components, especially those related to OBD, may use a new locking type harness connector. For description and how to disconnect, refer to <u>GI-23</u> , "How to Check Terminal".	style slide-
Wiring Diagrams and Trouble Diagnosis	ECS004IW
When you read wiring diagrams, refer to the following:	В
 <u>GI-13, "How to Read Wiring Diagrams"</u> 	
 <u>PG-2, "POWER SUPPLY ROUTING"</u> for power distribution circuit 	AT
When you perform trouble diagnosis, refer to the following:	
<u>GI-10, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"</u>	_
 <u>GI-26, "How to Perform Efficient Diagnosis for an Electrical Incident"</u> 	D
	E
	F
	G
	Н
	J

PREPARATION

[RE4F04B]

PFP:00002

Special Service Tools ECS004IX The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number Description (Kent-Moore No.) Tool name KV381054S0 • Removing differential side oil seals (J34286) • Removing differential side bearing outer Puller race • Removing idler gear bearing outer race a: 250 mm (9.84 in) b: 160 mm (6.30 in) NT414 ST33400001 • Installing differential side oil seal (J26082) F04B and F04W (RH side) Drift • Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. NT086 (J34301-C) Measuring line pressure Oil pressure gauge set 1 (J34301-1) Oil pressure gauge 2 (J34301-2) -3 Alla Hoses 4 3 (J34298) Adapter .(5 (C) 4 (J34282-2) -6 Ø Adapter 5 (790-301-1230-A) AAT896 60° Adapter 6 (J34301-15) Square socket ST27180001 • Removing idler gear (J25726-A) a: 100 mm (3.94 in) Puller b: 110 mm (4.33 in) c: M8 x 1.25P NT424 ST23540000 • Removing and installing parking rod plate (J25689-A) and manual plate pins Pin punch a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. NT442 ST25710000 • Aligning groove of manual shaft and hole of (J25689-A) transmission case Pin punch a: 2 mm (0.08 in) dia.

AT-408

NT410

[RE4F04B]

Tool number (Kent-Moore No.) Tool name		Description
KV32101000 (J25689-A) Pin punch	a	 Removing and installing manual shaft retaining pin Removing and installing pinion mate shaft lock pin a: 4 mm (0.16 in) dia.
KV31102400 (J34285 and J34285-87) Clutch spring compressor	NT410	 a: 4 mm (0.16 in) dia. Removing and installing clutch return springs Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in)
KV40100630 J26092) Drift		 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 67.5 mm (2.657 in) dia. b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia.
ST30720000 (J25405 and J34331) Bearing installer	a b	 Installing idler gear bearing outer race a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.
ST35321000 (—) Drift	NT115	 Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
(J34291-A) Shim setting gauge set	RAPARA RAPARA RAPARA	 Selecting oil pump cover bearing race and oil pump thrust washer Selecting side gear thrust washer
ST33230000 (J25805-01) Drift		 Installing differential side bearing inner race (RH side) a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia.

[RE4F04B]

Tool number (Kent-Moore No.) Tool name		Description
(J34290) Shim selecting tool set		 Selecting differential side bearing adjusting shim
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	NT080	 Removing differential side bearing inner race a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 100 mm (3.94 in)
ST3127S000 (J25765-A) Preload gauge 1 GG91030000 (J25765-A) Torque wrench 2 HT62940000 () Socket adapter 3 HT62900000 () Socket adapter	1 2 3 5 NT124	Checking differential side bearing preload
ST35271000 (J26091) Drift		 Installing idler gear a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia.
(J39713) Preload adapter	NT115	 Selecting differential side bearing adjusting shim Checking differential side bearing preload
	NT087	

Commercial Service Tools

ECS004IY

[RE4F04B]

Tool name		Description	
Puller		 Removing idler gear bearing inner race Removing and installing band servo piston 	
		snap ring	
	NT077		A
Puller	a a	 Removing reduction gear bearing inner race 	
	b t	a: 60 mm (2.36 in) dia. b: 35 mm (1.38 in) dia.	
	67 NT411		
Drift		 Installing needle bearing on bearing retain- er 	
		a: 36 mm (1.42 in) dia.	
	alo		
D. //	NT083		
Drift		 Removing needle bearing from bearing re- tainer 	
		a: 33.5 mm (1.319 in) dia.	
	al		
	- NT083		
Drift		 Installing differential side bearing outer race (RH side) 	
		a: 75 mm (2.95 in) dia.	
	al		
	NT083		

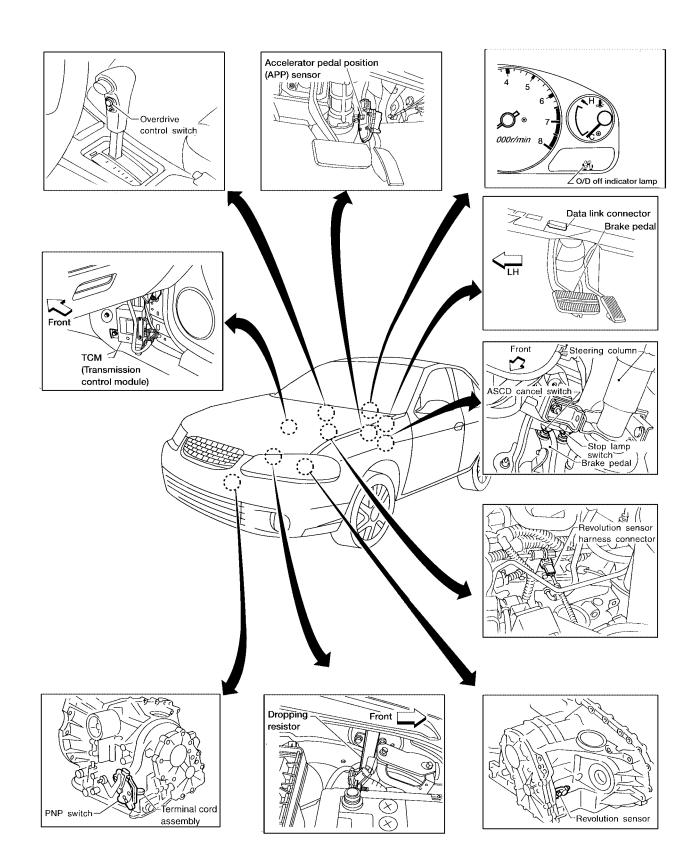
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[RE4F04B]

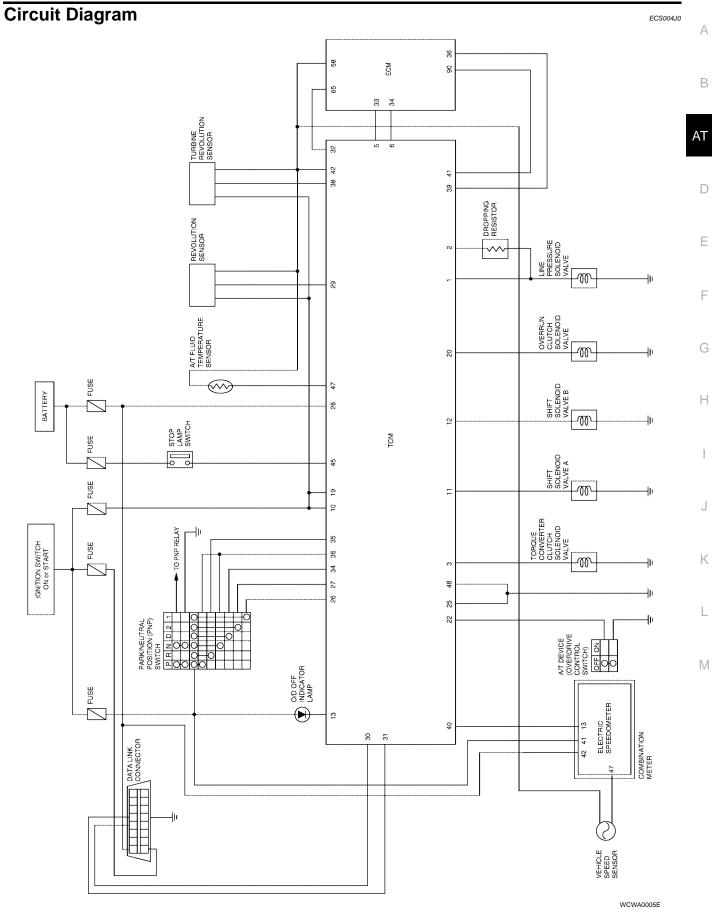
OVERALL SYSTEM A/T Electrical Parts Location

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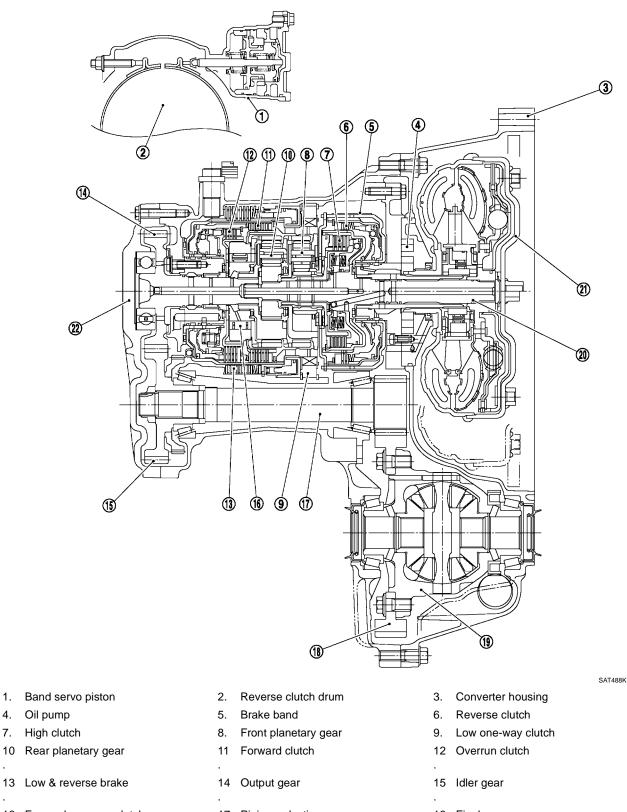
[RE4F04B]



Cross-sectional View

ECS004J1

[RE4F04B]



- 16 Forward one-way clutch
- 19 Differential case
- 22 Side cover

1. 4.

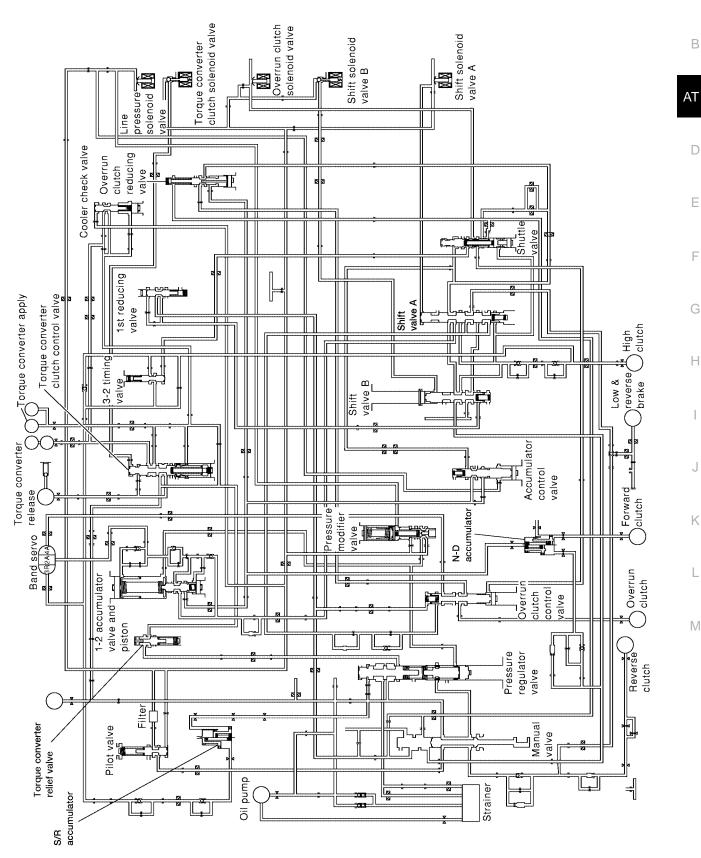
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- 17 Pinion reduction gear
- 20 Input shaft

- 18 Final gear
- 21 Torque converter

Hydraulic Control Circuit



[RE4F04B]

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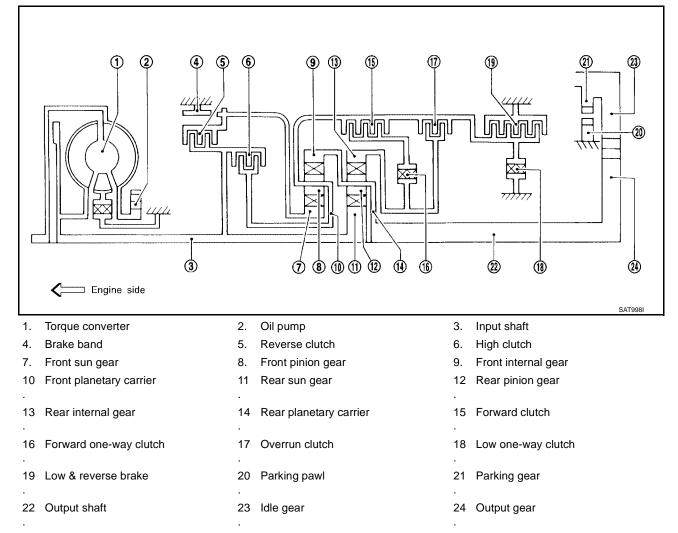
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[RE4F04B]

ECS004J3

Shift Mechanism CONSTRUCTION



FUNCTION OF CLUTCH AND BRAKE

Clutch and brake components	Abbr.	Function
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.
High clutch 6	H/C	To transmit input power to front planetary carrier 10 .
Forward clutch 15	F/C	To connect front planetary carrier 10 with forward one-way clutch 16 .
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13 .
Brake band 4	B/B	To lock front sun gear 7.
Forward one-way clutch 16	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.
Low one-way clutch 18	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10 .

[RE4F04B]

CLUTCH AND BAND CHART

				_			Band serv	0	For-	Low					
Shift position		Reverse clutch 5	clutch clutch	For- ward clutch 15	Over- run clutch 17	2nd apply	3rd release	4th apply	ward one- way clutch 16	one- way clutch 18	one- way clutch	Low & reverse brake 19	Lock- up	Remarks	
	Ρ												PARK POSITION	A	
	R	0									0		REVERSE POSITION		
	N												NEUTRAL POSITION		
	1st			0	*1D				В	В			Automatic		
D*4	2nd			0	*1 A	0			В				shift		
U 4	3rd		0	0	*1 A	*2C	С		В			*50	$1 \Leftrightarrow 2 \Leftrightarrow 3$ $\Leftrightarrow 4$		
	4th		0	С		*3C	С	0				0	~~ ~		
•	1st			0	D				В	В			Automatic		
2	2nd			0	А	0			В				shift $1 \Leftrightarrow 2 \Leftarrow 3$		
	1st			0	0				В		0		Locks (held		
1	2nd			0	0	0			В				stationary) in 1st speed $1 \leftarrow 2 \leftarrow 3$		

*1: Operates when overdrive control switch is set in OFF position.

*2: Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

*3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

*4: A/T will not shift to 4th when overdrive control switch is set in OFF position.

*5: Operates when overdrive control switch is OFF.

O: Operates

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

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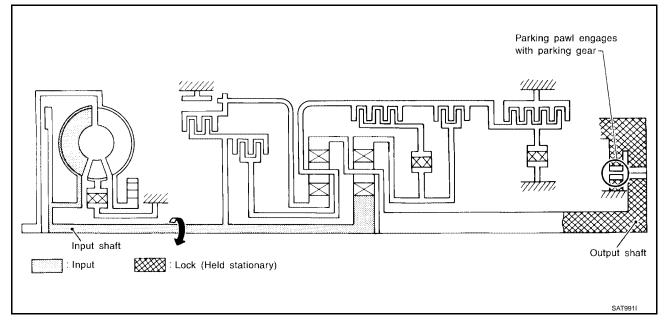
POWER TRANSMISSION

P and N Positions P position

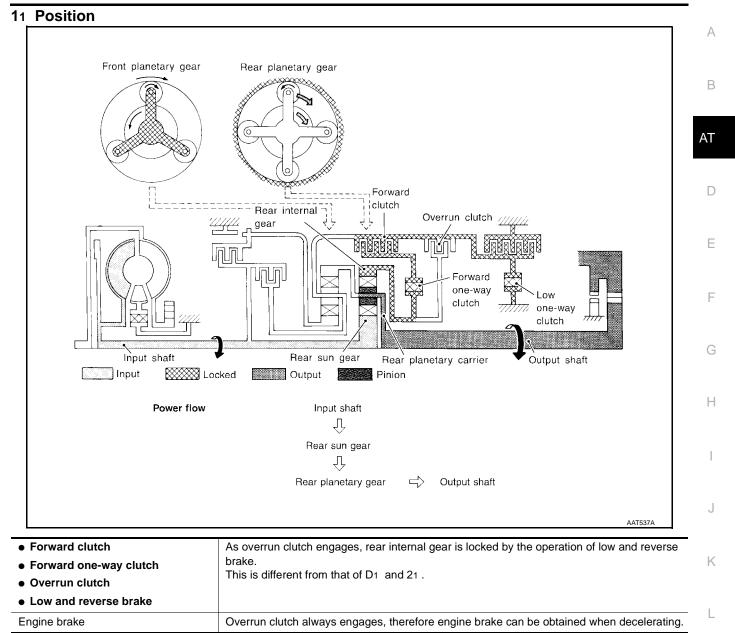
P position Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.

N position

Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.

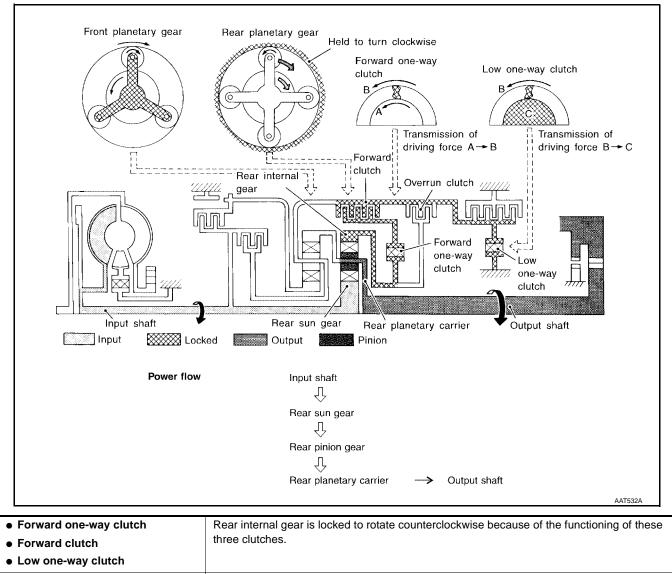


[RE4F04B]



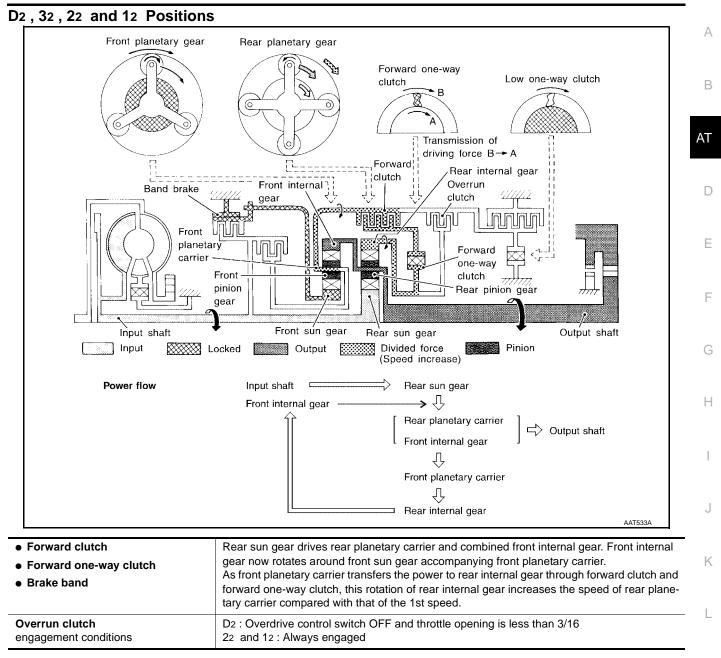
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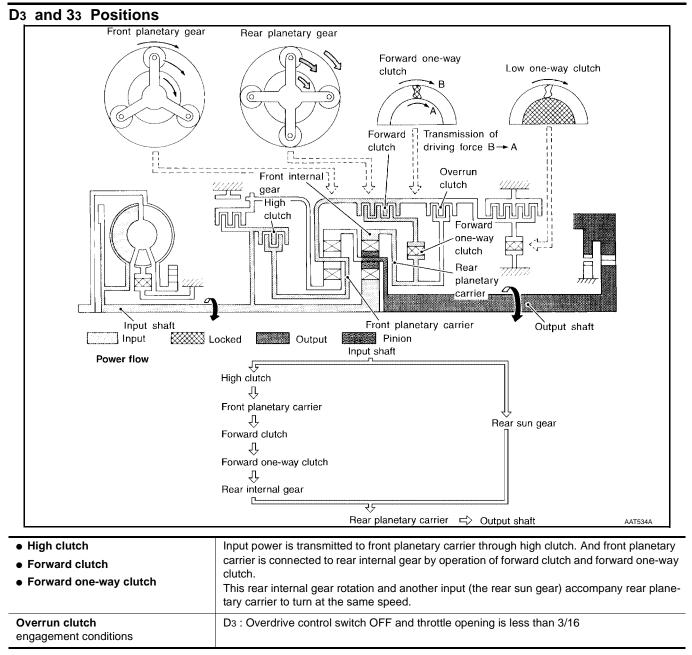
D1 and 21 Positions



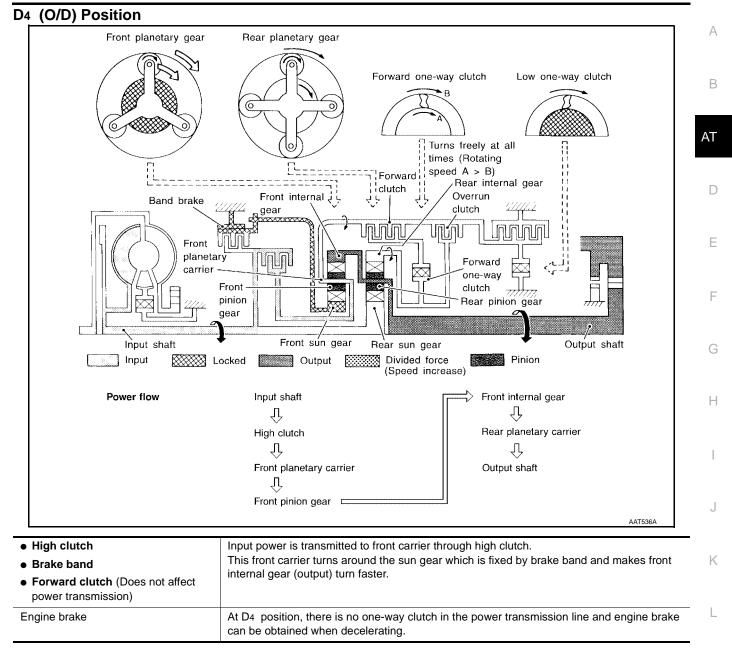
Overrun clutch	D1 : Overdrive control switch OFF and throttle opening is less than 3/16
engagement conditions	21 : Always engaged
(Engine brake)	At D1 and 21 positions, engine brake is not activated due to free turning of low one-way clutch.

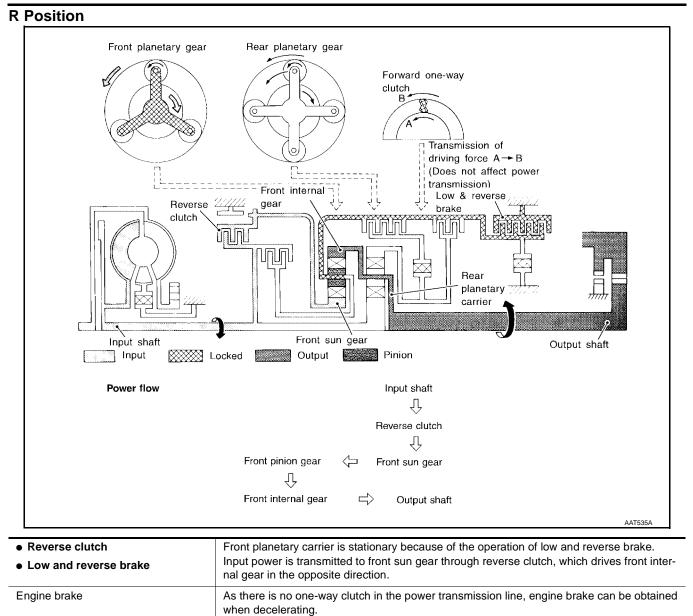
[RE4F04B]





[RE4F04B]





[RE4F04B]

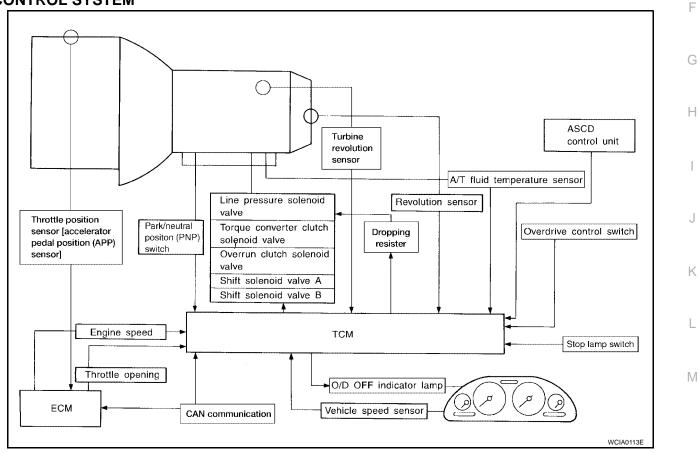
Control System

ECS004J4

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		ТСМ		ACTUATORS	В
Park/neutral position (PNP) switch Throttle position sensor [acceler- ator pedal position (APP) sensor] Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch Turbine revolution sensor	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control	►	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp	AT D E

CONTROL SYSTEM



TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

	Sensors and solenoid valves	Function		
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.		
	Throttle position sensor [accelerator pedal position (APP) sensor]	Detects accelerator pedal position and requested throttle opening and sends a signal to TCM.		
	Engine speed signal	Receives signal from ECM and controls lock-up control solenoid valve.		
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.		
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.		
Input	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal which is used if revolution sensor (installed on transmission) malfunctions.		
	Overdrive control switch	Sends a signal to the TCM which prohibits a shift to D4 (overdrive) position.		
	ASCD control unit	Sends the cruise signal and D4 (overdrive) cancellation signal from ASCD control unit to TCM.		
	Stop lamp switch	Send the lock-up release signal to the TCM at time of D4 (lock-up).		
	CAN communication	Control units are connected to two communication lines (CAN H and CAN L) allowing a high rate of information transmission.		
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.		
	Line pressure solenoid valve	Regulates line pressure suited to driving conditions in relation to a signal sent from TCM.		
Output	Torque converter clutch solenoid valve	Regulates lock-up pressure suited to driving conditions in relation to a signal sent from TCM.		
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.		
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.		
	CAN communication	Control units are connected to two communication lines (CAN H and CAN L) allowing a high rate of information transmission.		

Control Mechanism LINE PRESSURE CONTROL

TCM has various line pressure control characteristics to meet the driving conditions. An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics. Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.

Back-up Control (Engine brake)

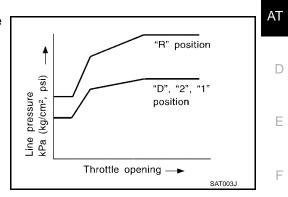
If the selector lever is shifted to 2 position while driving in D4 (O/D) or D₃, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.

During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch
engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize
shifting quality.



"2" or "1" position

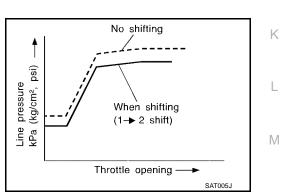
Vehicle speed -

D.-->

(kg/cm², psi)

pressure

-ine Pa



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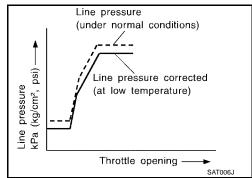
"2" or "1"

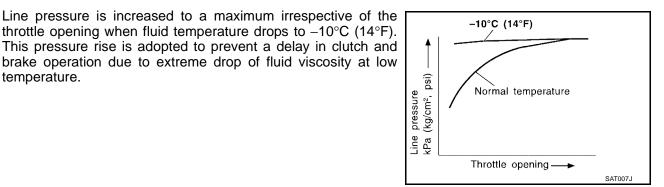
position

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[RE4F04B]

The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.





SHIFT CONTROL

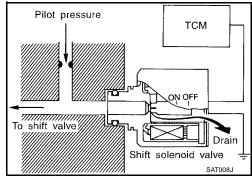
temperature.

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and the ECM (throttle opening). This results in improved acceleration performance and fuel economy.

Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the ECM (throttle opening) and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.



[RE4F04B]

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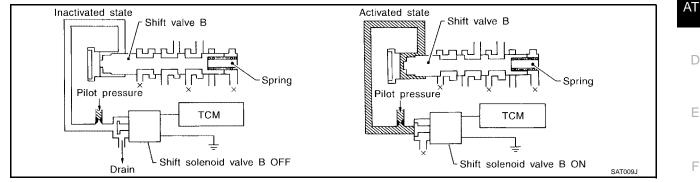
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Relation between shift solenoid valves A and B and gear positions

Shift solenoid valve	Gear position							
	D1 , 21 , 11	D2 , 22 , 12	D3	D4 (O/D)	N-P	-		
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	В		
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	-		

Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

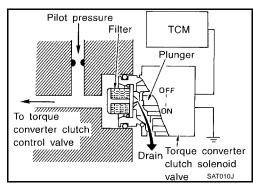
Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up occurs.

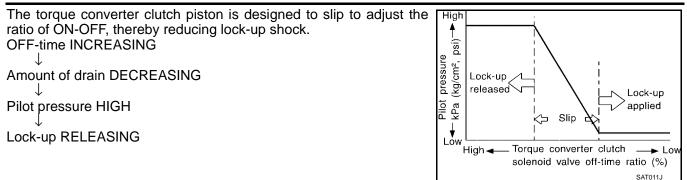
Overdrive control switch	ON	OFF	
Selector lever	D position		
Gear position	D4 D3		
Vehicle speed sensor	More that	n set value	
ECM (throttle opening)	Less than set opening		
A/T fluid temperature sensor	More than 4	40°C (104°F)	

Torque Converter Clutch Solenoid Valve Control

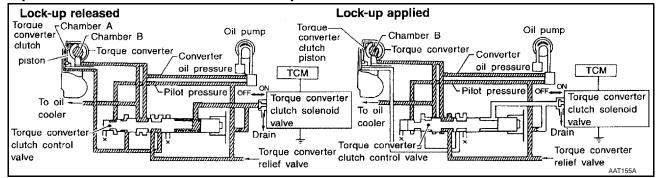
The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.



[RE4F04B]



Torque Converter Clutch Control Valve Operation



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

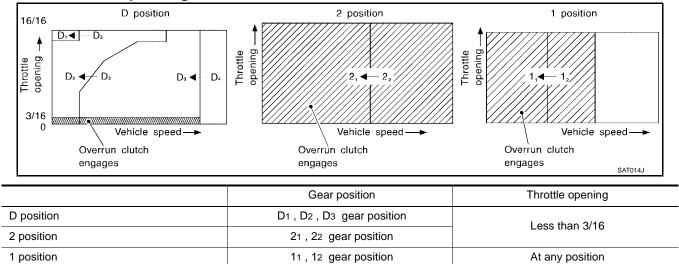
When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective. The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions





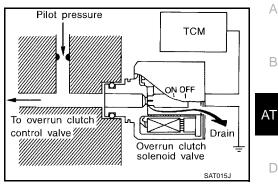
[RE4F04B]

Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

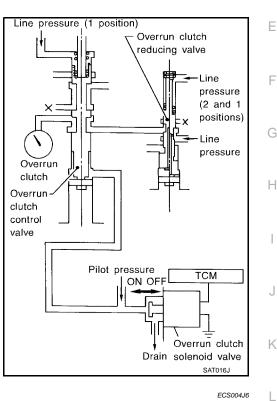


Overrun Clutch Control Valve Operation

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.



Control Valve FUNCTION OF CONTROL VALVES

Valve name	Function
Pressure regulator valve, plug and sleeve plug	Regulates oil discharged from the oil pump to provide optimum line pressure for all driv- ing conditions.
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pres- sure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.

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Valve name	Function
Shift valve B	Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D4 . (Interlocking occurs if the overrun clutch engages during D4 .)
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shift- ing from the 1 position 12 to 11.
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system.
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.
3-2 timing valve	Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting.
Shuttle valve	Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or the overrun clutch control valve and switches between the two.
Cooler check valve	At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up.

AT stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For details, refer to AT-433, "OBD-II Function for A/T System" .

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. - Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

ltemo	N	MIL		
Items	One trip detection	Two trip detection		
Shift solenoid valve A — DTC: P0750	Х			
Shift solenoid valve B — DTC: P0755	Х			
Throttle position sensor [accelerator pedal position (APP) sensor] — DTC: P1705	Х			
Except above		Х		

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC) HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

(With CONSULT-II or GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. How-. ever, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

AT-433

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is

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ECS004J9

[RE4F04B]

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ECS004J7

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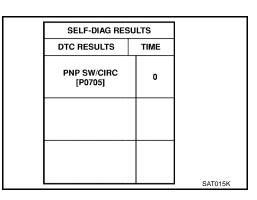
ECS004JA

[RE4F04B]

A sample of CONSULT-II display for DTC and 1st trip DTC is shown in the following page. DTC or 1st trip DTC of a malfunction is displayed in "SELF DIAGNOSIS" mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

If the DTC is being detected currently, the time data will be "0".



If a 1st trip DTC is stored in the ECM, the time data will be "1t".

SELF-DIAG RES	SELF-DIAG RESULTS		
DTC RESULTS	TC RESULTS TIME		
PNP SW/CIRC [P0705]	1 t		
		-	

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-1264, "FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

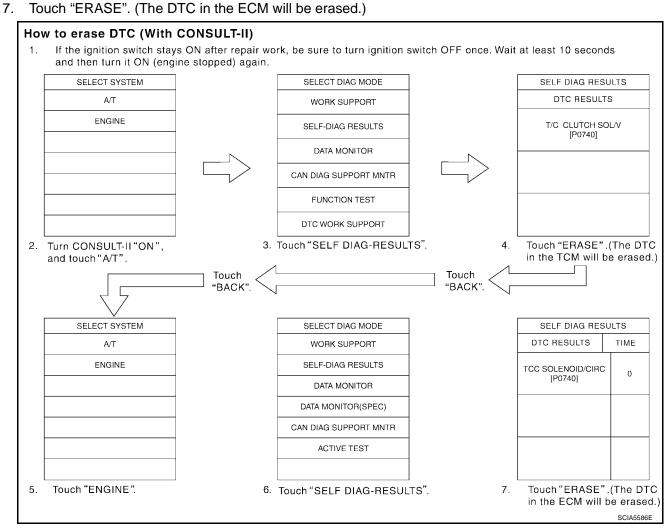
Priority	Items				
1	Freeze frame data	ze frame data Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175			
2	-	Except the above items (Includes A/T related items)			
3	1st trip freeze frame da	1st trip freeze frame data			

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

AT-434

	[RE4F04B]	
HO	W TO ERASE DTC	
	e diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as scribed in the following.	А
•	If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.	
•	When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.	В
rela	e following emission-related diagnostic information is cleared from the ECM memory when erasing DTC ated to OBD-II. For details, refer to <u>EC-1260, "EMISSION-RELATED DIAGNOSTIC INFORMATION</u> <u>EMS</u> .	AT
•	Diagnostic trouble codes (DTC)	
•	1st trip diagnostic trouble codes (1st trip DTC)	D
•	Freeze frame data	
•	1st trip freeze frame data	Е
•	System readiness test (SRT) codes	
•	Test values	
\square	HOW TO ERASE DTC (WITH CONSULT-II)	F
•	If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.	
1.	If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.	G
2.	Turn CONSULT-II "ON" and touch "A/T".	
3.	Touch "SELF-DIAG RESULTS".	Н
4.	Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.	
5.	Touch "ENGINE".	
6.	Touch "SELF DIAGNOSIS".	
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[RE4F04B]



HOW TO ERASE DTC (WITH GST)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to <u>AT-446, "OBD-II SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to <u>EC-1273, "How to Erase DTC (With GST)"</u>.

B HOW TO ERASE DTC (NO TOOLS)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to <u>AT-447</u>, "TCM SELF-DIAG-<u>NOSTIC PROCEDURE (NO TOOLS)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

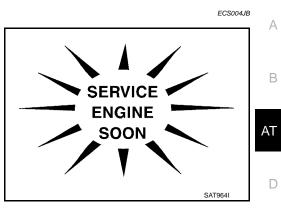
Malfunction Indicator Lamp (MIL)

- 1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
 - If the malfunction indicator lamp does not light up, refer to <u>DI-24, "WARNING LAMPS"</u>.
 (Or see AT 437, "Malfunction Indicator Lamp (MIL)".)

(Or see AT-437, "Malfunction Indicator Lamp (MIL)" .)

 When the engine is started, the malfunction indicator lamp should go off.
 If the lamp remains on, the on board diagnostic system has

detected an emission-related (OBD-II) malfunction. For details, refer to <u>AT-433, "ON BOARD DIAGNOSTIC SYSTEM</u> <u>DESCRIPTION"</u>.



[RE4F04B]

CONSULT-II

After performing <u>AT-438</u>, "<u>SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)</u>", place check marks for results on the <u>AT-452</u>, "<u>DIAGNOSTIC WORKSHEET</u>". Reference pages are provided following the items. **NOTICE:**

1. The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).

Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

- Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- 3. Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4. Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

AT-437

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FUNCTION

Diagnostic test mode	Function	Reference Page
Work support	This mode enables a technician to adjust some devices faster and more accurately by following the indications on CONSULT- II.	_
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.	<u>AT-437</u>
Data monitor	Input/Output data in the ECM can be read.	<u>AT-437</u>
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communica- tion can be read.	
Function test	Performed by CONSULT-II instead of a technician to determine whether each system is "OK" or "NG".	_
DTC work support	Select the operating condition to confirm Diagnosis Trouble Codes.	<u>AT-437</u>
TCM part number	TCM part number can be read.	—

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to <u>AT-493, "TROUBLE DIAGNOSIS FOR POWER</u> <u>SUPPLY"</u>. If result is NG, refer to <u>PG-2, "POWER SUPPLY</u> <u>ROUTING"</u>.

SELECT SYSTEM	٦
A/T	-
ENGINE	-
	-
 	-
	-
 	-
	SAT014K

2. Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "Real Time Diagnosis".

Also, any malfunction detected while in this mode will be displayed at real time.

REAL-TIME DIAG	
ENG SPEED SIG	
	SAT987J

SELF-DIAGNOSTIC RESULT TEST MODE

			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by O/D OFF indicator lamp or "A/T"	Available by malfunc- tion indicator lamp*2,	
"A/T"	"ENGINE"		on CONSULT-II	"ENGINE" on CON- SULT-II or GST	
Park/neutral position (PNP) switch circuit		• TCM does not receive the correct		Dozoz	
_	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	—	P0705	
Revolution sensor		• TCM does not receive the proper			
VHCL SPEED SEN-A/T	VEH SPD SEN/ CIR AT	voltage signal from the sensor.	Х	P0720	
Vehicle speed sensor (Meter)		• TCM does not receive the proper			
VHCL SPEED SEN·MTR	_	voltage signal from the sensor.	Х		

[RE4F04B]

				<u> </u>
Detected items			TCM self-diagnosis	OBD-II (DTC)
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by O/D OFF indicator lamp or "A/T"	Available by malfunc- tion indicator lamp*2,
"A/T"	"ENGINE"		on CONSULT-II	"ENGINE" on CON- SULT-II or GST
A/T 1st gear function		 A/T cannot be shifted to the 1st 		
_	A/T 1ST GR FNCTN	gear position even if electrical cir- cuit is good.	_	P0731*1
A/T 2nd gear function		 A/T cannot be shifted to the 2nd 		
_	A/T 2ND GR FNCTN	gear position even if electrical cir- cuit is good.	_	P0732*1
A/T 3rd gear function		 A/T cannot be shifted to the 3rd 		
_	A/T 3RD GR FNCTN	gear position even if electrical cir- cuit is good.	—	P0733*1
A/T 4th gear function		 A/T cannot be shifted to the 4th 		
_	A/T 4TH GR FNCTN	gear position even if electrical cir- cuit is good.	_	P0734*1
A/T TCC S/V function (lo	ck-up)			
	A/T TCC S/V FNCTN	 A/T cannot perform lock-up even if electrical circuit is good. 	_	P0744*1
Shift solenoid valve A		• TCM detects an improper voltage		
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	Х	P0750
Shift solenoid valve B		• TCM detects an improper voltage		
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	Х	P0755
Overrun clutch solenoid	valve	• TCM detects an improper voltage		
OVERRUN CLUTCH S/ V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	Х	P1760
T/C clutch solenoid valve	9	• TCM detects an improper voltage		
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	Х	P0740
Line pressure solenoid v	alve	• TCM detects an improper voltage		
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	drop when it tries to operate the solenoid valve.	Х	P0745
Throttle position sensor [position (APP) sensor] si		 TCM receives an excessively low or high voltage from this sensor. 	x	P1705
THROTTLE POSI SEN 1	TP/SEN/CIRC A/T			
Engine speed signal		• TCM does not receive the proper	х	P0725
ENGINE SPEED SIG		voltage signal from the ECM.	^	FUZJ
A/T fluid temperature sensor				
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	 TCM receives an excessively low or high voltage from the sensor. 	Х	P0710
Engine control				<u>EC-1347, "DTC</u>
A/T COMM LINE	_	 The ECM-A/T communication line is open or shorted. 	Х	<u>U1000, U1001 CAN</u> <u>COMMUNICATION</u> <u>LINE"</u> U1000
Turbine revolution sensor		• TCM does not receive the proper		
rubine revolution senso			Х	P0710

[RE4F04B]

Detected items (Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)			TCM self-diagnosis	OBD-II (DTC)	
		Malfunction is detected when	Available by O/D OFF	Available by malfunc- tion indicator lamp*2,	
"A/T"	"ENGINE"		indicator lamp or "A/T" on CONSULT-II	"ENGINE" on CON- SULT-II or GST	
TCM (RAM)		• TCM momony (RAM) is malfung			
CONTROL UNIT (RAM)	_	 TCM memory (RAM) is malfunc- tioning 	_	_	
TCM (ROM)					
CONTROL UNIT (ROM)	_	 TCM memory (ROM) is malfunc- tioning 	_	_	
TCM (EEP ROM)					
CONT UNIT(EEP ROM)	_	 TCM memory (EEP ROM) is mal- functioning. 	_	_	
Initial start		• This is not a malfunction message			
INITIAL START	_	 (Whenever shutting off a power supply to the TCM, this message appears on the screen.) 	х	—	
No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**)		 No failure has been detected. 	X	х	

X: Applicable

-: Not applicable

*1: These malfunctions cannot be displayed by MIL EXAMPLE if another malfunction is assigned to MIL.
 *2: Refer to <u>EC-1274, "Malfunction Indicator Lamp (MIL)"</u>.

DATA MONITOR MODE (A/T)

		Monit	or item		
Item	Display	TCM Input signals	Main signals	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	х	_	 Vehicle speed computed from signal of revolution sensor is displayed. 	When racing engine in N or P with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	х	_	 Vehicle speed computed from signal of vehicle speed sensor is dis- played. 	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is sta- tionary.
Throttle position sensor [accelerator pedal position (APP) sensor]	THRTL POS SEN [V]	х	_	 Throttle position sensor signal voltage is dis- played. 	
A/T fluid temperature sen- sor	FLUID TEMP SE [V]	х		 A/T fluid temperature sensor signal voltage is displayed. 	
				 Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	х	—	• Source voltage of TCM is displayed.	

[RE4F04B]

		Monit	or item			•
ltem	Display	TCM Input signals	Main signals	Description	Remarks	1
Engine speed	ENGINE SPEED [rpm]	х	x	 Engine speed, computed from engine speed signal, is displayed. 	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.	A
Turbine revolution sensor	TURBINE REV	Х	_	• Checks changing speed then performs oil pres- sure control and torque down control.		[
Overdrive control switch	OVERDRIVE SW [ON/OFF]	х		ON/OFF state computed from signal of overdrive control SW is displayed.		
PN position (PNP) switch	PN POSI SW [ON/OFF]	х	_	 ON/OFF state computed from signal of PN position SW is displayed. 		-
R position switch	R POSITION SW [ON/OFF]	х		• ON/OFF state computed from signal of R position SW is displayed.		(
D position switch	D POSITION SW [ON/OFF]	х		 ON/OFF state computed from signal of D position SW is displayed. 		ŀ
2 position switch	2 POSITION SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of 2 position SW, is displayed. 		_
1 position switch	1 POSITION SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of 1 position SW, is displayed. 		
ASCD cruise signal	ASCD·CRUISE [ON/OFF]	х	_	 Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state 	 This is displayed even when no ASCD is mounted. 	ŀ
ASCD OD cut signal	ASCD·OD CUT [ON/OFF]	х	_	 Status of ASCD OD release signal is dis- played. ON OD released OFF OD not released 	 This is displayed even when no ASCD is mounted. 	
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of kick- down SW, is displayed. 	• This is displayed even when no kickdown switch is equipped.	- [
Gear position	GEAR	_	х	• Gear position data used for computation by TCM, is displayed.		-
Selector lever position	SLCT LVR POSI	_	х	• Selector lever position data, used for computation by TCM, is displayed.	• A specific value used for control is displayed if fail- safe is activated due to error.	-
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	х	• Vehicle speed data, used for computation by TCM, is displayed.		-
Throttle position sensor [accelerator pedal position (APP) sensor]	THROTTLE POSI [/8]	_	х	 Throttle position data, used for computation by TCM, is displayed. 	• A specific value used for control is displayed if fail- safe is activated due to error.	_

[RE4F04B]

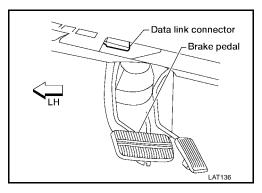
		Monit	or item		
Item	Display	TCM Input signals	Main signals	Description	Remarks
Stop lamp switch	BRAKE SW [ON/OFF]	х	_	 ON/OFF status is displayed. ON Brake pedal is depressed. OFF Brake pedal is released. 	
Line pressure duty	LINE PRES DTY [%]		х	 Control value of line pres- sure solenoid valve, com- puted by TCM from each input signal, is displayed. 	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]		x	 Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed. 	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	х	 Control value of shift sole- noid valve A, computed by TCM from each input signal, is displayed. 	Control value of solenoid is displayed even if solenoid circuit is disconnected. The OFF signal is displayed
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	х	 Control value of shift sole- noid valve B, computed by TCM from each input signal, is displayed. 	if solenoid circuit is shorted.
Overrun clutch solenoid valve	OVERRUN/C S/ V [ON/OFF]	_	x	 Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played. 	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	х	 Control status of O/D OFF indicator lamp is dis- played. 	

X: Applicable

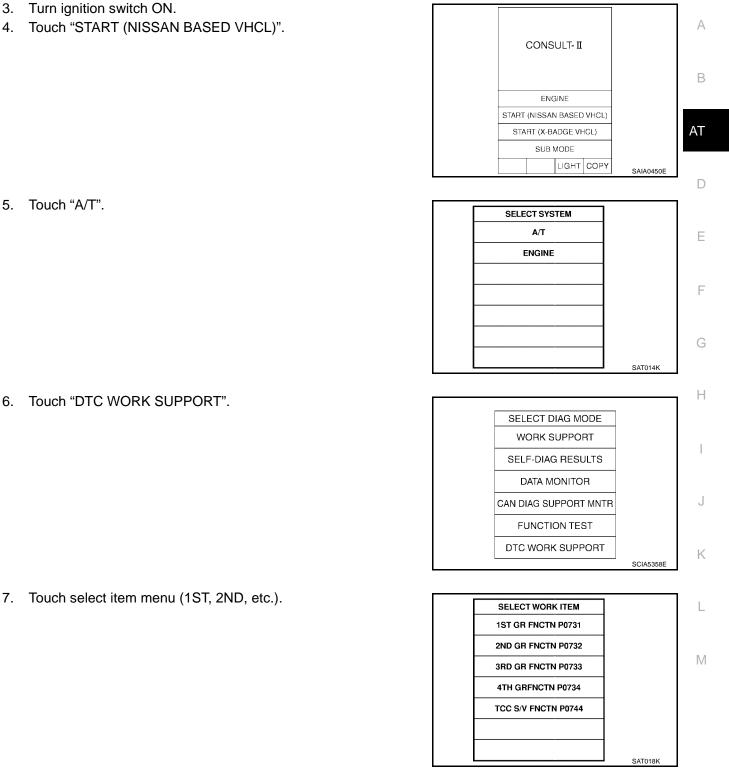
-: Not applicable

DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector, which is located in left side dash panel.



[RE4F04B]



6. Touch "DTC WORK SUPPORT".

3.

4.

7. Touch select item menu (1ST, 2ND, etc.).

8. Touch "START".

[RE4F04B]

1ST GR FNCTN P0731	
THIS SUPPORT FUNCTION IS FOR DTC P0731. SEE THE SERVICE MANUAL ABOUT THE OPERATING CON- DITION FOR THIS DIAGNOSIS.	
	SAT589

9. Perform driving test according to "DTC CONFIRMATION PRO-CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

1ST GR FNCTN P0731		
OUT OF CONDTION		
MONITOR	1	
GEAR	xxx	
VEHICLE SPEED	XXXkm/h	
THROTTLE POSI	ххх	
TCC S/V DUTY	XXX %	

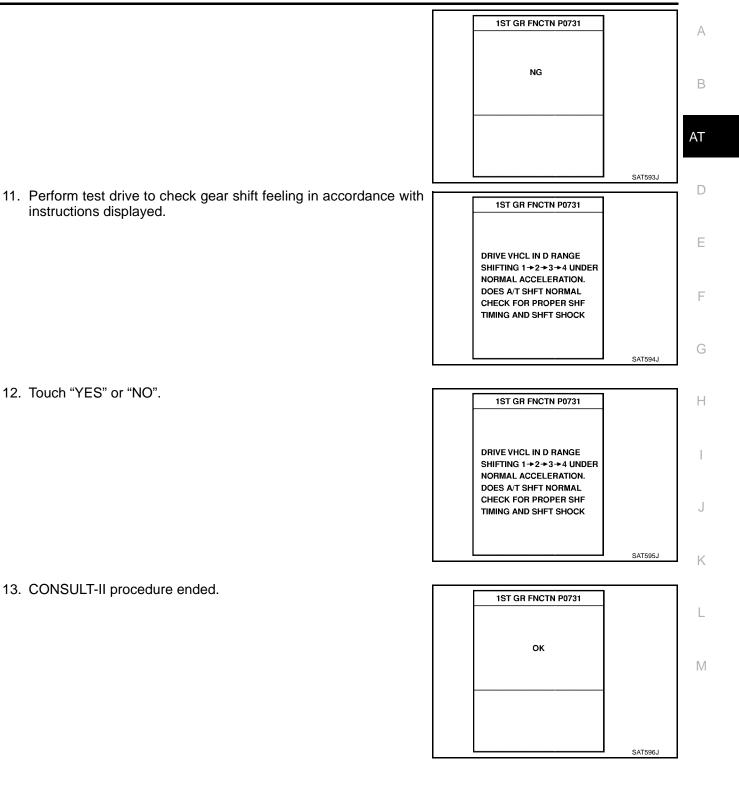
1ST GR FNCTN	P0731	
TESTING		
MONITOR	ľ	
GEAR	xxx	
VEHICLE SPEED	XXXkm/h	
THROTTLE POSI	ххх	
TCC S/V DUTY	XXX %	SAT591

1ST GR FNCTN P0731 STOP VEHICLE

• When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".

10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

[RE4F04B]



[RE4F04B]

1ST GR FNCTN P0731	
NG	
	SAT593J

If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

DTC WORK SUPPORT MODE

DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed.Self-diagnosis status (whether the diagnosis is being conducted	 Shift solenoid valve A Shift solenoid valve B Each clutch
	or not)Self-diagnosis result (OK or NG)	Hydraulic control circuit
	Following items for "A/T 2nd gear function (P0732)" can be con- firmed.	 Shift solenoid valve B
2ND GR FNCTN P0732	• Self-diagnosis status (whether the diagnosis is being conducted or not)	 Each clutch Hydraulic control circuit
	 Self-diagnosis result (OK or NG) 	
	Following items for "A/T 3rd gear function (P0733)" can be con- firmed.	 Shift solenoid valve A
3RD GR FNCTN P0733	• Self-diagnosis status (whether the diagnosis is being conducted or not)	 Each clutch Hydraulic control circuit
	Self-diagnosis result (OK or NG)	
	Following items for "A/T 4th gear function (P0734)" can be con- firmed.	 Shift solenoid valve A Shift solenoid valve B
4TH GR FNCTN P0734	• Self-diagnosis status (whether the diagnosis is being conducted or not)	Overrun clutch solenoid valveLine pressure solenoid valve
	 Self-diagnosis result (OK or NG) 	Each clutchHydraulic control circuit
	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed.	Torque converter clutch sole- noid valve
TCC S/V FNCTN P0744	 Self-diagnosis status (whether the diagnosis is being conducted or not) 	Each clutch
	 Self-diagnosis result (OK or NG) 	Hydraulic control circuit

Diagnostic Procedure Without CONSULT-II OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)

Refer to EC-1327, "Generic Scan Tool (GST) Function" .

OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to EC-1274, "Malfunction Indicator Lamp (MIL)" .

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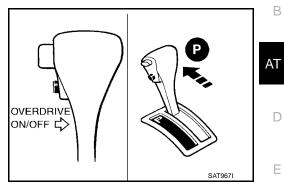
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

1. CHECK O/D OFF INDICATOR LAMP

1. Move selector lever to P position. Start engine and warm it up to normal engine operating temperature.

Does O/D OFF indicator lamp come on for about 2 seconds?

- Turn ignition switch to OFF position. 2.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



000r/min ∠O/D off indicator lamp WCIA0129E

Yes or No

5.

- Yes >> GO TO 2.
- No >> Stop procedure. Perform AT-609, "1. O/D OFF Indicator Lamp Does Not Come On" before proceeding.

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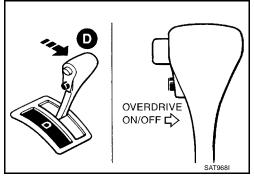
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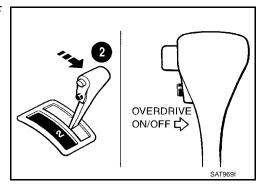
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2. JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to OFF position.
- 2. Turn ignition switch to ACC position.
- 3. Move selector lever from P to D position.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- Depress and hold overdrive control switch in OFF position (the O/D OFF indicator lamp will be ON) until directed to release the switch. (If O/D OFF indicator lamp does not come on, refer to "Steps 3 and 4" in <u>AT-609, "1. O/D OFF Indicator Lamp Does Not Come On"</u>).
- 6. Turn ignition switch to OFF position.
- 7. Turn ignition switch to ON position (Do not start engine.)
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 9. Wait 2 seconds.
- 10. Move selector lever to 2 position.
- 11. Depress and release overdrive control switch in ON position until next step is completed (the O/D OFF indicator lamp will be ON).
- 12. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be OFF) until directed to release the switch.
 - >> GO TO 3.





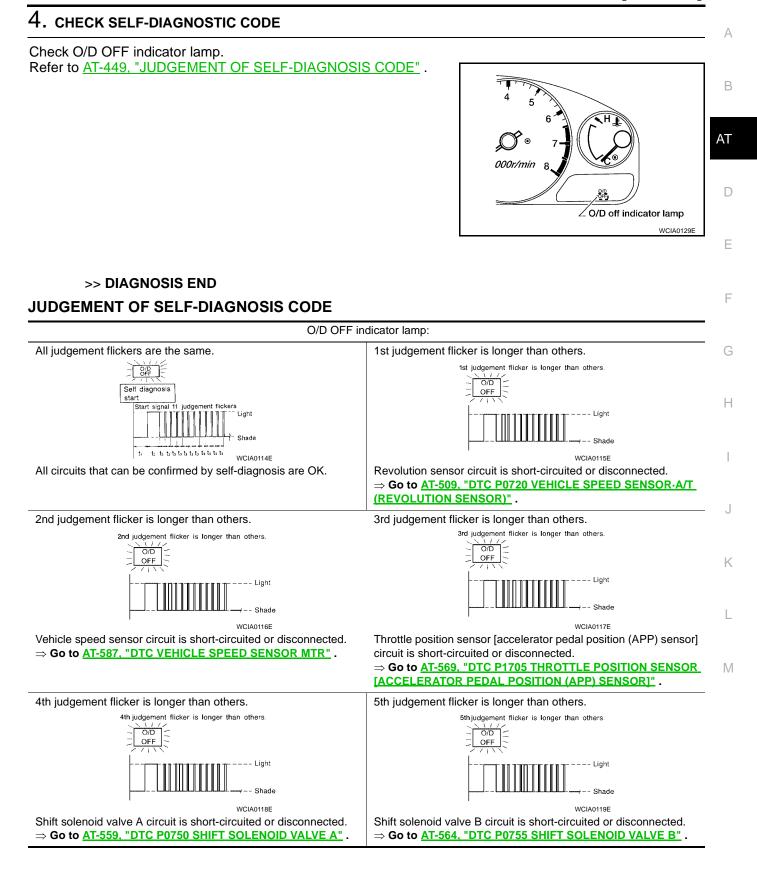
3. JUDGEMENT PROCEDURE STEP 2

- 1. Move selector lever to 1 position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be ON).
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be ON) until directed to release the switch.
- 6. Depress accelerator pedal fully and release it.
- 7. Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash ON and OFF).

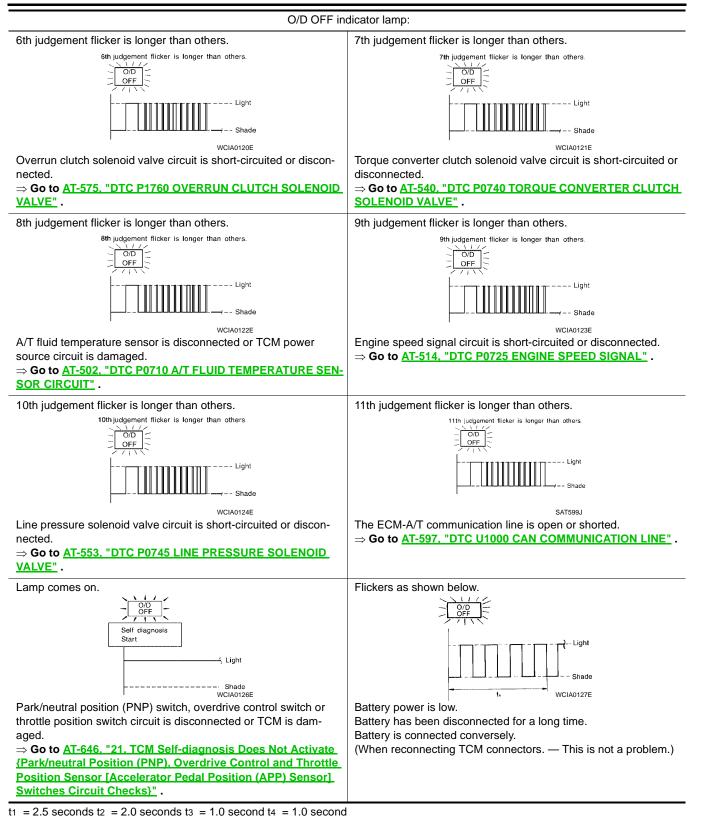
>> GO TO 4.



[RE4F04B]



[RE4F04B]



AT-451

TROUBLE DIAGNOSIS - INTRODUCTION

TROUBLE DIAGNOSIS - INTRODUCTION

Introduction

The TCM receives a signal from the vehicle speed sensor, ECM (throttle opening) or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

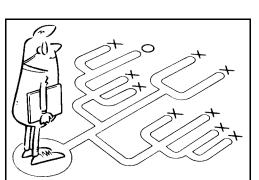
It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

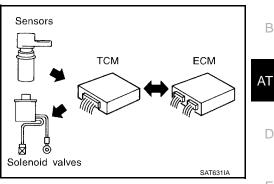
A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-455, "Work Flow"

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSTIC WORKSHEET" like the example referenced at AT-452 should be used.

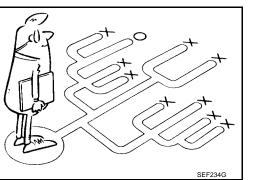
Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.









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DIAGNOSTIC WORKSHEET

Information from Customer

KEY POINTS

WHAT Vehicle & A/T model

WHEN Date, Frequencies

WHERE Road conditions

HOW Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN
Trans. model	Engine	Mileage
Incident Date	Manuf. Date	In Service Date
Frequency	□ Continuous □ Intermittent (times a day)
Symptoms	□ Vehicle does not move. (□ A	ny position D Particular position)
	\Box No up-shift (\Box 1st \rightarrow 2nd \Box	$1 \text{ 2nd} \rightarrow 3 \text{ rd} \Box 3 \text{ rd} \rightarrow O/D)$
	$\square \text{ No down-shift} (\square \text{ O/D} \rightarrow 3 \text{ rd})$	$\Box 3rd \rightarrow 2nd \Box 2nd \rightarrow 1st)$
	Lockup malfunction	
	□ Shift point too high or too low.	
	$\label{eq:shift shock or slip} \mbox{(\square N$ \rightarrow D)}$	Lockup Any drive position)
	Noise or vibration	
	No kickdown	
	No pattern select	
	□ Others	
	()
O/D OFF indicator lamp	Blinks for about 8 seconds.	
	Continuously lit	Not lit
Malfunction indicator lamp (MIL)	Continuously lit	D Not lit

[RE4F04B]

	Read the Fail-safe and listen to customer complaints.	Read the Fail-safe and listen to customer complaints.		
. 🗆	CHECK A/T FLUID			
	 Leakage (Follow specified procedure) Fluid condition Fluid level 			
3. 🗆	□ Perform STALL TEST and PRESSURE TEST.		<u>AT-458, AT-</u>	
	Gamma Stall test — Mark possible damaged component	s/others.	<u>462</u>	
	 Torque converter one-way clutch Reverse clutch Forward clutch Overrun clutch Forward one-way clutch 	 Low & reverse brake Low one-way clutch Engine Line pressure is low Clutches and brakes except high clutch and brake band are OK 		
	Pressure test — Suspected parts:			
	Perform all ROAD TEST and mark required procedures.		<u>AT-463</u>	
4- 1.			<u>AT-465</u>	
	 Vehicle speed sensor A/T (Revolution sense) Engine speed signal, <u>AT-514</u>. Turbine revolution sensor, <u>AT-592</u>. Torque converter clutch solenoid valve, <u>AT</u> Line pressure solenoid valve, <u>AT-553</u>. 			
	 Shift solenoid valve A, <u>AT-559</u>. Shift solenoid valve B, <u>AT-564</u>. Throttle position sensor [accelerator pedal Overrun clutch solenoid valve, <u>AT-575</u>. 	position (APP) sensor, <u>AT-569</u> .		
	 Park/neutral position (PNP), overdrive con tion (APP) sensor] circuit checks, <u>AT-646</u>. A/T fluid temperature sensor and TCM pow Vehicle speed sensor-MTR, <u>AT-587</u>. 	trol and throttle position sensor [accelerator pedal posi- ver source, <u>AT-493</u> .		
	 A/T communication line, <u>AT-597</u>. Control unit (RAM), Control unit (ROM), <u>AT</u> Control unit (EEP ROM), <u>AT-602</u>. Battery 	<u>-600</u> .		

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[RE4F04B]

	4-	Check at idle	<u>AT-465</u>
	2.	□ 1. O/D OFF Indicator Lamp Does Not Come On, AT-609. □ 2. Engine Cannot Be Started In P and N Position, AT-611. □ 3. In P Position, Vehicle Moves Forward or Backward When Pushed, AT-612. □ 4. In N Position, Vehicle Moves, AT-613. □ 5. Large Shock. N → R Position, AT-615. □ 6. Vehicle Does Not Creep Backward In R Position, AT-617. □ 7. Vehicle Does Not Creep Forward In D, 2 or 1 Position, AT-620.	
	4-	Cruise test	<u>AT-468</u>
	3.	Part-1	<u>AT-471</u>
		□ 8. Vehicle Cannot Be Started From D1 , <u>AT-623</u> . □ 9. A/T Does Not Shift: D1 → D2 or Does Not Kickdown: D4 → D2 , <u>AT-626</u> . □ 10. A/T Does Not Shift: D2 → D3 , <u>AT-629</u> . □ 11. A/T Does Not Shift: D3 → D4 , <u>AT-632</u> . □ 12. A/T Does Not Perform Lock-up, <u>AT-635</u> . □ 13. A/T Does Not Hold Lock-up Condition, <u>AT-637</u> . □ 14. Lock-up Is Not Released, <u>AT-639</u> . □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3), <u>AT-640</u> .	
		Part-2	<u>AT-474</u>
		□ 16. Vehicle Does Not Start From D1, <u>AT-642</u> . □ 9. A/T Does Not Shift: D1 → D2 or Does Not Kickdown: D4 → D2, <u>AT-626</u> . □ 10. A/T Does Not Shift: D2 → D3, <u>AT-629</u> . □ 11. A/T Does Not Shift: D3 → D4, <u>AT-632</u> .	
4.		Part-3	<u>AT-476</u>
		 17. A/T Does Not Shift: D4 → D3 When Overdrive Control Switch ON → OFF, <u>AT-643</u>. 15. Engine Speed Does Not Return To Idle (Engine Brake In D3), <u>AT-640</u>. 18. A/T Does Not Shift: D3 → 22, When Selector Lever D → 2 Position, <u>AT-644</u>. 15. Engine Speed Does Not Return To Idle (Engine Brake In 22), <u>AT-640</u>. 19. A/T Does Not Shift: 22 → 11, When Selector Lever 2 → 1 Position, <u>AT-645</u>. 20. Vehicle Does Not Decelerate By Engine Brake, <u>AT-646</u>. SELF-DIAGNOSTIC PROCEDURE — Mark detected items. 	
		 Park/neutral position (PNP) switch, <u>AT-496</u>. A/T fluid temperature sensor, <u>AT-502</u>. Vehicle speed sensor-A/T (Revolution sensor), <u>AT-509</u>. Engine speed signal, <u>AT-514</u>. Turbine revolution sensor, <u>AT-592</u>. Torque converter clutch solenoid valve, <u>AT-540</u>. Line pressure solenoid valve, <u>AT-553</u>. Shift solenoid valve A, <u>AT-559</u>. Shift solenoid valve B, <u>AT-564</u>. Throttle position sensor [accelerator pedal position (APP) sensor], <u>AT-569</u>. Overrun clutch solenoid valve, <u>AT-575</u>. Park/neutral position (PNP), overdrive control and throttle position sensor [accelerator pedal position (APP) sensor] circuit checks, <u>AT-646</u>. A/T fluid temperature sensor and TCM power source, <u>AT-493</u>. Vehicle speed sensor-MTR, <u>AT-587</u>. A/T communication line, <u>AT-597</u>. Control unit (RAM), Control unit (ROM), <u>AT-600</u>. Control unit (EEP ROM), <u>AT-602</u>. Battery Others 	
5.	ΩF	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	<u>AT-659</u>
6.		erform all ROAD TEST and re-mark required procedures.	<u>AT-463</u>
7.	ΩP	erform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. er to <u>EC-1260</u> , "Emission-related Diagnostic Information".	<u>EC-1260</u>
		 DTC (P0731) A/T 1st gear function, <u>AT-518</u>. DTC (P0732) A/T 2nd gear function, <u>AT-523</u>. DTC (P0733) A/T 3rd gear function, <u>AT-528</u>. DTC (P0734) A/T 4th gear function, <u>AT-533</u>. DTC (P0744) A/T TCC S/V function (lock-up), <u>AT-545</u>. 	

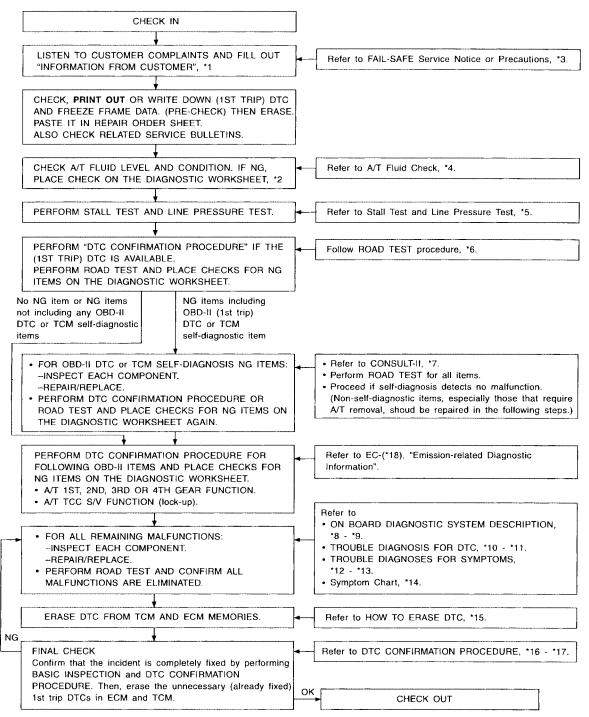
AT-454

[RE4F04B]

		<u> </u>
8.	Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.)	<u>AT-438</u> <u>AT-446</u>
9.	□ Erase DTC from TCM and ECM memories.	<u>AT-435</u>
	ork Flow W TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR	ECS004JF
A g In g	ood understanding of the malfunction conditions can make troubleshooting faster and more a eneral, each customer feels differently about a problem. It is important to fully understand the ditions for a customer complaint.	accurate.
Mał	ke good use of the two sheets provided, <u>AT-452, "Information from Customer"</u> and <u>AT-453</u> rksheet", to perform the best troubleshooting possible.	<u>3, "Diagnostic</u>

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WORK FLOW CHART



*1:	<u>AT-452</u>	*2:	<u>AT-453</u>	*3:	<u>AT-406</u>
*4:	<u>AT-458</u>	*5:	<u>AT-458, AT-462</u>	*6:	<u>AT-463</u>
*7:	<u>AT-437</u>	*8:	<u>AT-433</u>	*9:	<u>AT-451</u>
*1	<u>AT-496</u>	*11	<u>AT-604</u>	*12	<u>AT-604</u>
0:		:		:	

AT-456

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[RE4F04B]

*1 <u>AT-651</u>	*14 <u>AT-479</u>	*15 <u>AT-435</u>	A
3:	:	:	
*1 <u>AT-496</u>	*17 <u>AT-600</u>	*18 <u>EC-1260</u>	
6:	:	:	

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TROUBLE DIAGNOSIS - BASIC INSPECTION

A/T Fluid Check FLUID LEAKAGE CHECK

- 1. Clean area suspected of leaking. For example, mating surface of converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- 3. Stop engine.

4. Check for fresh leakage.



Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

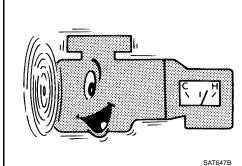


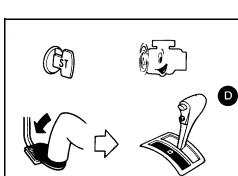
Refer to MA-30, "Checking A/T Fluid" .

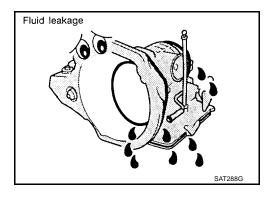
Stall Test STALL TEST PROCEDURE

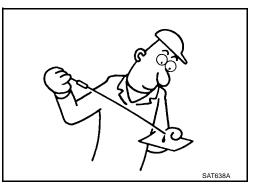
- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature :50 - 80°C (122 - 176°F)









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[RE4F04B]

ECS004JG

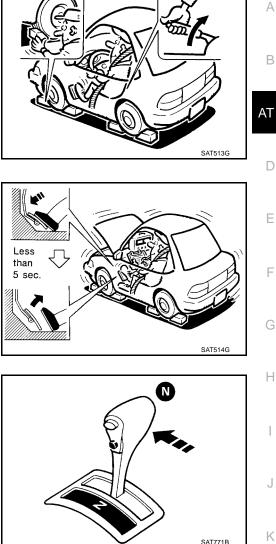
[RE4F04B]

- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
 It is good practice to mark the point of specified engine rpm on indicator.

- 5. Start engine, apply foot brake, and place selector lever in D position.
- 6. Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
 - During test, never hold throttle wide open for more than 5 seconds.

Stall revolution :2,350 - 2,800 rpm

- 8. Move selector lever to N position.
- 9. Cool off ATF.
 - Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.



JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, follow the procedure shown in <u>AT-456, "WORK FLOW</u> <u>CHART"</u>.

NOTE:

Stall revolution is too high in D, 2 or 1 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage
- Slippage occurs in the following gears: 1st through 3rd gears in D position and engine brake functions with overdrive control switch set to OFF. 1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1 position. Low & reverse brake slippage
- Engine brake functions in 1 position. Reverse clutch slippage

Stall revolution within specifications:

• Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

• Slippage occurs in 3rd and 4th gears in D position. High clutch slippage

AT-459

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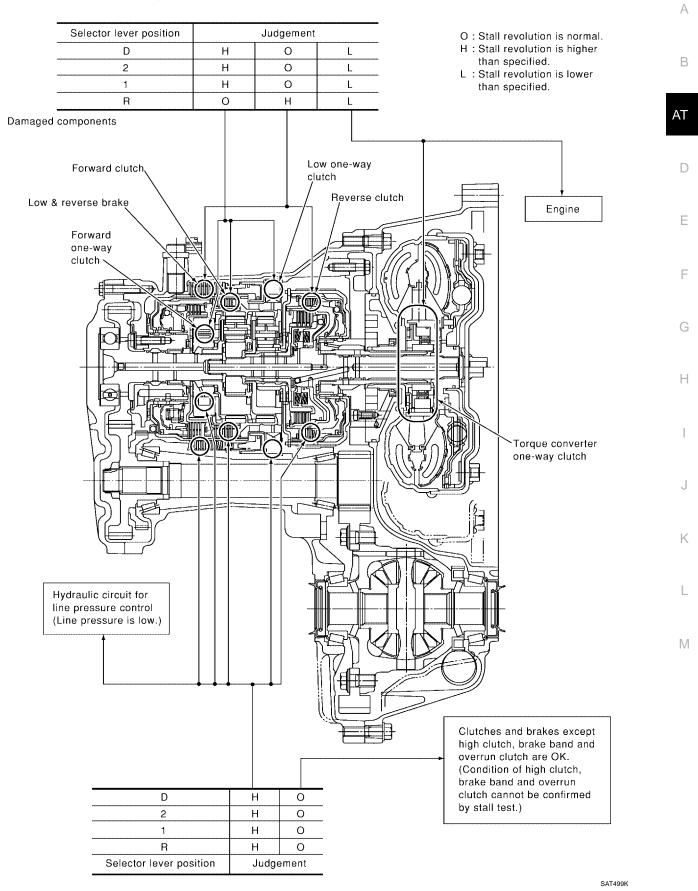
[RE4F04B]

- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2 position, and 1st gear in 1 position with overdrive control switch set to OFF.

Stall revolution less than specifications:

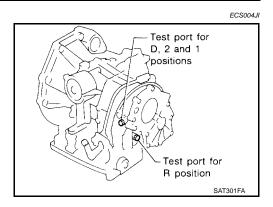
[RE4F04B]

Poor acceleration during starts. One-way clutch seizure in torque converter



[RE4F04B]

Line Pressure Test LINE PRESSURE TEST PORTS



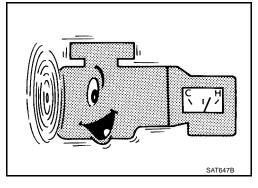
Location of line pressure test ports are shown in the illustration.

• Always replace pressure plugs as they are self-sealing bolts.

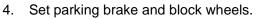
LINE PRESSURE TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

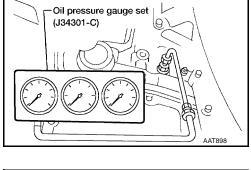
ATF operating temperature :50 - 80°C (122 - 176°F)

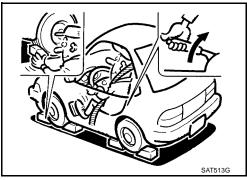


3. Install pressure gauge to corresponding line pressure port.



• Continue to depress brake pedal fully while line pressure test is being performed at stall speed.





[RE4F04B]

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- 5. Start engine and measure line pressure at idle and stall speed.
 - When measuring line pressure at stall speed, follow the stall test procedure.

AT-462, "Line Pressure : Refer to SDS, AT-767, "Line Pressure" Test"

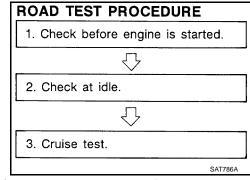


JUDGEMENT OF LINE PRESSURE TEST

Judgement		Suspected parts	
	Line pressure is low in all positions.	Oil pump wear	
		Control piston damage	
		 Pressure regulator valve or plug sticking 	
		 Spring for pressure regulator valve damaged 	
		 Fluid pressure leakage between oil strainer and pres- sure regulator valve 	
		Clogged strainer	
	Line pressure is low in particular position.	• Fluid pressure leakage between manual valve and par- ticular clutch	
At idle		 For example, line pressure is: Low in R and 1 positions, but Normal in D and 2 positions. 	
		Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to <u>AT-417, "CLUTCH AND BAND CHART"</u> .	
	Line pressure is high.	• A/T fluid temperature sensor damaged	
		 Line pressure solenoid valve sticking 	
		Short circuit of line pressure solenoid valve circuit	
		 Pressure modifier valve sticking 	
		 Pressure regulator valve or plug sticking 	
		 Open in dropping resistor circuit 	
	Line pressure is low.	Line pressure solenoid valve sticking	
		Short circuit of line pressure solenoid valve circuit	
At stall speed		• Pressure regulator valve or plug sticking	
		Pressure modifier valve sticking	
		 Pilot valve sticking 	

Road Test DESCRIPTION

ECS004JJ



- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- Check before engine is started 1.

AT-463

- 2. Check at idle
- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to <u>AT-433</u>, "<u>ON BOARD DIAGNOSTIC SYSTEM</u> <u>DESCRIPTION</u>" and <u>AT-604</u>, "<u>TROUBLE DIAGNOSIS FOR</u> <u>SYMPTOMS</u>".



1. CHECK BEFORE ENGINE IS STARTED

AT-465

[RE4F04B]

1. CHECK O/D OFF INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- Does O/D OFF indicator lamp come on for about 2 seconds? 5.

Yes or No

>> GO TO 2. Yes

>> Stop ROAD TEST. Go to AT-609, "1. O/D OFF Indicator No Lamp Does Not Come On" .

2. CHECK O/D OFF INDICATOR LAMP

Does O/D OFF indicator lamp flicker for about 8 seconds?

Yes or No

- >> Perform self-diagnosis and check NG items on the Yes DIAGNOSTIC WORKSHEET, AT-453 . Refer to AT-447, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)".
- No >> 1. Turn ignition switch to OFF position.
 - 2. Perform self-diagnosis and note NG items. Refer to AT-447, "TCM SELF-DIAGNOSTIC PROCE-DURE (NO TOOLS)" .
 - 3. Go to AT-465, "2. CHECK AT IDLE" .

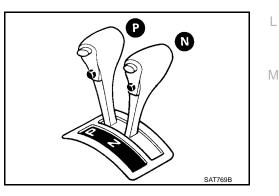
2. CHECK AT IDLE

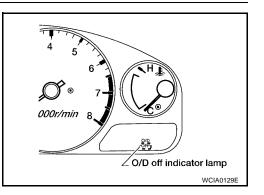
1. CHECK ENGINE START

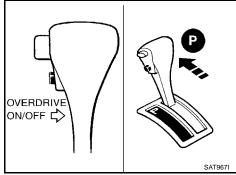
- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position.
- 4. Turn ignition switch to START position.
- 5. Is engine started?

Yes or No

- Yes >> GO TO 2.
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-611, "2. Engine Cannot Be Started In P and N Position". Continue ROAD TEST.







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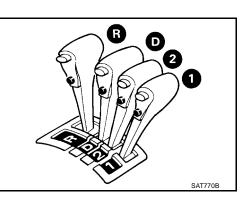
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2. CHECK ENGINE START

- 1. Turn ignition switch to ACC position.
- 2. Move selector lever to D, 1, 2 or R position.
- 3. Turn ignition switch to START position.
- 4. Is engine started?

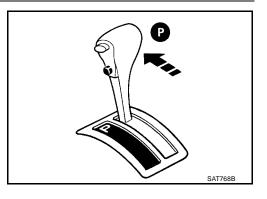
Yes or No

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-611, "2. Engine Cannot Be Started In P and N Position". Continue ROAD TEST.
- No >> GO TO 3.



3. CHECK VEHICLE MOVE

- 1. Move selector lever to P position.
- 2. Turn ignition switch to OFF position.
- 3. Release parking brake.



- 4. Push vehicle forward or backward.
- 5. Does vehicle move when it is pushed forward or backward?
- 6. Apply parking brake.

Yes or No

Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-612, "3. In P Position, Vehicle Moves Forward or Backward When Pushed". Continue ROAD TEST. No >> GO TO 4.

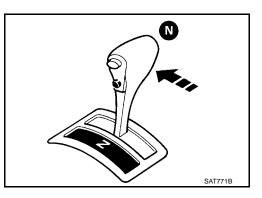


4. CHECK VEHICLE MOVE

- 1. Start engine.
- 2. Move selector lever to N position.
- 3. Release parking brake.
- 4. Does vehicle move forward or backward?

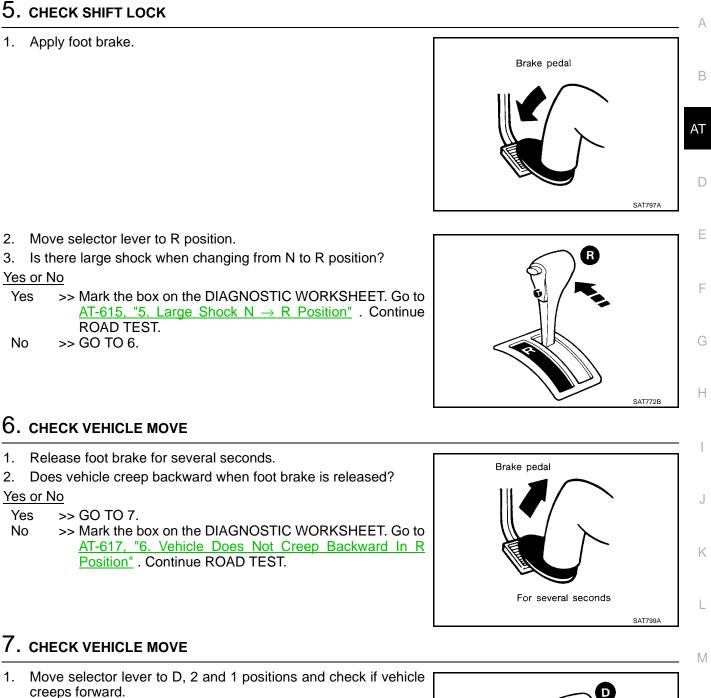
Yes or No

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-613, "4. In N Position, Vehicle Moves" . Continue ROAD TEST.
- No >> GO TO 5.



[RE4F04B]

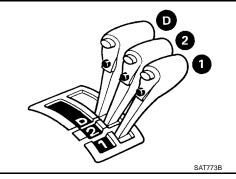
[RE4F04B]



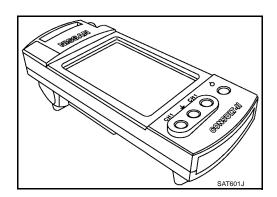
2. Does vehicle creep forward in all three positions?

Yes or No

- Yes >> Go to AT-468, "3. CRUISE TEST" .
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-620, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position" . Continue ROAD TEST.



3. CRUISE TEST

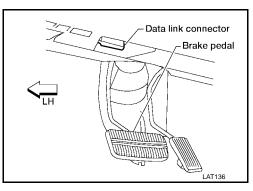


[RE4F04B]

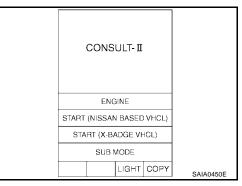
With CONSULT-II

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule. Refer to <u>AT-766,</u> <u>"Shift Schedule"</u>

CONSULT-II Setting Procedure



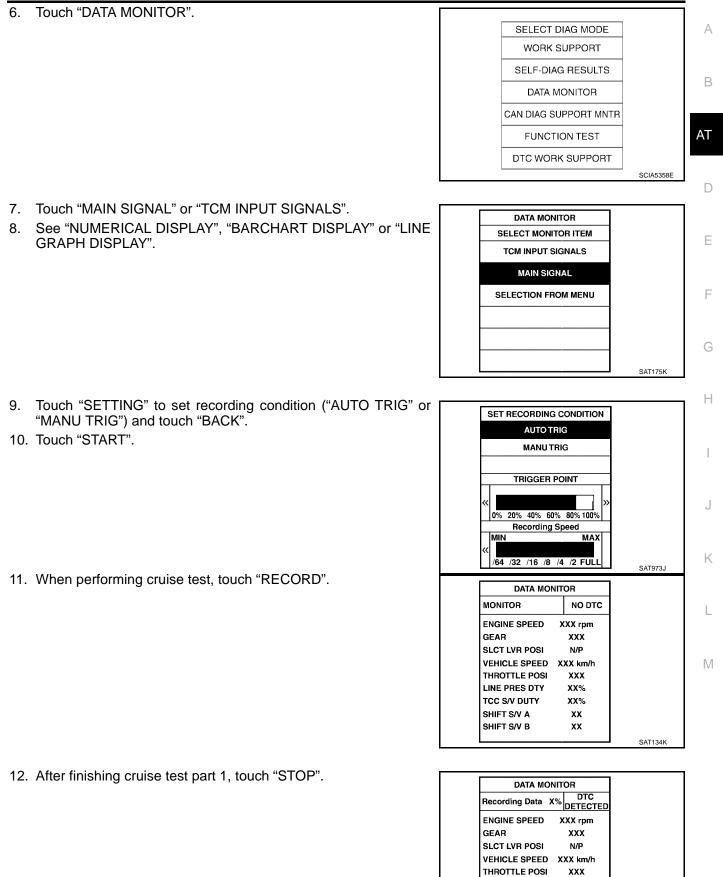
- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector, which is located in left side dash panel.
- 3. Turn ignition switch ON.



- 4. Touch "START (NISSAN BASED VHCL)".
- 5. Touch "A/T".

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

[RE4F04B]



LINE PRES DTY

TCC S/V DUTY

SHIFT S/V A

SHIFT S/V B

XX%

XX%

ΧХ

ΧХ

SAT135K

[RE4F04B]

13. Touch "STORE" and touch "BACK".

	REAL-TIME DIAG]
	ENG SPEED SIG	
		-
		-
-		-
		-
		-
		SAT987J

STORE					
SYSTEM				VE REC DATA	
					SAT974J
Trigger	VHCL S/SEN A/T	VHC S/SE MT	ΞN	THRTL POSI SEN	SAT974J
Trigger	S/SEN	S/SE	EN R	POSI	SA1974J
Trigger	S/SEN A/T	S/SE MT	EN R	POSI SEN	SA1974J
Trigger	S/SEN A/T	S/SE MT	EN R	POSI SEN	SA1974J
	S/SEN A/T	S/SE MT	EN R	POSI SEN	SAI974J
Trigger	S/SEN A/T	S/SE MT	EN R	POSI SEN	SAI974J
	S/SEN A/T	S/SE MT	EN R	POSI SEN	SAI974J
	S/SEN A/T	S/SE MT	EN R	POSI SEN	SA1974J

- 14. Touch "DISPLAY".
- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

Cruise Test — Part 1

1. CHECK STARTING GEAR (D1) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating tempera- :50 - 80°C (122 - 176°F) ture

- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to ON position.
- 4. Move selector lever to P position.

Move selector lever to D position.

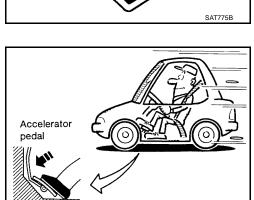
5. Start engine.

- 7. Accelerate vehicle by constantly depressing accelerator pedal half-way.
- 8. Does vehicle start from D1?

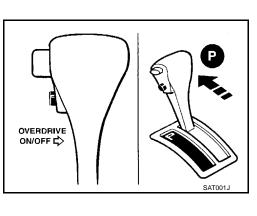
Yes or No

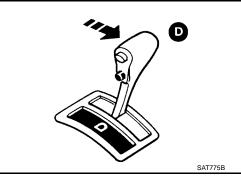
6.

- Yes >> GO TO 2.
- No >> Go to <u>AT-623, "8. Vehicle Cannot Be Started From D1"</u> Continue ROAD TEST.



Half-way





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SAT495G

[RE4F04B]

2. CHECK SHIFT UP (D1 TO D2)

Does A/T shift from D1 to D2 at the specified speed?

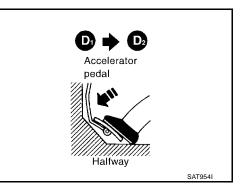
(I) Read gear position, throttle opening and vehicle speed.

```
:Refer to AT-766, "Shift
Specified speed when
shifting from D1 to D2
                         Schedule".
```

Yes or No

Yes >> GO TO 3.

No >> Go to AT-626, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D4 \rightarrow D2''$. Continue ROAD TEST.



3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

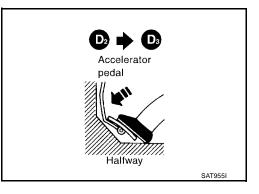
(I) Read gear position, throttle opening and vehicle speed.

Specified speed when shifting from D2 to D3	:Refer to <u>AT-766, "Shift</u> <u>Schedule"</u> .
es or No	

Ye

Yes >> GO TO 4.

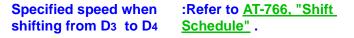
>> Go to AT-629, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ " . Con-No tinue ROAD TEST.



4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D₃ to D₄ at the specified speed?

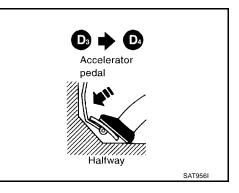
(I) Read gear position, throttle opening and vehicle speed.

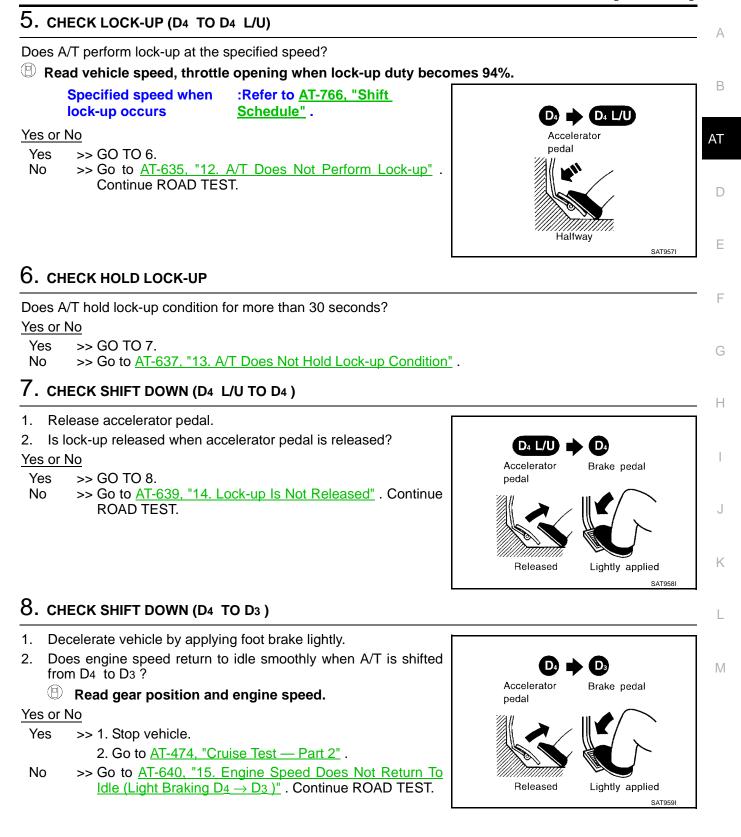


Yes or No

Yes >> GO TO 5.

>> Go to AT-632, "11. A/T Does Not Shift: $D_3 \rightarrow D4$ ". Con-No tinue ROAD TEST.





Cruise Test — Part 2

1. CHECK STARTING GEAR (D1) POSITION

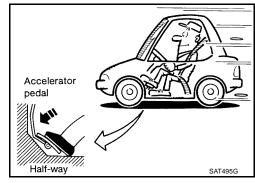
- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle by half throttle again.
- 4. Does vehicle start from D1 ?

Read gear position.

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-642, "16. Vehicle Does Not Start From D1"</u>. Continue ROAD TEST.



2. CHECK SHIFT UP AND SHIFT DOWN (D₃ to D_4 to D_2)

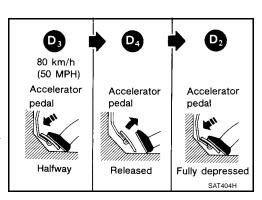
- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.
- 3. Does A/T shift from D4 to D2 as soon as accelerator pedal is depressed fully?

Read gear position and throttle opening.

Yes or No

Yes >> GO TO 3.

No >> Go to <u>AT-626</u>, "9. <u>A/T Does Not Shift: D1</u> \rightarrow <u>D2 or Does</u> <u>Not Kickdown: D4 \rightarrow D2"</u>. Continue ROAD TEST.



3. CHECK SHIFT UP (D2 TO D3)

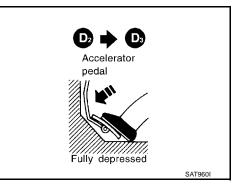
Does A/T shift from D2 to D3 at the specified speed?

 ${}^{\textcircled{}}$ Read gear position, throttle opening and vehicle speed.

Specified speed when
shifting from D2 to D3:Refer to AT-766, "Shift
Schedule".

Yes or No

- Yes >> GO TO 4.
- No \Rightarrow So to <u>AT-629</u>, "10. <u>A/T Does Not Shift: D2</u> \rightarrow D3". Continue ROAD TEST.



AT-475

[RE4F04B]

4. Check shift up (d3 to d4) and engine brake

Release accelerator pedal after shifting from D₂ to D₃. Does A/T shift from D₃ to D₄ and does vehicle decelerate by engine brake?

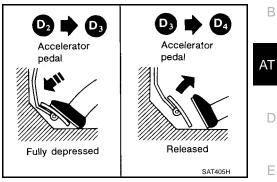
B Read gear position, throttle opening and vehicle speed.

Yes or No

Yes >> 1. Stop vehicle.

2. Go to AT-476, "Cruise Test - Part 3" .

No >> Go to <u>AT-632</u>, "<u>11</u>. <u>A/T Does Not Shift: D3 \rightarrow D4</u>". Continue ROAD TEST.



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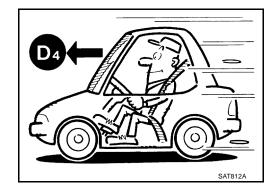
Μ

А

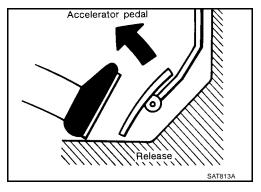
Cruise Test — Part 3

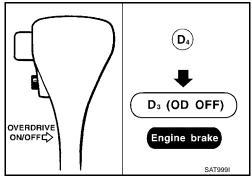
1. VEHICLE SPEED (D4) POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle using half-throttle to D4 .



- 4. Release accelerator pedal.
- 5. Set overdrive control switch to OFF position while driving in D4 .
- 6. Does A/T shift from D4 to D3 (O/D OFF)?
 - (I) Read gear position and vehicle speed.



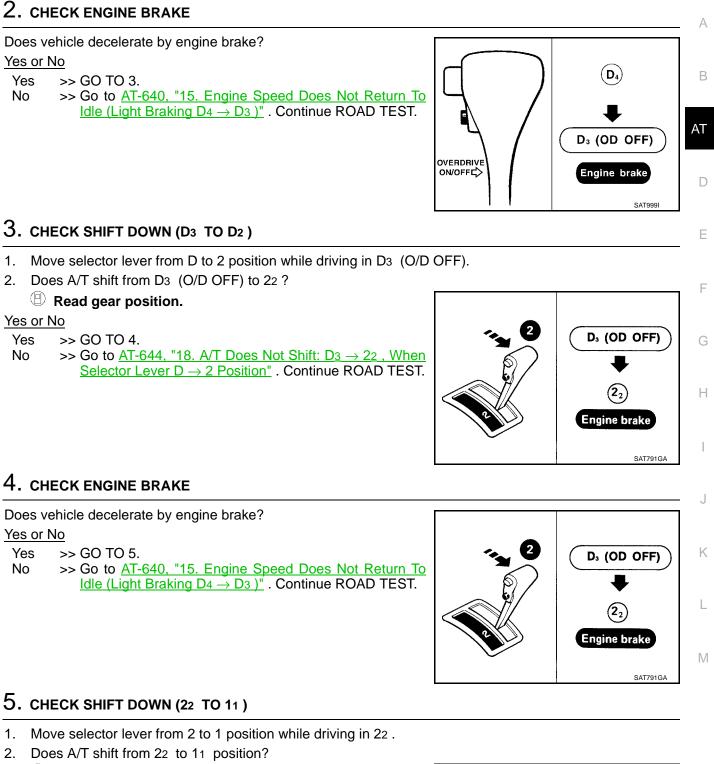


Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-643, "17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch ON \rightarrow OFF". Continue ROAD TEST.</u>

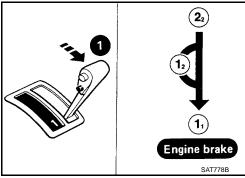
[RE4F04B]



(II) Read gear position.

Yes or No

Yes	>> GO TO 6.
No	>> Go to AT-645, "19. A/T Does Not Shift: $22 \rightarrow 11$, When
	Selector Lever 2 \rightarrow 1 Position". Continue ROAD TEST.



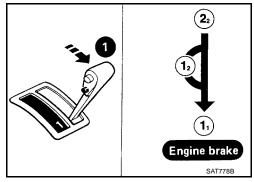
[RE4F04B]

6. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

- Yes >> 1. Stop vehicle.
 - 2. Perform self-diagnosis. Refer to <u>AT-447, "TCM SELF-</u> <u>DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>
- No >> Go to <u>AT-646, "20. Vehicle Does Not Decelerate By</u> <u>Engine Brake"</u>. Continue ROAD TEST.



TROUBLE DIAGNOSIS - GENERAL DESCRIPTION

Symptom Chart

Numbers are arranged in order of inspection.

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	<u>AT-509, AT-587</u>
			2. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
Torque converte is not locked up.		ON vehicle	3. Engine speed signal	<u>AT-514</u>
	is not locked up.		4. A/T fluid temperature sensor	<u>AT-580</u>
			5. Line pressure test	<u>AT-462</u>
			6. Torque converter clutch solenoid valve	<u>AT-540</u>
			7. Control valve assembly	<u>AT-659</u>
No Lock-up		OFF vehicle	8. Torque converter	<u>AT-672</u>
Engagement/ TCC Inoperative			1. Fluid level	<u>AT-458</u>
		ON vehicle	2. Line pressure test	<u>AT-462</u>
	Torque converter clutch piston slip.		3. Torque converter clutch solenoid valve	<u>AT-540</u>
			4. Line pressure solenoid valve	<u>AT-553</u>
			5. Control valve assembly	<u>AT-659</u>
		OFF vehicle	6. Torque converter	<u>AT-672</u>
	Lock-up point is		1. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	<u>AT-509,</u> <u>AT-587</u>
	extremely high or	ON vehicle	2. Torque converter clutch solenoid valve	<u>AT-540</u>
	low.		3. Control valve assembly	<u>AT-659</u>
			1. Engine idling rpm	<u>EC-1243</u>
			3. Line pressure test	<u>AT-462</u>
			4. A/T fluid temperature sensor	<u>AT-580</u>
Shift Shock	Sharp shock in shifting from N to	ON vehicle	5. Engine speed signal	<u>AT-514</u>
Shint SHOCK	D position.		6. Line pressure solenoid valve	<u>AT-553</u>
			7. Control valve assembly	<u>AT-659</u>
			8. Accumulator N-D	<u>AT-672</u>
		OFF vehicle	9. Forward clutch	<u>AT-717</u>

[RE4F04B]

А

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
			2. Line pressure test	AT-462
	Too sharp a shock in change	ON vehicle	3. Accumulator servo release	AT-672
	from D1 to D2.		4. Control valve assembly	AT-659
			5. A/T fluid temperature sensor	AT-580
		OFF vehicle	6. Brake band	AT-672
			1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	Too sharp a	ON vehicle	2. Line pressure test	AT-462
	shock in change		3. Control valve assembly	AT-659
	from D2 to D3.		4. High clutch	AT-712
		OFF vehicle	5. Brake band	<u>AT-672</u>
Shift Shock			1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	Too sharp a	ON vehicle	2. Line pressure test	<u>AT-462</u>
	shock in change from D3 to D4		3. Control valve assembly	<u>AT-659</u>
	Irom D3 to D4.		4. Brake band	<u>AT-672</u>
		OFF vehicle	5. Overrun clutch	AT-717
Gear change		ON vehicle	1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	shock felt during deceleration by		2. Line pressure test	<u>AT-462</u>
	releasing acceler-		3. Overrun clutch solenoid valve	<u>AT-575</u>
	ator pedal.		4. Control valve assembly	AT-659
	Large shock	ON vehicle	1. Control valve assembly	<u>AT-659</u>
	changing from 12 to 11 in 1 posi- tion.	ON vehicle	2. Low & reverse brake	<u>AT-723</u>
	Too high a gear		1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	change point from D1 to D2, from D2 to D3, from	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	<u>AT-509, AT-587</u>
	D ₂ to D ₃ , from D ₃ to D ₄ .		3. Shift solenoid valve A	<u>AT-559</u>
			4. Shift solenoid valve B	<u>AT-564</u>
	Gear change	ON vehicle	1. Fluid level	<u>AT-458</u>
	directly from D1	On vehicle	2. Accumulator servo release	<u>AT-672</u>
Immun en Chift	to D3 occurs.	OFF vehicle	3. Brake band	<u>AT-672</u>
Improper Shift Timing	Too high a change point from		1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	D4 to D3 , from D3 to D2 , from D2 to D1 .	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	<u>AT-509, AT-587</u>
	Kickdown does not operate when		1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	depressing pedal in D4 within kick-	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	<u>AT-509, AT-587</u>
	down vehicle speed.		3. Shift solenoid valve A	<u>AT-559</u>
	00000.		4. Shift solenoid valve B	<u>AT-564</u>

	-				-
Items	Symptom	Condition	Diagnostic Item	Reference Page	- ,
	Kickdown oper- ates or engine		1. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	<u>AT-509, AT-587</u>	_
	overruns when depressing pedal	ON vehicle	2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	
	in D4 beyond kickdown vehicle		3. Shift solenoid valve A	<u>AT-559</u>	_
Improper Shift	speed limit.		4. Shift solenoid valve B	<u>AT-564</u>	A
Timing	Gear change from 22 to 23 in 2 position.	ON vehicle	1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>	
	Gear change from 11 to 12 in 1	ON vehicle	1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>	
	position.		2. Control cable adjustment	<u>AT-662</u>	_
			1. Fluid level	<u>AT-458</u>	-
			2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	
	Failure to change	ON vehicle	3. Overrun clutch solenoid valve	<u>AT-575</u>	_
	gear from D4 to		4. Shift solenoid valve A	<u>AT-559</u>	_
	D3 .		5. Line pressure solenoid valve	<u>AT-553</u>	_
			6. Control valve assembly	<u>AT-659</u>	
		OFF vehicle	7. Low & reverse brake	<u>AT-723</u>	
			8. Overrun clutch	<u>AT-717</u>	_
			1. Fluid level	<u>AT-458</u>	_
		ON vehicle	2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	_
	Failure to change gear from D3 to		3. Shift solenoid valve A	<u>AT-559</u>	
No Down Shift	D ₂ or from D ₄ to		4. Shift solenoid valve B	<u>AT-564</u>	
	D2 .		5. Control valve assembly	<u>AT-659</u>	
		OFF	6. High clutch	<u>AT-712</u>	
		OFF vehicle	7. Brake band	<u>AT-672</u>	-
			1. Fluid level	<u>AT-458</u>	_
			2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	
	Failure to change	ON vehicle	3. Shift solenoid valve A	<u>AT-559</u>	-
	gear from D2 to		4. Shift solenoid valve B	<u>AT-564</u>	-
	D1 or from D3 to D1.		5. Control valve assembly	<u>AT-659</u>	_
			6. Low one-way clutch	<u>AT-672</u>	
		OFF vehicle	7. High clutch	<u>AT-712</u>	-
			8. Brake band	<u>AT-672</u>	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
			2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	Failure to change from D3 to 22	ON vehicle	3. Overrun clutch solenoid valve	<u>AT-575</u>
	when changing		4. Shift solenoid valve B	<u>AT-564</u>
	lever into 2 posi- tion.		5. Shift solenoid valve A	<u>AT-559</u>
	<u>AT-644</u>		6. Control valve assembly	<u>AT-659</u>
			7. Control cable adjustment	<u>AT-662</u>
No Down Chiff			8. Brake band	<u>AT-672</u>
No Down Shift		OFF vehicle	9. Overrun clutch	<u>AT-717</u>
			1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
		ON vehicle	2. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	<u>AT-509, AT-587</u>
	Does not change from 12 to 11 in 1		3. Shift solenoid valve A	<u>AT-559</u>
	position.		4. Control valve assembly	<u>AT-659</u>
			5. Overrun clutch solenoid valve	<u>AT-575</u>
		OFF vehicle	6. Overrun clutch	<u>AT-717</u>
			7. Low & reverse brake	<u>AT-723</u>
			1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
			2. Control cable adjustment	<u>AT-662</u>
	Failure to change gear from D1 to	ON vehicle	3. Shift solenoid valve A	<u>AT-559</u>
	D2.		4. Control valve assembly	<u>AT-659</u>
			5. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	<u>AT-509</u> , <u>AT-587</u>
		OFF vehicle	6. Brake band	<u>AT-672</u>
No Up Shift			1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
			2. Control cable adjustment	<u>AT-662</u>
	Failure to change	ON vehicle	3. Shift solenoid valve B	<u>AT-564</u>
	gear from D2 to		4. Control valve assembly	<u>AT-659</u>
	D3 .		5. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	<u>AT-509, AT-587</u>
		OFF vehicle	6. High clutch	<u>AT-712</u>
			7. Brake band	<u>AT-672</u>

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
			2. Control cable adjustment	<u>AT-662</u>
	Failure to change gear from D3 to	ON vehicle	3. Shift solenoid valve A	<u>AT-559</u>
	D4.		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	<u>AT-509, AT-587</u>
			5. A/T fluid temperature sensor	<u>AT-580</u>
		OFF vehicle	6. Brake band	<u>AT-672</u>
			1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
No Up Shift			2. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
	A/T does not shift	ON vehicle	3. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	<u>AT-509, AT-587</u>
	to D4 when driv- ing with over-	ON Venicie	4. Shift solenoid valve A	<u>AT-559</u>
	drive control		5. Overrun clutch solenoid valve	<u>AT-575</u>
	switch ON.		6. Control valve assembly	<u>AT-659</u>
			7. A/T fluid temperature sensor	<u>AT-580</u>
			8. Line pressure solenoid valve	<u>AT-553</u>
		OFF vehicle	9. Brake band	<u>AT-672</u>
		OFF vehicle	10. Overrun clutch	<u>AT-717</u>
			1. Control cable adjustment	<u>AT-662</u>
		ON vehicle	2. Line pressure test	<u>AT-462</u>
	Vehicle will not run in R position	ON vehicle	3. Line pressure solenoid valve	<u>AT-553</u>
	(but runs in D, 2		4. Control valve assembly	<u>AT-659</u>
	and 1 positions). Clutch slips.		5. Reverse clutch	<u>AT-709</u>
	Very poor accel-		6. High clutch	<u>AT-712</u>
Slips/Will Not Engage	eration. AT-617	OFF vehicle	7. Forward clutch	<u>AT-717</u>
			8. Overrun clutch	<u>AT-717</u>
			9. Low & reverse brake	<u>AT-723</u>
	Vehicle will not	ON vehicle	1. Control cable adjustment	<u>AT-662</u>
	run in D and 2 positions (but runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	<u>AT-672</u>

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	<u>AT-458</u>
run in D, 1, 2			2. Line pressure test	<u>AT-462</u>
	Vehicle will not	ON vehicle	3. Line pressure solenoid valve	<u>AT-553</u>
	run in D, 1, 2		4. Control valve assembly	<u>AT-659</u>
	positions (but runs in R posi-		5. Accumulator N-D	<u>AT-672</u>
	tion). Clutch slips.		6. Reverse clutch	<u>AT-709</u>
	Very poor accel- eration.		7. High clutch	<u>AT-712</u>
	<u>AT-620</u>	OFF vehicle	8. Forward clutch	<u>AT-717</u>
			9. Forward one-way clutch	<u>AT-672</u>
			10. Low one-way clutch	<u>AT-672</u>
			1. Fluid level	<u>AT-458</u>
			2. Control cable adjustment	<u>AT-662</u>
			3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
		ON vehicle	4. Line pressure test	<u>AT-462</u>
	Clutches or		5. Line pressure solenoid valve	<u>AT-553</u>
	brakes slip some-		6. Control valve assembly	<u>AT-659</u>
Slips/Will Not	what in starting.		7. Accumulator N-D	<u>AT-672</u>
Engage			8. Forward clutch	<u>AT-717</u>
			9. Reverse clutch	<u>AT-709</u>
		OFF vehicle	10. Low & reverse brake	<u>AT-723</u>
			11. Oil pump	<u>AT-690</u>
			12. Torque converter	<u>AT-672</u>
		ON vehicle	1. Fluid level	<u>AT-458</u>
			2. Line pressure test	<u>AT-462</u>
	No creep at all.		3. Control valve assembly	<u>AT-659</u>
	<u>AT-617</u> , <u>AT-620</u>		4. Forward clutch	<u>AT-717</u>
		OFF vehicle	5. Oil pump	<u>AT-690</u>
			6. Torque converter	<u>AT-672</u>
			1. Fluid level	<u>AT-458</u>
	Almost no shock		2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	or clutches slip-	ON vehicle	3. Line pressure test	<u>AT-462</u>
	ping in change from D1 to D2 .		4. Accumulator servo release	<u>AT-672</u>
			5. Control valve assembly	<u>AT-659</u>
		OFF vehicle	6. Brake band	<u>AT-672</u>

Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	<u>AT-458</u>	- A
	Almost no shock	ON vehicle	2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	_
	or slipping in		3. Line pressure test	<u>AT-462</u>	– B
	change from D2 to D3.		4. Control valve assembly	<u>AT-659</u>	
		OFF vehicle	5. High clutch	<u>AT-712</u>	AT
		OFF venicie	6. Forward clutch	<u>AT-717</u>	
			1. Fluid level	<u>AT-458</u>	_
	Almost no shock	ON vehicle	2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	- D
	or slipping in		3. Line pressure test	<u>AT-462</u>	
	change from D3 to D4.		4. Control valve assembly	<u>AT-659</u>	
		OFF	5. High clutch	<u>AT-712</u>	
		OFF vehicle	6. Brake band	<u>AT-672</u>	F
			1. Fluid level	<u>AT-458</u>	
	Races extremely		2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	G
	fast or slips in	ON vehicle	3. Line pressure test	<u>AT-462</u>	_
	changing from D4 to D3 when		4. Line pressure solenoid valve	<u>AT-553</u>	
	depressing pedal.		5. Control valve assembly	<u>AT-659</u>	– H
Slips/Will Not			6. High clutch	<u>AT-712</u>	_
Engage		OFF vehicle	7. Forward clutch	<u>AT-717</u>	
			1. Fluid level	<u>AT-458</u>	
			2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	J
	Races extremely fast or slips in	ON vehicle	3. Line pressure test	<u>AT-462</u>	
	changing from D4		4. Line pressure solenoid valve	<u>AT-553</u>	– K
	to D2 when depressing pedal.		5. Shift solenoid valve A	<u>AT-559</u>	- N
	depressing pedal.		6. Control valve assembly	<u>AT-659</u>	
		OFF vehicle	7. Brake band	<u>AT-672</u>	L
		Off Venicle	8. Forward clutch	<u>AT-717</u>	
			1. Fluid level	<u>AT-458</u>	5.4
			2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>	- M
	Races extremely	ON vehicle	3. Line pressure test	<u>AT-462</u>	
	fast or slips in		4. Line pressure solenoid valve	<u>AT-553</u>	
	changing from D3 to D2 when		5. Control valve assembly	<u>AT-659</u>	
	depressing pedal.		6. A/T fluid temperature sensor	<u>AT-580</u>	
			7. Brake band	<u>AT-672</u>	
		OFF vehicle	8. Forward clutch	<u>AT-717</u>	_
			9. High clutch	<u>AT-712</u>	·

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	<u>AT-458</u>
			2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
	Races extremely	ON vehicle	3. Line pressure test	<u>AT-462</u>
	fast or slips in changing from D4		4. Line pressure solenoid valve	<u>AT-553</u>
	or D3 to D1 when		5. Control valve assembly	<u>AT-659</u>
	depressing pedal.		6. Forward clutch	<u>AT-717</u>
		OFF vehicle	7. Forward one-way clutch	<u>AT-672</u>
			8. Low one-way clutch	<u>AT-672</u>
Slips/Will Not			1. Fluid level	<u>AT-458</u>
Engage		ON vehicle	2. Control cable adjustment	<u>AT-662</u>
		ON vehicle	3. Line pressure test	<u>AT-462</u>
			4. Line pressure solenoid valve	<u>AT-553</u>
	Vehicle will not		5. Oil pump	<u>AT-690</u>
	run in any posi- tion.		6. High clutch	<u>AT-712</u>
			7. Brake band	<u>AT-672</u>
		OFF vehicle	8. Low & reverse brake	<u>AT-723</u>
			9. Torque converter	<u>AT-672</u>
			10. Parking components	<u>AT-687</u>
	Engine cannot be	ON vehicle	1. Ignition switch and starter	<u>PG-2, SC-9</u>
	started in P and N		2. Control cable adjustment	<u>AT-662</u>
	positions. <u>AT-611</u>		3. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
	Engine starts in		1. Control cable adjustment	<u>AT-662</u>
	positions other than P and N. <u>AT-611</u>	ON vehicle	2. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
			1. Fluid level	<u>AT-458</u>
			2. Line pressure test	<u>AT-462</u>
	Transaxle noise	ON vehicle	3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
NOT USED	in P and N posi- tions.		4. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	<u>AT-509, AT-587</u>
			5. Engine speed signal	<u>AT-514</u>
		OFE vehicle	6. Oil pump	<u>AT-690</u>
		OFF vehicle	7. Torque converter	<u>AT-672</u>
	Vehicle moves	ON vehicle	1. Control cable adjustment	<u>AT-662</u>
Vehicle moves when changing into P position or parking gear does not disengage when shifted out of P position. <u>AT-612</u>	OFF vehicle	2. Parking components	<u>AT-687</u>	

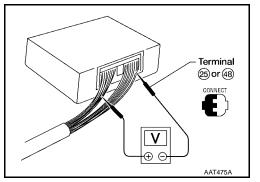
Items	Symptom	Condition	Diagnostic Item	Reference Page	-
	Vehicle runs in N	ON vehicle	1. Control cable adjustment	<u>AT-662</u>	_
	position. AT-613		2. Forward clutch	<u>AT-717</u>	_
	<u>,</u>	OFF vehicle	3. Reverse clutch	<u>AT-709</u>	_
			4. Overrun clutch	<u>AT-717</u>	_
			1. Fluid level	<u>AT-458</u>	
			2. Control cable adjustment	<u>AT-662</u>	- /
		ON vehicle	3. Line pressure test	<u>AT-462</u>	
	Vehicle braked		4. Line pressure solenoid valve	<u>AT-553</u>	_
	when shifting into		5. Control valve assembly	<u>AT-659</u>	_
	R position.		6. High clutch	<u>AT-712</u>	_
		OFF vehicle	7. Brake band	<u>AT-672</u>	
		OFF vehicle	8. Forward clutch	<u>AT-717</u>	_
			9. Overrun clutch	<u>AT-717</u>	
	Excessive creep.	ON vehicle	1. Engine idling rpm	<u>EC-1243</u>	_
IOT USED	Engine stops when shifting lever into R, D, 2 and 1.	ON vehicle	1. Engine idling rpm	<u>EC-1243</u>	
			2. Torque converter clutch solenoid valve	<u>AT-540</u>	
			3. Control valve assembly	<u>AT-659</u>	_
		OFF vehicle	4. Torque converter	<u>AT-672</u>	
	Vehicle braked by	ON vehicle	1. Fluid level	<u>AT-458</u>	
			2. Reverse clutch	<u>AT-709</u>	_
	gear change from	OFF vehicle	3. Low & reverse brake	<u>AT-723</u>	_
	D1 to D2.	OFF vehicle	4. High clutch	<u>AT-712</u>	
			5. Low one-way clutch	<u>AT-672</u>	_
	Vehicle braked by	ON vehicle	1. Fluid level	<u>AT-458</u>	
	gear change from D2 to D3.	OFF vehicle	2. Brake band	<u>AT-672</u>	
		ON vehicle	1. Fluid level	<u>AT-458</u>	
	Vehicle braked by gear change from		2. Overrun clutch	<u>AT-717</u>	
	D3 to D4.	OFF vehicle	3. Forward one-way clutch	<u>AT-672</u>	_
			4. Reverse clutch	<u>AT-709</u>	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	<u>AT-458</u>
			2. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
		ON vehicle	3. Shift solenoid valve A	<u>AT-559</u>
			4. Shift solenoid valve B	<u>AT-564</u>
	Maximum speed not attained.		5. Control valve assembly	<u>AT-659</u>
	Acceleration		6. Reverse clutch	<u>AT-709</u>
	poor.		7. High clutch	<u>AT-712</u>
		OFF vehicle	8. Brake band	<u>AT-672</u>
		OFF Venicle	9. Low & reverse brake	<u>AT-723</u>
			10. Oil pump	<u>AT-690</u>
			11. Torque converter	<u>AT-672</u>
	Transaxle noise	ON vehicle	1. Fluid level	<u>AT-458</u>
	in D, 2, 1 and R positions.	ON vehicle	2. Torque converter	<u>AT-672</u>
			1. Park/neutral position (PNP) switch adjust- ment	<u>AT-661</u>
	Engine brake does not operate in "1" position. <u>AT-646</u>		2. Control cable adjustment	<u>AT-662</u>
		ON vehicle	3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	EC-1254
NOT USED			4. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR	<u>AT-509, AT-587</u>
NOT BOLD			5. Shift solenoid valve A	<u>AT-559</u>
			6. Control valve assembly	<u>AT-659</u>
			7. Overrun clutch solenoid valve	<u>AT-575</u>
		OFF	8. Overrun clutch	<u>AT-717</u>
		OFF vehicle	9. Low & reverse brake	<u>AT-723</u>
			1. Fluid level	<u>AT-458</u>
		ON vehicle	2. Engine idling rpm	EC-1243
			3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment)	<u>EC-1254</u>
			4. Line pressure test	<u>AT-462</u>
			5. Line pressure solenoid valve	<u>AT-553</u>
			6. Control valve assembly	<u>AT-659</u>
	Transaxle over-		7. Oil pump	<u>AT-690</u>
	heats.		8. Reverse clutch	<u>AT-709</u>
			9. High clutch	<u>AT-712</u>
			10. Brake band	<u>AT-672</u>
		OFF vehicle	11. Forward clutch	<u>AT-717</u>
			12. Overrun clutch	<u>AT-717</u>
			13. Low & reverse brake	<u>AT-723</u>
			14. Torque converter	<u>AT-672</u>

[RE4F04B]

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
		ON vehicle	1. Fluid level	<u>AT-458</u>	- A
	ATF shoots out		2. Reverse clutch	<u>AT-709</u>	_
	during operation.		3. High clutch	<u>AT-712</u>	В
	White smoke emitted from	OFF vehicle	4. Brake band	<u>AT-672</u>	_
	exhaust pipe dur-	OFF vehicle	5. Forward clutch	<u>AT-717</u>	
	ing operation.		6. Overrun clutch	<u>AT-717</u>	AT
			7. Low & reverse brake	<u>AT-723</u>	_
		ON vehicle	1. Fluid level	<u>AT-458</u>	D
	Offensive smell at fluid charging pipe.	OFF vehicle	2. Torque converter	<u>AT-672</u>	
			3. Oil pump	<u>AT-690</u>	_
NOT USED			4. Reverse clutch	<u>AT-709</u>	E
			5. High clutch	<u>AT-712</u>	_
			6. Brake band	<u>AT-672</u>	
			7. Forward clutch	<u>AT-717</u>	- 1
			8. Overrun clutch	<u>AT-717</u>	_
			9. Low & reverse brake	<u>AT-723</u>	G
			1. Fluid level	<u>AT-458</u>	_
	Engine is stopped		2. Torque converter clutch solenoid valve	<u>AT-540</u>	- -
	at R, D, 2 and 1	ON vehicle	3. Shift solenoid valve B	<u>AT-564</u>	- H
	positions.		4. Shift solenoid valve A	<u>AT-559</u>	_
			5. Control valve assembly	<u>AT-659</u>	-

TCM Terminals and Reference Value PREPARATION



ECS004JL

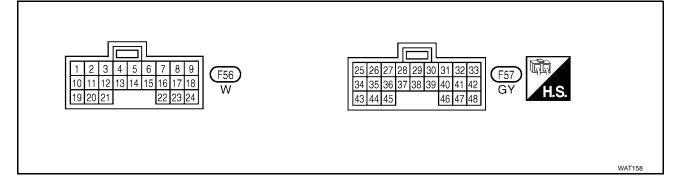
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• Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

TCM HARNESS CONNECTOR TERMINAL LAYOUT



[RE4F04B]

TCM INSPECTION TABLE

(Data are reference values.)

Termi- nal No.	Wire color	ltem		Condition	Judgement standard (Approx.)
4	DAA	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
1	R/W	solenoid valve		When depressing accelerator pedal fully after warming up engine.	0V
0	D/D	Line pressure solenoid valve	14	When releasing accelerator pedal after warming up engine.	4 - 14V
2	P/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0V
3	GY/R	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V
5	GI/K	valve		When A/T does not perform lock-up.	0V
5*	L	CAN-H	—	_	—
6*	Y	CAN-L	_	_	—
10	BR/R	Power source	(Con)	When turning ignition switch to ON.	Battery voltage
			COFF	When turning ignition switch to OFF.	0V
44	L/W	Shift solenoid		When shift solenoid valve A operates. (When driving in D1 or D4 .)	Battery voltage
11	L/VV	valve A	The second s	When shift solenoid valve A does not operate. (When driving in D2 or D3 .)	0V
12	L/Y	Shift solenoid		When shift solenoid valve B operates. (When driving in D1 or D2 .)	Battery voltage
12		valve B		When shift solenoid valve B does not operate. (When driving in D3 or D4 .)	0V
13	G/R	O/D OFF		When setting overdrive control switch in OFF position.	0V
		indicator lamp		When setting overdrive control switch in ON position.	Battery voltage
19	BR/R	Power source	CON	With ignition switch ON.	Battery voltage
10	BIOK		COFF	With ignition switch OFF.	0V
20	L/B	Overrun clutch	To	When overrun clutch solenoid valve operates.	Battery voltage
20	L/D	solenoid valve		When overrun clutch solenoid valve does not operate.	0V
			(CON)	When setting overdrive control switch in ON position.	Battery voltage
22 OR/B		Overdrive control switch		When setting overdrive control switch in OFF position.	0V
25	В	Ground			_

Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)
26	OR	PNP switch 1	(CON)	When setting selector lever to 1 position.	Battery voltage
		position		When setting selector lever to other positions.	0V
27	L	PNP switch 2		When setting selector lever to 2 position.	Battery voltage
		P	Ner	When setting selector lever to other positions.	0V
28	R/B	Power source	COFF	With ignition switch OFF.	Battery voltage
20		(Memory back-up)	CON	With ignition switch ON.	Battery voltage
29	W	Revolution sensor	Gue	When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
				When vehicle is parked.	Under 1.3V or over 4.5V
30**	G/B	Data link connec- tor (RX)	A	—	—
31**	GY/L	Data link connec- tor (TX)	(LON)		
32	R	Sensor power	(Con)	Ignition switch ON.	4.5 - 5.5V
52	K		COFF	Ignition switch OFF.	0V
34	W/G	PNP switch D	_	When setting selector lever to D position.	Battery voltage
				When setting selector lever to other positions.	0V
35	G/W	PNP switch R		When setting selector lever to R position.	Battery voltage
		position	\$\$\	When setting selector lever to other positions.	0V
36	BR/W	PNP switch P or N	K	When setting selector lever to P or N position.	Battery voltage
		position		When setting selector lever to other positions.	0V
38	G	Turbine revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
				When vehicle is parked.	Under 1.3V or over 4.5V

[RE4F04B]

Termi- nal No.	Wire color	ltem		Condition		
39	L/OR	Engine speed signal		Refer to <u>EC-1306, "ECM INSPECTION TABLE"</u>		
40	PU/R	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V	
41	W	Throttle position sensor [accelera- tor pedal position (APP) sensor]	(Con)	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V	
42	В	Sensor ground	—	—	—	
45	R/G	Stop lamp switch		With brake pedal depressed	Battery voltage	
				With brake pedal released	0V	
47	BR	A/T fluid tempera-		When ATF temperature is 20°C (68°F).	1.5V	
47	DR	ture sensor		When ATF temperature is 80°C (176°F).	0.5V	
48	В	Ground	—	—	—	

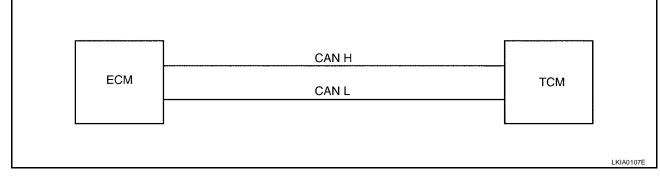
*: These terminals are connected to the ECM.

**: These terminals are connected to the Data link connector.

System Description

ECS004JM

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

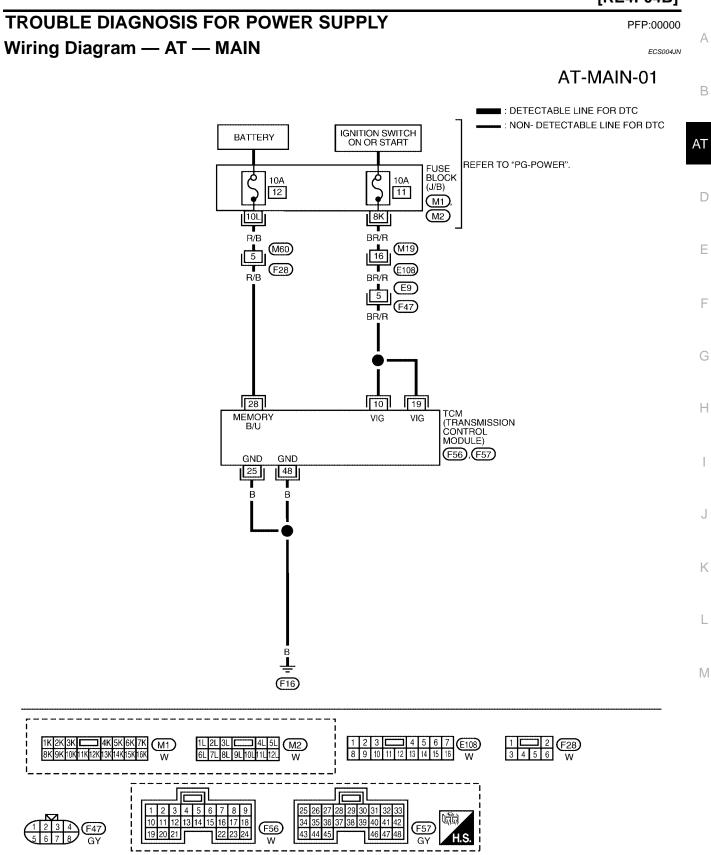


INPUT/OUTPUT SIGNAL CHART

		T: Transmit R: Receive
Signals	ECM	ТСМ
Accelerator pedal position signal	Т	R
Output shaft revolution signal	R	Т
A/T self-diagnosis signal	R	Т

TROUBLE DIAGNOSIS FOR POWER SUPPLY

[RE4F04B]



AT-493

TROUBLE DIAGNOSIS FOR POWER SUPPLY

[RE4F04B]

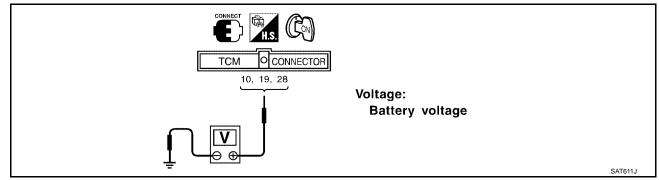
TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
10	BR/R	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE	
10	BIVIT	POWER SOURCE	IGNITION OFF	APPROX. 0V	
19	BR/R	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE	
19	BIVIT		IGNITION OFF	APPROX. 0V	
25	В	GROUND	_	_	
28	R/B	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE	
20		(MEMORY BACKUP)	IGNITION OFF	BATTERY VOLTAGE	
48	В	GROUND		_	

Diagnostic Procedure

ECS004JO

1. CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10 (BR/R), 19 (BR/R), 28 (R/B) and ground.

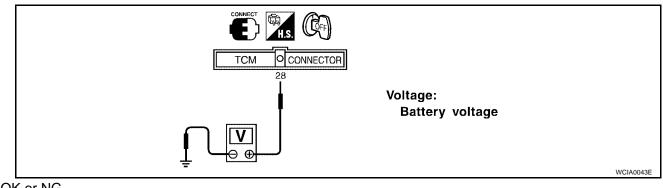


OK or NG

OK >> GO TO 2. NG >> GO TO 3.

2. CHECK TCM POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 (R/B) and ground.



OK or NG

OK >> GO TO 4. NG >> GO TO 3.

TROUBLE DIAGNOSIS FOR POWER SUPPLY

[RE4F04B]

3. DETECT MALFUNCTIONING ITEM	А
 Check the following items: Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness) 	В
 Fuse Ignition switch 	
Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u> . OK or NG	AT
OK >> GO TO 4.	
NG >> Repair or replace damaged parts.	D
4. CHECK TCM GROUND CIRCUIT	
 Turn ignition switch to OFF position. Disconnect TCM harness connector. 	Е
 Check continuity between TCM terminals 25, 48 and ground. Refer to <u>AT-493, "Wiring Diagram — AT — MAIN"</u>. 	F
Continuity should exist.	
OK or NG OK >> INSPECTION END	G
NG >> Repair open circuit or short to ground or short to power in harness or connectors.	
	Н
	J
	Κ
	L

M

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Description

- The park/neutral position (PNP) switch includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.

On Board Diagnosis Logic

Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

Possible Cause

Check the following items.

- Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)
- Park/neutral position (PNP) switch

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Turn ignition switch ON.



AT-496



WCIA0066E

ECS004JQ

ECS004JS

SAT014K

PBIB2308E



[RE4F04B]

Park/neutral position

(PNP) switch (F29)

SELECT SYSTEM A/T ENGINE

SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR

DTC P0705 PARK/NEUTRAL POSITION SWITCH

3.	Start engine and maintain the following conditions for at least 5 consecutive seconds. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (O/D ON or OFF)	A
	TH GST llow the procedure "With CONSULT-II".	В
		AT

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[RE4F04B]

Wiring Diagram — AT — PNP/SW

28 29 30 31 32 33

37 38 39 40 41 42

46 47 48

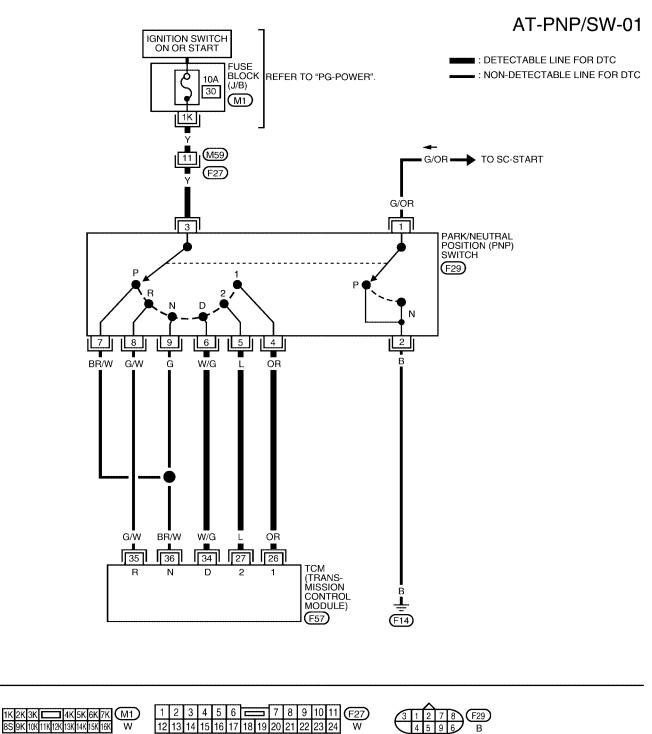
(F57

GY

34 35 36

43 44 45

ECS004JT



WCWA0114E

DTC P0705 PARK/NEUTRAL POSITION SWITCH

[RE4F04B]

Н

ECS004JU

			BETWEEN EACH TERMINAL AND 25 O			
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	A	
26	OR	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN 1 POSITION	BATTERY VOLTAGE		
20	OK	1 POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	E	
27	1	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN 2 POSITION	BATTERY VOLTAGE	AT	
21	L 2 P		2 POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	
34 W/G	W/G	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN D POSITION	BATTERY VOLTAGE		
54	W/G	D POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	E	
35	5 (3/\//	PNP SWITCH LEV	IGNITION ON AND SELECTOR LEVER IN R POSITION	BATTERY VOLTAGE		
55		G/W	R POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	F
36		PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN P OR N POSITION	BATTERY VOLTAGE		
	BR/W	P OR N POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V		

Diagnostic Procedure

1. INSPECTION START

Do you have CONSULT-II?	
Yes or No	1
Yes >> GO TO 2.	J
No >> GO TO 6.	
2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITH CONSULT-II)	K

With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

OK or NG

OK >> GO TO 7. NG >> GO TO 3.

DATA MON	ITOR		
MONITORING			
PN POSI SW	OFF		
R POSITION SW	OFF		
D POSITION SW	OFF		
2 POSITION SW	ON		
1 POSITION SW	OFF		
		SAT701J	

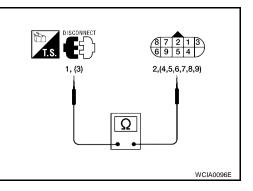
[RE4F04B]

3. DETECT MALFUNCTIONING ITEM

Check the following item:

Park/neutral position (PNP) switch Check continuity between park/neutral position (PNP) switch F29 terminals 1 (G/OR) and 2 (B) and between terminals 3 (Y) and 4 (OR), 5 (L), 6 (W/G), 7 (BR/W), 8 (G/W) and 9 (G) while moving manual shaft through each position.

Lever position	Terminal No.		
Р	3 - 7	1 - 2	
R	3 - 8		
Ν	3 - 9	1 - 2	
D	3 - 6		
2	3 - 5		
1	3 - 4		



OK or NG

OK >> GO TO 5. NG >> GO TO 4.

4. CHECK MANUAL CONTROL CABLE ADJUSTMENT

Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to test group 1.

OK or NG

OK >> Adjust manual control cable. Refer to AT-662, "Control Cable Adjustment" . NG

>> Repair or replace PNP switch.

5. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)
- Fuse
- Joint connector-3 M29
- Ignition switch Refer to PG-2, "POWER SUPPLY ROUTING" .

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

DTC P0705 PARK/NEUTRAL POSITION SWITCH

[RE4F04B]

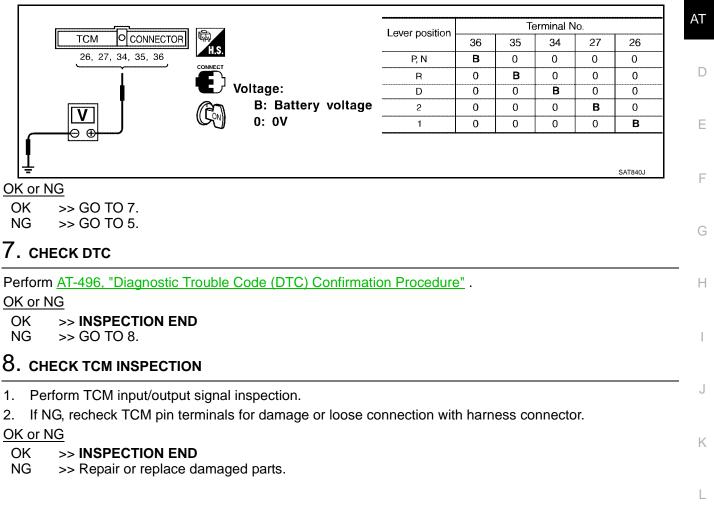
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В

б. check park/neutral position (pnp) switch circuit (without consult-ii)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- Check voltage between TCM terminals 26 (OR), 27 (L), 34 (W/G), 35 (G/W), 36 (BR/W) and ground while moving selector lever through each position.



M

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approximately)	
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

On Board Diagnosis Logic

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

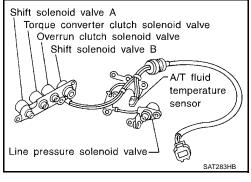
CAUTION:

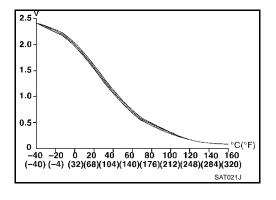
Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.





ECS004JX

ECS004.IW

ECS004JY



AT-502

PFP:31940

ECS004JV

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F04B]

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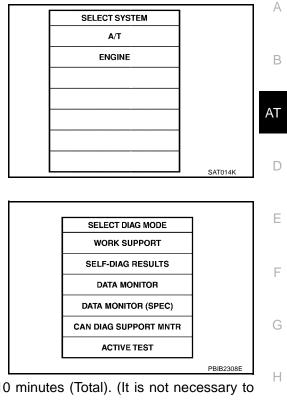
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WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)
 CMPS-RPM (REF): 450 rpm or more
 VHCL SPEED SE: 10 km/h (6 MPH) or more
 THRTL POS SEN: More than 1.2V
 Selector lever: D position (O/D ON)

WITH GST

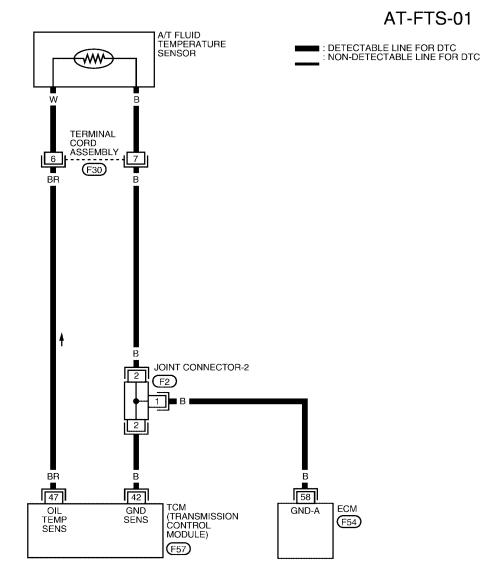
Follow the procedure "With CONSULT-II".

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F04B]

Wiring Diagram — AT — FTS







WCWA0014E

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)

AT-504

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F04B]

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	^
42	В	SENSOR GROUND	_	_	A
47	BR	A/T FLUID TEMPERATURE	IGNITION ON AND ATF TEMPER- ATURE IS 20°C (68°F)	APPROX. 1.5V	R
47	ВК	SENSOR	IGNITION ON AND ATF TEMPER- ATURE IS 80°C (176°F)	APPROX. 0.5V	D

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Diagnostic Procedure

ECS004K0

[RE4F04B]

1. INSPECTION START

Do you have CONSULT-II?

Yes or No

Yes >> GO TO 2. No >> GO TO 6.

2. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

DATA MON	IITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxxv
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

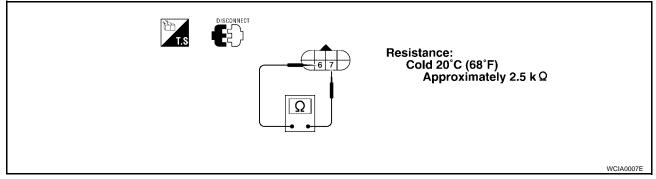
Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 7. NG >> GO TO 3.

3. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly F30 terminals 6 and 7 (component side) when A/T is cold.



4. Reinstall any part removed.

OK or NG

OK >> GO TO 4. NG >> GO TO 5.

AT-506

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F04B]



Check the following items:

- Harness for short to ground or short to power or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM Refer to <u>AT-493, "TROUBLE DIAGNOSIS FOR POWER SUPPLY"</u>.

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

5. DETECT MALFUNCTIONING ITEM

- 1. Remove oil pan.
- 2. Check the following items:
 - A/T fluid temperature sensor Check resistance between two terminals while changing temperature as shown in figure.

Temperature	Resistance (Approx.)
20°C (68°F)	2.5kΩ
80°C (176°F)	0.3kΩ

Harness of terminal cord assembly for short or open

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

6. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)

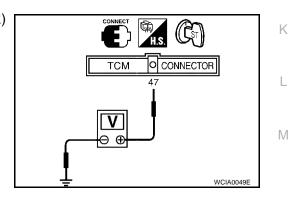
Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM connector F57 terminal 47 (BR) and ground while warming up A/T.

Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 7. NG >> GO TO 3.



Wrapped

Thermometer

7. снеск отс

Perform AT-502, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

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$8. \ \mathsf{CHECK} \ \mathsf{TCM} \ \mathsf{INSPECTION}$

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F04B]

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

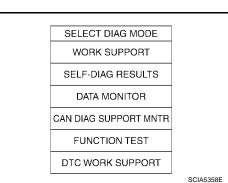
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

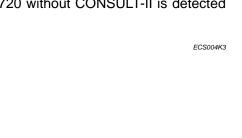
Turn ignition switch ON and select "DATA MONITOR" mode for 1. "A/T" with CONSULT-II.



SELECT SYSTEM

A/T

ENGINE



ECS004K4

ECS004K2

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SAT014K

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PFP:32702



А

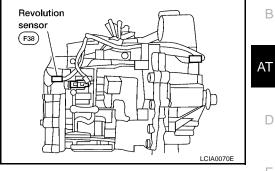
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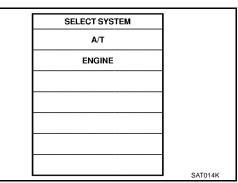
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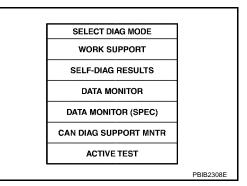
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DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F04B]

- Drive vehicle and check for an increase of "VHCL/S SE-MTR" value. If the check result is NG, go to <u>AT-512, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.
- 3. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



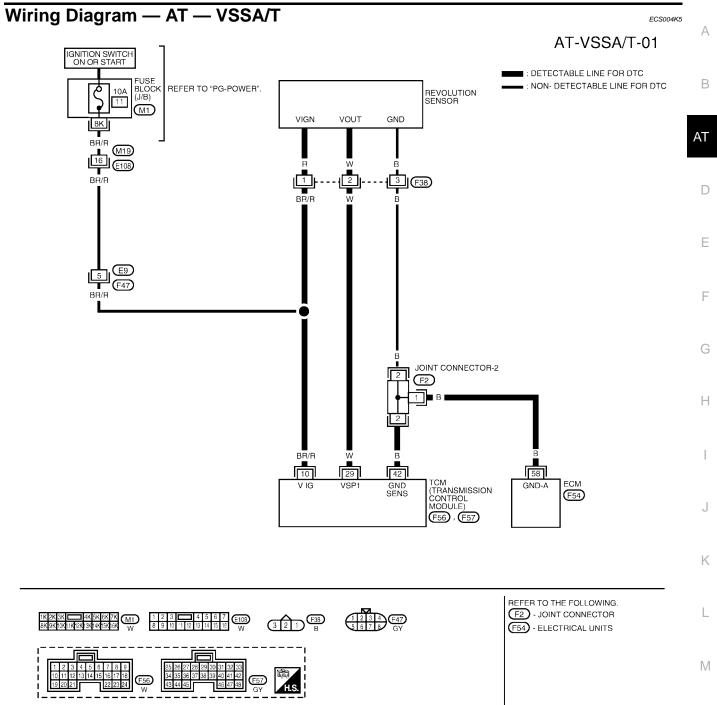


- 4. Start engine and maintain the following conditions for at least 5 consecutive seconds. VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON) Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test. If the check result is NG, go to <u>AT-512, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.
- Maintain the following conditions for at least 5 consecutive seconds. CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON) Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

Follow the procedure "With CONSULT-II".

DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SENSOR) [RE4F04B]



WCWA0016E

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F04B]

TERMINALS	AND REFERENC	E VALUE MEASURED BETWEEI	N EACH TERMINAL	
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
29	W	REVOLUTION SENSOR	VEHICLE MOVING AT 20 KM/H (12 MPH). USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM. CAUTION: CONNECT THE DIAG- NOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CON- NECTOR.	450 HZ
			VEHICLE NOT MOVING.	LESS THAN 1.3V OR GREATER THAN 4.5V
42	В	SENSOR GROUND	_	

Diagnostic Procedure

ECS004K6

1. CHECK INPUT SIGNAL (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE-A/T" while driving. Check the value changes according to driving speed.

DATA MONITOR	
MONITORING	
VHCL/S SE-A/T XXX km/h	
VHCL/S SE-MTR XXX km/h	
THRTL POS SEN XXX V	
FLUID TEMP SE XXX V	
BATTERY VOLT XXX V	
	SAT6

OK or NG

OK >> GO TO 3. NG >> GO TO 2.

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2. CHECK REVOLUTION SENSOR (WITH CONSULT-II)

() With CONSULT-II

1. Start engine.

Condition	Judgement standard (Approx.)	
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion. *1		
CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz	
When vehicle parks.	Under 1.3V or over 4.5V	
		MTBL0594

OK or NG

OK	>> GO TO 3.
NG	>> Repair or replace damaged parts.

3. снеск отс

Perform AT-509, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

4. CHECK TCM INSPECTION

1.	Perform TCM input/output signal inspection.	
----	---	--

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0725 ENGINE SPEED SIGNAL

Description

The engine speed signal is sent from the ECM to the TCM.

On Board Diagnosis Logic

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

Possible Cause

Check harness or connectors. (The sensor circuit is open or shorted.)

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.

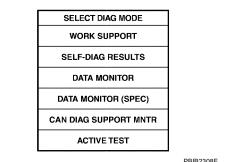
> SELF-DIAG RESULTS DATA MONITOR DATA MONITOR (SPEC) CAN DIAG SUPPORT MNTR ACTIVE TEST PBIB2308E

Start engine and maintain the following conditions for at least 10 consecutive seconds. 2. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

WITH GST

Follow the procedure "With CONSULT-II".

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K



[RE4F04B]

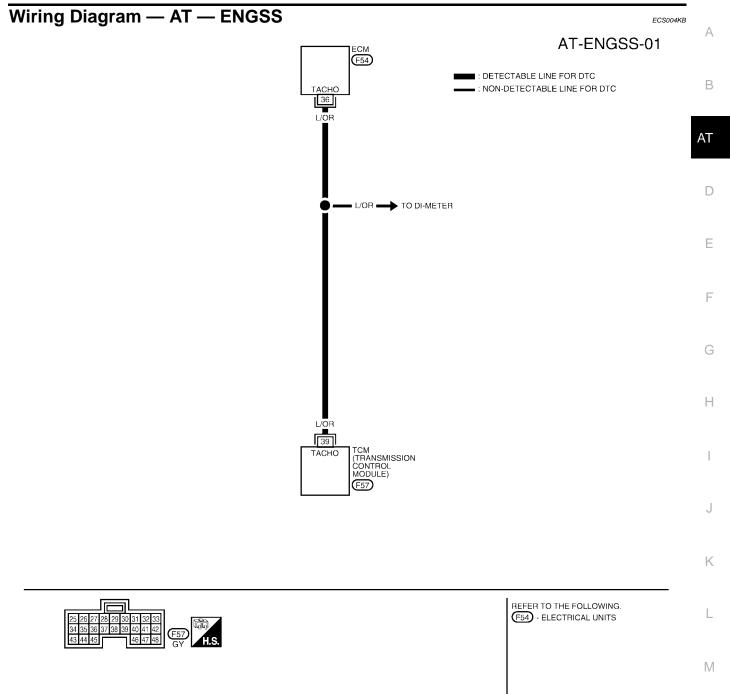
ECS004K7

ECS004K8

ECS004K9

ECS004KA

[RE4F04B]



WCWA0017E

[RE4F04B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
39	L/OR	ENGINE SPEED SIGNAL	WITH ENGINE RUNNING AT IDLE SPEED	APPROX. 0.6V
	LOR		WITH ENGINE RUNNING AT 3,000 RPM	APPROX. 2.2V

Diagnostic Procedure

ECS004KC

1. CHECK DTC WITH ECM

 Check P code with CONSULT-II "ENGINE". Turn ignition switch ON and select "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.
 Defente EC 1374 "Malfunction Indicator Long (MIL)".

Refer to EC-1274, "Malfunction Indicator Lamp (MIL)" .

OK or NG

OK (with CONSULT-II)>>GO TO 2.

OK (without CONSULT-II)>>GO TO 4.

NG >> Check ignition signal circuit for engine control. Refer to EC-1771, "IGNITION SIGNAL".

2. CHECK INPUT SIGNAL (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position.

OK or NG

OK >> GO TO 6. NG >> GO TO 3.

DATA MOI	NITOR	
MONITORING		
ENGINE SPEED	XXX rpm	_
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	
		SAT645

3. DETECT MALFUNCTIONING ITEM

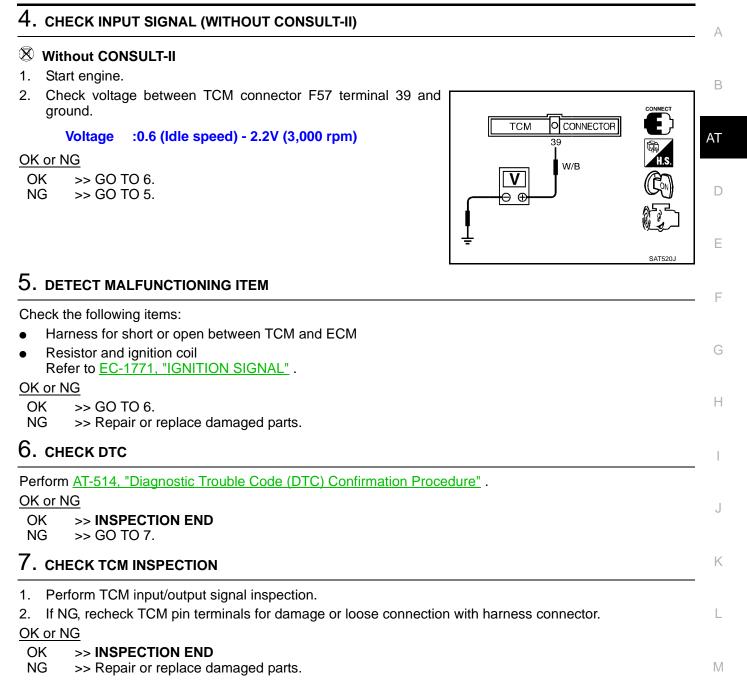
Check the following items:

- Harness for short or open between TCM and ECM
- Resistor and ignition coil Refer to <u>EC-1771, "IGNITION SIGNAL"</u>.

OK or NG

- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

[RE4F04B]



DTC P0731 A/T 1ST GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2*, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: 4*, 3, 3 and 4 positions to each gear position above

*: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

[RE4F04B]

PFP:31940

ECS004KD

ECS004KE

ECS004KE

ECS004KG

WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" 3. mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

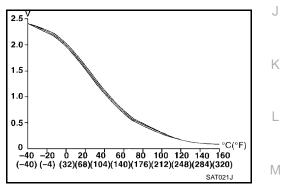
THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows "2" after releasing pedal.
- 5. Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to AT-521, "Diagnostic Procedure" . If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.

Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.

- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Manufiction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$



FUNCTION TEST

DTC WORK SUPPORT

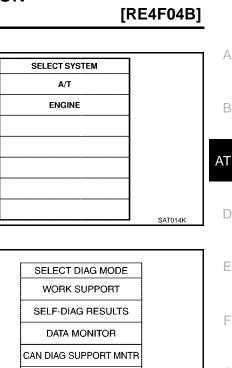
SCIA5358E

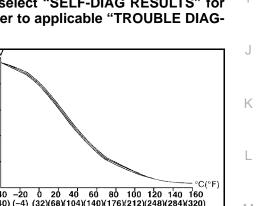
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8. Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-521, "Diagnostic Procedure"</u>. Refer to <u>AT-766, "Shift Schedule"</u>.

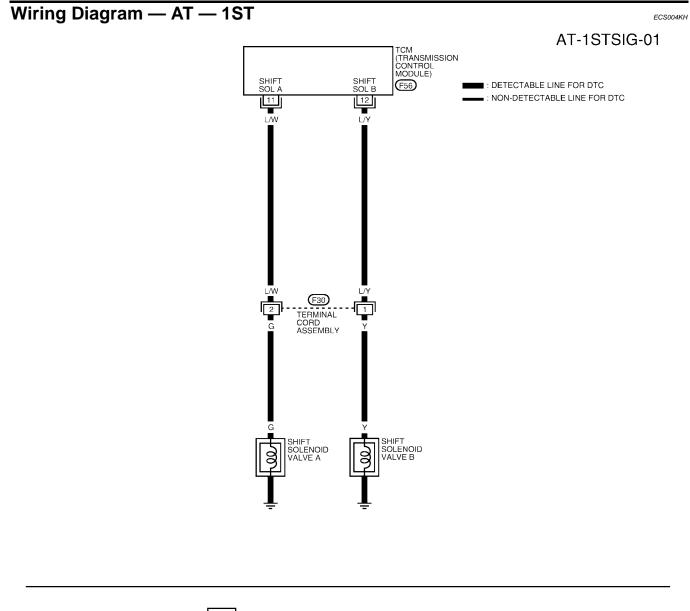
WITH GST

Follow the procedure "With CONSULT-II".





[RE4F04B]





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[RE4F04B]

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
		WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE		
	11 L/W SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3)	APPROX. 0V		
12 L/Y SHIFT SOLENOID VAL			WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE	
	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS NOT OPERATING (DRIVING IN D3 OR D4)	APPROX. 0V		

Diagnostic Procedure

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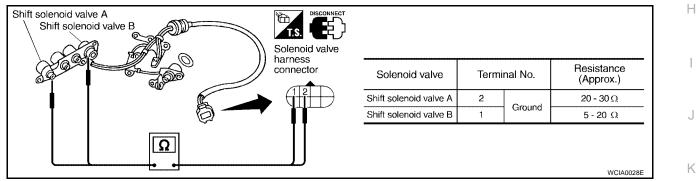
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1. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Shift solenoid valve A _
- Shift solenoid valve B
- 2. Check resistance between terminal cord assembly F30 terminals 1 and 2, and ground.



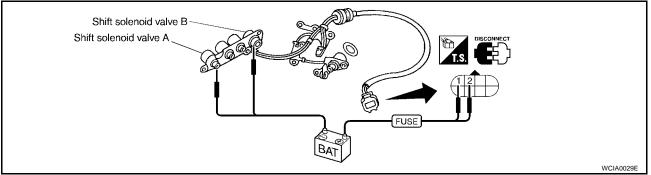
OK or NG

OK >> GO TO 2.

NG >> Repair or replace damaged parts.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL".
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

OK >> GO TO 3.

NG >> Repair or replace shift solenoid valve assembly.

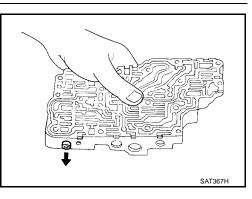
3. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 4.

NG >> Repair control valve assembly.



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Perform AT-518, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

DTC P0732 A/T 2ND GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4	
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	D
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	-

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid value B stuck open: 4, 3^* , 3 and 4 positions to each gear position above

*: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

• Always drive vehicle at a safe speed.

• Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

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ECS004KM

WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 63 to 68 km/h (39 to 42 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 63 to 68 km/h (39 to 42 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETE". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT-II screen, go to <u>AT-526, "Diagnostic Procedure"</u>.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

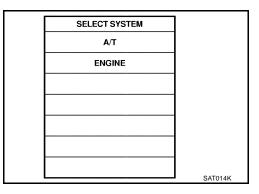
- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

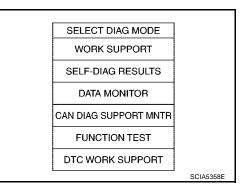
Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

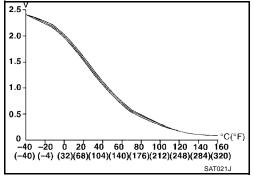
 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-526, "Diagnostic Procedure"</u>. Refer to <u>AT-766, "Shift Schedule"</u>.

WITH GST

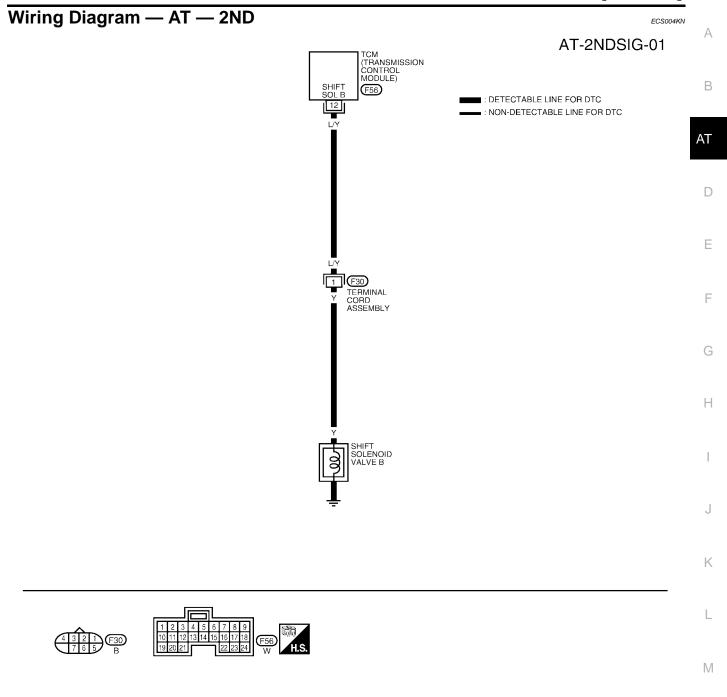
Follow the procedure "With CONSULT-II".







[RE4F04B]



[RE4F04B]

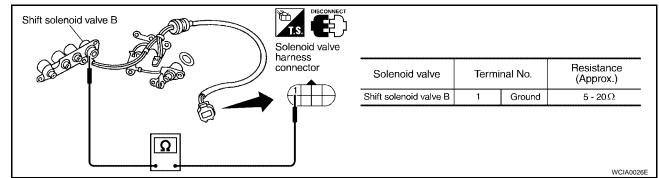
TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
12	L/Y	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE
12	L		WHEN SHIFT SOLENOID VALVE B IS NOT OPERATING (DRIVING IN D3 OR D4)	APPROX. 0V

Diagnostic Procedure

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1. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL".
- Shift solenoid valve B
- 2. Check resistance between terminal cord assembly F30 terminal 1 and ground.

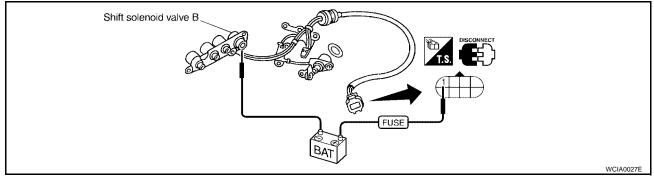


OK or NG

- OK >> GO TO 2. NG >> Repair or
 - >> Repair or replace shift solenoid valve assembly.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL".
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace shift solenoid valve assembly.

3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 4.
- NG >> Repair control valve assembly.

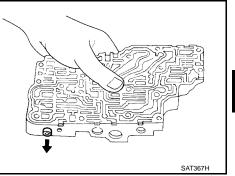
СНЕСК DTC

Perform AT-523, "Diagnostic Trouble Code (DTC) Confirmation Procedure".

OK or NG

OK >> INSPECTION END

NG >> Check control valve again. Repair or replace control valve assembly.



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[RE4F04B]

DTC P0733 A/T 3RD GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck closed: 1, 1, 4* and 4 positions to each gear position above

*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

ECS004KS

ECS004KR

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

[RE4F04B]

PFP:31940

ECS004KP

ECS004KQ

WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 80 to 95 km/h (50 to 59 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROT-TLE POSI" from a speed of 80 to 95 km/h (50 to 59 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to AT-

If the check result NG appears on CONSULT-II screen, go to <u>AT-531, "Diagnostic Procedure"</u>.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

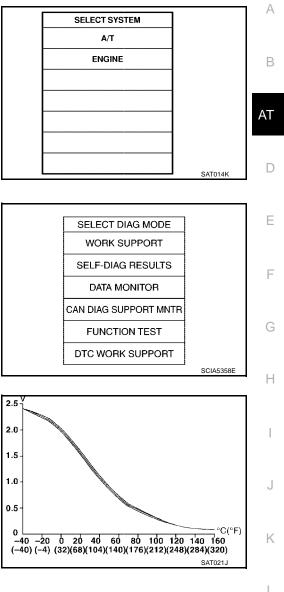
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$

 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-531, "Diagnostic Procedure"</u>. Refer to AT-766, "Shift Schedule".

WITH GST

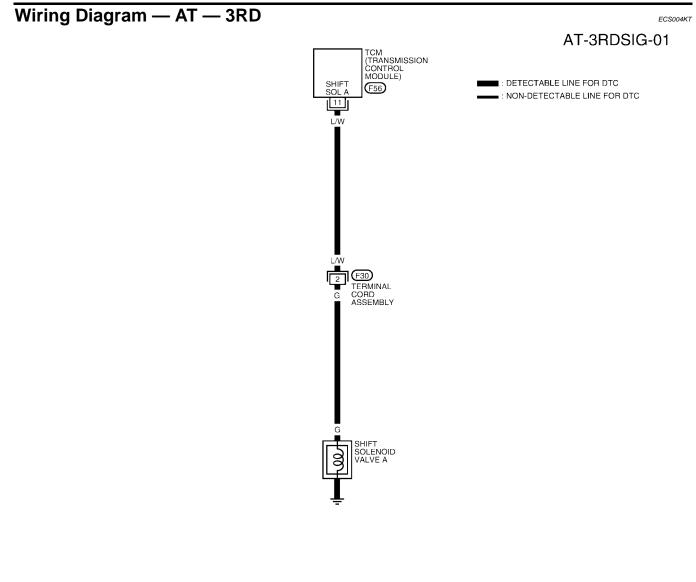
Follow the procedure "With CONSULT-II".



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[RE4F04B]





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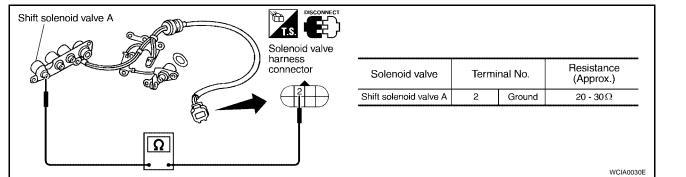
[RE4F04B]

		TENDE MEDE MENOORED BET	WEEN EACH TERMINAL AND 25 O		-
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	A
11	L/W	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE	В
			WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3)	APPROX. 0V	A T

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Shift solenoid valve A
- 2. Check resistance between terminal cord assembly F30 terminal 2 and ground.

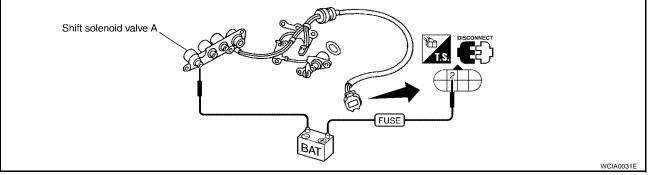


OK or NG

- OK >> GO TO 2. NG >> Repair or
 - >> Repair or replace shift solenoid valve assembly.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Shift solenoid valve A
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground ot the solenoid.



OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace shift solenoid valve assembly.

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3. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 4.
- NG >> Repair control valve assembly.

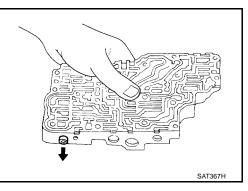
4. снеск отс

Perform AT-528, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> Check control valve again. Repair or replace control valve assembly.



DTC P0734 A/T 4TH GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4	D
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	-
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	_

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	F
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%	

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid value B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0734 is detected.

Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

AT-533

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NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V If out of range, drive the vehicle to decrease the voltage (warm

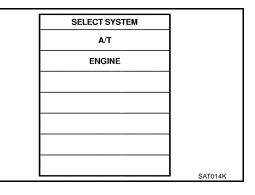
- up the fluid) or stop engine to increase the voltage (cool down the fluid).
- 3. Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 60 to 70 km/h (37 to 43 MPH) under the following condition and release the accelerator pedal completely.

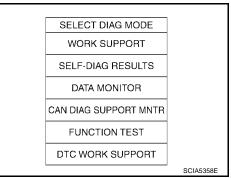
THROTTLE POSI: Less than 5.5/8 (at all times during step 4) Selector lever: D position (O/D ON)

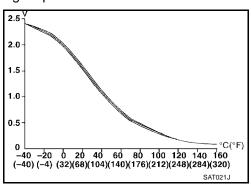
- Check that "GEAR" shows "3" after releasing pedal.
- Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROT-TLE POSI" from a speed of 60 to 70 km/h (37 to 43 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to <u>AT-536, "Diagnostic Procedure"</u>.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)







Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$

 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-536, "Diagnostic Procedure"</u>. Refer to <u>AT-766, "Shift Schedule"</u>.

WITH GST

Follow the procedure "With CONSULT-II".

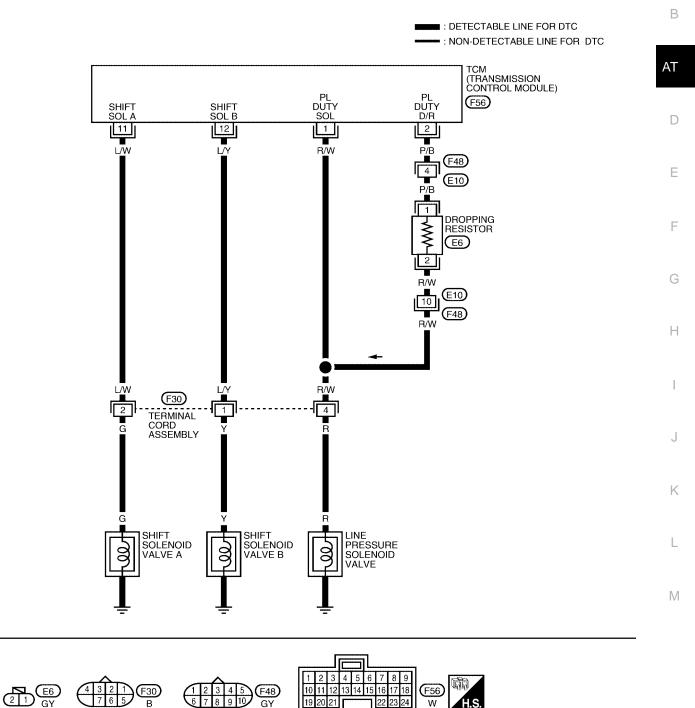
[RE4F04B]

Wiring Diagram — AT — 4TH

ECS004KZ

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AT-4THSIG-01



19 20 21

22 23 24

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[RE4F04B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
1	R/W	LINE PRESSURE SOLENOID VALVE	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	APPROX. 1.5 - 3.0V	
			WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	APPROX. 0V	
2	P/B	LINE PRESSURE SOLENOID VALVE (DROPPING RESIS- TOR)	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	APPROX. 4 - 14V	
			WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	APPROX. 0V	
11	L/W	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE	
	L/ VV	Shir I SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3)	APPROX. 0V	
12	L/Y	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE	
			WHEN SHIFT SOLENOID VALVE BE IS NOT OPERATING (DRIV- ING IN D3 OR D4)	APPROX. 0V	

Diagnostic Procedure

ECS004L0

SAT988H

1. CHECK SHIFT UP (D3 TO D4)

During <u>AT-471, "Cruise Test — Part 1"</u> , does A/T shift from D3 to D4 at the specified speed?	D3 🗭 D4	
<u>Yes or No</u> Yes >> GO TO 11. No >> GO TO 2.	Accelerator pedal	

Halfway

2. CHECK LINE PRESSURE

Perform line pressure test.

Engine Speed	Line Pressure kPa (kg/cm ² , psi)		
RPM	D, 2 and 1 Position	R Position	
Idle	500 (5.1, 73)	778 (7.9, 113)	
Stall	1,223 (12.6, 179)	1,918 (19.6, 278)	

Refer to AT-462, "Line Pressure Test" .

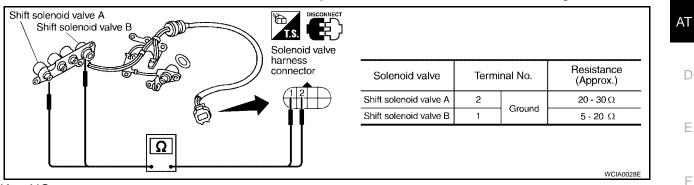
OK or NG

OK >> GO TO 3. NG >> GO TO 7.

[RE4F04B]

3. CHECK VALVE RESISTANCE

- Remove control valve assembly. Refer to AT-659, "REMOVAL" . 1.
- Shift solenoid valve A
- Shift solenoid valve B
- Check resistance between terminal cord assembly connector F30 terminals 1 and 2 and ground. 2.

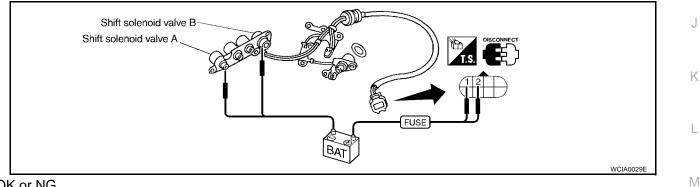


OK or NG

OK >> GO TO 5.

4. CHECK VALVE OPERATION

- Remove control valve assembly. Refer to AT-659, "REMOVAL" . 1.
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

- OK >> GO TO 5.
- NG >> Replace solenoid valve assembly.

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NG >> Replace solenoid valve assembly.

5. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 6.

NG >> Repair control valve.

6. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

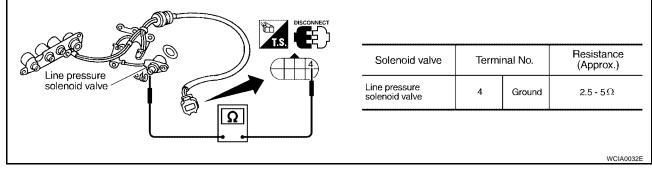
Yes or No

Yes >> GO TO 11.

No >> Check control valve again. Repair or replace control valve assembly.

7. CHECK VALVE RESISTANCE

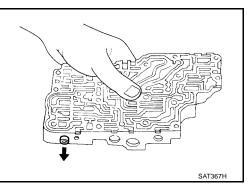
- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Line pressure solenoid valves
- 2. Check resistance between the terminal cord assembly connector F30 terminal 4 and ground.



OK or NG

OK >> GO TO 9.

NG >> Replace solenoid valve assembly.



[RE4F04B]

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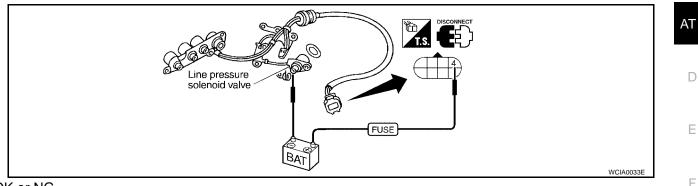
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SAT367H

8. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Line pressure solenoid valves
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

OK >> GO TO 9.

NG >> Replace solenoid valve assembly.

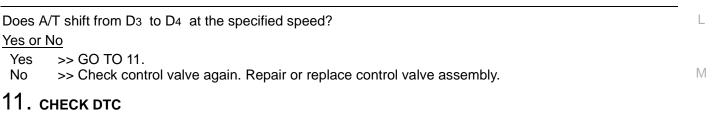
9. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-SEMBLY"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

OK or NG

- OK >> GO TO 10.
- NG >> Repair control valve.

10. CHECK SHIFT UP (D3 TO D4)



Perform AT-533, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> Perform "Cruise test — Part 1" again and return to the start point of this test group.

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description

The torque converter clutch solenoid valve is activated, with the gear in D4, by the TCM in response to signals sent from the vehicle speed and the ECM (throttle opening). Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve SAT283HE

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	

On Board Diagnosis Logic

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

- Torque converter clutch solenoid valve
- Harness or connectors (The solenoid circuit is open or shorted.)

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1 Turn ignition switch ON.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K
	SAT014K

ECS004L3

ECS00412

ECS004L4

PFP:31940

[RE4F04B]

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F04B]

2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II and wait at least 1 second.

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
CAN DIAG SUPPORT MNTR	
ACTIVE TEST	
	PBIB2308E

WITH GST

Follow the procedure "With CONSULT-II".

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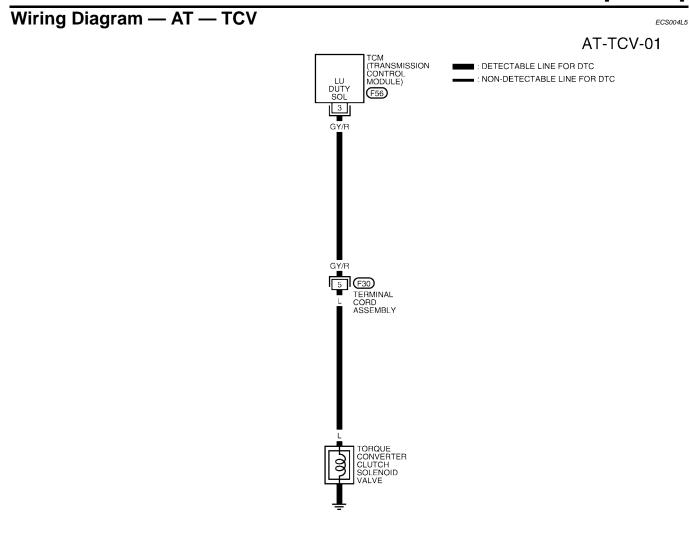
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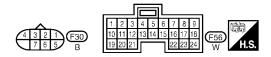
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DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F04B]





WCWA0025E

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

[RE4F04B]

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TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	Α
3 GY/R	TORQUE CONVERTER	WITH TORQUE CONVERTER LOCK-UP	APPROX. 8 - 15V		
	GIA	CLUTCH SOLENOID VALVE	WITHOUT TORQUE CON- VERTER LOCK-UP	APPROX. 0V	В

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- Turn ignition switch to OFF position. 1.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 5 and ground.

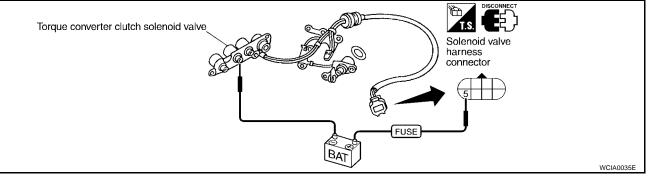
Sub-harness connector	
Res	sistance: 5 - 20 Ω (Approx.)
	WCIA0034E
OK or NG	

OK >> GO TO 3.

NG >> GO TO 2.

2. CHECK VALVE OPERATION

- 1. Remove oil pan.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the • solenoid.



Harness of terminal cord assembly for short or open

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly harness connector F30 terminal 5 and TCM harness connector F56 terminal 3. Refer to <u>AT-542</u>, "Wiring Diagram — AT — TCV".

Continuity should exist.

4. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4. снеск отс

Perform AT-540, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item		Condition	Specification	
-	Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%	E

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0744 is detected.

Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

Possible Cause	ECS004L9	1 1
Check the following items.		
Line pressure solenoid valve		L
Torque converter clutch solenoid valve		
Each clutch		К.Л
Hydraulic control circuit		IVI
Diagnostic Trouble Code (DTC) Confirmation Procedure	ECS004LA	

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

[RE4F04B]

PFP:31940

ECS004L7

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ECS00418

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WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below. FLUID TEMP SEN: 0.4 - 1.5V

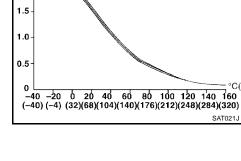
If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

- Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" 3. mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.) THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position (O/D ON) TCC S/V DUTY: More than 94% VHCL/S SE-A/T: Constant speed of more than 70 km/h (43 MPH)
- Check that "GEAR" shows "4".

Follow the procedure "With CONSULT-II".

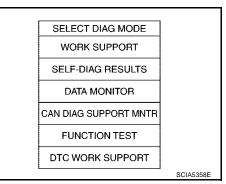
WITH GST

- For shift schedule, refer to AT-766, "Shift Schedule".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Make sure that "OK" is displayed. (If "NG" is displayed, refer to 2.5 5. "DIAGNOSTIC PROCEDURE".) Refer to AT-548, "Diagnostic Procedure" . 2.0 Refer to AT-766, "Shift Schedule".



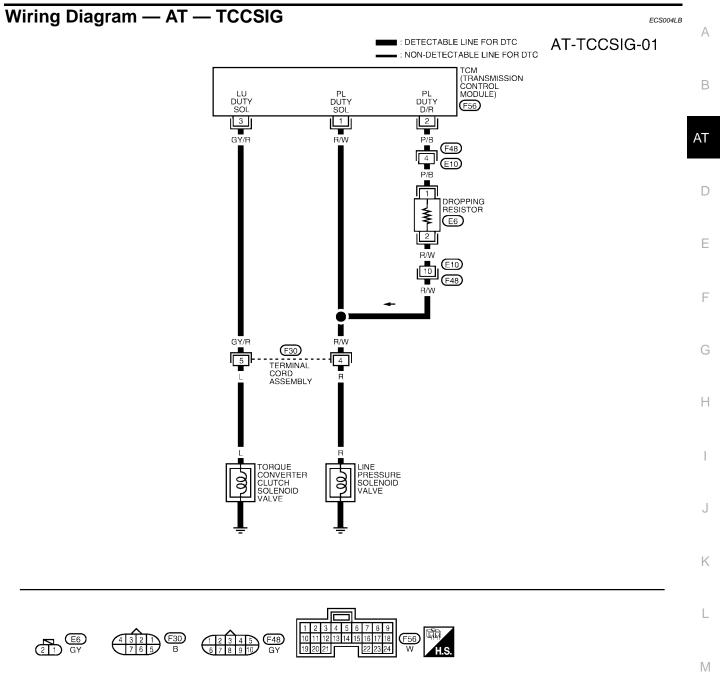
°C(°F)

SELECT SYSTEM A/T ENGINE SAT014K



[RE4F04B]

[RE4F04B]



WCWA0026E

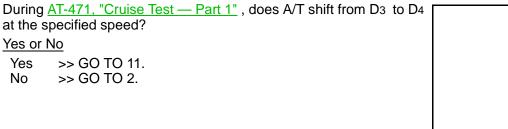
[RE4F04B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
1	R/W	LINE PRESSURE SOLENOID	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	APPROX. 1.5 - 3.0V
1		VALVE	WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	APPROX. 0V
2	P/B	LINE PRESSURE SOLENOID VALVE (DROPPING RESIS- TOR)	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	APPROX. 4 - 14V
			WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	APPROX. 0V
3	3 GY/R	TORQUE CONVERTER	WITH TORQUE CONVERTER LOCK-UP	APPROX. 8 - 15V
3	CLUTCH SOLENOID VALVE		WITHOUT TORQUE CON- VERTER LOCK-UP	APPROX. 0V

Diagnostic Procedure

ECS004LC

1. CHECK SHIFT UP (D3 TO D4)



D3 D4 Accelerator pedal Halfway SAT988H

2. CHECK LINE PRESSURE

Perform line pressure test.

Engine Speed	Line Pressure kPa (kg/cm ² , psi) D, 2 and 1 Position R Position	
RPM		
Idle	500 (5.1, 73)	778 (7.9, 113)
Stall	1,223 (12.6, 179)	1,918 (19.6, 278)

Refer to AT-462, "Line Pressure Test" .

<u>OK or NG</u>

OK >> GO TO 3. NG >> GO TO 6.

3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 4.

NG >> Repair control valve.

4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 5.

No >> Check control valve again. Repair or replace control valve assembly.

5. снеск отс

Perform AT-545, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

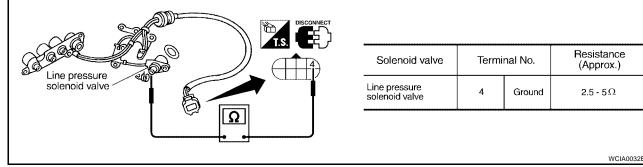
OK or NG

OK >> INSPECTION END

NG >> GO TO 11. Check for proper lock-up.

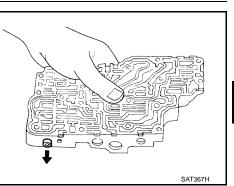
6. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Line pressure solenoid valve
- 2. Check resistance to the terminal and ground.



OK or NG

- OK >> GO TO 8.
- NG >> Replace solenoid valve assembly.



[RE4F04B]

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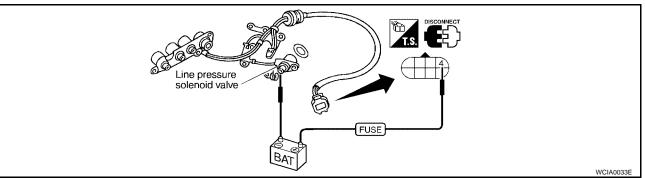
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7. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- Line pressure solenoid valve
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

OK >> GO TO 8.

NG >> Replace solenoid valve assembly.

8. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

OK or NG

- OK >> GO TO 9.
- NG >> Repair control valve.



Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 10.

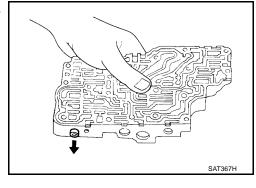
No >> Check control valve again. Repair or replace control valve assembly.

10. снеск отс

Perform AT-545, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

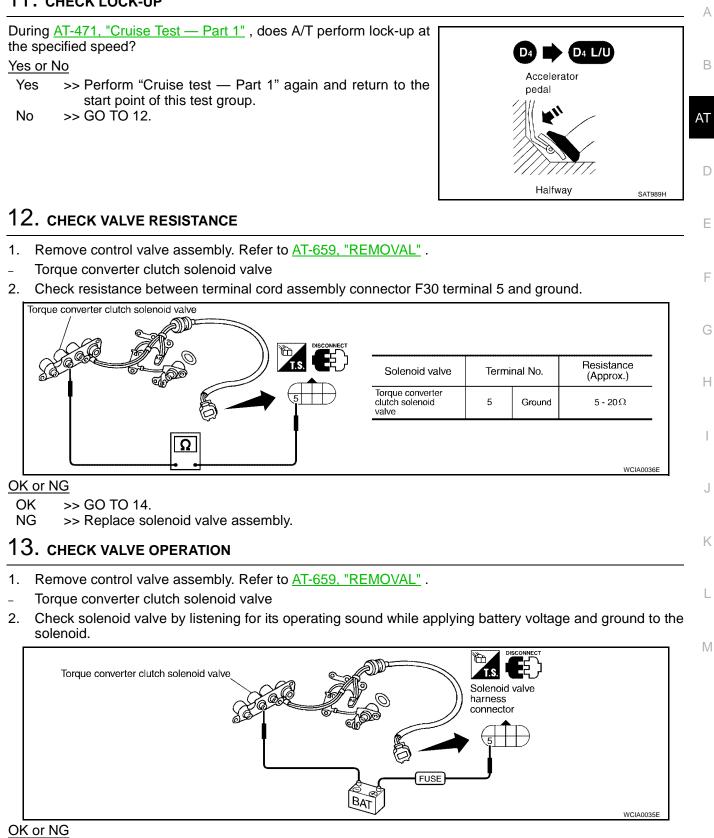
OK or NG

- OK >> INSPECTION END
- NG >> GO TO 11. Check for proper lock-up.



11. CHECK LOCK-UP

[RE4F04B]



- OK >> GO TO 14.
- NG >> Replace solenoid valve assembly.

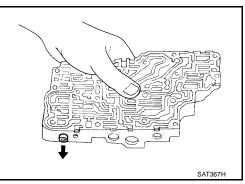
14. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-694, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check control valves for sticking.
- Torque converter clutch control valve
- Torque converter clutch relief valve

OK or NG

OK >> GO TO 15.

NG >> Repair control valve.



15. СНЕСК LOCK-UP

Does A/T perform lock-up at the specified speed?

Yes or No

Yes >> GO TO 16.

No >> Check control valve again. Repair or replace control valve assembly.

16. снеск отс

Perform AT-545, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

- OK >> INSPECTION END
- NG >> Perform "Cruise test Part 1" again and return to the start point of this test group.

Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE Remarks: Specification data are reference values

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

On Board Diagnosis Logic

Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause	ECS004LF	1
Check the following items.		
 Harness or connectors (The solenoid circuit is open or shorted.) 		J
Line pressure solenoid valve		
Diagnostic Trouble Code (DTC) Confirmation Procedure	ECS004LG	K
NOTE: If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and veleast 10 seconds before conducting the next test. After the repair, perform the following procedure to confirm the malfunction is eliminated.	vait at	L
WITH CONSULT-II		

WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K



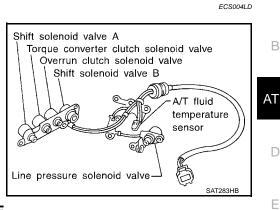
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[RE4F04B]



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[RE4F04B]

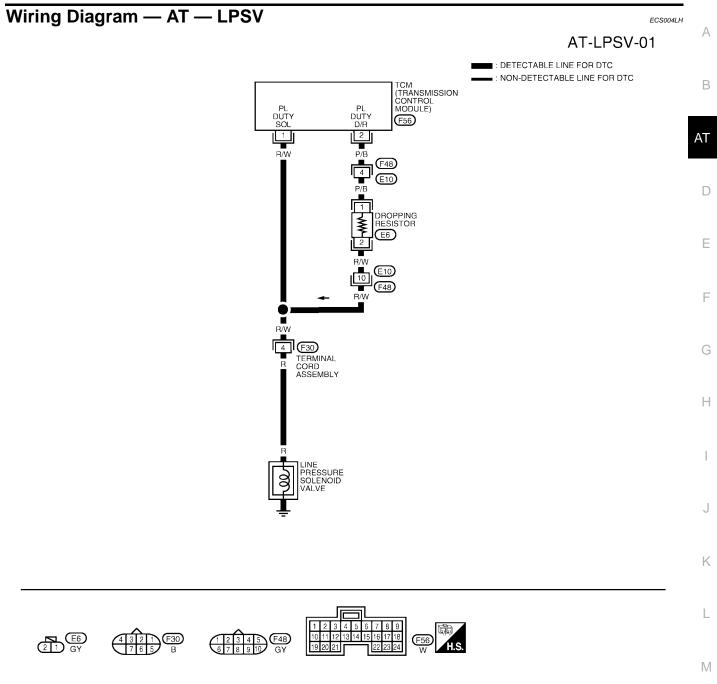
2. Depress accelerator pedal completely and wait at least 1 second.

	_
SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
CAN DIAG SUPPORT MNTR	
ACTIVE TEST	
	PBIB2308E

WITH GST

Follow the procedure "With CONSULT-II".

[RE4F04B]



WCWA0027E

[RE4F04B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
1 R/W		LINE PRESSURE SOLENOID	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	APPROX. 1.5 - 3.0V
I	10/00	VALVE	WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	APPROX. 0V
2 P/B	P/B	LINE PRESSURE SOLENOID V/B VALVE (DROPPING RESIS-	WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING	APPROX. 4 - 14V
Z	F/D	TOR)	WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING	APPROX. 0V

Diagnostic Procedure

ECS004LI

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 4 and ground.

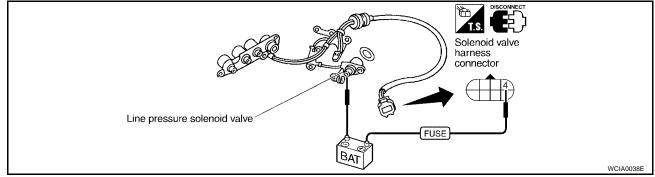
Sub-harness connector	
	Resistance: 2.5 - 5 Ω
	WCIA0037E

OK or NG

OK	>> GO TO 3.
NG	>> GO TO 2.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to <u>AT-659, "REMOVAL"</u>.
- 2. Check the following items:
- Line pressure solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



Harness of terminal cord assembly for short or open

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

AT-556

[RE4F04B]

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3. CHECK POWER SOURCE AND DROPPING RESISTOR CIRCUIT

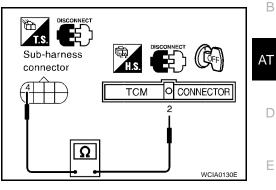
- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check resistance between terminal cord assembly harness connector F30 terminal 4 and TCM harness connector F56 terminal 2.

Resistance

: Approximately 12Ω

OK or NG

OK >> GO TO 5. NG >> GO TO 4.



4. DETECT MALFUNCTIONING ITEM

Check the following items:

- Dropping resistor
- Check resistance between two terminals.

Resistance

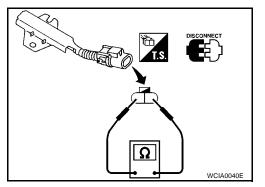
: Approximately 12 Ω

Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.



5. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- Check continuity between terminal cord assembly connector F30 terminal 4 and TCM harness connector F56 terminal 1. Refer to <u>AT-555</u>, "Wiring Diagram — AT — LPSV".

Continuity should exist.

3. Reinstall any part removed.

OK or NG

OK >> GO TO 6.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK DTC

Perform AT-553, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

$7. \ \text{CHECK TCM INSPECTION}$

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and ECM (throttle opening). Gears will then be shifted to the optimum position.

1

ON (Closed)

ON (Closed)

-			
On	Board	Diagnosi	s Logic

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

2

OFF (Open)

ON (Closed)

Possible Cause

Check the following items.

Gear position

Shift solenoid valve A

Shift solenoid valve B

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve A

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

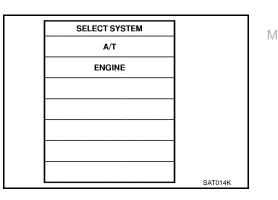
NOTE:

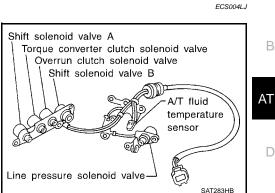
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.





3

OFF (Open)

OFF (Open)

[RE4F04B]

PFP:31940

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ECS004LK

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ON (Closed)

OFF (Open)

ECS004LL

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ECS004LM

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[RE4F04B]

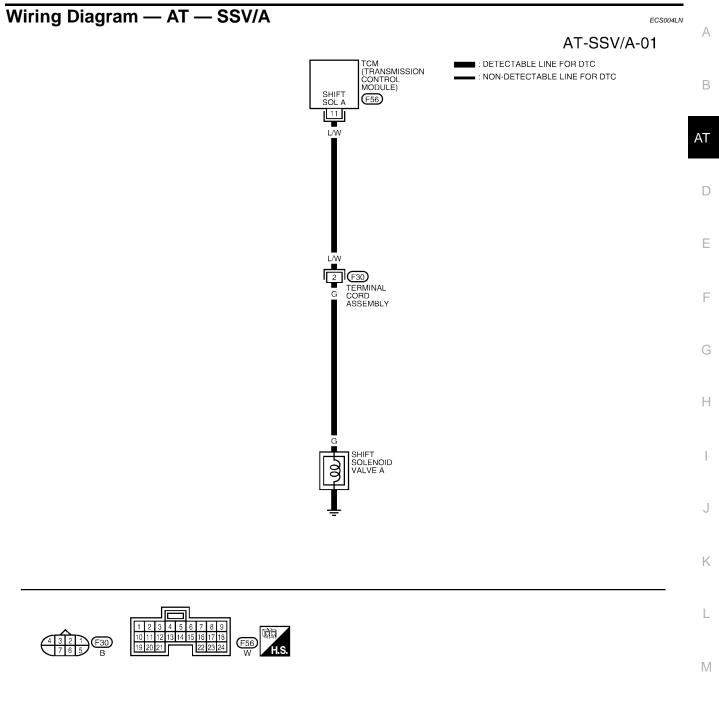
- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 ("GEAR").

	_
SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
CAN DIAG SUPPORT MNTR	
ACTIVE TEST	
	PBIB2308E

WITH GST

Follow the procedure "With CONSULT-II".

[RE4F04B]



[RE4F04B]

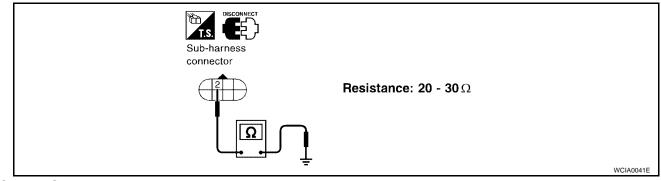
TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
11	L/W	SHIFT SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4)	BATTERY VOLTAGE
	L) VV	Shir I SOLENOID VALVE A	WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3)	APPROX. 0V

Diagnostic Procedure

ECS004LO

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 2 and ground.

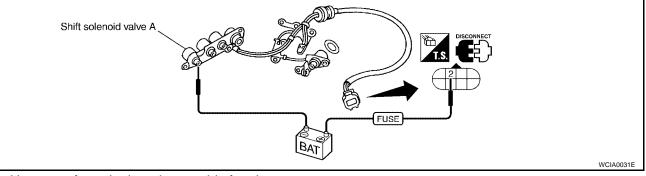


OK or NG

OK >> GO TO 3. NG >> GO TO 2.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL".
- 2. Check the following items:
- Shift solenoid valve A
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



- Harness of terminal cord assembly for short or open

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

AT-562

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[RE4F04B]

3. CHECK POWER SOURCE CIRCUIT	А
 Turn ignition switch to OFF position. Disconnect TCM harness connector. Check continuity between terminal cord assembly harness connector F30 terminal 2 and TCM harness 	В
connector F56 terminal 11. Refer to AT-561, "Wiring Diagram — AT — SSV/A".	
Continuity should exist.	AT
 Reinstall any part removed. OK or NG 	
OK >> GO TO 4. NG >> Repair open circuit or short to ground or short to power in harness or connectors.	D
4. снеск дтс	Е
Perform AT-559, "Diagnostic Trouble Code (DTC) Confirmation Procedure".	
OK or NG OK >> INSPECTION END	F
NG >> GO TO 5.	
5. CHECK TCM INSPECTION	G
1. Perform TCM input/output signal inspection.	
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	Н
OK or NG OK >> INSPECTION END	
NG >> Repair or replace damaged parts.	
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Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and ECM (throttle opening). Gears will then be shifted to the optimum position.

1

ON (Closed)

ON (Closed)

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

OFF (Open)

ON (Closed)

Possible Cause

Check the following items.

Gear position

Shift solenoid valve A

Shift solenoid valve B

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve B

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.

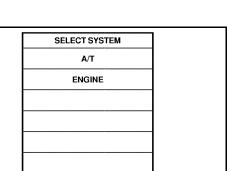
Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve

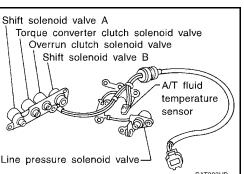
SAT283HE 2 4 3

OFF (Open)

OFF (Open)

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K







PFP:31940

ECS004LP

ECS004LQ

ON (Closed)

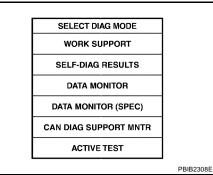
OFF (Open)

ECS004LR

ECS004LS

[RE4F04B]

- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 \rightarrow 3 ("GEAR").



WITH GST

Follow the procedure "With CONSULT-II".

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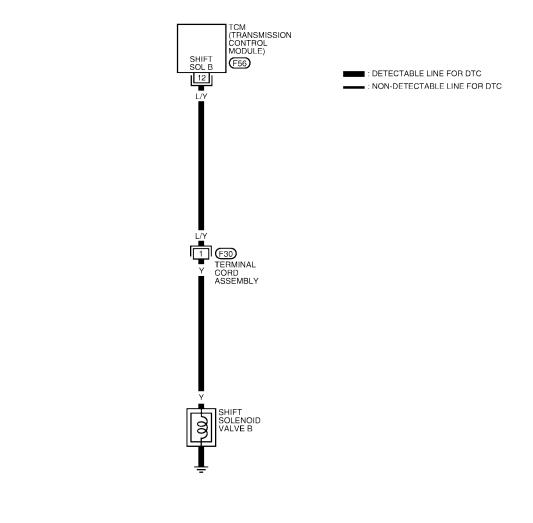
D

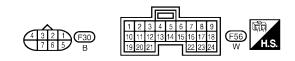
[RE4F04B]

Wiring Diagram — AT — SSV/B

ECS004LT

AT-SSV/B-01





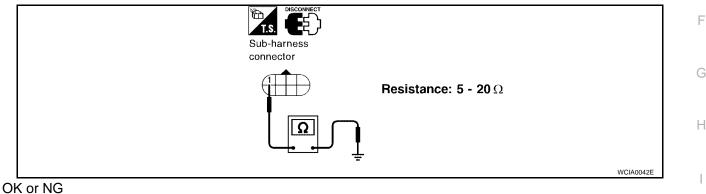
WCWA0029E

[RE4F04B]

TCM TERMIN	ALS AND REFE	RENCE VALUE MEASURED BE	TWEEN EACH TERMINAL AND 25 O	R 48 (TCM GROUND)	_
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	A
12	LY	SHIFT SOLENOID VALVE B	WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2)	BATTERY VOLTAGE	В
12		SHILL SOLEWOLD VALVE B	WHEN SHIFT SOLENOID VALVE BE IS NOT OPERATING (DRIV- ING IN D3 OR D4)	APPROX. OV	
Diagnos	tic Proced	ure	,	ECS004	_ AT

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 1 and ground.

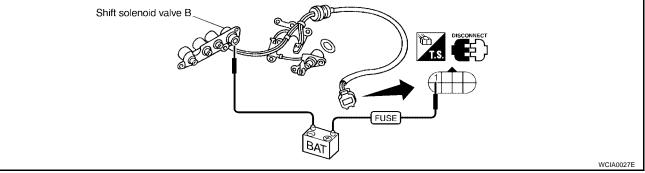


OK <u>or NG</u> OK >> (

OK >> GO TO 3. NG >> GO TO 2.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Shift solenoid valve B
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



- Harness of terminal cord assembly for short or open

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

AT-567

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3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly harness connector F30 terminal 1 and TCM harness connector F56 terminal 12. Refer to <u>AT-566, "Wiring Diagram — AT — SSV/B"</u>.

Continuity should exist.

4. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4. СНЕСК DTC

Perform AT-564, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

[RE4F04B]

DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Description

ECS004LV

The throttle position sensor [accelerator pedal position (APP) sensor] is part of the system that controls throttle position. This system also uses an electric throttle control actuator which consists of a throttle control motor and throttle position sensors. Accelerator pedal position signal is sent to the ECM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Throttle position sensor	Fully-closed throttle	Approximately 0.5V	D
[accelerator pedal position (APP) sensor]	Fully-open throttle	Approximately 4V	-

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On Board Diagnosis Logic

Diagnostic trouble code TP SEN/CIRC A/T with CONSULT-II or P1705 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the ECM.

Possible Cause

Check the following items.

• Harness or connectors (The sensor circuit is open or shorted.)

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

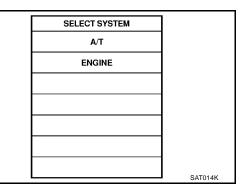
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

 Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P·SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON



If the check result is NG, go to <u>AT-573, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

- 2. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.
 VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: Approximately 3V or less Selector lever: D position (O/D ON)

If the check result is NG, go to <u>AT-573, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

- SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR CAN DIAG SUPPORT MNTR FUNCTION TEST DTC WORK SUPPORT
- 4. Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)

SELECT SYSTEM]
A/T	
ENGINE]
	1
 	-
 	•
 	-
	SAT014K

[RE4F04B]

ECS004LW

ECS004LX

ECS004LY

[RE4F04B]

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
CAN DIAG SUPPORT MNTR	
ACTIVE TEST	
	PBIB2308E

WITH GST

Follow the procedure "With CONSULT-II".

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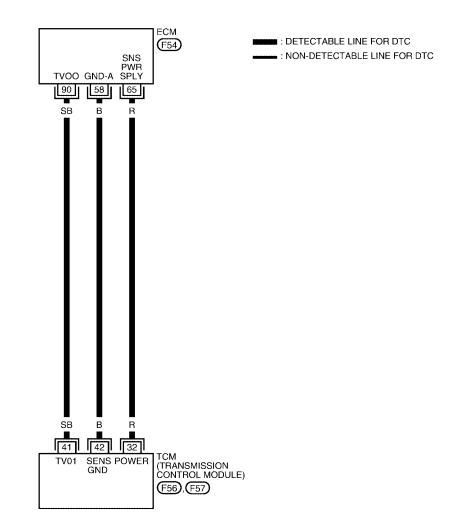
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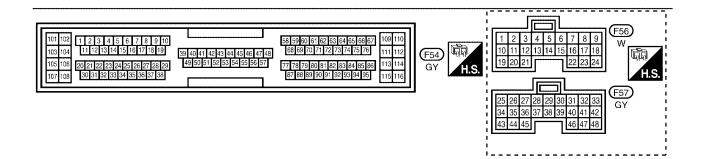
[RE4F04B]

Wiring Diagram — AT — TPS

ECS004LZ

AT-TPS-01





WCWA0042E

						3]
	1	CE VALUE MEASURED BETWE			, ,	
RMINAL	WIRE COLOR	ITEM	CC	ONDITION	DATA (DC)	
32	R	SENSOR POWER	IGNITION SW	VITCH ON	4.5 - 5.5V	_
			IGNITION SW	VITCH OFF	0V	
41	W	THROTTLE POSITION SEN- SOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]	IGNITION ON AND ACCELERA- TOR PEDAL IS DEPRESSED SLOWLY AFTER WARMING UP ENGINE		FULLY CLOSED THROTTLE 0.5V	:
					WIDE OPEN THROTTLE: 4.0V	
42	В	SENSOR GROUND	—		-	
	CODE WITH E	E CM ONSULT-II "ENGINE".				
Turn ig II.	nition switch C	DN and select "SELF DIAG		SULTS" mode for	" "ENGINE" with CONSUL	Г-
			<u>, </u>			
<u>K or NG</u> DK (with C DK (witho	CONSULT-II)>: ut CONSULT-I Check throttle	>GO TO 2. I)>>GO TO 3. e position sensor [accelera	tor pedal pos			эl.
<u>K or NG</u> DK (with C DK (withou IG >>	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u>	>GO TO 2. I)>>GO TO 3.	tor pedal pos			эІ.
<u>K or NG</u> DK (with C DK (withou IG >>	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-'</u> K INPUT SIGN	SO TO 2. I)>SGO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN	tor pedal pos).
<u>K or NG</u> OK (with C OK (withou NG >> CHECK	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-'</u> K INPUT SIGN	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II)	tor pedal pos			ы. —
K or NG OK (with C OK (withou NG >> . CHECK With CC Turn ign	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-'</u> K INPUT SIGN ONSULT-II nition switch to	>GO TO 2. I)>>GO TO 3. e position sensor [accelera I461, "DTC P0221 TP SEN IAL (WITH CONSULT-II)	tor pedal pos			ы. —
<u>K or NG</u> OK (with C OK (without NG >> CHEC With C Turn ign (Do not	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> (INPUT SIGN ONSULT-II nition switch to t start engine.)	>GO TO 2. I)>>GO TO 3. e position sensor [accelera I461, "DTC P0221 TP SEN IAL (WITH CONSULT-II)	tor pedal pos <u>NSOR"</u> and <u>E</u>	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with C OK (without NG >> CHECK With CC Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	>GO TO 2. I)>>GO TO 3. e position sensor [accelera I461, "DTC P0221 TP SEN IAL (WITH CONSULT-II)	tor pedal pos <u>NSOR"</u> and <u>E</u>	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with O OK (without NG >> CHECK With Co Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONI f "THRTL POS SEN".	tor pedal pos <u>NSOR"</u> and <u>E</u>	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with C OK (without NG >> CHECK With CC Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONI f "THRTL POS SEN".	TOR" mode fo	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with O OK (without NG >> CHECK With CO Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONI f "THRTL POS SEN".	TOR" mode fo	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with C OK (without NG >> CHECK With CC Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONI f "THRTL POS SEN".	TOR" mode for TA MONITOR RING -A/T XXX km/h	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with C OK (without NG >> CHECK With CC Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONIT f "THRTL POS SEN".	tor pedal pos <u>NSOR</u> and <u>E</u> TOR" mode for TA MONITOR IRING -A/T XXX km/h -MTR XXX km/h	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы.
K or NG OK (with C OK (without NG >> CHECK With CC Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONIT f "THRTL POS SEN". DA MONITO VHCL/S SE VHCL/S SE	TOR" mode for TOR" mode for TA MONITOR RING -A/T XXX km/h -MTR XXX km/h S SEN XXX V	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы. —
K or NG OK (with C OK (without NG >> CHECK With CC Turn ig (Do not Select f	CONSULT-II)>: ut CONSULT-I Check throttle Refer to <u>EC-</u> K INPUT SIGN ONSULT-II nition switch to t start engine.) "TCM INPUT \$	SGO TO 2. I)>>GO TO 3. position sensor [accelera 1461, "DTC P0221 TP SEN IAL (WITH CONSULT-II) O ON position. SIGNALS" in "DATA MONIT f "THRTL POS SEN". DA MONITO VHCL/S SE VHCL/S SE THRTL POS	TOR" mode for TOR" mode for TA MONITOR INING -A/T XXX km/h -MTR XXX km/h S SEN XXX V P SE XXX V	<u>:C-1474, "́DTC Р</u>	0226 APP SENSOR" .	ы.

Fully-closed throttle

Fully-open throttle

:Approximately 0.5V :Approximately 4V

OK or NG

OK >> GO TO 4.

NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor [accelerator pedal position (APP) sensor] circuit. (Main harness)

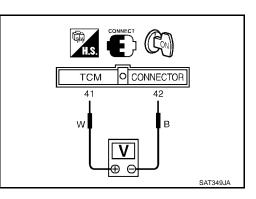
[RE4F04B]

3. CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly.

Voltage:	
Fully-closed throttle valve	:Approximately 0.5V
Fully-open throttle valve	:Approximately 4V
(Voltage rises graduall tion.)	y in response to throttle posi-



OK or NG

OK >> GO TO 4.

NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor [accelerator pedal position (APP) sensor] circuit. (Main harness)

4. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and ECM (throttle opening). The overrun clutch operation will then be controlled.

ECS004M1 Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B AT A/T fluid temperature sensor Line pressure solenoid valve SAT283HB ECS004M2

On Board Diagnosis Logic

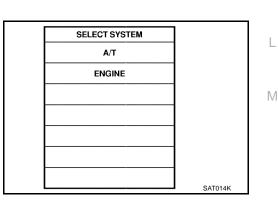
Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause ECS004M3 Check the following items. Harness or connectors (The solenoid circuit is open or shorted.) Overrun clutch solenoid valve Н Diagnostic Trouble Code (DTC) Confirmation Procedure ECS004M4 **CAUTION:** Always drive vehicle at a safe speed. NOTE: If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test. **TESTING CONDITION:** Always drive vehicle on a level road to improve accuracy of test.

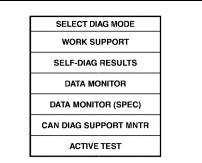
After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.
- 2. Start engine.
- Accelerate vehicle to a speed of more than 10 km/h (6 MPH) 3. with D position (O/D ON).



Release accelerator pedal completely with D position (O/D 4 OFF).



PFP:31940

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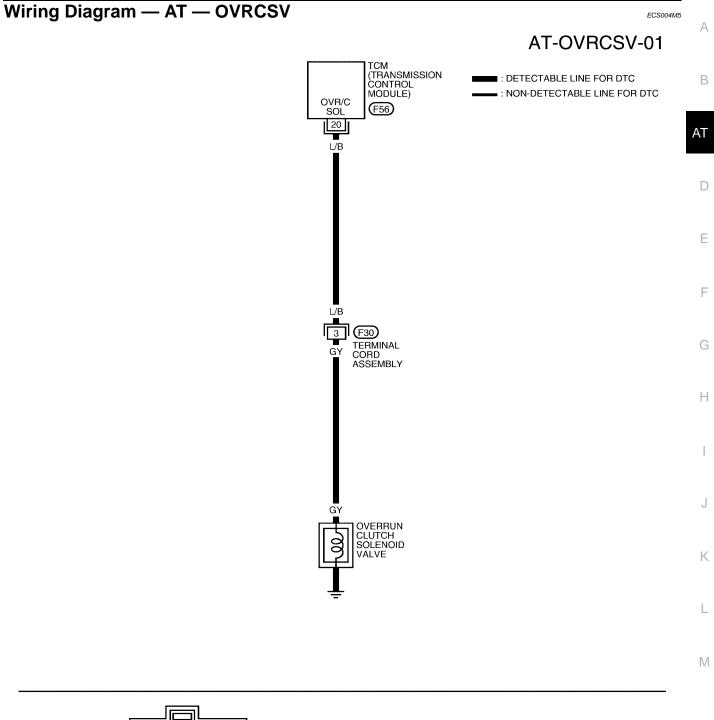
PBIB2308E

WITH GST

Follow the procedure "With CONSULT-II".

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

[RE4F04B]





WCWA0031E

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

[RE4F04B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
		OVERRUN CLUTCH SOLE-	WHEN OVERRUN CLUTCH SOLENOID VALVE OPERATES	BATTERY VOLTAGE	
20	L/B	NOID VALVE	WHEN OVERRUN CLUTCH SOLENOID VALVE DOES NOT OPERATE	APPROX. 0V	

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly F30 terminal 3 (component side) and ground.

Resistance

: 20 - 30Ω

OK or NG

OK >> GO TO 3. NG >> GO TO 2.

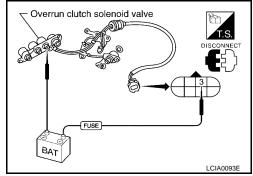


- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.
- Harness of terminal cord assembly for short or open

OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly connector F30 terminal 3 and TCM harness connector F56 terminal 20. Refer to <u>AT-577, "Wiring Diagram — AT — OVRCSV"</u>.

Continuity should exist.

4. Reinstall any part removed.

OK or NG

- OK >> GO TO 4.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

AT-578

ECS004M6

LCIA0092E

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

[RE4F04B]

4. СНЕСК ДТС	A
Perform <u>AT-575, "Diagnostic Trouble Code (DTC) Confirmation Procedure"</u> . <u>OK or NG</u>	В
OK >> INSPECTION END NG >> GO TO 5.	
5. CHECK TCM INSPECTION	AT
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG 	D
OK >> INSPECTION END NG >> Repair or replace damaged parts.	E
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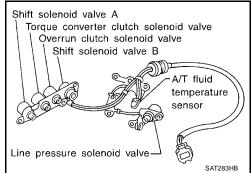
[RE4F04B]

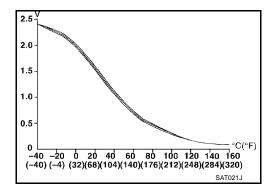
ECS004M7

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE) PFP:31940

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.





CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

On Board Diagnosis Logic

Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CON-SULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

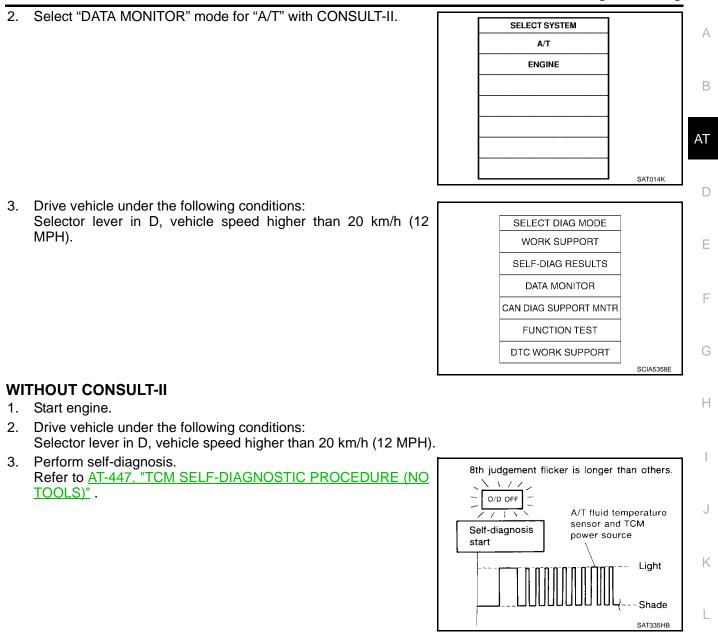
1. Start engine.

ECS004MA

ECS004M8

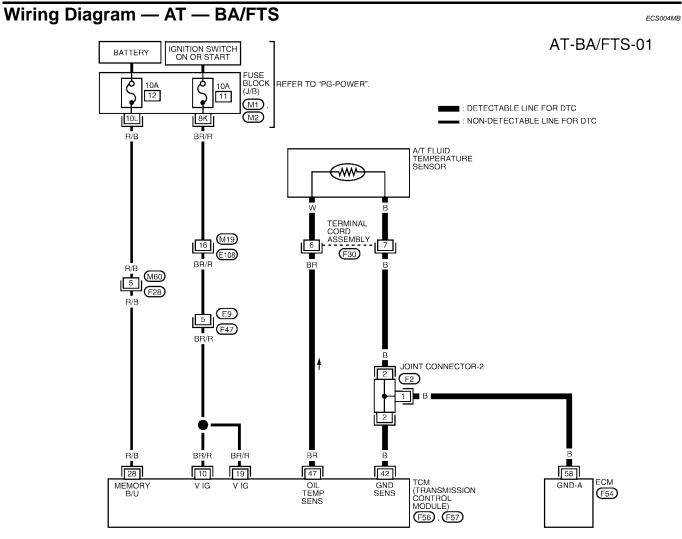
ECS004M9

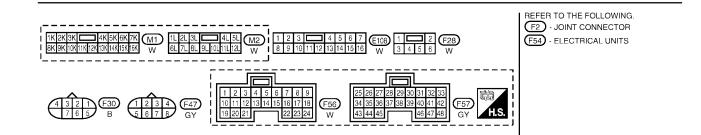
[RE4F04B]



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[RE4F04B]





WCWA0032E

[RE4F04B]

TERMINALS	AND REFERENC	E VALUE MEASURED BETWEE	N EACH TERMINAL		
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	А
10	BR/R	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE	
10	DIVIN		IGNITION OFF	APPROX. 0V	
19	BR/R	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE	В
19	BININ	FOWER SOURCE	IGNITION OFF	APPROX. 0V	
28	R/B	POWER SOURCE	IGNITION ON	BATTERY VOLTAGE	AT
20	N/B	(MEMORY BACKUP)	IGNITION OFF	BATTERY VOLTAGE	
42	В	SENSOR GROUND	_	_	
47	BR	A/T FLUID TEMPERATURE	IGNITION ON WITH ATF TEM- PERATURE AT 20°C (68°F)	APPROX. 1.5V	D
47	ы	SENSOR	IGNITION ON WITH ATF TEM- PERATURE AT 80°C (176°F)	APPROX. 0.5V	E

Diagnostic Procedure

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1. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

DATA MO	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxxv
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 9. NG >> GO TO 2.

2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM Refer to <u>EC-1339, "POWER SUPPLY CIRCUIT FOR ECM"</u>.

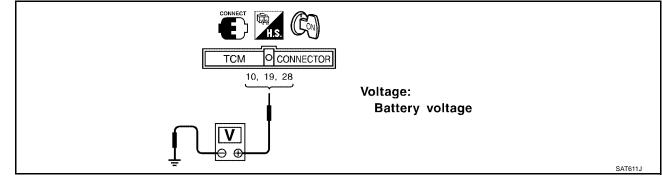
OK or NG

- OK >> GO TO 9.
- NG >> Repair or replace damaged parts.

[RE4F04B]

3. CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.



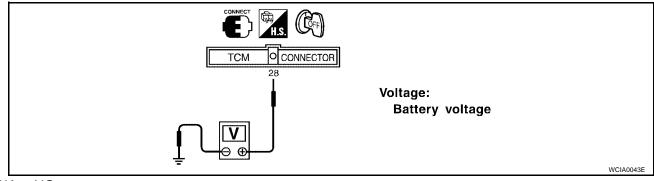
OK or NG

OK >> GO TO 4. NG >> GO TO 5.

110 22 00 10 3.

4. CHECK TCM POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 and ground.



OK or NG

OK >> GO TO 6. NG >> GO TO 5.

NG >> GO TO

5. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM (Main harness)
- Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.

OK or NG

OK >> GO TO 6.

[RE4F04B]

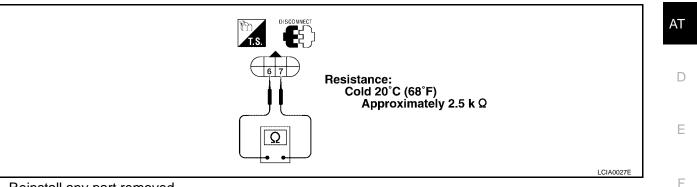
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6. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly F30 terminals 6 and 7 (component side) when A/T is cold.



4. Reinstall any part removed.

OK or NG

OK (without CONSULT-II) >> GO TO 8. NG >> GO TO 7.

7. DETECT MALFUNCTIONING ITEM

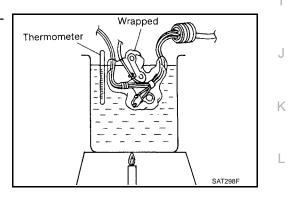
- 1. Remove oil pan.
- 2. Check the following items:
- A/T fluid temperature sensor
- Check resistance between two terminals while changing temperature as shown.

Temperature	Resistance (Approx.)
20°C (68°F)	2.5kΩ
80°C (176°F)	0.3kΩ

 Harness of terminal cord assembly for short or open OK or NG

OK or NG

OK (without CONSULT-II) >> GO TO 8.



[RE4F04B]

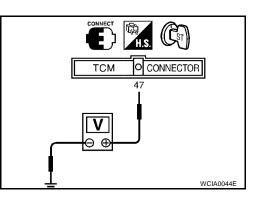
8. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 47 and ground while warming up A/T.

Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

- 3. Turn ignition switch to OFF position.
- 4. Disconnect TCM harness connector.
- Check resistance between TCM harness connector terminal 42 and ground. Refer to <u>AT-582, "Wiring Diagram — AT — BA/FTS"</u>



Continuity should exist.

OK or NG

OK >> GO TO 10. NG >> GO TO 9.

9. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.

OK or NG

- OK >> GO TO 10.
- NG >> Repair or replace damaged parts.

10. снеск отс

Perform AT-580, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 11.

11. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

DTC VEHICLE SPEED SENSOR MTR

Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

[RE4F04B]

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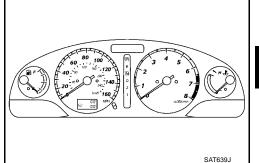
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ECS004MF

ECS004MG



On Board Diagnosis Logic

Diagnostic trouble code VHCL SPEED SEN·MTR with CONSULT-II or 2nd judgement flicker without CON-SULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Vehicle speed sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

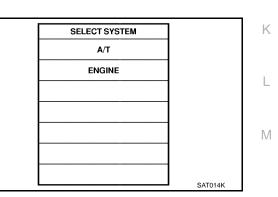
CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.



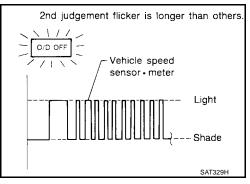
- SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR CAN DIAG SUPPORT MNTR FUNCTION TEST DTC WORK SUPPORT
- 2. Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

WITHOUT CONSULT-II

1. Start engine.

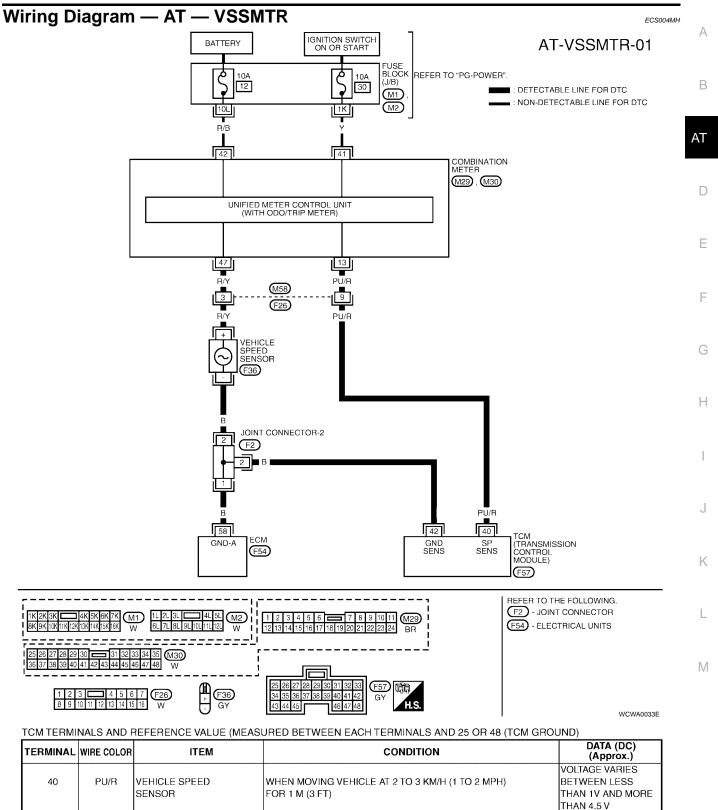
DTC VEHICLE SPEED SENSOR MTR

- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- 3. Perform self-diagnosis. Refer to <u>AT-447, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>.



DTC VEHICLE SPEED SENSOR MTR

[RE4F04B]



SAT313K

Diagnostic Procedure

1. CHECK INPUT SIGNAL

(I) With CONSULT-II

DATA	IONITOR
MONITORIN	a
VHCL/S SE-A/1	XXX km/h
VHCL/S SE-MT	R XXX km/h
THRTL POS SE	N XXX V
FLUID TEMP S	xxxv
BATTERY VOL	xxx v
	s

1. Start engine.

- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

Without CONSULT-II

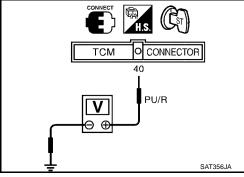
1. Start engine.

2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.

Voltage :Voltage varies between less than 1V and more than 4.5V.

OK or NG

OK >> GO TO 3. NG >> GO TO 2.



2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to <u>DI-3, "METERS AND GAUGES"</u>.
- Harness for short or open between TCM and vehicle speed sensor (Main harness)

OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

3. снеск отс

Perform AT-587, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

ECS004MI

4. CHECK TCM INSPECTION	A
1. Perform TCM input/output signal inspection.	
 If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG 	В
OK >> INSPECTION END	
NG >> Repair or replace damaged parts.	AT
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Description

The turbine revolution sensor detects input shaft rpm (revolutions per minute). It is located on the input side of the automatic transaxle. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transaxle. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.

ON BOARD DIAGNOSIS LOGIC

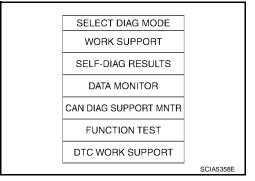
Diagnostic trouble code	Malfunction is detected when	Check items (Possible cause)	
 E : TURBINE REV : 10th judgement flicker 	TCM does not receive the proper voltage signal from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.) Turbine revolution sensor 	

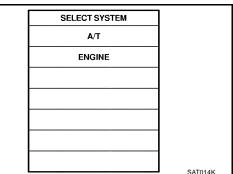
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE CAUTION:

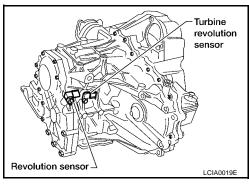
- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- With CONSULT-II
- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.
- Without CONSULT-II
- 1. Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.





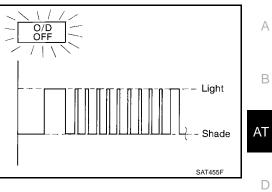


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[RE4F04B]





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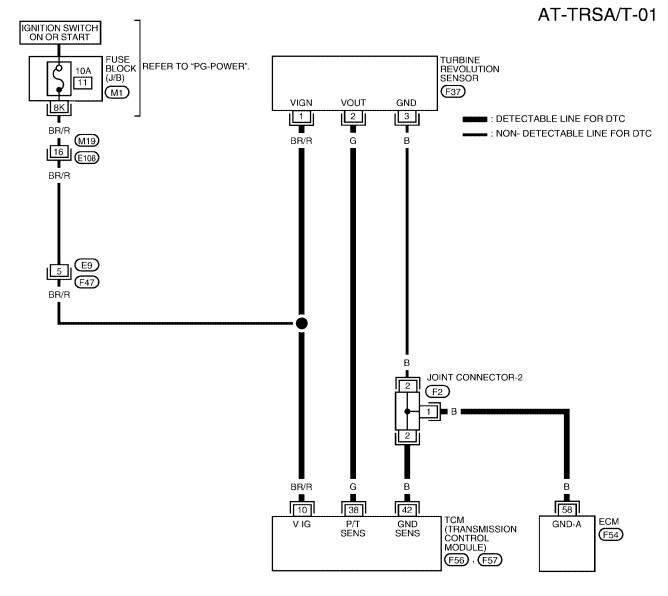
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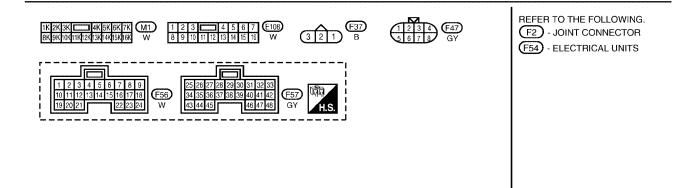
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[RE4F04B]

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Wiring Diagram — AT — TRSA/T





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[RE4F04B]

TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)					
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	Α
10	BR/R	TURBINE REVOLUTION SEN- SOR (POWER)	IGNITION ON	BATTERY VOLTAGE	
38	G	TURBINE REVOLUTION SEN- SOR (SIGNAL)	WITH ENGINE RUNNING AT 1,000 RPM	APPROX. 1.2V VOLTAGE SHOULD INCREASE WITH ENGINE	В
42	В	SENSOR GROUND	_	RPM	AT

Diagnostic Procedure

1. CHECK INPUT SIGNAL

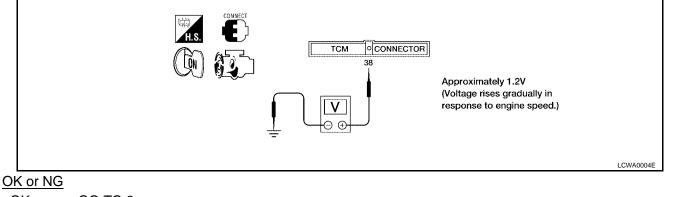
(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "TURBINE REF" while driving. Check the value changes according to driving speed.

DATA MOI	NITOR	
MONITORING		
ENGINE SPEED	XXX rpm]
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	
		SAT740J

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 38 and ground (measure in AC range).



OK >> GO TO 3. NG >> GO TO 2.

2. DETECT MALFUNCTIONING ITEM

Check harness for short or open between TCM and turbine revolution sensor.

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

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3. снеск ртс

Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION, <u>AT-592</u>, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

OK >> INSPECTION END.

NG >> GO TO 4.

4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminal for damage or loose connection with harness connector.

OK or NG

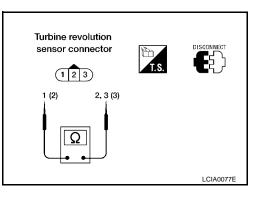
OK >> INSPECTION END.

NG >> Repair or replace damaged parts.

Component Inspection TURBINE REVOLUTION SENSOR

• Check resistance between terminals 1, 2 and 3.

Term	Terminal No.		
1	2	2.4 - 2.8kΩ	
1	3	No continuity	
2	3	No continuity	



ECS004MM

DTC U1000 CAN COMMUNICATION LINE

DTC U1000 CAN COMMUNICATION LINE

Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

On Board Diagnosis Logic

- This is an OBD-II self-diagnostic item.
- Diagnostic trouble code "CAN COMM CIRCUIT" with CONSULT-II or U1000 without CONSULT-II is detected when TCM cannot communicate to other control unit.

Possible Cause

Harness or connectors (CAN communication line is open or shorted.)

DTC Confirmation Procedure

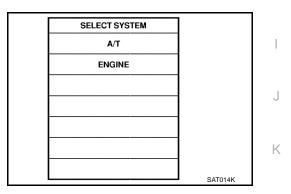
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

B WITH CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 3. Start engine and wait for at least 6 seconds.
- 4. If DTC is detected, go to AT-599, "Diagnostic Procedure" .



(a) WITH GST

Follow the procedure "WITH CONSULT-II".

[RE4F04B]

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DTC U1000 CAN COMMUNICATION LINE

[RE4F04B]

Wiring Diagram — AT — CAN ECS004MR AT-CAN-01 ECM : DETECTABLE LINE FOR DTC • : NON-DETECTABLE LINE FOR DTC DATA LINE CAN-H CAN-L 33 34 Y 5 6 TCM (TRANSMISSION CONTROL MODULE) CAN-H CAN-L 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 109 110 102 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 111 112 104 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 77 78 79 80 81 82 83 84 85 86 113 114 (F54) GY **G** 106 104 F56 W H.S. 87 88 89 90 91 92 93 94 95 115 108 116 H.S.

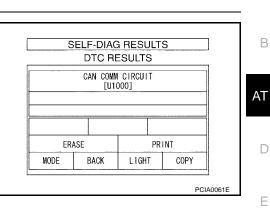
LCWA0002E

DTC U1000 CAN COMMUNICATION LINE

Diagnostic Procedure 1. CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-II

- 1. Turn ignition switch "ON" and start engine.
- 2. Select "SELF-DIAG RESULTS" mode for "A/T" with CONSULT-II.
- Is any malfunction of the "CAN COMM CIRCUIT" indicated?
- Yes >> Print out CONSULT-II screen, GO TO LAN section. Refer to LAN-3, "CAN SYSTEM" .
- No >> Inspection End.



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DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

Possible Cause

Check TCM.

Diagnostic Trouble Code (DTC) Confirmation Procedure

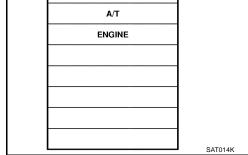
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

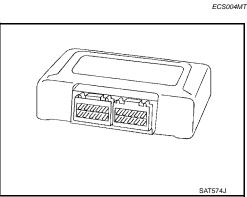
WITH CONSULT-II

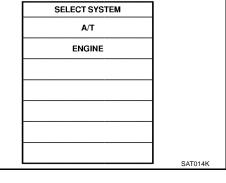
- 1. Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.

Run engine for at least 2 seconds at idle speed. 3.



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
CAN DIAG SUPPORT MNTR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SCIA5358E





ECS004MW

ECS004MV

ECS004MU

PFP:31036

[RE4F04B]

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

[RE4F04B]

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Diagnostic Procedure ECS004MX			
1. INSPECTION START			
With CONSULT-II	В		
 Turn ignition switch ON and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II. Touch "ERASE". Perform <u>AT-600, "Diagnostic Trouble Code (DTC) Confirmation Procedure"</u>. 	AT		
4. Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again? Yes or No	D		
Yes >> Replace TCM. No >> INSPECTION END			
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AT-602

DTC CONTROL UNIT (EEP ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

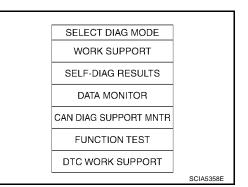
ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
() : CONT UNIT (EEP ROM)	TCM memory (EEP ROM) is malfunction- ing.	• TCM	

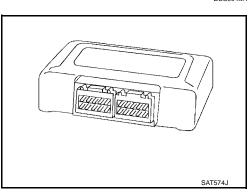
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

- With CONSULT-II
- 1. Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.
- 3. Run engine for at least 2 seconds at idle speed.



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SELECT SYSTEM

A/T

ENGINE

[RE4F04B]

PFP:31036

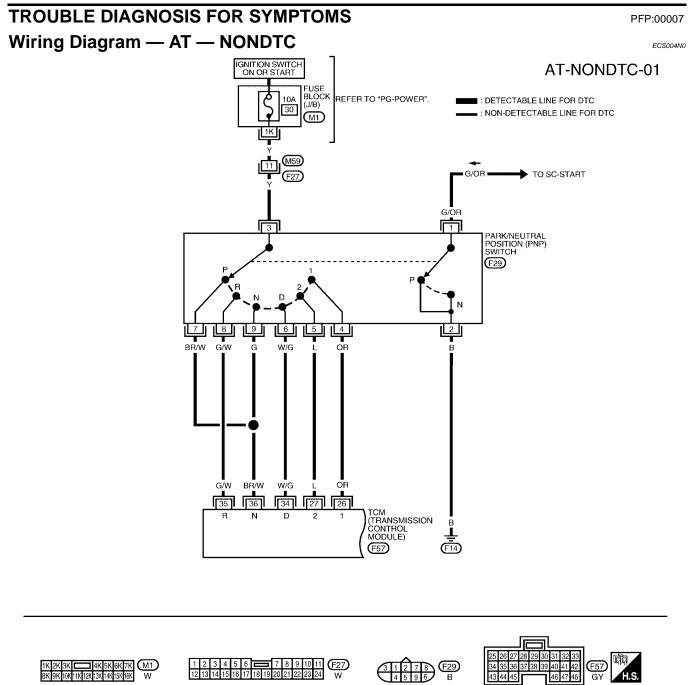
DTC CONTROL UNIT (EEP ROM)

[RE4F04B]

Diagnostic Procedure	ECS004MZ
1. снеск отс	
With CONSULT-II	В
 Turn ignition switch ON and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II. Move selector lever to "R" position. Depress accelerator pedal (Full throttle position). 	AT
 Touch "ERASE". Turn ignition switch OFF position for 10 seconds. Perform <u>AT-602, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE"</u>. 	D
Is the "CONT UNIT (EEP ROM)" displayed again? Yes >> Replace TCM. No >> INSPECTION END	E
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[RE4F04B]



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[RE4F04B]

FERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)	
26 OR	OP	PNP SWITCH 1 POSITION	IGNITION ON AND SELECTOR LEVER IN 1 POSITION	BATTERY VOLTAGE	
	ÜK		IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	
27	L	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN 2 POSITION	BATTERY VOLTAGE	
		2 POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	
34	W/G	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN D POSITION	BATTERY VOLTAGE	
		D POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	
35	G/W	PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN R POSITION	BATTERY VOLTAGE	
		R POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V	
36		PNP SWITCH	IGNITION ON AND SELECTOR LEVER IN P OR N POSITION	BATTERY VOLTAGE	
	30	BR/W	P OR N POSITION	IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS	APPROX. 0V

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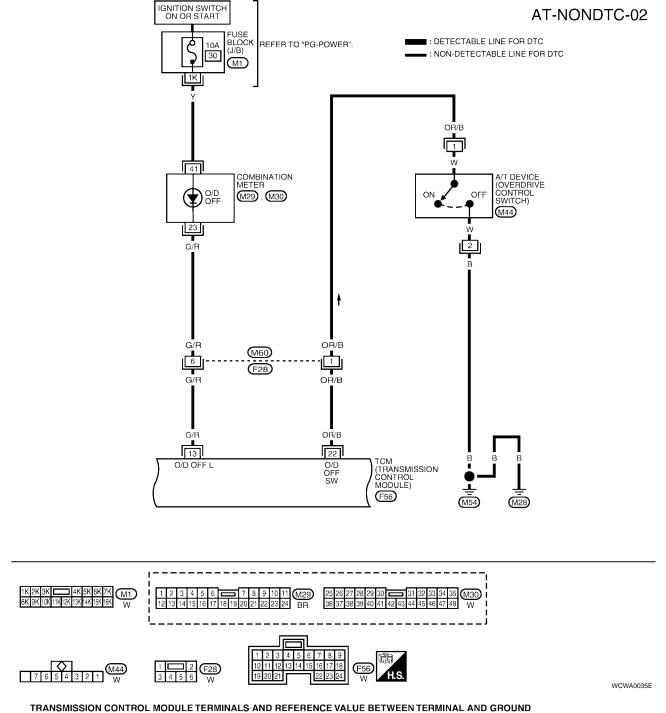
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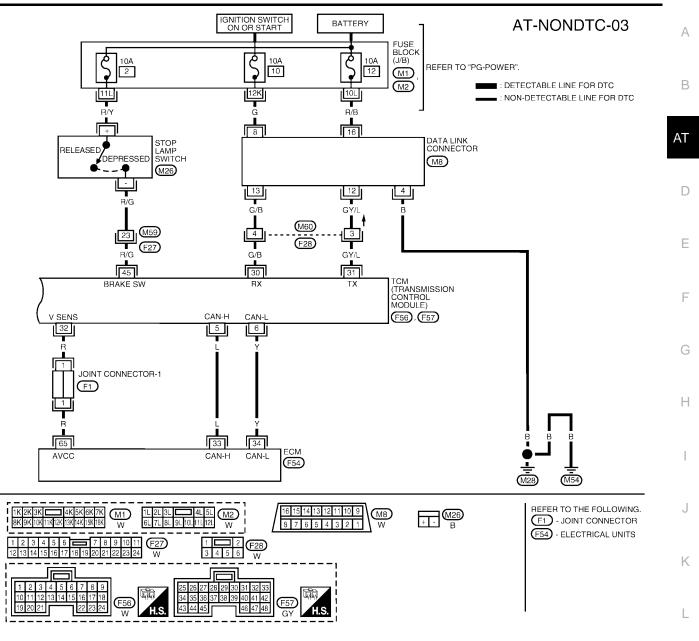
[RE4F04B]



TE	ERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
	13	G/R	O/D OFF INDICATOR	WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF"	0V
13	u/n	LAMP	WHEN SETTING OVERDRIVE CONTROL SWITCH "ON"	BATTERY VOLTAGE	
	00	00/0	OVERDRIVE CONTROL	WHEN SETTING OVERDRIVE CONTROL SWITCH "ON"	BATTERY VOLTAGE
22	OR/B	SWITCH	WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF"	ov	

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[RE4F04B]



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TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND)

AT-607

[RE4F04B]

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
5	L	CAN-H	_	_
6	Y	CAN-L	—	_
30	G/B	DATA LINK CONNECTOR (RX)	—	_
31	GY/L	DATA LINK CONNECTOR (TX)	_	_
32	R	SENSOR POWER	IGNITION SWITCH ON	APPROX. 4.5 - 5.5v
32		SENSOR POWER	IGNITION SWITCH OFF	APPROX. 0V
45	R/G	STOP LAMP SWITCH	BRAKE PEDAL DEPRESSED	BATTERY VOLTAGE
			BRAKE PEDAL RELEASED	APPROX. 0V

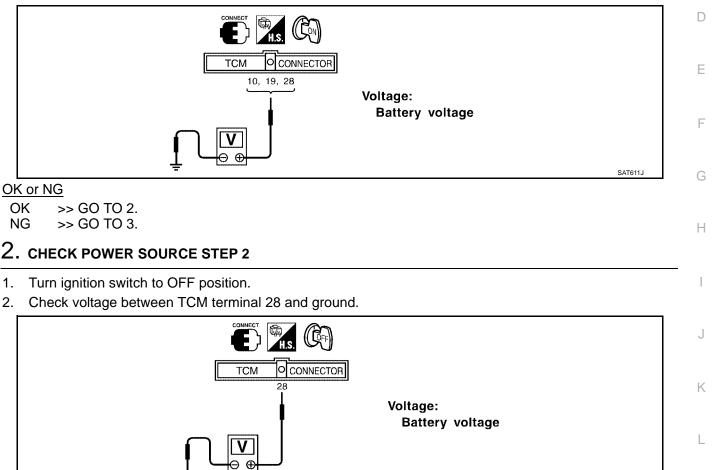
1. O/D OFF Indicator Lamp Does Not Come On

SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

1. CHECK TCM POWER SOURCE

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.



OK or NG

OK >> GO TO 4. NG >> GO TO 3.

3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM (Main harness) Refer to <u>AT-493, "Wiring Diagram — AT — MAIN"</u>.
- Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

[RE4F04B]

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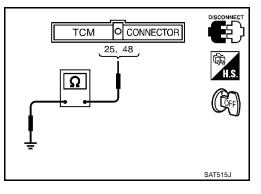
4. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM terminals 25, 48 and ground.

Continuity should exist.

OK or NG

- OK >> GO TO 5.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors. Refer to <u>AT-493, "Wiring Dia-</u> <u>gram — AT — MAIN"</u>.



5. CHECK LAMP CIRCUIT

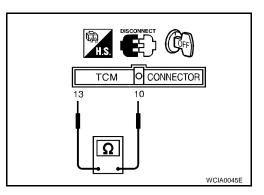
- 1. Turn ignition switch to OFF position.
- 2. Check resistance between TCM terminals 10 and 13.

Resistance :50 - 100 Ω

3. Reinstall any part removed.

OK or NG

OK	>> GO TO 7.
NG	>> GO TO 6.



6. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness and fuse for short or open between ignition switch and O/D OFF indicator lamp (Main harness) Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.
- Harness for short or open between O/D OFF indicator lamp and TCM.

OK or NG

OK >> GO TO 7. NG >> Repair or replace damaged parts.

7. CHECK SYMPTOM

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 8.

8. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

- OK >> INSPECTION END
- NG >> Repair or replace damaged parts.

2. Engine Cannot Be Started In P and N Position

SYMPTOM:

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

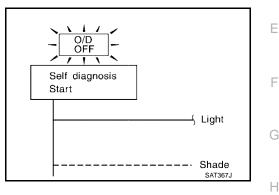
Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-496, "DTC P0705 PARK/NEUTRAL POSITION</u> <u>SWITCH"</u>.

No >> GO TO 2.



[RE4F04B]

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2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH

Check for short or open of park/neutral position (PNP) switch harness connector terminals 1 and 2. Refer to <u>AT-498, "Wiring Diagram — AT — PNP/SW"</u>.

OK or NG

OK >> GO TO 3.

NG >> Repair or replace park/neutral position (PNP) switch.

3. CHECK STARTING SYSTEM

Check starting system. Refer to SC-9, "STARTING SYSTEM" .

OK or NG

OK >> INSPECTION END

[RE4F04B]

3. In P Position, Vehicle Moves Forward or Backward When Pushed

SYMPTOM:

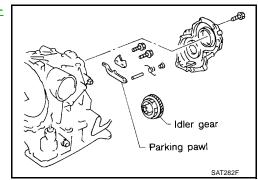
Vehicle moves when it is pushed forward or backward with selector lever in P position.

1. CHECK PARKING COMPONENTS

Check parking components. Refer to <u>AT-667, "OVERHAUL"</u> and <u>AT-744, "ASSEMBLY"</u>.

OK or NG

- OK >> INSPECTION END
- NG >> Repair or replace damaged parts.



ECS004N3

[RE4F04B]

4. In N Position, Vehicle Moves

SYMPTOM:

Vehicle moves forward or backward when selecting N position.

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

With CONSULT-II

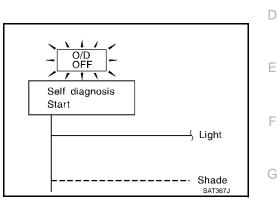
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-496, "DTC P0705 PARK/NEUTRAL POSITION</u> <u>SWITCH"</u>. No >> GO TO 2.



2. CHECK CONTROL LINKAGE

Check control cable.

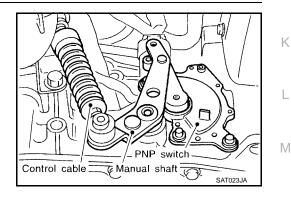
OK or NG

OK >> GO TO 4. NG >> GO TO 3.

3. ADJUST CONTROL CABLE

Adjust control cable.

>> Refer to AT-662, "Control Cable Adjustment" .



4. CHECK A/T FLUID LEVEL

Check A/T fluid level. OK or NG

OK >> GO TO 5. NG >> Refill ATF.



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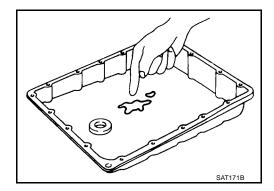
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5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 7.
- NG >> GO TO 6.



6. DETECT MALFUNCTIONING ITEM

1. Disassemble A/T.

- 2. Check the following items:
- Forward clutch assembly
- Overrun clutch assembly
- Reverse clutch assembly

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

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Check again.

OK or NG

OK >> INSPECTION END NG >> GO TO 8.

8. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

5. Large Shock $N \rightarrow R$ Position

SYMPTOM:

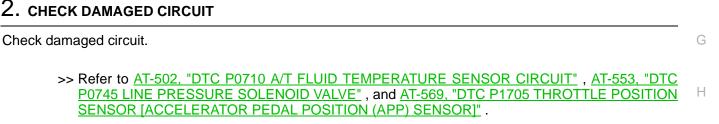
There is large shock when changing from N to R position.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor [accelerator pedal position (APP) sensor] circuit?

Yes or No

Yes >> GO TO 2. No >> GO TO 3.



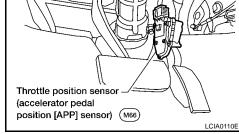
3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor. Refer to <u>EC-1461, "DTC P0221 TP SENSOR"</u>, and <u>EC-1474, "DTC P0226 APP SENSOR"</u>.

OK or NG

OK	>> GO TO 4.
----	-------------

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].

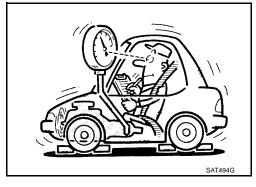


4. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to <u>AT-462, "Line Pressure Test"</u>.

OK or NG

OK	>> GO TO 6.
NG	>> GO TO 5.



[RE4F04B]

Throttle position sensor

sensor circuit

A/T fluid temperature

circuit

Line pressure

solenoid valve

Light

Shade

SAT345HA

circuit

O/D OFF

start

Self-diagnosis

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5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

6. CHECK SYMPTOM

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 7.

7. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

Vehicle does not creep backward when selecting R position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.

2. CHECK STALL REVOLUTION

Check stall revolution with selector lever in 1 and R positions. OK or NG

OK >> GO TO 5. OK in 1 position, NG in R position>>GO TO 3. NG in both 1 and R positions>>GO TO 4.



- 1. Remove control valve assembly. Refer to <u>AT-659, "REMOVAL"</u>.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.





[RE4F04B]

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4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

5. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in R position. Refer to <u>AT-462</u>, "Line Pressure Test".

OK or NG

OK >> GO TO 7. NG >> GO TO 6.



6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

OK or NG

OK >> GO TO 7.

[RE4F04B]

7. CHECK A/T FLUID CONDITION	A
1. Remove oil pan.	
2. Check A/T fluid condition.	D
OK or NG	В
OK >> GO TO 9. NG >> GO TO 8.	
	AT
	D
SAT171B	Е
8. DETECT MALFUNCTIONING ITEM	
1. Remove control valve assembly. Refer to <u>AT-659, "REMOVAL"</u> .	F
2. Check the following items:	Г
 Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot fil- ter) 	0
 Line pressure solenoid valve 	G
3. Disassemble A/T.	
4. Check the following items:	Н
 Oil pump assembly 	
- Torque converter	
 Reverse clutch assembly 	
 High clutch assembly 	
- Low & reverse brake assembly	J
- Low one-way clutch	
OK or NG	
OK >> GO TO 9. NG >> Repair or replace damaged parts.	Κ
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Check again.	L
OK or NG	
OK >> INSPECTION END	Μ
NG >> GO TO 10.	
10. CHECK TCM INSPECTION	

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

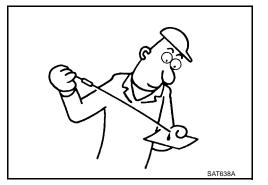
7. Vehicle Does Not Creep Forward in D, 2 or 1 Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2 or 1 position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.



2. CHECK STALL REVOLUTION

Check stall revolution with selector lever in D position. Refer to $\underline{\text{AT-}}$ $\underline{\text{458, "Stall Test"}}$.

OK or NG

OK	>> GO TO 4.
NG	>> GO TO 3.



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

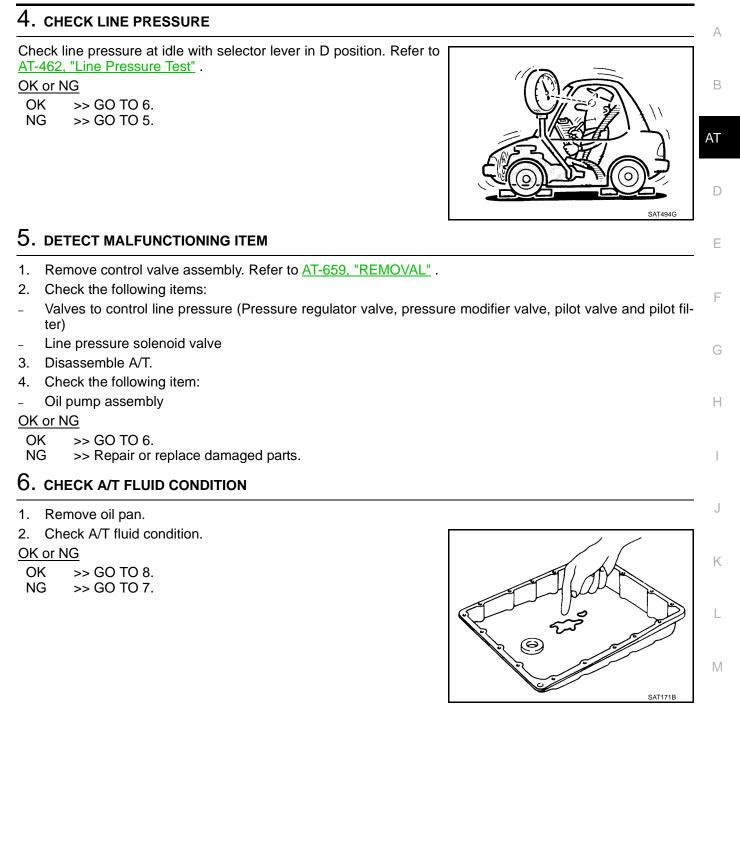
OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

[RE4F04B]

ECS004N7

[RE4F04B]



7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

OK or NG

OK >> GO TO 8.

NG >> Repair or replace damaged parts.

8. CHECK SYMPTOM

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 9.

9. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

8. Vehicle Cannot Be Started From D1

SYMPTOM:

Vehicle cannot be started from D1 on Cruise test — Part 1.

СНЕСК SYMPTOM

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> GO TO 2.

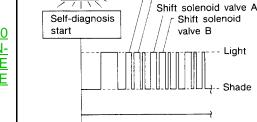
No >> Go to AT-617, "6. Vehicle Does Not Creep Backward In R Position" .

2. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor MTR after cruise test?

Yes or No

>> Check damaged circuit. Refer to AT-509, "DTC P0720 Yes VEHICLE SPEED SENSOR A/T (REVOLUTION SEN-SOR)", AT-559, "DTC P0750 SHIFT SOLENOID VALVE A", or AT-564, "DTC P0755 SHIFT SOLENOID VALVE Β".



Vehicle speed sensor A/T (revolution sensor)

Vehicle speed

- Light

Shade

SAT934FB

sensor • MTR

No >> GO TO 3.

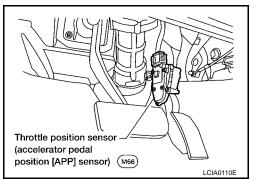
3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

AT-623

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-1461, "DTC P0221 TP SENSOR" and EC-1474, "DTC P0226 APP SENSOR".

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



4. CHECK LINE PRESSURE

Check line pressure at stall point with selector lever in D position. Refer to AT-462, "Line Pressure Test" .

OK or NG

OK >> GO TO 6.

NG >> GO TO 5.



[RE4F04B]

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[RE4F04B]

5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- High clutch assembly
- Torque converter
- Oil pump assembly

OK or NG

OK >> GO TO 8.

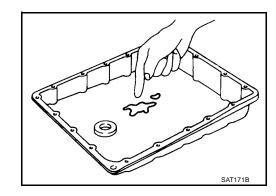
NG >> Repair or replace damaged parts.

6. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 7. NG >> GO TO 5.



7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 8.
- NG >> Repair or replace damage parts.

[RE4F04B]

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8. СНЕСК ЗҮМРТОМ	A
Check again.	
OK or NG OK >> INSPECTION END NG >> GO TO 9.	В
9. CHECK TCM INSPECTION	AT
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG	D
OK >> INSPECTION END NG >> Repair or replace damaged parts.	E
	F
	G
	Н
	I

9. A/T Does Not Shift: D1 \rightarrow D2 or Does Not Kickdown: D4 \rightarrow D2

ECS004N9

SYMPTOM:

A/T does not shift from D1 to D2 at the specified speed.

A/T does not shift from D4 to D2 when depressing accelerator pedal fully at the specified speed.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-620, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position"</u> and <u>AT-623, "8. Vehicle</u> <u>Cannot Be Started From D1"</u>.

2. CHECK SELF-DIAGNOSTIC RESULTS

(I) With CONSULT-II

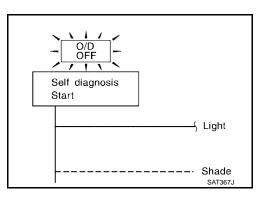
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

- Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-496, "DTC P0705 PARK/NEUTRAL POSITION</u> <u>SWITCH"</u>.
- No >> GO TO 3.



3. CHECK VEHICLE SPEED SENSOR \cdot A/T AND VEHICLE SPEED SENSOR \cdot MTR CIRCUIT

Check vehicle speed sensor A/T (revolution sensor) and vehicle speed sensor MTR circuit. Refer to <u>AT-509</u>, <u>"DTC P0720 VEHICLE SPEED SENSOR A/T (REVOLUTION SENSOR)"</u> and <u>AT-587</u>, "DTC VEHICLE <u>SPEED SENSOR MTR"</u>.

OK or NG

OK >> GO TO 4.

NG >> Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.

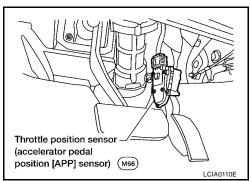
4. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1461, "DTC P0221 TP SENSOR"</u> and <u>EC-1474,</u> "DTC P0226 APP SENSOR".

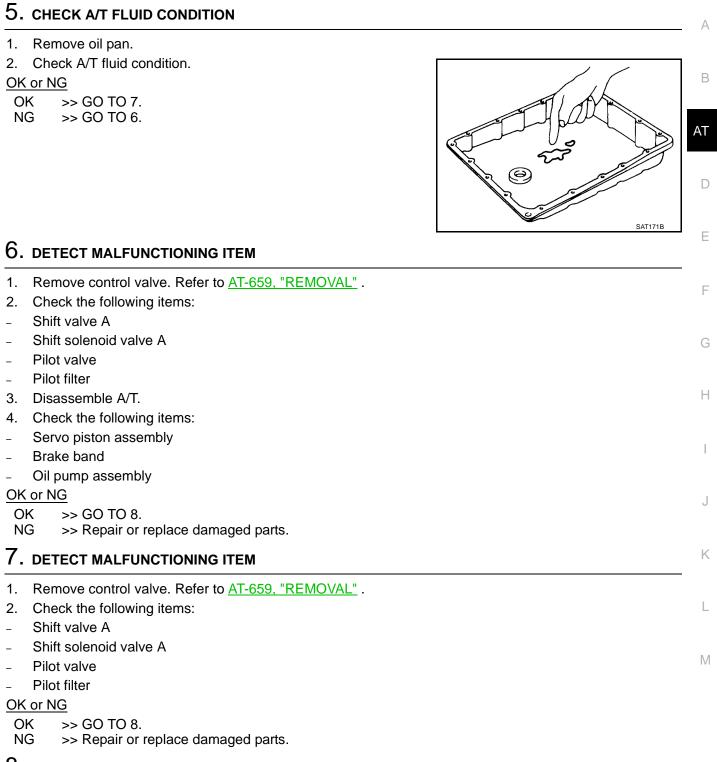
OK or NG

OK >> GO TO 5.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



[RE4F04B]



8. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END NG >> GO TO 9.

$9. \ \text{Check tcm inspection} \\$

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. <u>OK or NG</u>

OK >> INSPECTION END

10. A/T Does Not Shift: D2 \rightarrow D3

SYMPTOM:

A/T does not shift from D₂ to D₃ at the specified speed.

СНЕСК SYMPTOM

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " AT OK?

Yes or No

Yes >> GO TO 2.

>> Go to AT-620, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position" and AT-623, "8. Vehicle No Cannot Be Started From D1".

2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch cir-F cuit?

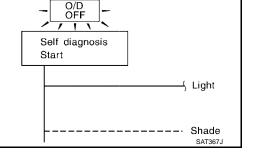
Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

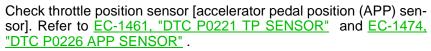
Yes or No

>> Check park/neutral position (PNP) switch circuit. Refer Yes to AT-496, "DTC P0705 PARK/NEUTRAL POSITION SWITCH".

No >> GO TO 3.

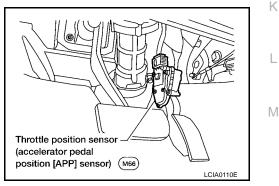


3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]



OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].





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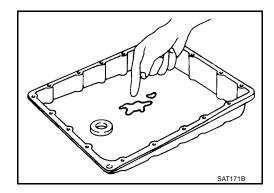


4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 6.
- NG >> GO TO 5.



5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- High clutch assembly
- Oil pump assembly

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-659, "REMOVAL"</u>.
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

7. снеск зумртом

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 8.

[RE4F04B]

8. CHECK TCM INSPECTION	A
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG 	В
OK >> INSPECTION END NG >> Repair or replace damaged parts.	AT
	D
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11. A/T Does Not Shift: D3 \rightarrow D4

[RE4F04B]

ECS004NB

SYMPTOM:

- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D3 to D4 shift will occur.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-620, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position"</u> and <u>AT-623, "8. Vehicle Cannot Be Started From D1"</u>.

2. CHECK SELF-DIAGNOSTIC RESULTS

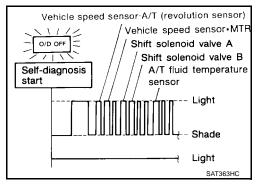
(I) With CONSULT-II

Does self-diagnosis, after cruise test, show damage to any of the following circuits?

- Park/neutral position (PNP) switch
- Overdrive control switch
- A/T fluid temperature sensor
- Vehicle speed sensor A/T (revolution sensor)
- Shift solenoid valve A or B
- Vehicle speed sensor MTR

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-496, "DTC P0705</u> <u>PARK/NEUTRAL POSITION SWITCH"</u>, <u>AT-502, "DTC</u> <u>P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT"</u> , <u>AT-509, "DTC P0720 VEHICLE SPEED SENSOR-A/T</u> (<u>REVOLUTION SENSOR)</u>", <u>AT-559, "DTC P0750</u> <u>SHIFT SOLENOID VALVE A"</u>, <u>AT-564, "DTC P0755</u> <u>SHIFT SOLENOID VALVE B"</u>, or <u>AT-587, "DTC VEHI-CLE SPEED SENSOR MTR"</u>.



No >> GO TO 3.

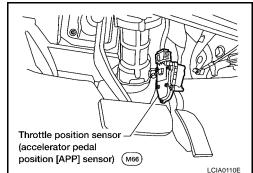
3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1461, "DTC P0221 TP SENSOR"</u> and <u>EC-1474, "DTC P0226 APP SENSOR"</u>.

OK or NG

OK >> GO TO 4.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



[RE4F04B]

4. CHECK A/T FLUID CONDITION А 1. Remove oil pan. 2. Check A/T fluid condition. В OK or NG >> GO TO 6. OK NG >> GO TO 5. AT D SAT171P Е 5. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-659, "REMOVAL". F 2. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Н Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly _ Brake band Torque converter Oil pump assembly OK or NG OK >> GO TO 7. Κ >> Repair or replace damaged parts. NG 6. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" . 2. Check the following items: Μ Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve _ Pilot filter OK or NG OK >> GO TO 7. NG >> Repair or replace damaged parts. 7. СНЕСК ЗҮМРТОМ

Check again. <u>OK or NG</u> OK >> **INSPECTION END** NG >> GO TO 8.

$8. \ \mathsf{CHECK} \ \mathsf{TCM} \ \mathsf{INSPECTION}$

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. <u>OK or NG</u>

OK >> INSPECTION END

12. A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to torgue converter clutch solenoid valve circuit after cruise test?

Yes or No

Yes >> Check torque converter clutch solenoid valve circuit. Refer to AT-540, "DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE" .

No >> GO TO 2.

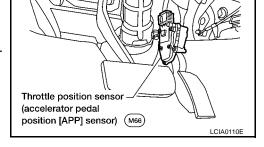


Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-1461, "DTC P0221 TP SENSOR" and EC-1474, "DTC P0226 APP SENSOR" .

OK or NG

OK >> GO TO 3.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



O/D OFF

Self-diagnosis

start

3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-659, "REMOVAL".
- 2. Check following items:
- Torque converter clutch control valve
- Torque converter relief valve
- Torque converter clutch solenoid valve
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

4. CHECK SYMPTOM

Check again. OK or NG OK >> INSPECTION END

NG >> GO TO 5.



[RE4F04B]

Torque converter clutch

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$5. \ \text{check tcm inspection}$

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. <u>OK or NG</u>

OK >> INSPECTION END

13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

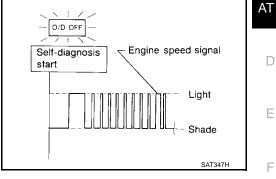
A/T does not hold lock-up condition for more than 30 seconds.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to engine speed signal circuit after cruise test?

Yes or No

Yes >> Check engine speed signal circuit. Refer to AT-514, "DTC P0725 ENGINE SPEED SIGNAL" . No >> GO TO 2.

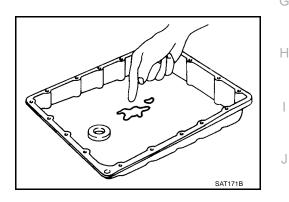


2. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 4. NG >> GO TO 3.



3. DETECT MALFUNCTIONING ITEM

- Remove control valve assembly. Refer to AT-659, "REMOVAL" . 1.
- 2. Check the following items:
- Torque converter clutch control valve _
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check torque converter and oil pump assembly.

OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.

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4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-659, "REMOVAL" .
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

5. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 6.

6. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

14. Lock-up Is Not Released

SYMPTOM:

Lock-up is not released when accelerator pedal is released.

1. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR] CIR-CUIT

B With CONSULT-II

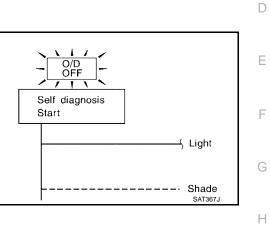
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to the throttle position switch [accelerator pedal position (APP) sensor] circuit?

Without CONSULT-II

Does self-diagnosis show damage to the throttle position sensor [accelerator pedal position (APP) sensor] circuit?

Yes or No

Yes >> Check the throttle position switch [accelerator pedal position (APP) sensor circuit. Refer to <u>EC-1461, "DTC P0221 TP SENSOR"</u> and <u>EC-1474, "DTC P0226 APP SENSOR"</u>. No >> GO TO 2.



2. снеск сумртом

Check again.	
OK or NG	
OK >> INSPECTION END NG >> GO TO 3.	
3. CHECK TCM INSPECTION	J
1. Perform TCM input/output signal inspection.	K
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	Γ.
OK or NG	
OK >> INSPECTION END	L
NG >> Repair or replace damaged parts.	

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[RE4F04B]

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15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)

SYMPTOM:

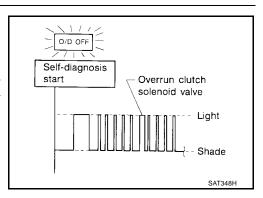
- Engine speed does not smoothly return to idle when A/T shifts from D4 to D3.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to overrun clutch solenoid valve circuit after cruise test?

Yes or No

Yes >> Check overrun clutch solenoid valve circuit. Refer to <u>AT-575, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE"</u>. No >> GO TO 2.

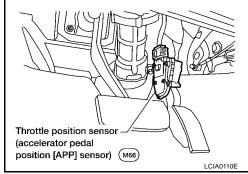


2. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1461, "DTC P0221 TP SENSOR"</u> and <u>EC-1474,</u> "<u>DTC P0226 APP SENSOR</u>".

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].

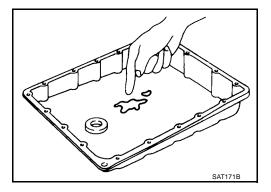


3. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK	>> GO TO 5.
NG	>> GO TO 4.



[RE4F04B]

4. DETECT MALFUNCTIONING ITEM	А
1. Remove control valve assembly. Refer to AT-659, "REMOVAL".	
2. Check the following items:	
- Overrun clutch control valve	В
 Overrun clutch reducing valve 	
 Overrun clutch solenoid valve 	. –
3. Disassemble A/T.	AT
4. Check the following items:	
- Overrun clutch assembly	D
- Oil pump assembly	
OK or NG	
OK >> GO TO 6.	Е
NG >> Repair or replace damaged parts.	
5. DETECT MALFUNCTIONING ITEM	_
	F
 Remove control valve assembly. Refer to <u>AT-659, "REMOVAL"</u>. 	
2. Check the following items:	G
- Overrun clutch control valve	_
 Overrun clutch reducing valve 	
 Overrun clutch solenoid valve 	Н
OK or NG	
OK >> GO TO 6.	
NG >> Repair or replace damaged parts.	
6. снеск зумртом	
Check again.	J
OK or NG	
OK >> INSPECTION END	
NG >> GO TO 7.	K
7. CHECK TCM INSPECTION	
1. Perform TCM input/output signal inspection.	L
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connect	or.
OK or NG	M
OK >> INSPECTION END	171

16. Vehicle Does Not Start From D1

SYMPTOM:

Vehicle does not start from D1 on Cruise test — Part 2.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-509</u>, "DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-SOR)", <u>AT-559</u>, "DTC P0750 SHIFT SOLENOID VALVE <u>A"</u>, <u>AT-564</u>, "DTC P0755 SHIFT SOLENOID VALVE B" or <u>AT-587</u>, "DTC VEHICLE SPEED SENSOR MTR". No >> GO TO 2.

2. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> Go to <u>AT-623</u>, "8. Vehicle Cannot Be Started From D1".

NG >> GO TO 3.

3. CHECK TCM INSPECTION

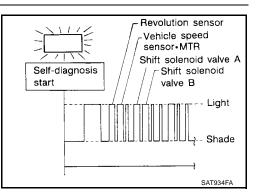
1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.



[RE4F04B]

ECS004NG

17. A/T Does Not Shift: D4 \rightarrow D3 , When Overdrive Control Switch ON \rightarrow OFF ECS004NH

SYMPTOM:

A/T does not shift from D4 to D3 when changing overdrive control switch to OFF position.

1. CHECK OVERDRIVE SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to overdrive control switch circuit?

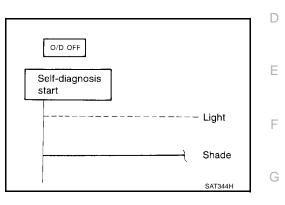
Without CONSULT-II

Does self-diagnosis show damage to overdrive control switch circuit?

Yes or No

Yes >> Check overdrive control switch circuit. Refer to AT-496. "DTC P0705 PARK/NEUTRAL POSITION SWITCH" .

No >> Go to AT-629, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ " .



[RE4F04B]

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18. A/T Does Not Shift: D3 \rightarrow 22 , When Selector Lever D \rightarrow 2 Position

SYMPTOM:

A/T does not shift from D₃ to 2₂ when changing selector lever from D to 2 position.

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

(I) With CONSULT-II

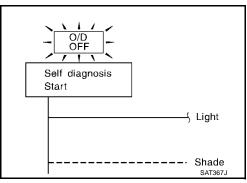
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

Without CONSULT-II

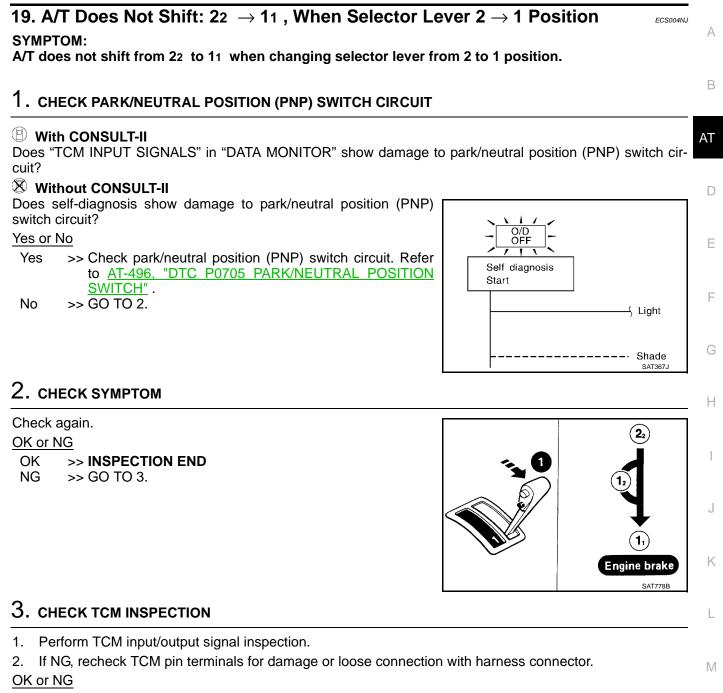
Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

- Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-496, "DTC P0705 PARK/NEUTRAL POSITION</u> SWITCH".
- No >> Go to AT-626, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ ".



[RE4F04B]



- OK >> INSPECTION END
- NG >> Repair or replace damaged parts.

20. Vehicle Does Not Decelerate By Engine Brake

SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 22 (12) to 11.

1. СНЕСК ЗУМРТОМ

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes \rightarrow So to AT-640, "15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)".

No >> Go to AT-617, "6. Vehicle Does Not Creep Backward In R Position".

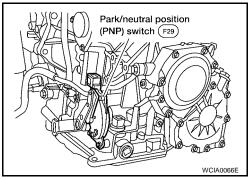
21. TCM Self-diagnosis Does Not Activate {Park/neutral Position (PNP), Overdrive Control and Throttle Position Sensor [Accelerator Pedal Position (APP) Sensor] Switches Circuit Checks}

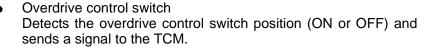
SYMPTOM:

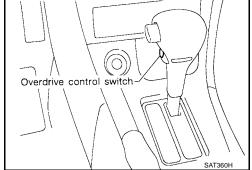
O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

DESCRIPTION

 Park/neutral position (PNP) switch The park/neutral (PNP) switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

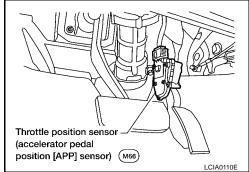






Throttle position sensor [accelerator pedal position (APP) sensor]

The throttle position sensor [accelerator pedal position (APP) sensor] is part of the system that controls the throttle position. This system also uses an electric throttle control actuator, which consists of a throttle control motor and throttle position sensors. Accelerator pedal position signal is sent to the ECM.



[RE4F04B]

[RE4F04B]

DIAGNOSTIC PROCEDURE А NOTE: The diagnostic procedure includes inspections for the overdrive control switch circuits. 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITH CONSULT-II) (\square) With CONSULT-II AT Turn ignition switch to ON position. 1. (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out P/N, R, D, 2 and 1 position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated DATA MONITOR properly. Ε MONITORING OK or NG PN POSI SW OFF OK >> GO TO 5. NG **R POSITION SW** >> GO TO 2. OFF F D POSITION SW OFF 2 POSITION SW ON 1 POSITION SW OFF SAT701J 2. DETECT MALFUNCTIONING ITEM Н Check the following items: Park/neutral position (PNP) switch Check continuity between park/neutral position (PNP) switch F29 terminals 1 (G/OR) and 2 (B) and between terminals 3 (Y) and 4 (OR), 5 (L), 6 (W/G), 7 (BR/W), 8 G/W), 9 (G) while moving manual shaft through each position. 1 (3) 2.(4.5.6.7.8.9) Terminal No. Lever position Κ Р 3 - 7 1 - 2 Ω R 3 - 8 Ν 3 - 9 1 - 2 L D 3 - 6 WCIA0096E 3 - 5 2 Μ 1 3 - 4 If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a. If OK on step b, adjust manual control cable. Refer to AT-662, "Control Cable Adjustment". If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.

- If OK on step d, adjust park/neutral position (PNP) switch. Refer to <u>AT-661, "Park/Neutral Position (PNP)</u> <u>Switch Adjustment"</u>
- If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)
- OK or NG
- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.

AT-647

3. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITHOUT CONSULT-II)

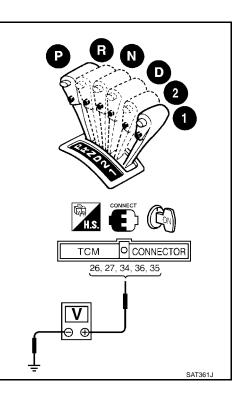
Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- Check voltage between TCM terminals 26 (OR), 27 (L), 34 (W/ G), 35 (G/W), 36 (BR/W) and ground while moving selector lever through each position.

Lever position	Term	inal No.
Р	3 - 7	1 - 2
R	3 - 8	
Ν	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

Voltage:

B : Battery voltage 0 : 0V



OK or NG

OK >> GO TO 6. NG >> GO TO 4.

[RE4F04B]

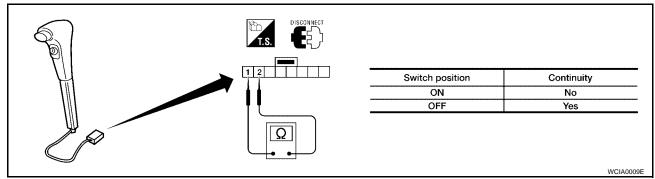
SAT645J

4.	DETECT MALFUN	ICTIONING ITEM			А
Check the following items:					
•	Park/neutral positi	,			D
-	F29 terminals 1 (C and 4 (OR), 5 (L),	G/OR) and 2 (B) and be	position (PNP) switch etween terminals 3 (Y) G/W), 9 (G) while mov-	1, (3) DISCONNECT (8 7 2 1 3 6 9 5 4 2,(4,5,6,7,8,9)	B
	Lever position	Termi	nal No.		
	Р	3 - 7	1 - 2		D
	R	3 - 8		Ω	D
	Ν	3 - 9	1 - 2		
	D	3 - 6		WCIA0096E	Е
	2	3 - 5			
	1	3 - 4			F
-	If NG, check agair step a.	with manual control c	able disconnected from	manual shaft of A/T assembly. Refer to	I
-		•	-	ontrol Cable Adjustment".	G
-		emove park/neutral pos tch terminals. Refer to		A/T and check continuity of park/neutral	
-	• • •	djust park/neutral positi	•	to AT-661, "Park/Neutral Position (PNP)	Н
_		 place park/neutral posi	tion (PNP) switch.		
•	•		· · · ·	al position (PNP) switch (Main harness)	1
•	Harness for short	or open between park/r	neutral position (PNP) sw	vitch and TCM (Main harness)	
	or NG				
	OK >> GO TO 7. NG >> Repair or replace damaged parts.				
					K
	With CONSULT-II				
_	 Turn ignition switch to ON position. (Do not start engine.) 				L
2.			MONITOR" mode for "A	/T" with CONSULT-II.	
3.	Read out "OVERD Check the signal of		switch is indicated prope	erlv.	Μ
	(Overdrive control		on CONSULT-II means		
	overdrive "OFF".)			MONITORING	
OK or NG OK >> GO TO 7.					
	NG >> GO TO 6.				
				OVERDRIVE SW ON	
				PN POSI SW OFF	
				R POSITION SW OFF	

6. DETECT MALFUNCTIONING ITEM

Check the following items:

- Overdrive control switch M44.
- Check continuity between two terminals.



- Harness for short or open between TCM and overdrive control switch (Main harness)
- Harness of ground circuit for overdrive control switch (Main harness) for short or open

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

7. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

 Perform throttle position sensor [accelerator pedal position (APP) sensor] inspection. Refer to <u>AT-569</u>, <u>"DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]"</u>.

OK or NG

- OK >> GO TO 8.
- NG >> Repair or replace damaged parts.

8. CHECK TCM INSPECTION

1. Perform TCM input/output inspection. Refer to AT-492, "Input/Output Signal Chart" .

OK or NG

- OK >> INSPECTION END.
- NG >> Inspect TCM terminals and related wiring harnesses for damage or loose connections. Repair or replace damaged parts.

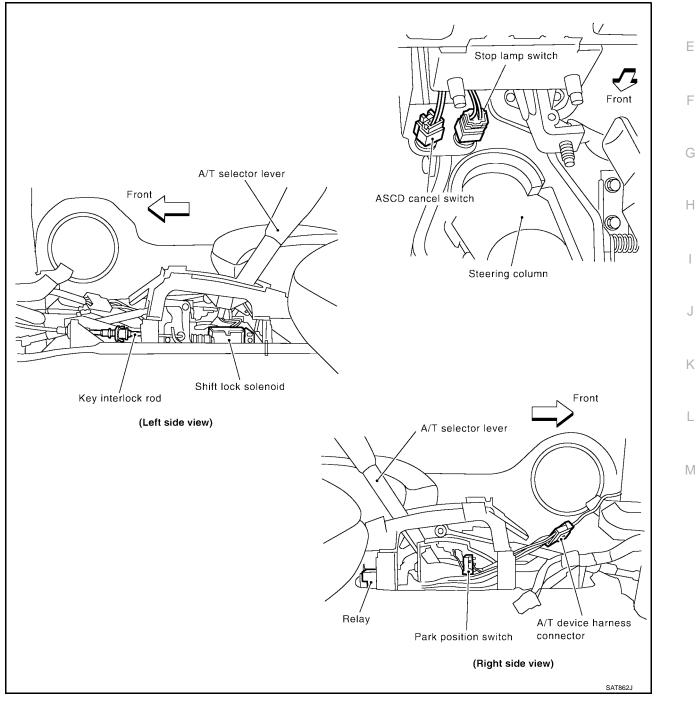
A/T SHIFT LOCK SYSTEM

Description

The mechanical key interlock mechanism also operates as a shift lock: . With the key switch turned to ON, the selector lever cannot be shifted from "P" (parking) to any other posi-В tion unless the brake pedal is depressed. With the key removed, the selector lever cannot be shifted from "P" to any other position. The key cannot be removed unless the selector lever is placed in "P".

The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder.

Shift Lock System Electrical Parts Location



[RE4F04B]

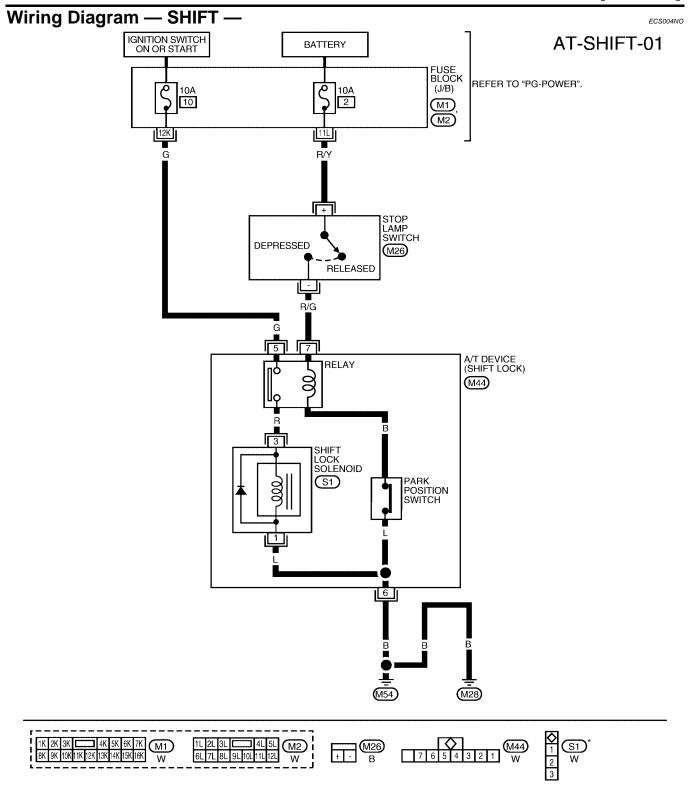
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PFP:34950

[RE4F04B]



*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

WCWA0030E

Diagnostic Procedure

[RE4F04B]

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SYMPTOM 1:

- Selector lever cannot be moved from "P" position with key in ON position and brake pedal applied.
- Selector lever can be moved from "P" position with key in ON position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder. SYMPTOM 2:

AT Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

1. CHECK KEY INTERLOCK CABLE

Check key interlock cable for damage.

OK or NG

OK >> GO TO 2. NG >> Repair key interlock cable. Refer to <u>AT-657, "Components"</u>.

2. CHECK SELECTOR LEVER POSITION

Check selector lever position for damage.

OK or NG

- OK >> GO TO 3.
- NG >> Check selector lever. Refer to <u>AT-662, "Control Cable Adjustment"</u>.

3. CHECK POWER SOURCE

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between stop lamp switch harness terminal + and ground.

Stop lamp switch harness terminal Voltage: Battery voltage	K
	L
WCIA0047E	N

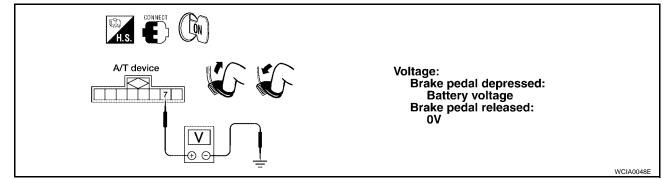
OK or NG

- OK >> GO TO 4.
- NG >> Check the following items:
 - 1. Harness for short or open between battery and stop lamp switch harness terminal +
 - 2. 10A fuse No. 2 [located in the fuse block (J/B)]
 - 3. Ignition switch Refer to PG-2, "POWER SUPPLY ROUTING" .

4. CHECK INPUT SIGNAL (A/T DEVICE)

Turn ignition switch to "ON" position. (Do not start engine.)

• Check voltage between A/T device harness terminal 7 and ground.



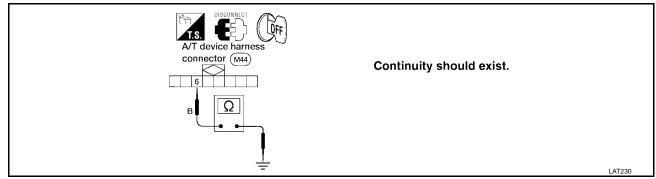
OK or NG

OK >> GO TO 5.

- NG >> Check the following items:
 - 1. Harness for short and open between battery and stop lamp switch harness connector terminal +.
 - 2. Harness for short or open between stop lamp switch harness connector terminal and A/T device harness connector terminal 7.
 - 3. Fuse
 - 4. Stop lamp switch Refer to AT-656, "STOP LAMP SWITCH" .

5. CHECK GROUND CIRCUIT

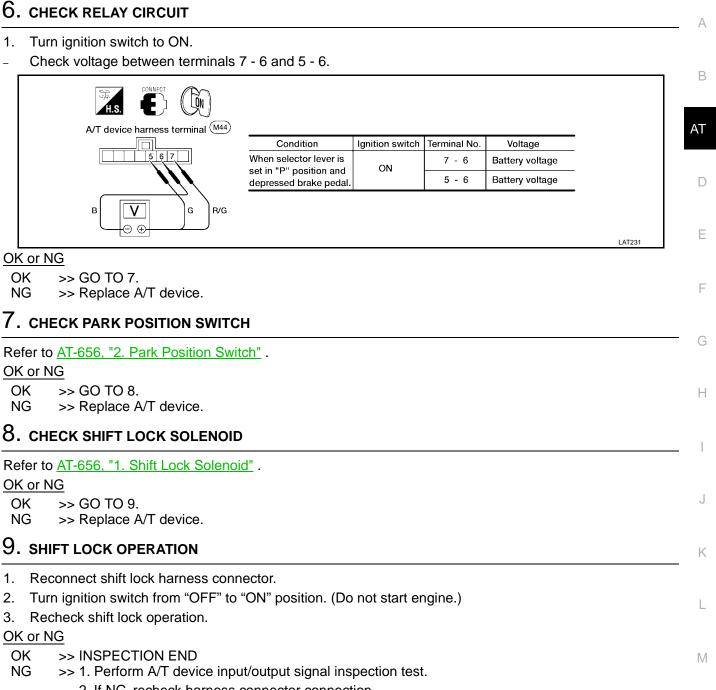
- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness terminal 6 and ground.



OK or NG

- OK >> GO TO 6.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

[RE4F04B]



2. If NG, recheck harness connector connection.

AT-655

A/T DEVICE CHECK

1. Shift Lock Solenoid

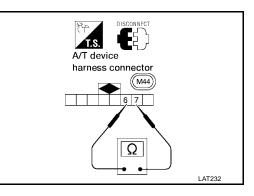
• Check operation sound. When ignition switch is turned to "ON" position and selector lever is set in "P" position.

Brake pedal	Operation sound	
Depressed	No	
Released	Yes	

2. Park Position Switch

• Check resistance between A/T device harness terminal 6 and 7.

Condition	Resistance
When selector lever is set in "P" position and selector lever button is released	111Ω
Except above	0Ω

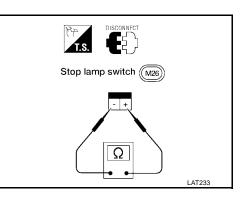


STOP LAMP SWITCH

• Check continuity between terminals + and -.

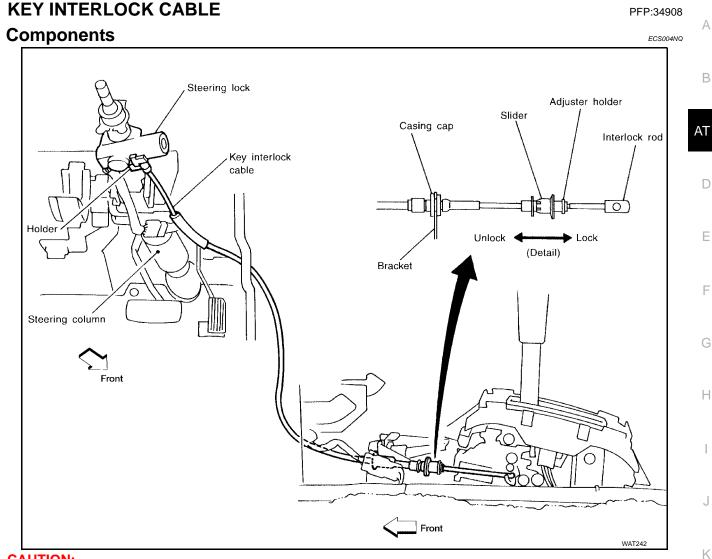
Condition	Continuity
When brake pedal is depressed	Yes
When brake pedal is released	No

Check stop lamp switch after adjusting brake pedal — refer to BR-12, "STOP LAMP SWITCH AND ASCD CANCEL SWITCH CLEARANCE".



KEY INTERLOCK CABLE

[RE4F04B]

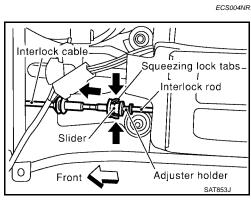


CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions.

Removal

1. Unlock slider by squeezing lock tabs on slider from adjuster holder and remove interlock rod from cable.



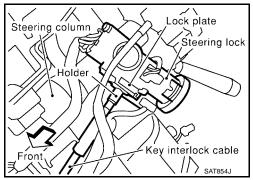
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KEY INTERLOCK CABLE

[RE4F04B]

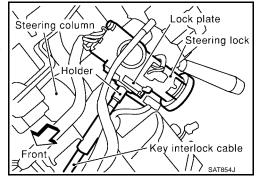
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2. Remove lock plate from steering lock assembly and remove key interlock cable.

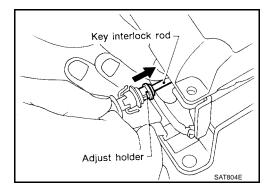


Installation

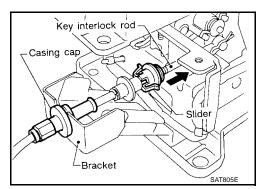
- 1. Turn ignition key to lock position.
- 2. Set A/T selector lever to P position.
- 3. Set key interlock cable to steering lock assembly and install lock plate.
- 4. Clamp cable to steering column and attach to control cable with band.



5. Insert interlock rod into adjuster holder.



- 6. Install casing cap to bracket.
- 7. Move slider in order to connect adjuster holder to interlock rod.



ON-VEHICLE SERVICE

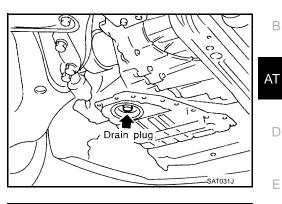
ON-VEHICLE SERVICE

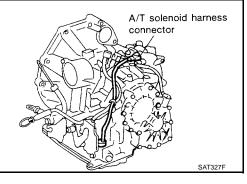
Control Valve Assembly and Accumulators REMOVAL

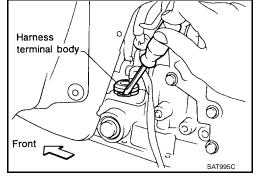
- Drain ATF from transaxle. 1.
- 2. Remove oil pan and gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.

3. Disconnect A/T solenoid harness connector.

- 4. Remove snap ring from terminal cord assembly harness terminal body.
- 5. Remove terminal cord assembly harness from transmission case by pushing on terminal body.







[RE4F04B]

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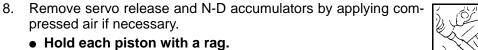
[RE4F04B]

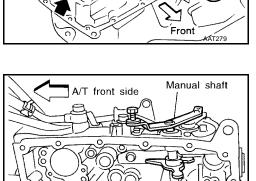
SAT004F

6. Remove control value assembly by removing fixing bolts ${\bf I}$, ${\bf X}$ and ${\bf \bullet}.$

Bolt length, number and location are shown in the illustration.

- Be careful not to drop manual valve and servo release accumulator return spring.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to <u>AT-694, "Control Valve Assembly"</u>.





Manual plate >

D

Servo release accumulator

N-D Accumulator

Unit: mm (in) () 5 bolts $\ell = 40$ (1.57) () 6 bolts $\ell = 33$ (1.30) () 2 bolts $\ell = 43.5$ (1.713) () $\ell + 1000$ () $\ell + 10000$ () $\ell + 10000$ () $\ell + 100000$ () $\ell + 10000000000000000000000000$

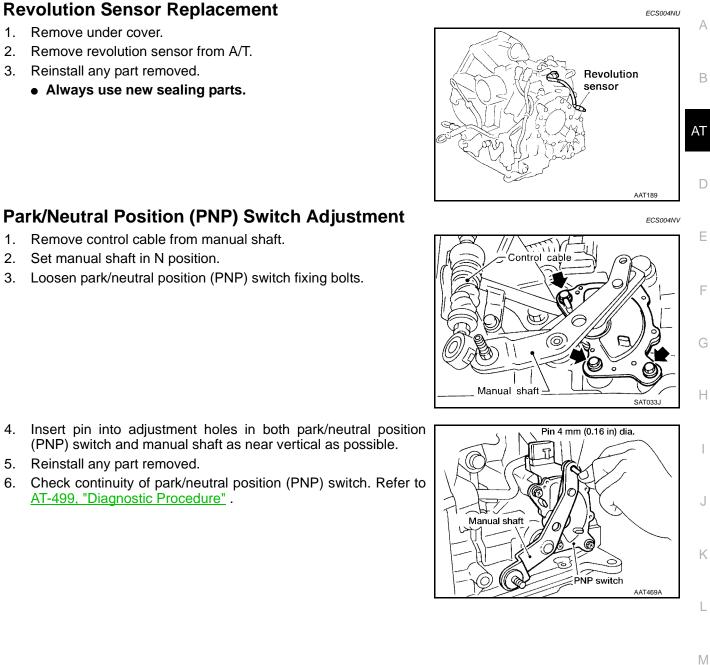
Hold each piston with a rag.

INSTALLATION

- Set manual shaft in Neutral, then align manual plate with groove in manual valve.
- After installing control valve assembly, make sure that selector lever can be moved to all positions.

ON-VEHICLE SERVICE

[RE4F04B]



1. 2.

AT-661

Control Cable Adjustment

[RE4F04B]

Move selector lever from the P position to the 1 position. You should be able to feel the detents in each position. If the detents cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen control cable lock nut and place manual shaft in P position.

CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

3. Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force : 4.9 - 9.8 N (0.5 - 1.0 kg, 1.1 - 2.2 lb)

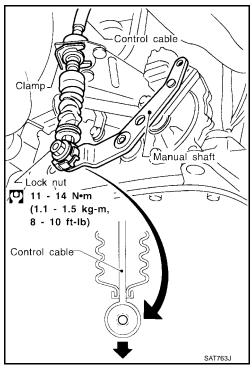
- 4. Tighten control cable lock nut.
- 5. Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
 - Make sure that the starter operates when the selector lever is placed in the N or P position.
 - Make sure that the transmission is locked properly when the selector lever is placed in the P position.

Differential Side Oil Seal Replacement

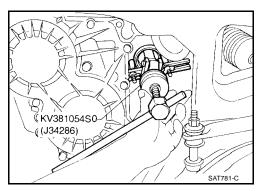
- 1. Remove drive shaft assembly. Refer to FAX-16, "Removal" .
- 2. Remove oil seal.

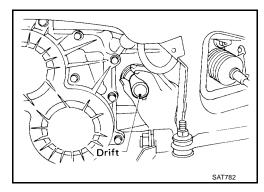
3. Install oil seal.

Apply ATF before installing.



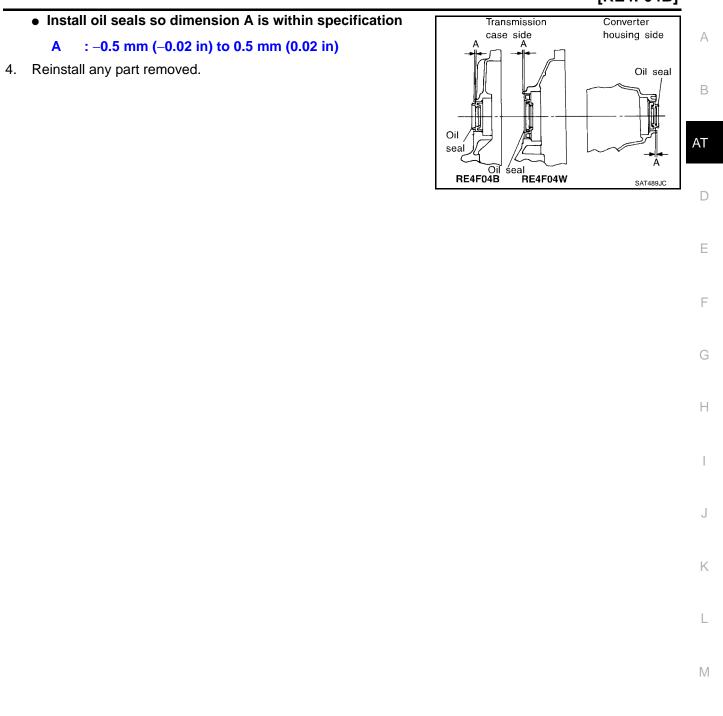
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ON-VEHICLE SERVICE

[RE4F04B]

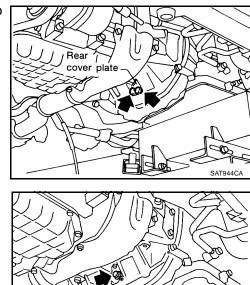


REMOVAL AND INSTALLATION

REMOVAL AND INSTALLATION

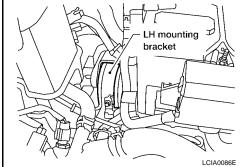
Removal

- 1. Remove battery and bracket.
- 2. Remove air duct and air cleaner assembly, refer to EM-94, "REMOVAL" .
- 3. Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.
- 4. Disconnect harness connectors of mass air flow sensor, intake air temperature sensor, revolution sensor, turbine revolution sensor, vehicle speed sensor and ground cable.
- 5. Remove LH mounting bracket from transaxle and body.
- 6. Disconnect control cable at transaxle side.
- 7. Remove drive shafts, refer to FAX-16, "Removal" .
- 8. Drain ATF.
- 9. Remove push clips and engine undercover.
- 10. Disconnect fluid cooler piping.
- 11. Disconnect and remove starter motor from transaxle, refer to <u>SC-21, "Removal"</u>.
- 12. Support engine by placing a jack under oil pan.
 - Do not place jack under oil pan drain plug.
- 13. Remove center member.
- 14. Remove rear cover plate and bolts securing torque converter to drive plate.
 - Rotate crankshaft for access to securing bolts.



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[RE4F04B]

REMOVAL AND INSTALLATION

[RE4F04B]

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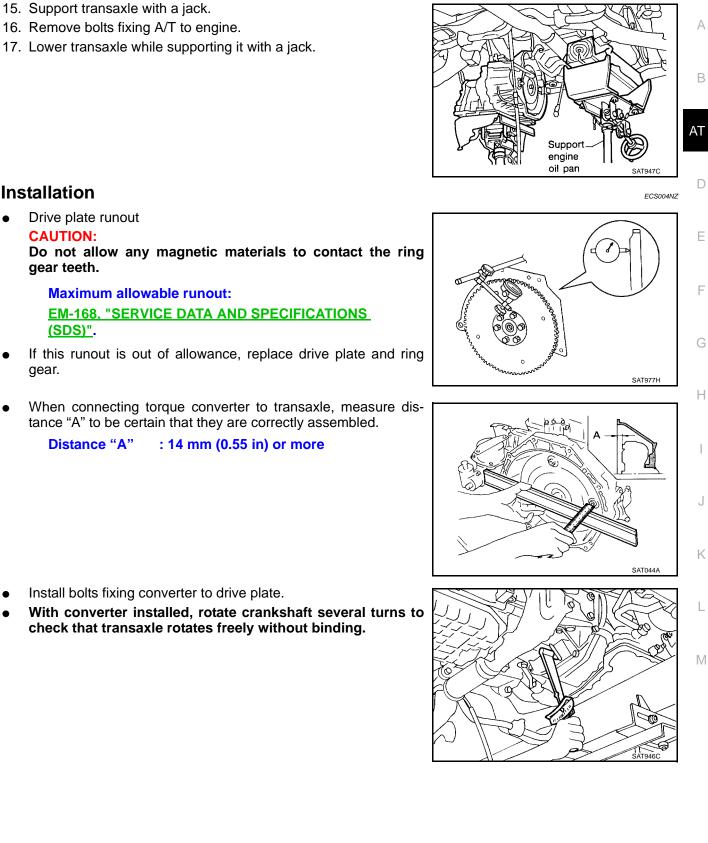
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- Installation
- Drive plate runout

CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout: EM-168, "SERVICE DATA AND SPECIFICATIONS (SDS)".

- If this runout is out of allowance, replace drive plate and ring gear.
- When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

Distance "A" : 14 mm (0.55 in) or more

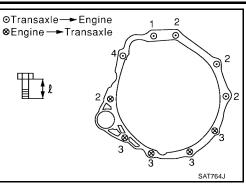
- Install bolts fixing converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.

REMOVAL AND INSTALLATION

[RE4F04B]

- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to <u>EM-140</u>, "Removal and Installation".
- Tighten center member bolts to the specified torque.
 Refer to <u>EM-140, "Removal and Installation"</u>.
- Tighten rear plate cover bolts to the specified torque. Refer to EM-102, "OIL PAN AND OIL STRAINER".

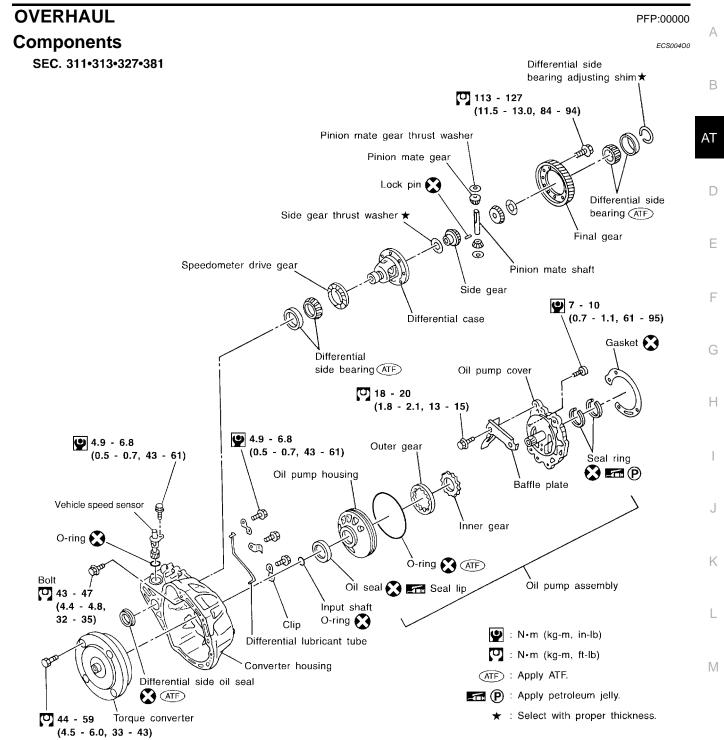
Bolt No.	Tightening torque N-m (kg-m, ft-lb)	l mm (in)
1	70 - 79 (7.1 - 8.1, 52 - 58)	65 (2.56)
2	70 - 79 (7.1 - 8.1, 52 - 58)	52 (2.05)
3	70 - 79 (7.1 - 8.1, 52 - 58)	40 (1.57)
4	78 - 98 (7.9 - 10.0, 58 - 72)	124 (4.88)

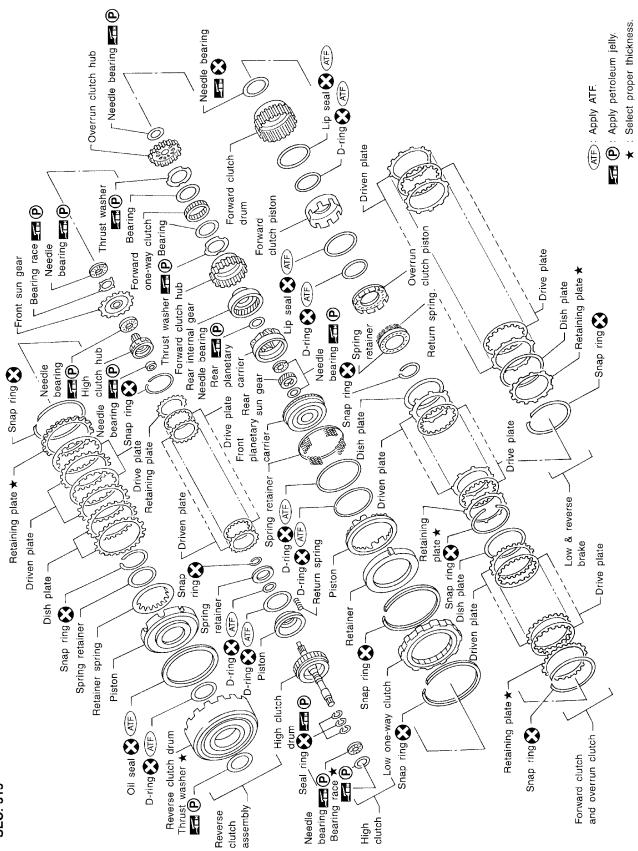


- Reinstall any part removed.
- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.
 With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.
- Perform road test. Refer to AT-463, "Road Test".



[RE4F04B]

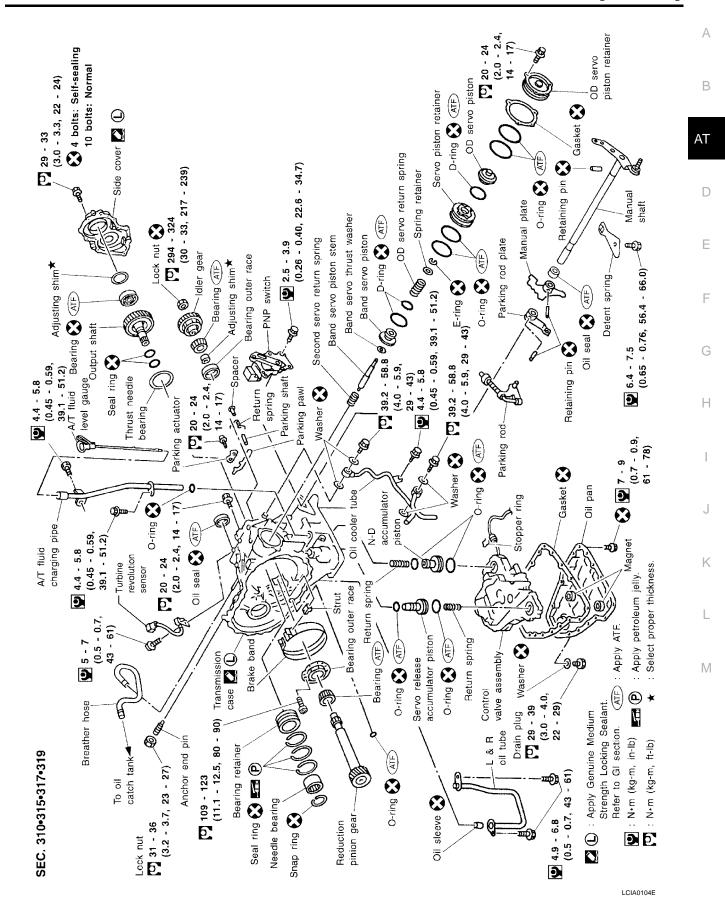




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AT-668

SEC. 315



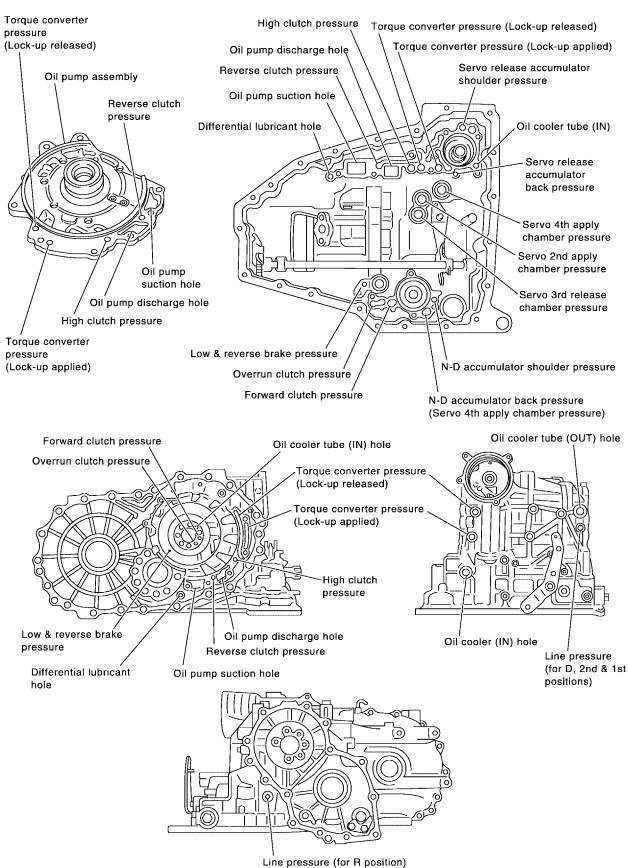
AT-669

OVERHAUL

[RE4F04B]







SAT573K

AT-670

Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

Outer diameter of thrust washers

ltem number	Outer diameter mm (in)	Parts number*
()★	76.0 (2.992)	31508 80X13 - 31508 80X20
®★	80.0 (3.150)	31438 80X60 - 31438 80X70

®

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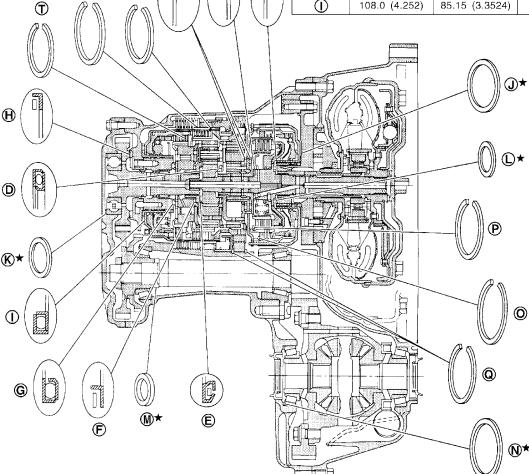
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Outer and inner diameter of needle bearings Item Outer diameter Inner diameter Parts number* number mm (in) mm (in) 50.0 (1.969) 35.1 (1.382) 31407 80X10 A 31407 80X01 B 42.0 (1.654) 23.7 (0.933) \bigcirc 70.0 (2.756) 50.0 (1.969) 31407 80X09 D 51.0 (2.008) 33.1 (1.303) 31407 80X02 E 31407 80X03 48.0 (1.890) 30.0 (1.181) 31407 80X10 Ē 50.0 (1.969) 35.1 (1.382) G 56.5 (2.224) 38.5 (1.516) 31407 80X08 H 87.0 (3.425) 69.0 (2.717) 31407 80X07 (\mathbf{I}) 108.0 (4.252) 85.15 (3.3524) 31407 80X06



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Outer & inner diameter of bearing races,	
adjusting shims and adjusting spacer	

ltem number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
()*	51.0 (2.008)	36.0 (1.417)	31435 80X00 - 31439 80X14
@ *	38.0 (1.496)	28.1 (1.106)	31439 85X01 - 31439 85X06 31439 83X11 - 31439 83X24 31439 81X00 - 31439 81X24 31439 81X46 - 31439 81X49 31439 81X60 - 31439 81X74
ℕ ★	75.0 (2.953)	67.0 (2.638)	31438 80X00 - 31439 80X11

★ : Select proper thickness.

* : Always check with the Parts Department for the latest parts information.

Outer diameter of snap rings

ltem number	Outer diameter mm (in)	Parts number*
0	150 (5.91)	31506 80X13
P	119.1 (4.689)	31506 80X06
Q	182.8 (7.197)	31506 80X08
R	144.8 (5.701)	31506 80X03
S	173.8 (6.843)	31506 80X09
\bigcirc	133.9 (5.272)	31506 80X01

SAT565K

DISASSEMBLY

DISASSEMBLY

PFP:31020

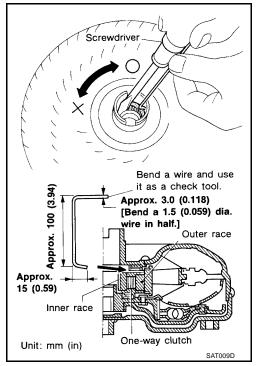
ECS00403

[RE4F04B]

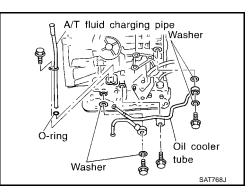
Disassembly

- 1. Drain ATF through drain plug.
- 2. Remove torque converter.

- 3. Check torque converter one-way clutch using check tool.
- a. Insert check tool into the groove of bearing support built into one-way clutch outer race.
- b. When fixing bearing support with check tool, rotate one- way clutch spline using screwdriver.
- c. Check that inner race rotates clockwise only. If not, replace torque converter assembly.



4. Remove A/T fluid charging pipe and fluid cooler tube.

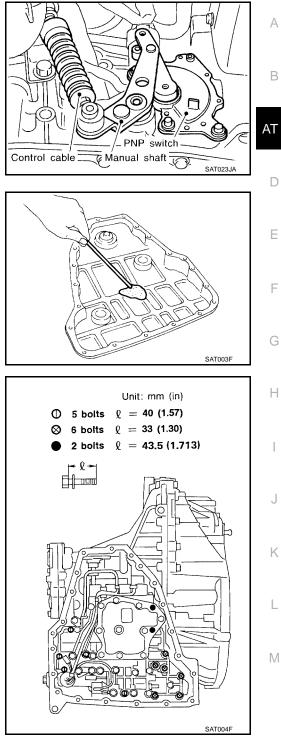


DISASSEMBLY

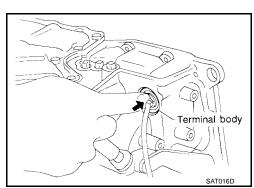
[RE4F04B]

- 5. Set manual shaft to position P.
- 6. Remove park/neutral position (PNP) switch.

- 7. Remove oil pan and oil pan gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
 - If frictional material is detected, replace radiator after repair of A/T. Refer to <u>CO-32, "RADIATOR"</u>.
- 9. Remove control valve assembly according to the following procedures.
- a. Remove control valve assembly mounting bolts I, X and \bullet .
- b. Remove snap ring from terminal cord assembly connector.



c. Push terminal body into transmission case and draw out solenoid harness.



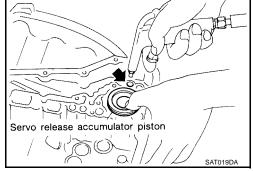
10. Remove manual valve from control valve assembly.

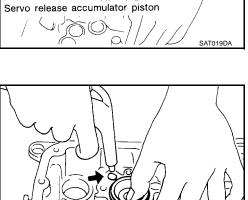
11. Remove return spring from servo release accumulator piston.

12. Remove servo release accumulator piston with compressed air.

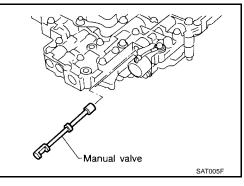
- 13. Remove O-rings from servo release accumulator piston.
- 14. Remove N-D accumulator piston and return spring with compressed air.

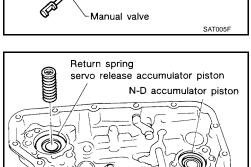
15. Remove O-rings from N-D accumulator piston.





ulator





[RE4F04B]

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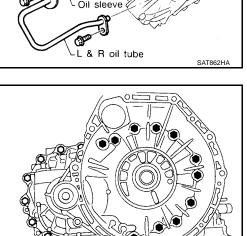
DISASSEMBLY

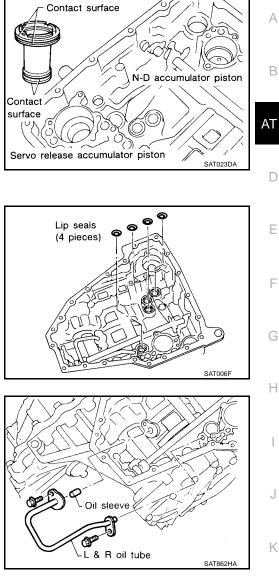
16. Check accumulator pistons and contact surface of transmission case for damage.

- 17. Check accumulator return springs for damage and free length.
- 18. Remove lip seals.

19. Remove L & R oil tube and oil sleeve.

- 20. Remove converter housing according to the following procedures.
- Remove converter housing mounting bolts. a.
- Remove converter housing by tapping it lightly. b.





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[RE4F04B]

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DISASSEMBLY

[RE4F04B]

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c. Remove O-ring from differential oil port.

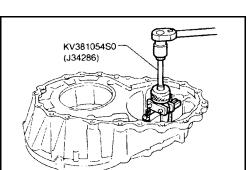
21. Remove final drive assembly from transmission case.

22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.

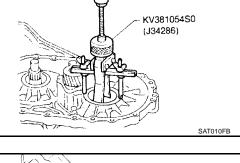
23. Remove differential side bearing adjusting shim from transmission case.

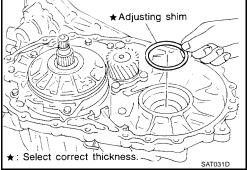
24. Remove differential side bearing outer race from converter housing.

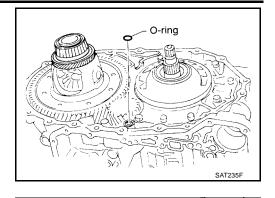
AT-676



SAT011FB







Final drive assembly

[RE4F04B]

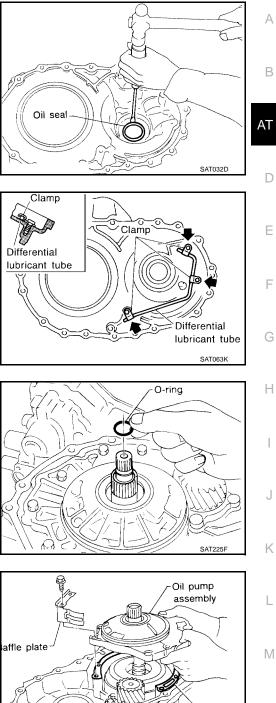
- 25. Remove oil seal with screwdriver from converter housing.
 - Be careful not to damage case.

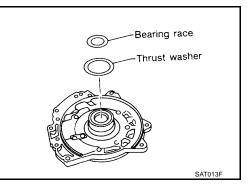
26. Remove differential lubricant tube from converter housing.

- 27. Remove oil pump according to the following procedures.
- Remove O-ring from input shaft. a.

Remove oil pump assembly, baffle plate and gasket from transb. mission case.

Remove thrust washer and bearing race from oil pump assemc. bly.





Gasket

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[RE4F04B]

- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
 - Do not reuse anchor end pin.

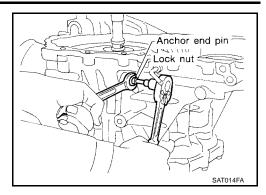
b. Remove brake band and strut from transmission case.

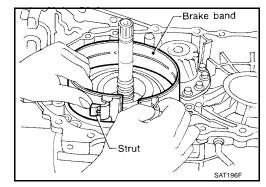
• To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown. Leave the clip in position after removing the brake band.

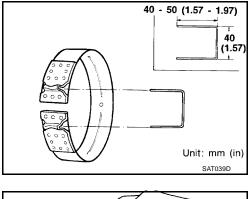
c. Check brake band facing for damage, cracks, wear or burns.

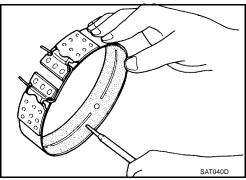
- 29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.
- a. Remove input shaft assembly (high clutch) with reverse clutch.

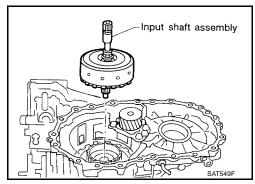












Needle bearing

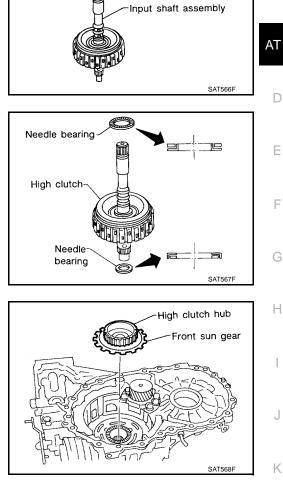
- DISASSEMBLY
- Remove input shaft assembly (high clutch) from reverse clutch. b.

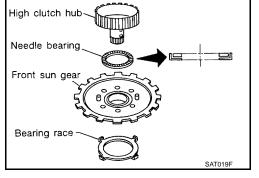
Remove needle bearings from high clutch drum and check for c. damage or wear.

Remove high clutch hub and front sun gear from transmission d. case.

- Remove front sun gear and needle bearing from high clutch hub e. and check for damage or wear.
- f. Remove bearing race from front sun gear and check for damage or wear.

30. Remove needle bearing from transmission case and check for damage or wear.





[RE4F04B]

Reverse clutch

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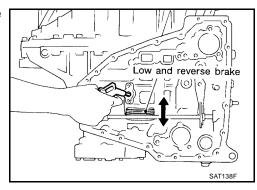
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DISASSEMBLY

[RE4F04B]

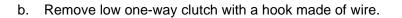
Snap ring

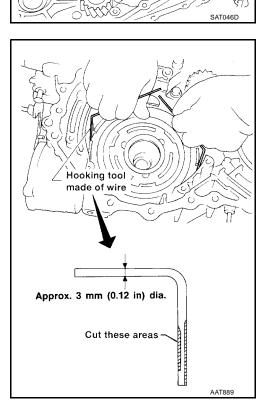
31. Apply compressed air and check to see that low and reverse brake operates.



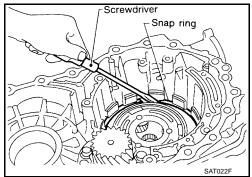
Screwdriver

- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.





c. Remove snap ring with flat-bladed screwdriver.



e. Remove low and reverse brake spring retainer.

retainer from front planetary carrier.

bearing for damage or wear.

d.

g.

h.

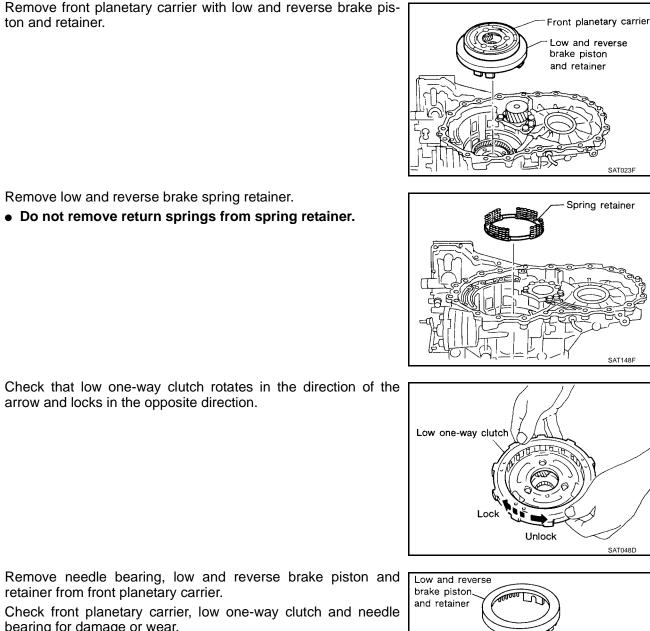
ton and retainer.

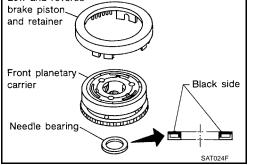
• Do not remove return springs from spring retainer.

f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.

- - **AT-681**

DISASSEMBLY

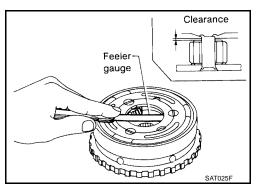




Check clearance between planetary gears and planetary carrier i. with feeler gauge.

> Standard : 0.20 - 0.70 mm (0.0079 - 0.0276 in) clearance Allowable : 0.80 mm (0.0315 in) limit

Replace front planetary carrier if the clearance exceeds allowable limit.





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[RE4F04B]

- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Remove rear planetary carrier assembly from transmission case.

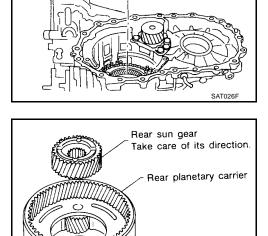
b. Remove rear sun gear from rear planetary carrier.

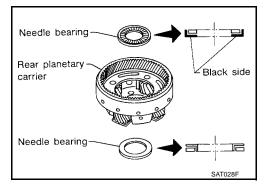
c. Remove needle bearings from rear planetary carrier assembly.

- d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.
- e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

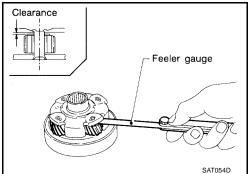
Replace rear planetary carrier if the clearance exceeds allowable limit.

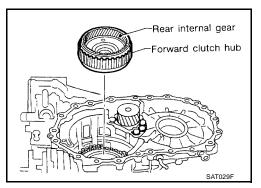
34. Remove rear internal gear and forward clutch hub from transmission case.





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DISASSEMBLY

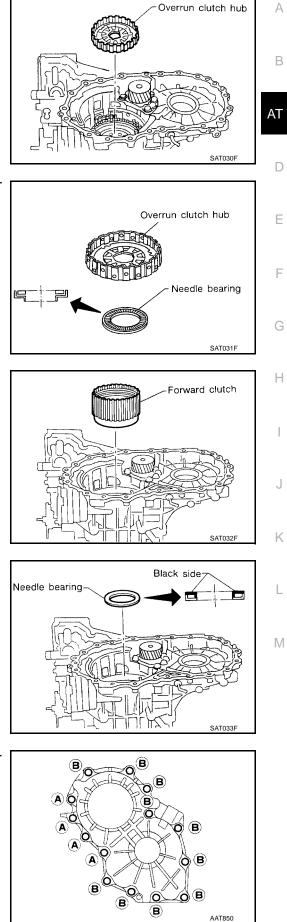
35. Remove overrun clutch hub from transmission case.

36. Remove needle bearing from overrun clutch hub and check for damage or wear.

37. Remove forward clutch assembly from transmission case.

38. Remove needle bearing from transmission case.

- 39. Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
 - Do not mix bolts A and B.
 - Always replace bolts A as they are self-sealing bolts.



[RE4F04B]

[RE4F04B]

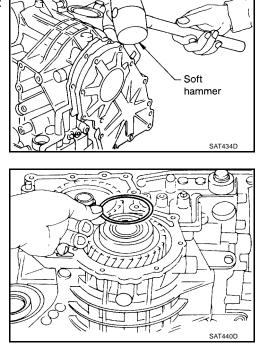
- b. Remove side cover by lightly tapping it with a soft hammer.
 - Be careful not to drop output shaft assembly. It might come out when removing side cover.

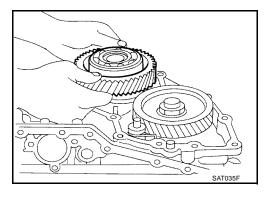
c. Remove adjusting shim.

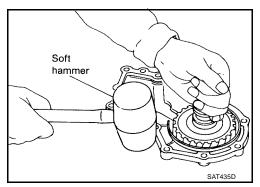
d. Remove output shaft assembly.

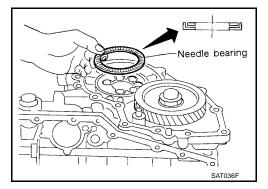
• If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.

AT-684

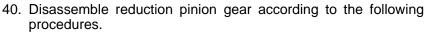






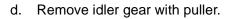


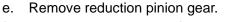
e. Remove needle bearing.



- a. Set manual shaft to position P to fix idler gear.
- b. Unlock idler gear lock nut using a pin punch.

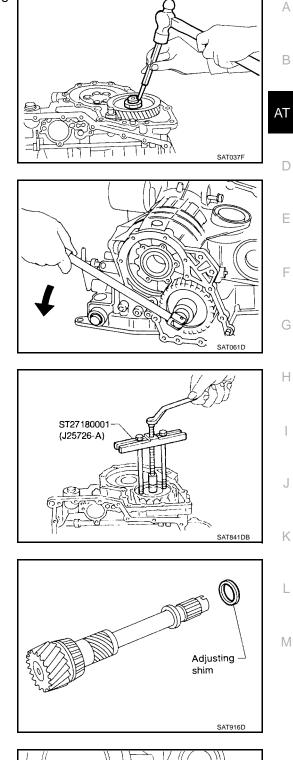
- c. Remove idler gear lock nut.
 - Do not reuse idler gear lock nut.

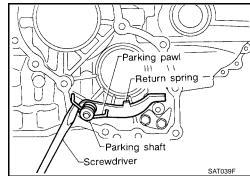




f. Remove adjusting shim from reduction pinion gear.

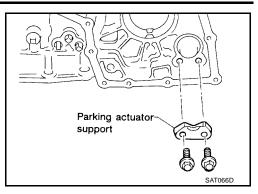
- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.



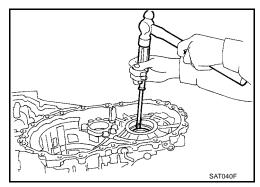


[RE4F04B]

- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.



46. Remove side oil seal with screwdriver from transmission case.



[RE4F04B]

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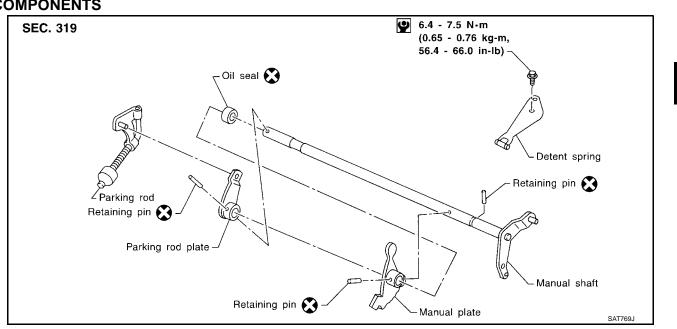
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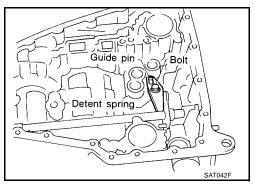
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REPAIR FOR COMPONENT PARTS Manual Shaft COMPONENTS

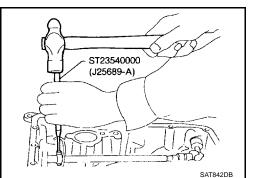


REMOVAL

1. Remove detent spring from transmission case.



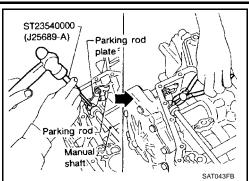
2. Drive out manual plate retaining pin.

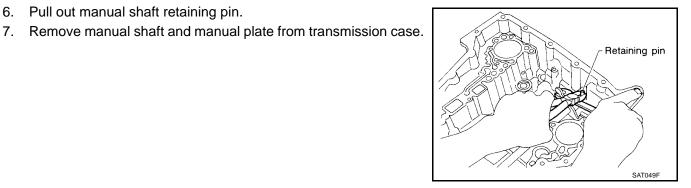


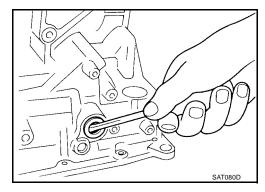
[RE4F04B]

- 3. Drive and pull out parking rod plate retaining pin.
- Remove parking rod plate from manual shaft. 4.
- Draw out parking rod from transmission case. 5.

Pull out manual shaft retaining pin.







8. Remove manual shaft oil seal.

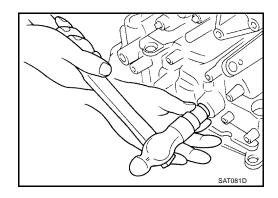
INSPECTION

6.

Check component parts for wear or damage. Replace if necessary.

INSTALLATION

- 1. Install manual shaft oil seal.
 - Apply ATF to outer surface of oil seal.



[RE4F04B]

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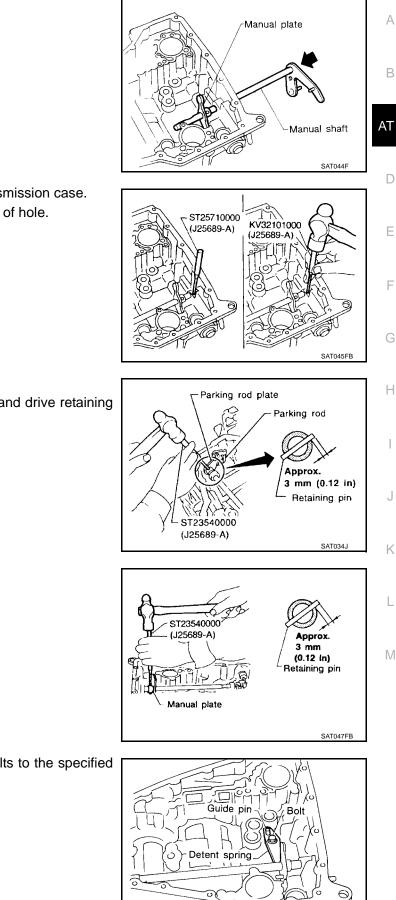
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- 3. Align groove of manual shaft and hole of transmission case.
- Install manual shaft retaining pin up to bottom of hole. 4.

Install manual shaft and manual plate.

5. Install parking rod to parking rod plate.

7. Drive manual plate retaining pin.

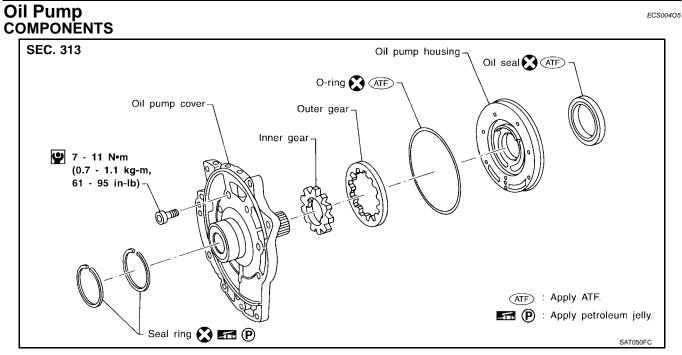
2.

- Set parking rod assembly onto manual shaft and drive retaining 6. pin.
 - Both ends of pin should protrude.

• Both ends of pin should protrude.

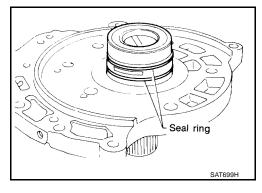
8. Install detent spring. Tighten detent spring bolts to the specified torque. Refer to AT-687, "COMPONENTS" .

[RE4F04B]

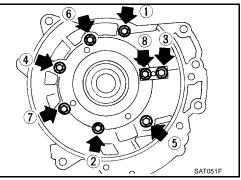


DISASSEMBLY

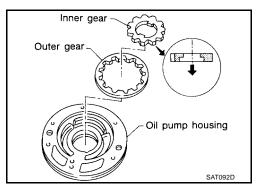
1. Remove seal rings.



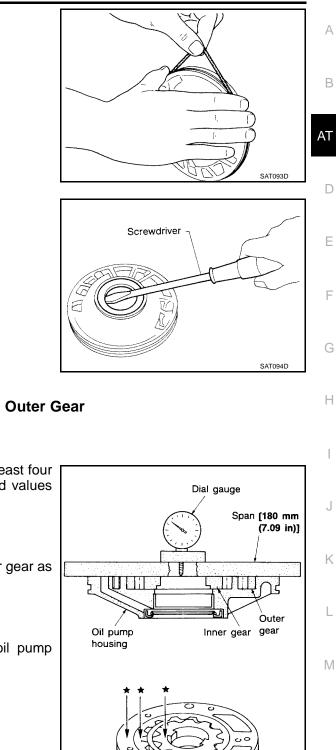
2. Loosen bolts in a crisscross pattern and remove oil pump cover.



3. Remove inner and outer gear from oil pump housing.



4. Remove O-ring from oil pump housing.



[RE4F04B]

5. Remove oil pump housing oil seal.

INSPECTION

Oil Pump Housing, Oil Pump Cover, Inner Gear and Outer Gear

Check for wear or damage.

Side Clearances

Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

Standard clearance

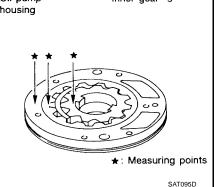
: 0.030 - 0.050 mm (0.0012 - 0.0020 in)

If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear

: Refer to AT-771, "OIL PUMP".

If clearance is more than standard, replace whole oil pump assembly except oil pump cover.



[RE4F04B]

Measure clearance between outer gear and oil pump housing.

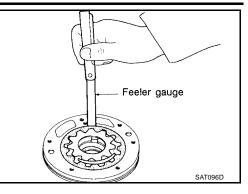
Standard clearance

: 0.111 - 0.181 mm (0.0044 - 0.0071 in)

Allowable limit

: 0.181 mm (0.0071 in)

• If not within allowable limit, replace whole oil pump assembly except oil pump cover.



SEAL RING CLEARANCE

• Measure clearance between seal ring and ring groove.

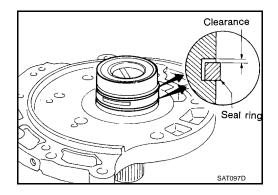
Standard clearance

: 0.1 - 0.25 mm (0.0039 - 0.0098 in) : 0.25 mm (0.0098 in

Allowable limit

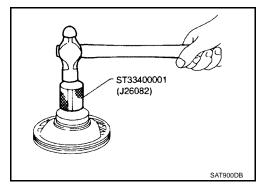
: 0.25 mm (0.0098 in)

• If not within allowable limit, replace oil pump cover assembly.

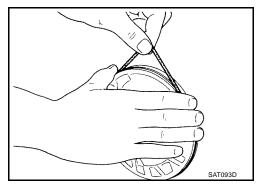


ASSEMBLY

1. Install oil seal on oil pump housing.



- 2. Install O-ring on oil pump housing.
 - Apply ATF to O-ring.



[RE4F04B]

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Inner gear Outer gear ٦. Oil pump housing AT SAT092D (\mathbf{I}) 8 С 2 0 SAT051F Seal ring

4. Install oil pump cover on oil pump housing.

Install inner and outer gears on oil pump housing.

• Be careful of direction of inner gear.

3.

- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.
- Tighten bolts in a crisscross pattern. Tighten oil pump cover b. bolts to the specified torque. Refer to AT-690, "COMPONENTS"
- 5. Install new seal rings carefully after packing ring groove with petroleum jelly.
 - Do not spread gap of seal ring excessively while installing. The ring may be deformed.



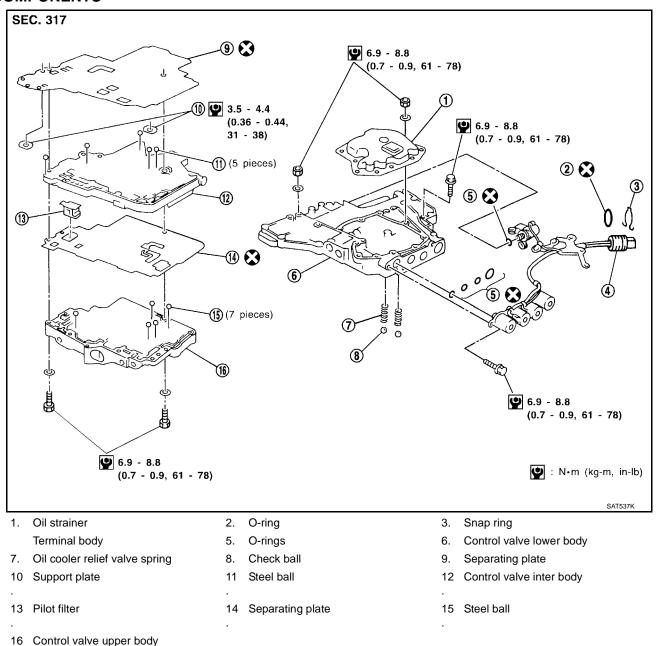
Κ

SAT699H

Control Valve Assembly COMPONENTS



[RE4F04B]

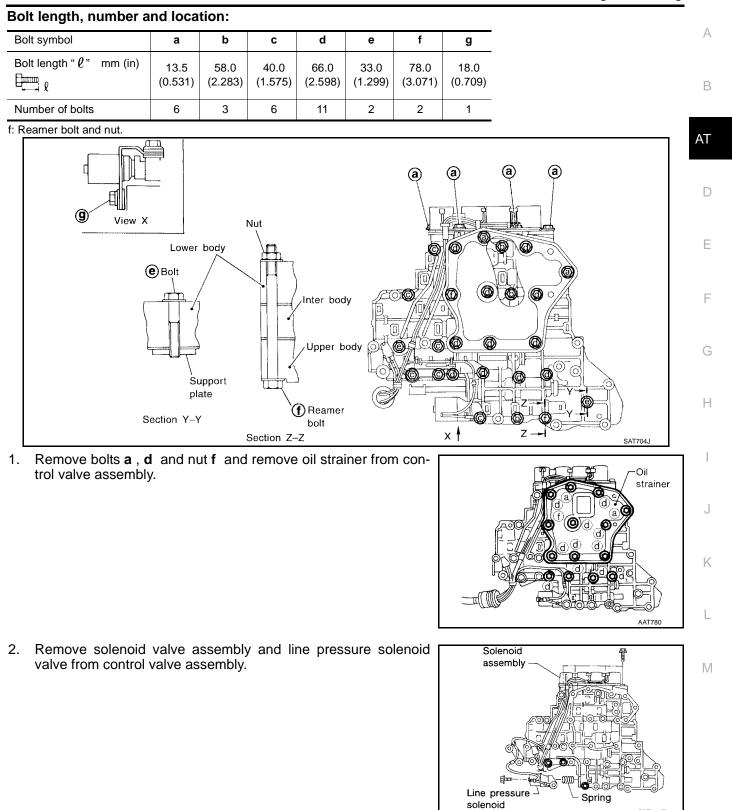


DISASSEMBLY

Disassemble upper, inter and lower bodies.

[RE4F04B]

SAT062F



AT-695

[RE4F04B]

O-ring

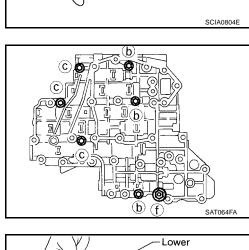
- Remove O-rings from solenoid valves and terminal body.
- 4. Place upper body facedown, and remove bolts ${\bm b}$, ${\bm c}~$ and nut ${\bm f}$.

5. Remove inter body from lower body.

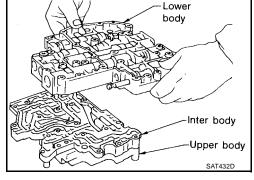
3.

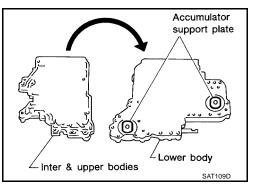
6. Turn over lower body, and remove accumulator support plate.

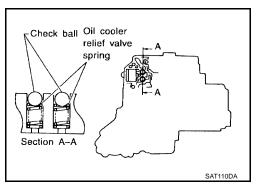
- 7. Remove bolts **e** , separating plate and separating gasket from lower body.
- 8. Remove check balls and oil cooler relief valve springs from lower body.
 - Be careful not to lose check balls and oil cooler relief valve springs.



O-ring







Inter body

[RE4F04B]

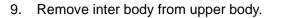
А

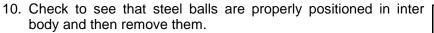
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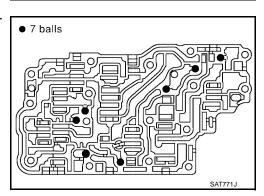
Μ





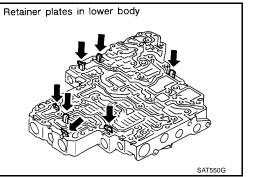
• Be careful not to lose steel balls.

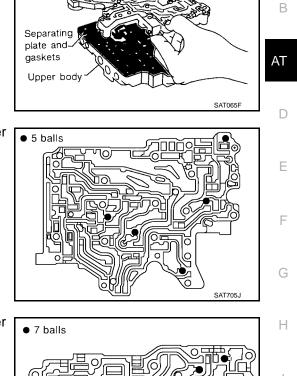
- 11. Check to see that steel balls are properly positioned in upper body and then remove them.
 - Be careful not to lose steel balls.



INSPECTION Lower and Upper Bodies

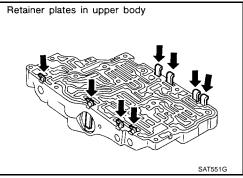
Check to see that retainer plates are properly positioned in lower body.





[RE4F04B]

- Check to see that retainer plates are properly positioned in Retainer plates
- Be careful not to lose these parts.

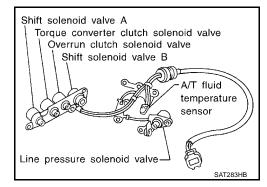


Oil Strainer

• Check wire netting of oil strainer for damage.

Shift Solenoid Valves "A" and "B", Line Pressure Solenoid Valve, Torque Converter Clutch Solenoid Valve and Overrun Clutch Solenoid Valve

- Measure resistance.
- For shift solenoid valve A, refer to AT-562.
- For shift solenoid valve B, refer to AT-567.
- For line pressure solenoid valve, refer to AT-556.
- For torque converter clutch solenoid valve, refer to AT-543.
- For overrun clutch solenoid valve, refer to AT-578.

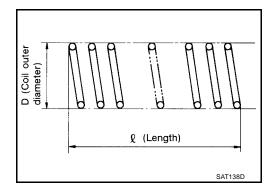


Oil Cooler Relief Valve Spring

- Check springs for damage or deformation.
- Measure free length and outer diameter.

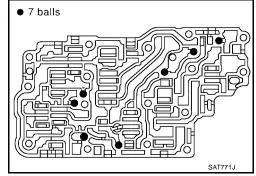
Inspection standard

: Refer to <u>AT-767, "CON-</u> <u>TROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.



ASSEMBLY

- 1. Install upper, inter and lower body.
- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.



[RE4F04B]

- Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration. А Upper inter separating gasket Separating В plate Upper AT separating gasket SAT072F D Install reamer bolts **f** from bottom of upper body. Using reamer Separating bolts as guides, install separating plate and gaskets as a set. plate & gasket Ε Reamer bolt (f Upper body F Reamer bolt ① Washer SAT073FA Н Pilot filter SAT074F Κ • 5 balls L Μ SAT705J Inter body Reamer bolt (f) Upper body Reamer bolt (f QD SAT076FA
- d. Install pilot filter.

b.

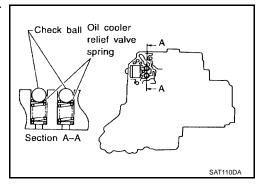
c.

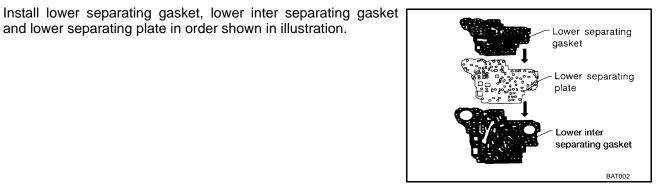
Place lower body as shown in illustration (side of inter body face e. up). Install steel balls in their proper positions.

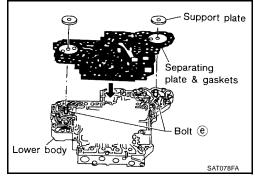
- f. Install inter body on upper body using reamer bolts **f** as guides.
 - Be careful not to dislocate or drop steel balls.

[RE4F04B]

Install check balls and oil cooler relief valve springs in their g. proper positions in lower body.







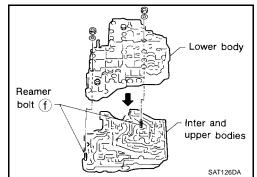
Install bolts e from bottom of lower body. Using bolts e as i. guides, install separating plate and gaskets as a set.

and lower separating plate in order shown in illustration.

Temporarily install support plates on lower body. j.

h.

k. Install lower body on inter body using reamer bolts f as guides and tighten reamer bolts f slightly.



[RE4F04B]

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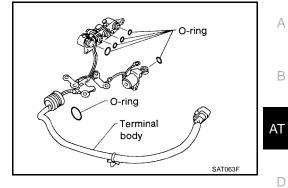
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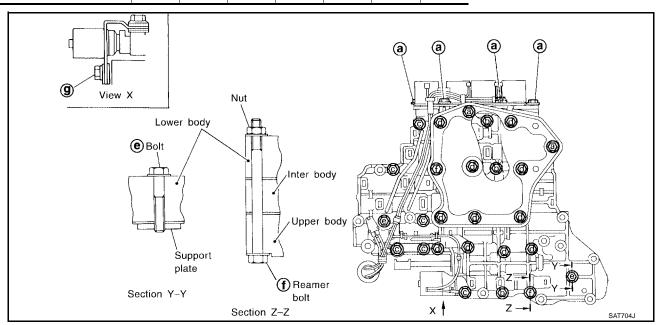
- 2. Install O-rings to solenoid valves and terminal body.
 - Apply ATF to O-rings.



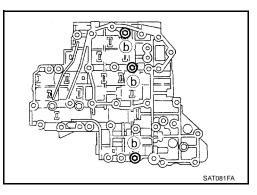
3. Install and tighten bolts.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length "ℓ" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

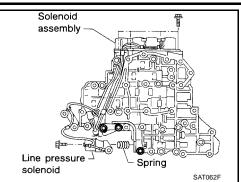


- a. Install and tighten bolts **b** to specified torque.
 - 7 9 N·m (0.7 0.9 kg-m, 61 78 in-lb)

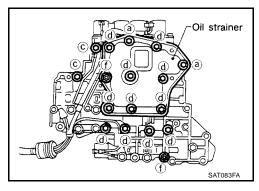


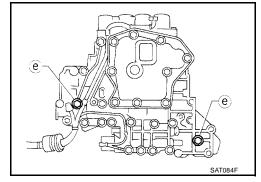
[RE4F04B]

b. Install solenoid valve assembly and line pressure solenoid valve to lower body.



- c. Set oil strainer, then tighten bolts ${\bm a}$, ${\bm c}$, ${\bm d}$ and nuts ${\bm f}$ to specified torque.
 - : 7 9 N-m (0.7 0.9 kg-m, 61 78 in-lb)





d. Tighten bolts **e** to specified torque.

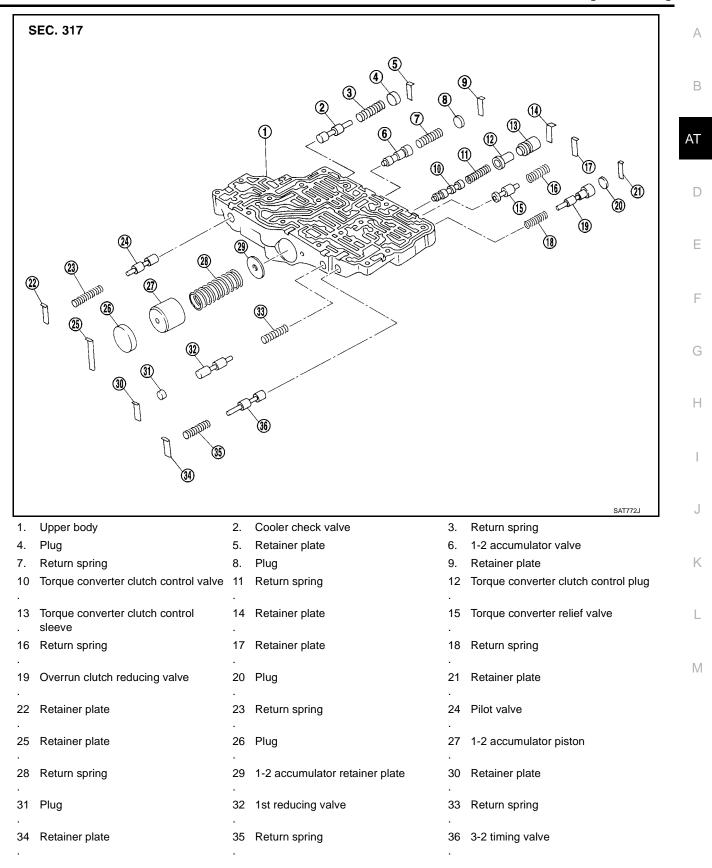
• : 3.4 - 4.4 N·m (0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)

Control Valve Upper Body COMPONENTS

Apply ATF to all components before installation.

ECS00407

[RE4F04B]



AT-703

[RE4F04B]

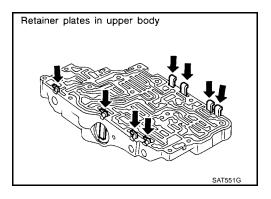
DISASSEMBLY

ing out.

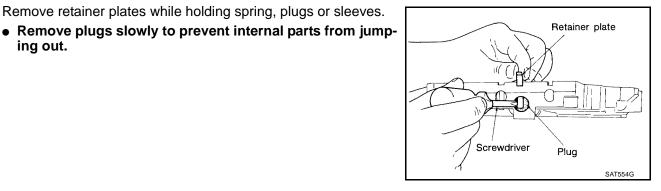
a.

- 1. Remove valves at retainer plates.
 - Do not use a magnetic pick-up tool.

Use a screwdriver to remove retainer plates.



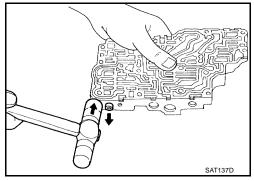
Screwdriver Ð Retainer plate SAT553G



Place mating surface of valve body face down, and remove C. internal parts.

b. Remove retainer plates while holding spring, plugs or sleeves.

- If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.



[RE4F04B]

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SAT139D

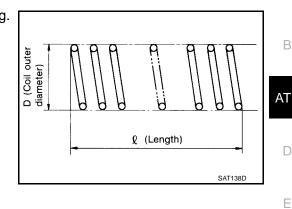
INSPECTION Valve Spring

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard

: Refer to AT-767, "CON-TROL VALVE AND PLUG **RETURN SPRINGS**".

Replace valve springs if deformed or fatigued.

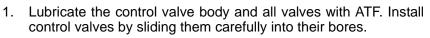


Control Valves

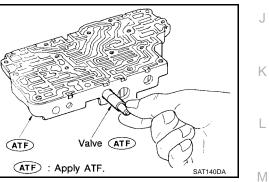
Check sliding surfaces of valves, sleeves and plugs.

ASSEMBLY

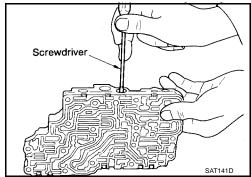
Lay control valve body down when installing valves. Do not stand the control valve body upright.



Be careful not to scratch or damage valve body.



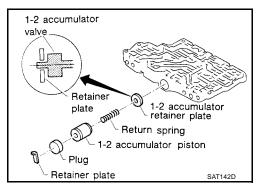
• Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.



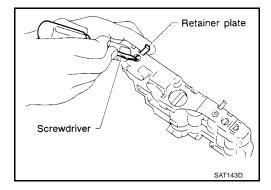
[RE4F04B]

1-2 Accumulator Valve

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.

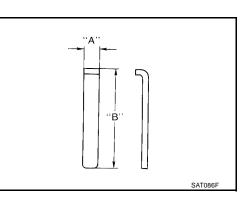


- 1. Install retainer plates.
 - While pushing plug or return spring, install retainer plate.



Retainer Plate (Upper Body)

			Unit: mm (in)	
No.	Name of control valve	Width A	Length B	
22	Pilot valve		21.5 (0.846)	
30	1st reducing valve			
34	3-2 timing valve			
17	Torque converter relief valve			
9	1-2 accumulator valve	6.0 (0.236)	29 5 (1 516)	
25	1-2 accumulator piston valve		38.5 (1.516)	
21	Overrun clutch reducing valve		24.0 (0.945)	
5	Cooler check valve	1		
14	Torque converter clutch control valve		28.0 (1.102)	



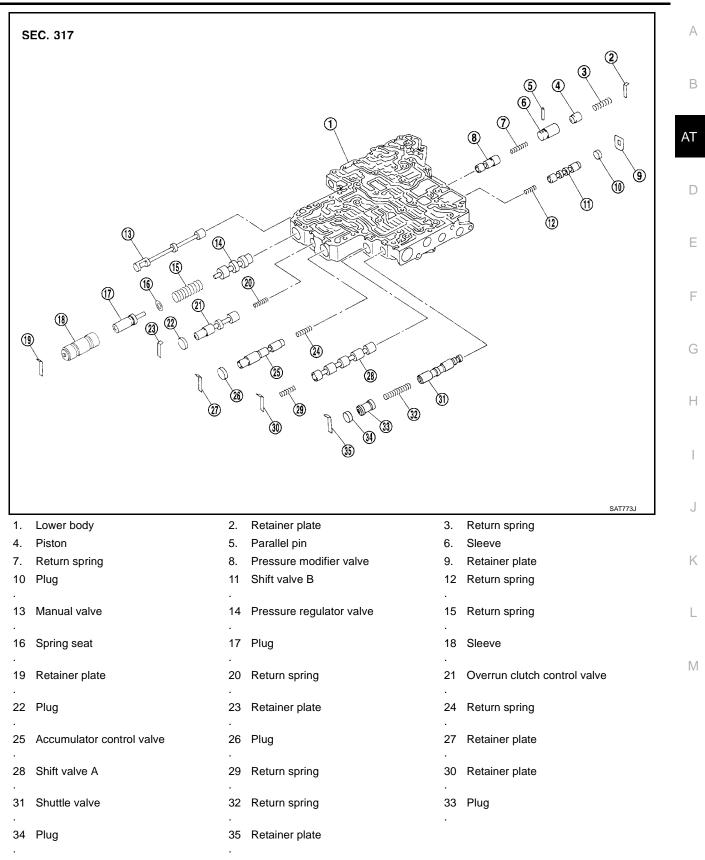
 Install proper retainer plates. Refer to <u>AT-702, "Control Valve Upper Body"</u>.

Control Valve Lower Body COMPONENTS

Apply ATF to all components before installation.

ECS00408

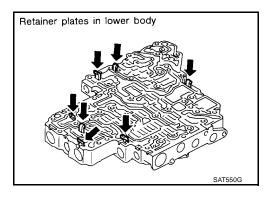




[RE4F04B]

DISASSEMBLY

Remove valves at retainer plate.
 For removal procedures, refer to <u>AT-704, "DISASSEMBLY"</u>.



INSPECTION

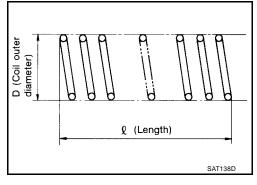
Valve Springs

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard

: Refer to <u>AT-767, "CON-</u> <u>TROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.

• Replace valve springs if deformed or fatigued.

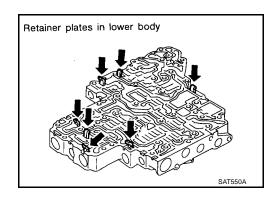


Control Valves

• Check sliding surfaces of control valves, sleeves and plugs for damage.

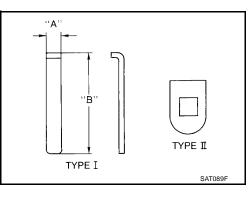
ASSEMBLY

Install control valves.
 For installation procedures, refer to <u>AT-705, "ASSEMBLY"</u>.



Retainer Plate (Lower Body)

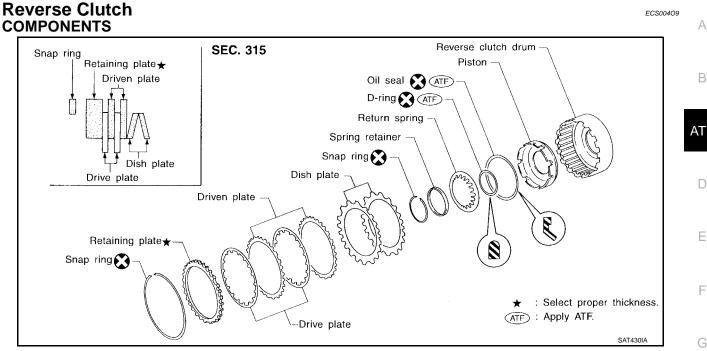
			l	Jnit: mm (in)
No.	Name of control valve and plug	Width A	Length B	Туре
19	Pressure regulator valve			
27	Accumulator control valve	6.0 (0.236)	28.0 (1.102)	I
30	Shift valve A			
23	Overrun clutch control valve			
2	Pressure modifier valve			
35	Shuttle valve			
9	Shift valve B	—	_	II



Install proper retainer plates.
 Refer to <u>AT-706</u>, "Control Valve Lower Body".

[RE4F04B]

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DISASSEMBLY

2.

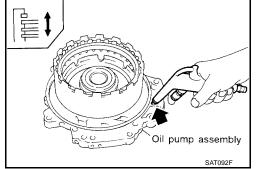
3.

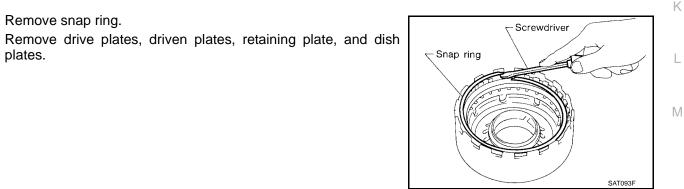
plates.

- Check operation of reverse clutch 1.
- Install seal ring onto drum support of oil pump cover and install a. reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.

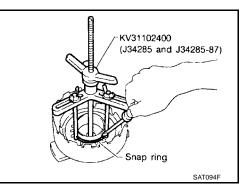
Remove snap ring.

- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.



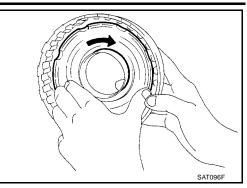


- Set Tool on spring retainer and remove snap ring from reverse 4. clutch drum while compressing return springs.
 - Set Tool directly over springs.
 - Do not expand snap ring excessively.
- Remove spring retainer and return springs. 5.



[RE4F04B]

- 6. Remove piston from reverse clutch drum by turning it.
- 7. Remove D-ring and oil seal from piston.



INSPECTION

Reverse Clutch Snap Ring, Spring Retainer and Return Springs

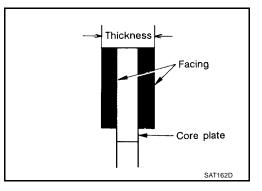
• Check for deformation, fatigue or damage. If necessary, replace.

Reverse Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:Standard value: 1.6 mm (0.063 in)Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.

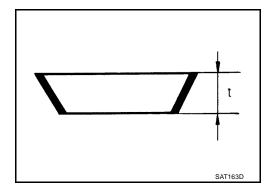


Reverse Clutch Dish Plates

- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate : 3.08 mm (0.1213 in)

• If deformed or fatigued, replace.

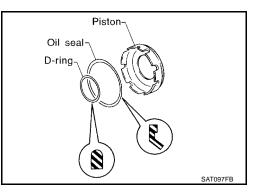


Reverse Clutch Piston

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

ASSEMBLY

- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of oil seal.
 - Apply ATF to both parts.



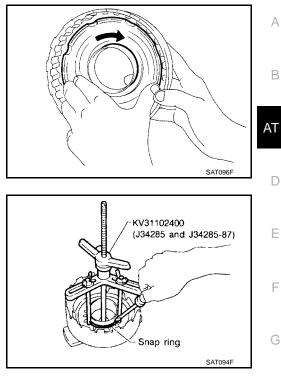
AT-710

[RE4F04B]

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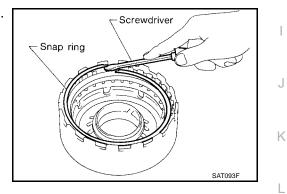
Μ

- 2. Install piston assembly by turning it slowly.
 - Apply ATF to inner surface of drum.



3. Install return springs and spring retainer on piston.

- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 Set Tool directly over return springs.
- 5. Install drive plates, driven plates, retaining plate and dish plates.
 - Take care with order of plates.
- 6. Install snap ring.

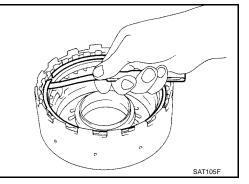


7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

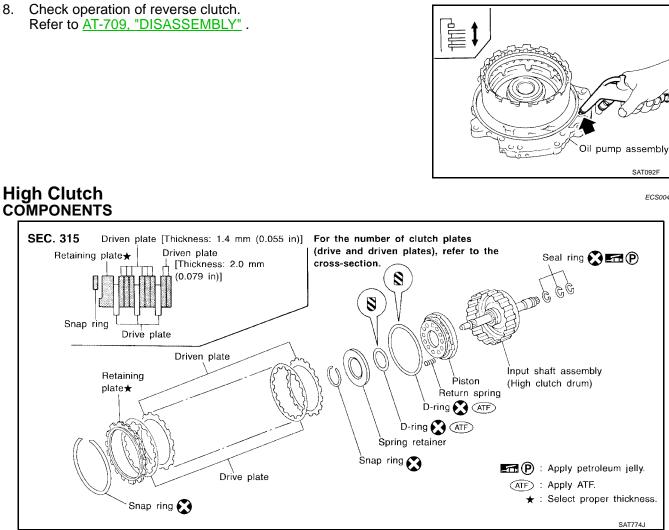
Specified clearance Standard Allowable limit Retaining plate

- : 0.5 0.8 mm (0.020 0.031 in)
- : 1.2 mm (0.047 in)

: Refer to <u>AT-768, "REVERSE</u> CLUTCH" .

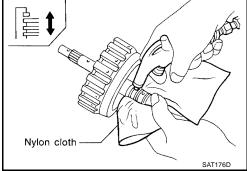


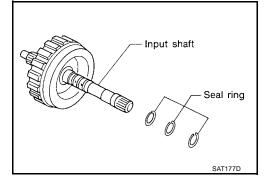
[RE4F04B]



DISASSEMBLY

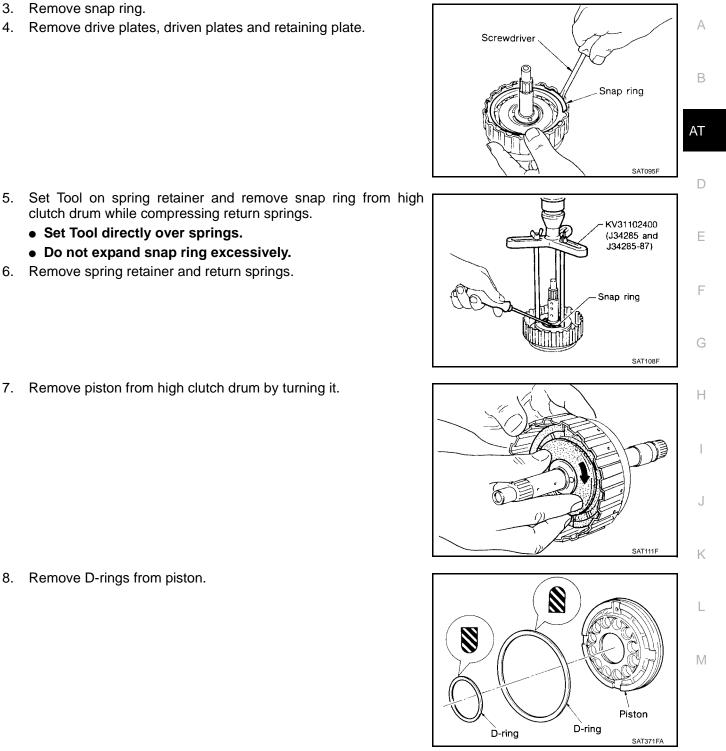
- Check operation of high clutch. 1.
- Apply compressed air to oil hole of input shaft with nylon cloth. a.
 - Stop up hole on opposite side of input shaft with nylon cloth.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove seal rings from input shaft.
 - Always replace when removed.





ECS0040A

[RE4F04B]



INSPECTION High Clutch Snap Ring, Spring Retainer and Return Springs

Check for deformation, fatigue or damage. If necessary, replace.

3.

4.

7.

8.

When replacing spring retainer and return springs, replace them as a set.

High Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

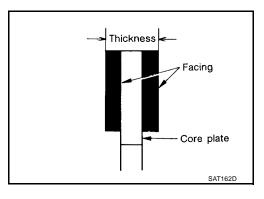
Thickness of drive plate: Standard value : 1.6 mm (0.063 in) Wear limit : 1.4 mm (0.055 in)

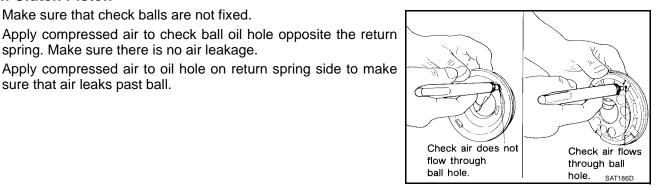
Make sure that check balls are not fixed.

spring. Make sure there is no air leakage.

If not within wear limit, replace.

sure that air leaks past ball.





Seal Ring Clearance

ASSEMBLY

High Clutch Piston

- Install new seal rings onto input shaft.
- Measure clearance between seal ring and ring groove.

Standard clearance

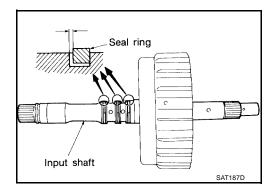
: 0.08 - 0.23 mm (0.0031 - 0.0091 in) : 0.23 mm (0.0091 in)

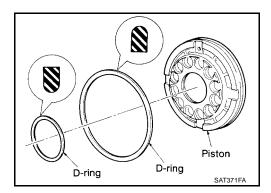
Allowable limit

1. Install D-rings on piston.

• Apply ATF to both parts.

If not within allowable limit, replace input shaft assembly.





AT-714

[RE4F04B]

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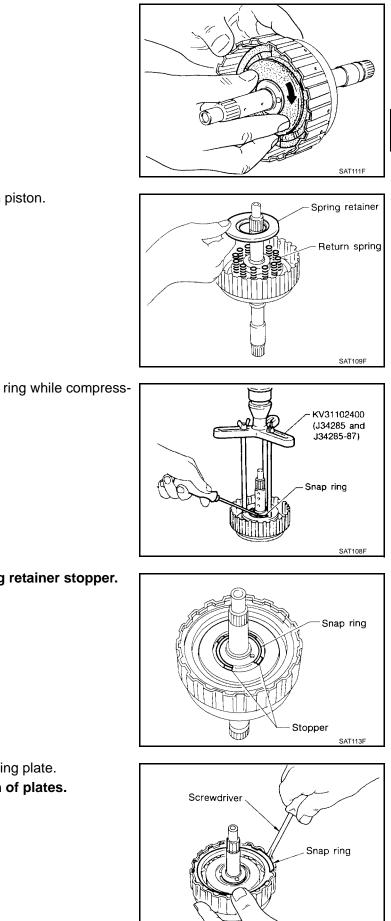
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3. Install return springs and spring retainer on piston.

Install piston assembly by turning it slowly.

• Apply ATF to inner surface of drum.

2.

- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly over return springs.

• Do not align snap ring gap with spring retainer stopper.

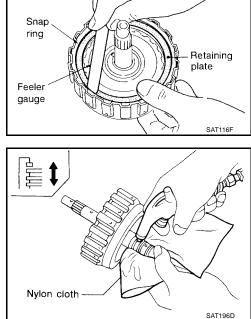
- 5. Install drive plates, driven plates and retaining plate.
 - Take care with the order and direction of plates.

- 6. Install snap ring.
- 7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance Standard Allowable limit Retaining plate

: 1.8 - 2.2 mm (0.071 - 0.087 in) : 2.8 mm (0.110 in) : Refer to <u>AT-768, "HIGH</u> <u>CLUTCH"</u>.

8. Check operation of high clutch. Refer to <u>AT-712, "DISASSEMBLY"</u>.



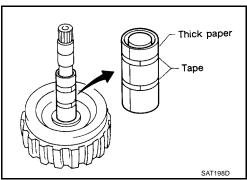
Apply petroleum jelly

SAT197D

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- 9. Install seal rings to input shaft.
 - Apply petroleum jelly to seal rings.
 - Always replace when removed.



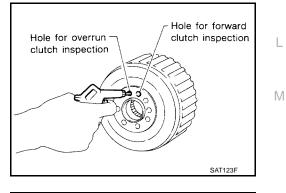


[RE4F04B]

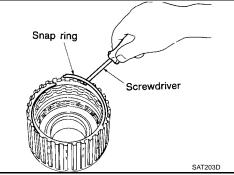
Forward And Overrun Clutches ECS0040B **COMPONENTS** А SEC. 315 (4) 4 (5) ⓓ Snap ring 2 Retaining plate * В 3 Drive plate 4 Driven plate 5 Dish plate **(6**) Retaining plate AT (5(1))Driven plate (3) Forward Overrun clutch clutch Driven plate Dish plate Snap ring Retaining plate * Ε Retaining plate Dish plate Retaining Drive plate Overrun clutch F plate ★ Shap ring **S** Drive plate Ŕ Forward clutch Forward clutch Н drum Snap ring Oil seal 🔊 (ATF) Forward clutch niston Òil seal 🔊 (ATF) Overrun (ATF): Apply ATF. Return spring clutch J ★ : Select proper thickness. piston SAT962

DISASSEMBLY

- 1. Check operation of forward clutch and overrun clutch.
- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.



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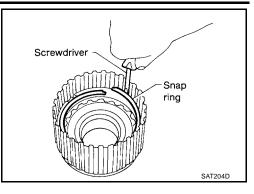


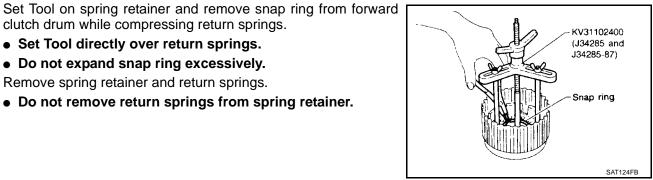
[RE4F04B]

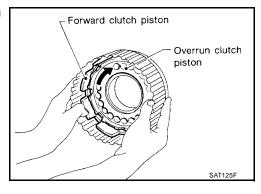
Remove snap ring for overrun clutch. 4.

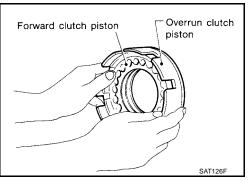
6.

Remove drive plates, driven plates, retaining plate and dish 5. plate for overrun clutch.

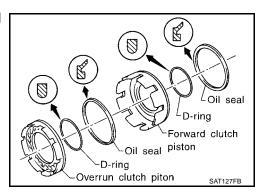








10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.



8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.

• Do not remove return springs from spring retainer.

clutch drum while compressing return springs.

• Set Tool directly over return springs.

• Do not expand snap ring excessively. 7. Remove spring retainer and return springs.

9. Remove overrun clutch piston from forward clutch piston by turning it.

INSPECTION

Snap Rings, Spring Retainer and Return Springs

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

Forward Clutch and Overrun Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:Forward clutchStandard value: 1.6 mm (0.063 in)Wear limit: 1.4 mm (0.055 in)Overrun clutchStandard value: 1.6 mm (0.063 in)Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.

Forward Clutch and Overrun Clutch Dish Plates

- Check for deformation or damage.
- Measure thickness of dish plate.

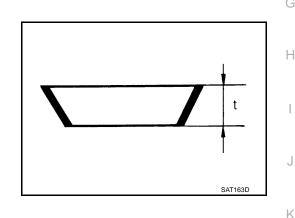
Thickness of dish plateForward clutch: 2.7 mm (0.106 in)Overrun clutch: 2.7 mm (0.106 in)

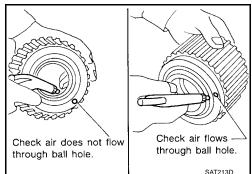
If deformed or fatigued, replace.



- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

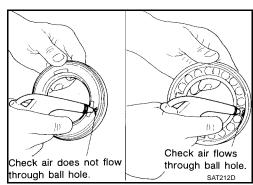
Thickness Facing Core plate





Overrun Clutch Piston

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.



[RE4F04B]

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AT-719

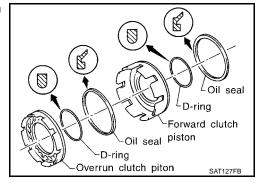
ASSEMBLY

2.

4.

- 1. Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
 - Take care with direction of oil seal.
 - Apply ATF to both parts.

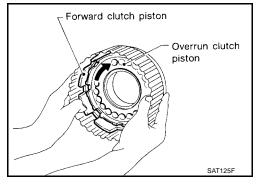
by turning it slowly.

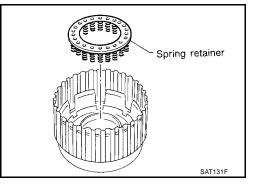


- Install overrun clutch piston assembly on forward clutch piston Overrun clutch Forward clutch piston piston SAT126F
- 3. Install forward clutch piston assembly on forward clutch drum by turning it slowly.

• Apply ATF to inner surface of forward clutch piston.

• Apply ATF to inner surface of drum.





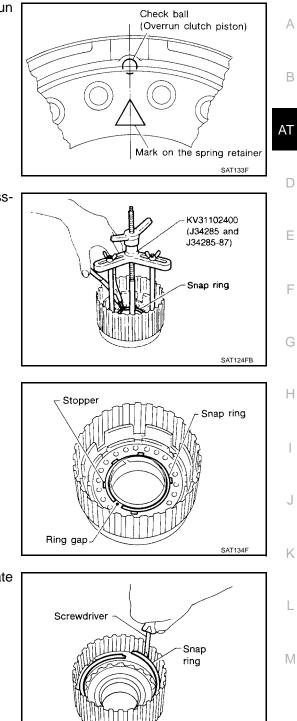
Install return spring on overrun clutch piston.

[RE4F04B]

[RE4F04B]

SAT204D

• Align the mark on spring retainer with check ball in overrun clutch piston.



- 5. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly over return springs.

• Do not align snap ring gap with spring retainer stopper.

- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
 - Take care with order of plates.

7. Install snap ring for overrun clutch.

[RE4F04B]

8. Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance Standard Allowable limit Overrun clutch retaining plate

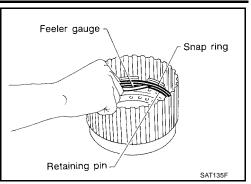
• Take care with order of plates.

10. Install snap ring for forward clutch.

for forward clutch.

9.

: 0.7 - 1.1 mm (0.028 - 0.043 in) : 1.7 mm (0.067 in) Refer to AT-769, "OVERRUN CLUTCH".

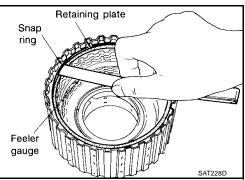


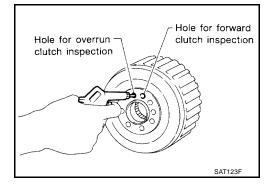
- Install drive plates, driven plates, retaining plate and dish plate Snap ring Screwdriver SAT203D
- 11. Measure clearance between forward clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance	
Standard	: 0.45 - 0.85 mm
	(0.0177 - 0.0335 in)
Allowable limit	: 1.85 mm (0.0728 in)
Forward clutch retain- ing plate	: Refer to <u>AT-768, "FOR-</u> WARD CLUTCH" .

- 12. Check operation of forward clutch. Refer to AT-717, "DISASSEMBLY" .
- 13. Check operation of overrun clutch. Refer to AT-717, "DISASSEMBLY" .





[RE4F04B]

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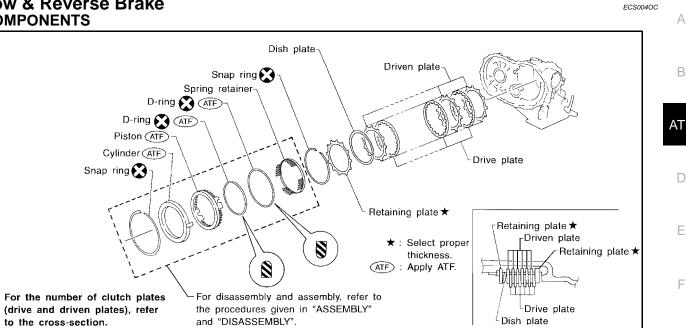
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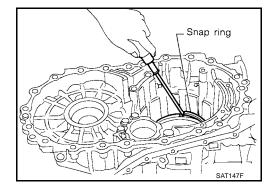
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Low & Reverse Brake **COMPONENTS**



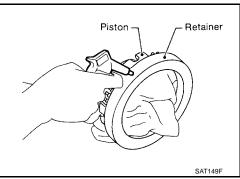
DISASSEMBLY

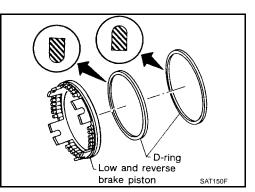
- Check operation of low & reverse brake. 1.
- Apply compressed air to oil hole of transmission case. a.
- b. Check to see that retaining plate moves to snap ring.
- If retaining plate does not contact snap ring: C.
 - D-ring might be damaged.
 - Fluid might be leaking past piston check ball.



- 2. In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
 - Apply air gradually and allow piston to come out evenly.







INSPECTION

Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

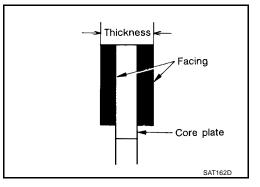
- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.

Low and Reverse Brake Drive Plate

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

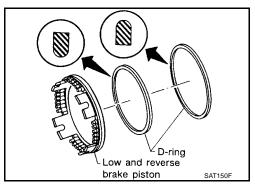
Thickness of drive plateStandard value: 1.8 mm (0.071 in)Wear limit: 1.6 mm (0.063 in)

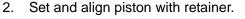
• If not within wear limit, replace.



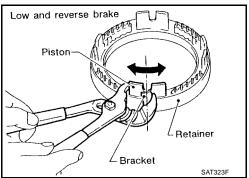
ASSEMBLY

- 1. Install D-rings on piston.
 - Apply ATF to both parts.





• This operation is required in order to engage the protrusions of piston to return springs correctly. Further procedures are given in "ASSEMBLY". Refer to <u>AT-744, "ASSEMBLY"</u>.



- Retaining plate Dish plate Driven plate Drive plate Transmission case
- 3. Install driven plates, drive plates, retaining plate and dish plate on transmission case.
 - Take care with order of plates and direction of dish plate.

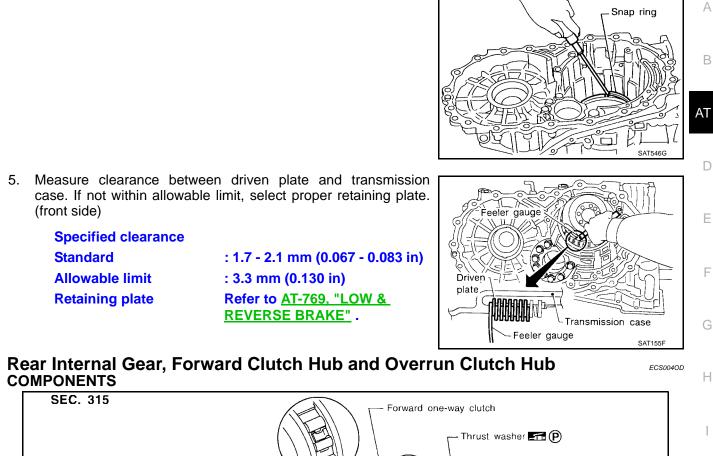
[RE4F04B]

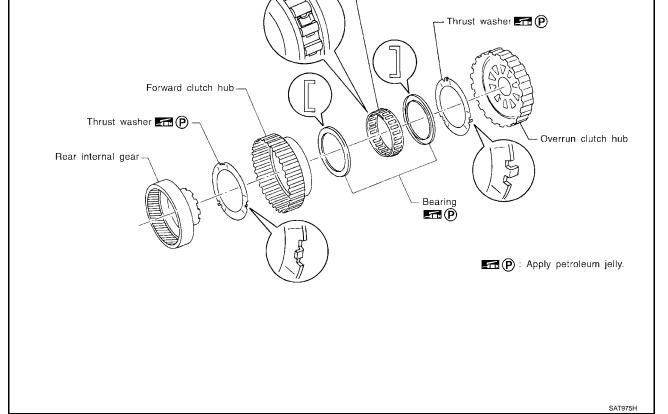
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4. Install snap ring.



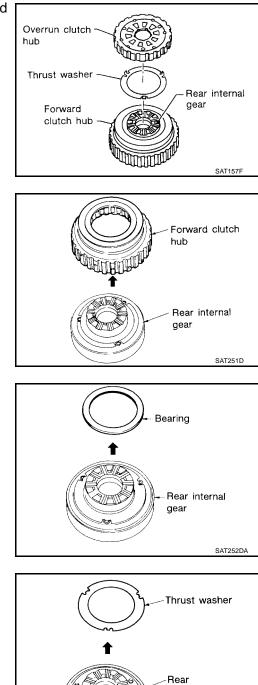


[RE4F04B]

DISASSEMBLY

3.

1. Remove overrun clutch hub and thrust washer from forward clutch hub.



internal gear

SAT253D

2. Remove forward clutch hub from rear internal gear.

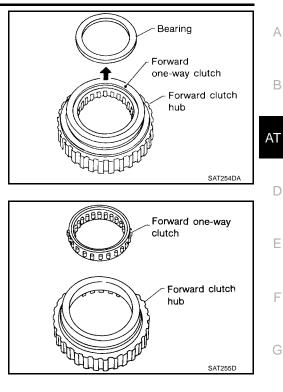
Remove bearing from rear internal gear.

4. Remove thrust washer from rear internal gear.

[RE4F04B]

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5. Remove bearing from forward one-way clutch.



INSPECTION

6.

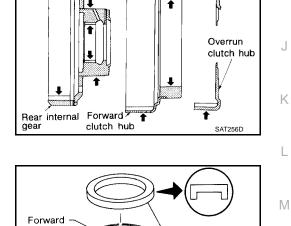
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

Remove forward one-way clutch from forward clutch hub.

• Check rubbing surfaces for wear or damage.



- Check bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.



Bearing

SAT158FA



AT-727

one-way

clutch

[RE4F04B]

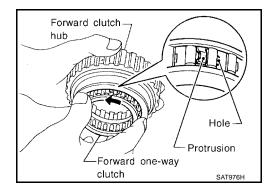
Bearing

Forward one-way clutch Forward clutch hub

SAT159FA

ASSEMBLY

- 1. Install forward one-way clutch on forward clutch.
 - Take care with the direction of forward one-way clutch.

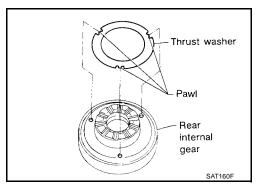


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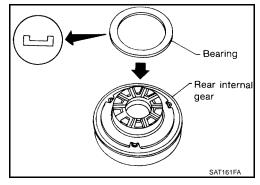
- 2. Install bearing on forward one-way clutch.
 - Apply petroleum jelly to bearing.



- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of rear internal gear.



- 4. Install bearing on rear internal gear.
 - Apply petroleum jelly to bearing.



[RE4F04B]

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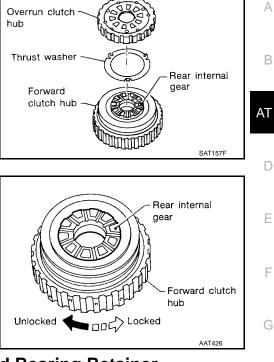
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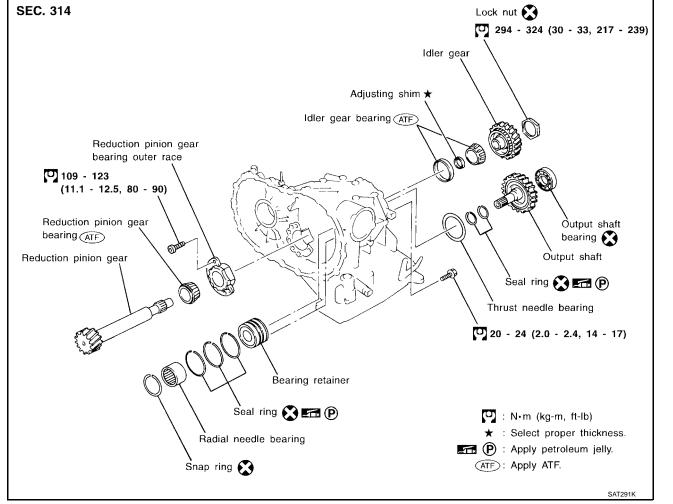
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- 5. Install thrust washer and overrun clutch hub.
 - Apply petroleum jelly to thrust washer.
 - Align hooks of thrust washer with holes of overrun clutch hub.
 - Align projections of rear internal gear with holes of overrun clutch hub.



- 6. Install forward clutch hub on rear internal gear.
 - Check operation of forward one-way clutch. Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.
 - If not as shown in illustration, check installation direction of forward one-way clutch.

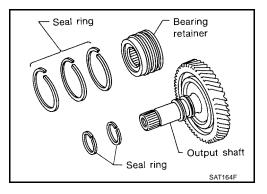


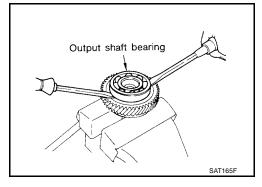


[RE4F04B]

DISASSEMBLY

1. Remove seal rings from output shaft and bearing retainer.





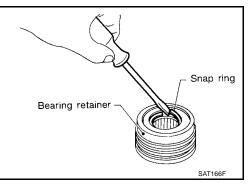
3. Remove snap ring from bearing retainer.

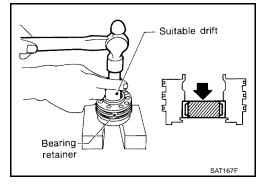
2. Remove output shaft bearing with screwdrivers.

• Do not damage output shaft.

• Always replace bearing with a new one when removed.







5. Remove idler gear bearing inner race from idler gear.

6. Remove idler gear bearing outer race from transmission case.

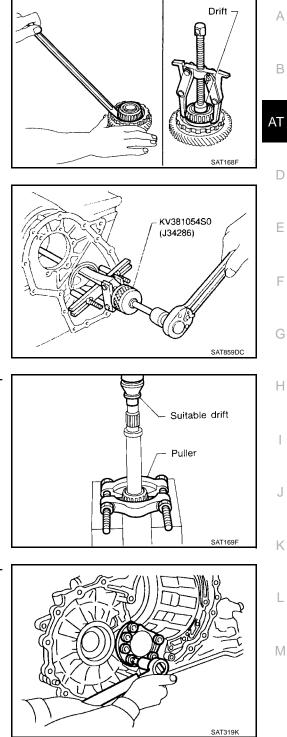
7. Press out reduction pinion gear bearing inner race from reduction pinion gear.

8. Remove reduction pinion gear bearing outer race from transmission case.

INSPECTION

Output Shaft, Idler Gear and Reduction Pinion Gear

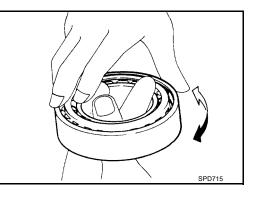
- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.



[RE4F04B]

Bearing

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.



Seal ring

Output shaft

Clearance

Seal Ring Clearance

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

Standard clearance

: 0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit

: 0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.
- Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance

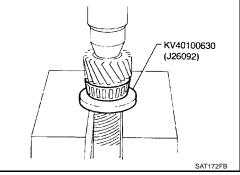
Allowable limit

: 0.10 - 0.30 mm (0.0039 - 0.0118 in) : 0.30 mm (0.0118 in)

If not within allowable limit, replace bearing retainer.

ASSEMBLY

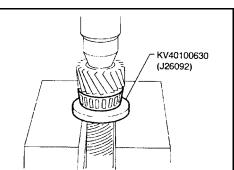
Press reduction pinion gear bearing inner race on reduction pin-1. ion gear.

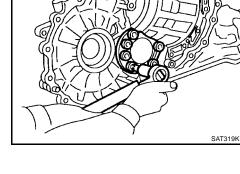


2. Install reduction pinion gear bearing outer race on transmission case.



: 109 - 123 N·m (11.1 - 12.5 kg-m, 80 - 90 ft-lb)





[RE4F04B]

Bearing

retainer

SAT171F

[RE4F04B]

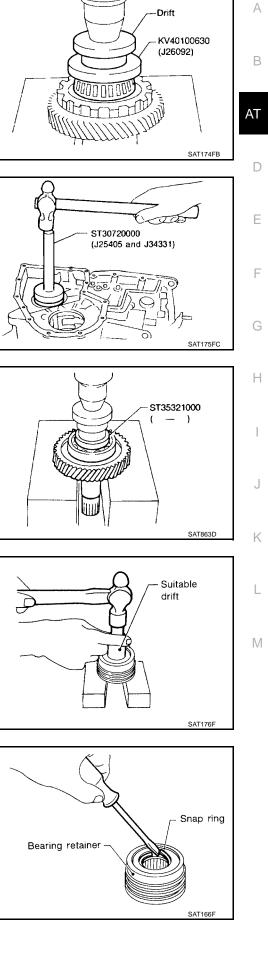
3. Press idler gear bearing inner race on idler gear.

4. Install idler gear bearing outer race on transmission case.

5. Press output shaft bearing on output shaft.

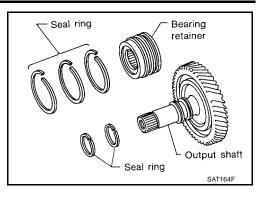
6. Press needle bearing on bearing retainer.

7. Install snap ring to bearing retainer.

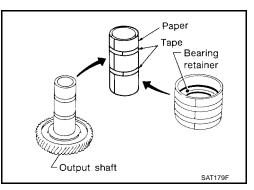


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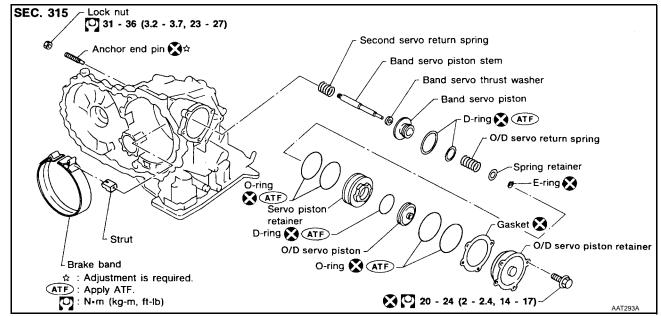
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.



• Roll paper around seal rings to prevent seal rings from spreading.

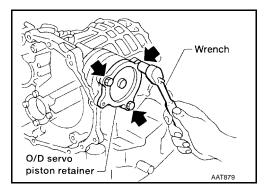


Band Servo Piston Assembly COMPONENTS



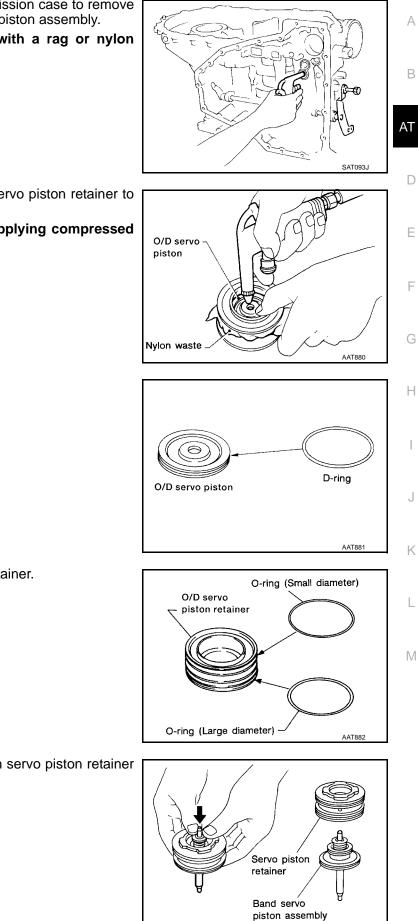
DISASSEMBLY

1. Remove band servo piston fixing bolts.



[RE4F04B]

SAT293D



- 2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston assembly.
 - Hold band servo piston assembly with a rag or nylon waste.

- 3. Apply compressed air to oil hole in O/D servo piston retainer to remove O/D servo piston from retainer.
 - Hold O/D band servo piston while applying compressed air.

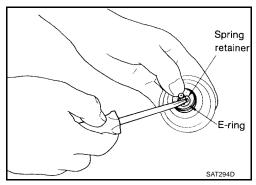
4. Remove D-ring from O/D servo piston.

5. Remove O-rings from O/D servo piston retainer.

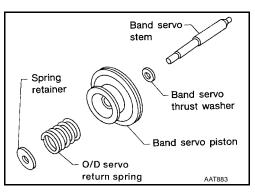
6. Remove band servo piston assembly from servo piston retainer by pushing it forward.

[RE4F04B]

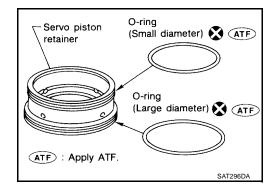
7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.



9. Remove O-rings from servo piston retainer.



Band servo piston D-ring D-ring D-ring

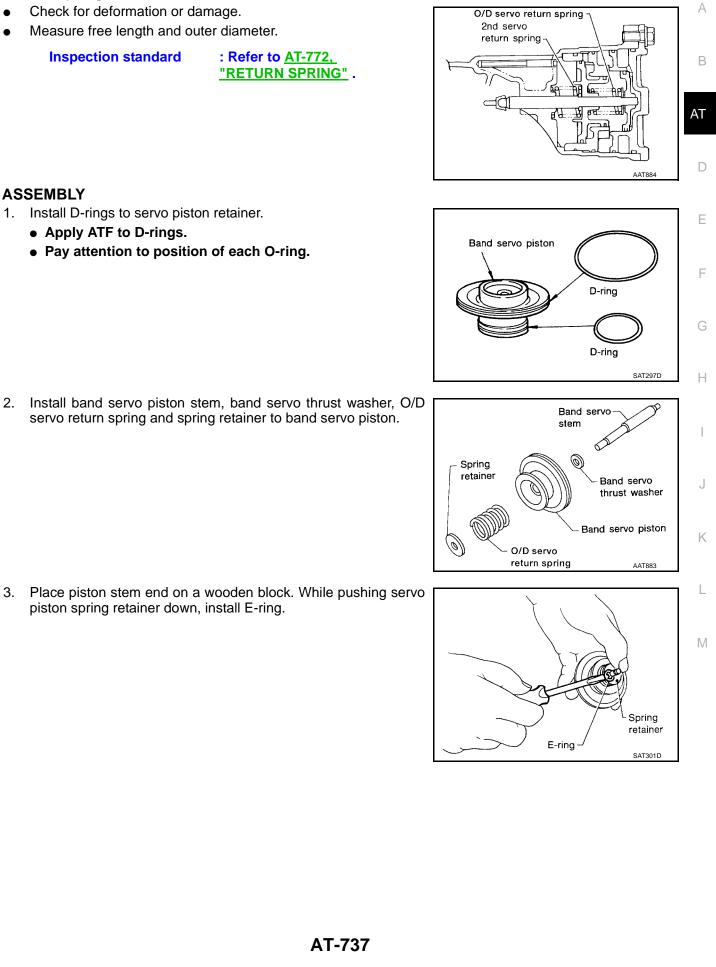
INSPECTION Pistons, Retainers and Piston Stem

10. Remove D-rings from band servo piston.

• Check frictional surfaces for abnormal wear or damage.

Return Springs

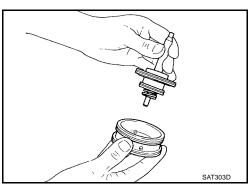
[RE4F04B]



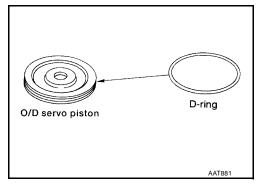
[RE4F04B]

- 4. Install O-rings to servo piston retainer.
 - Apply ATF to O-rings.
 - Pay attention to position of each O-ring.

- Servo piston retainer O-ring (Small diameter) (ATF) O-ring (Large diameter) (ATF) (Large diameter) (ATF)
- 5. Install band servo piston assembly to servo piston retainer by pushing it inward.

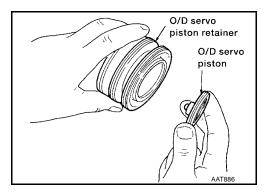


- 6. Install D-ring to O/D servo piston.
 - Apply ATF to D-ring.



- 7. Install O-rings to O/D servo piston retainer.
 - Apply ATF to O-rings.
 - Pay attention to position of each O-ring.

O-ring (Small diameter) O/D servo piston retainer O-ring (Large diameter)



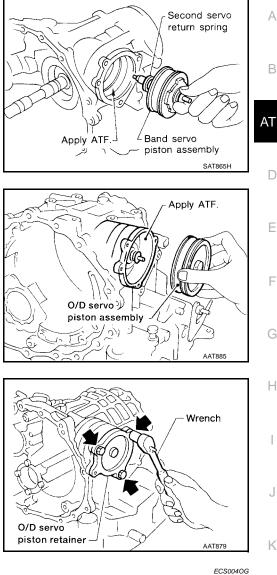
8. Install O/D servo piston to O/D servo piston retainer.

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- 9. Install band servo piston assembly and 2nd servo return spring to transmission case.
 - Apply ATF to O-ring of band servo piston and transmission case.

• Apply ATF to O-ring of band servo piston and transmis-

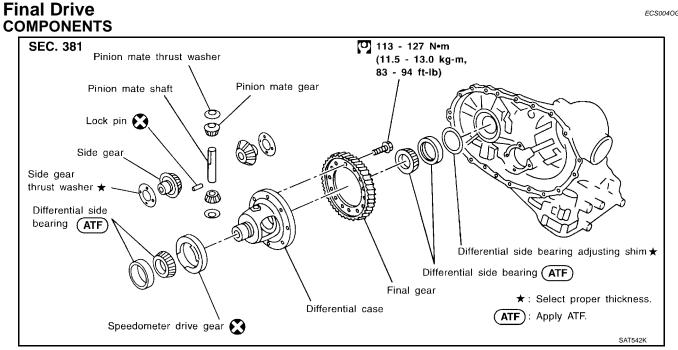


11. Install O/D servo piston retainer to transmission case.

10. Install O/D servo piston assembly to transmission case.

Refer to <u>AT-737, "ASSEMBLY"</u>.

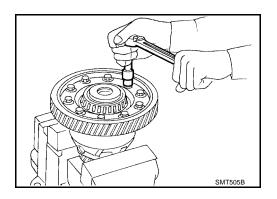
sion case.



DISASSEMBLY

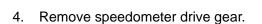
1. Remove final gear.

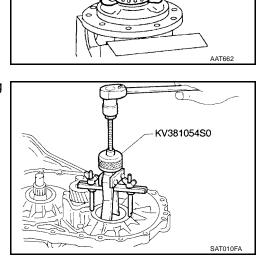
ST33061000 (J8107-2)



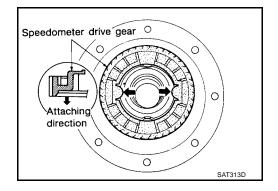
- 2. Press out differential side bearings.
 - Be careful not to mix up the right and left bearings.

3. Remove differential side bearing outer race and side bearing adjusting shim from transaxle case.

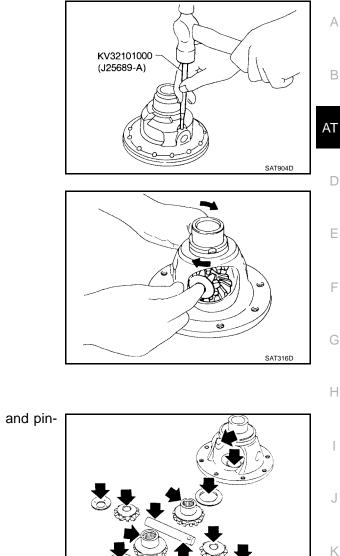




ST33051001 (J22888-D)



[RE4F04B]



6. Draw out pinion mate shaft lock pin.

Drive out pinion mate shaft lock pin.

7. Remove pinion mate gears and side gears.

INSPECTION

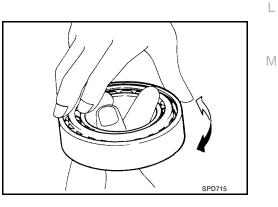
5.

Gear, Washer, Shaft and Case

- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.

Bearings

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.



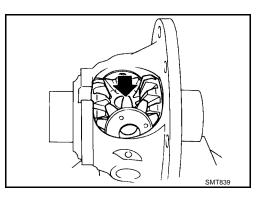
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[RE4F04B]

SMT087A

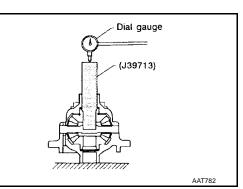
ASSEMBLY

- 1. Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.
 - Apply ATF to any parts.



- 2. Insert pinion mate shaft.
 - When inserting, be careful not to damage pinion mate thrust washers.

- 3. Measure clearance between side gear and differential case with washers following the procedure below:
- a. Set Tool and dial indicator on side gear.



b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

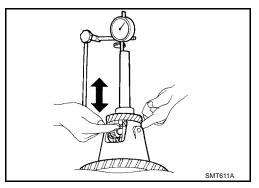
> Clearance between side gear and differential case with washer

: 0.1 - 0.2 mm (0.004 - 0.008 in)

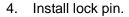
c. If not within specification, adjust clearance by changing thickness of differential side gear thrust washers.

Differential side gear thrust washers

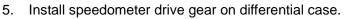
: Refer to <u>AT-770, "DIF-</u> <u>FERENTIAL SIDE GEAR</u> <u>THRUST WASHERS"</u>.



[RE4F04B]



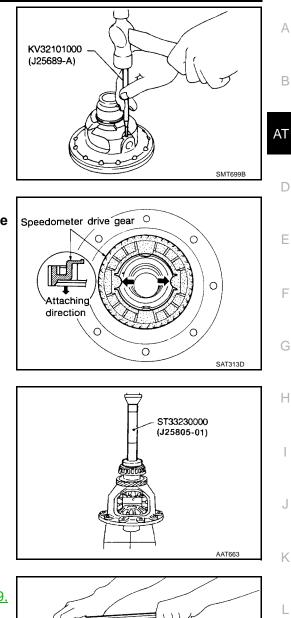
• Make sure that lock pin is flush with case.

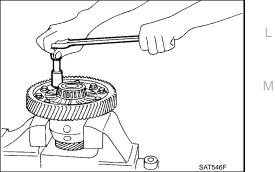


• Align the projection of speedometer drive gear with the groove of differential case.

6. Press on differential side bearings.

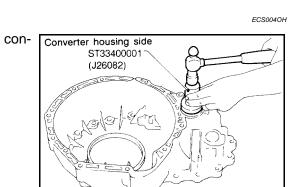
 Install final gear and tighten fixing bolts in a crisscross pattern. Tighten final gear bolts to the specified torque. Refer to <u>AT-739</u>, <u>"COMPONENTS"</u>.

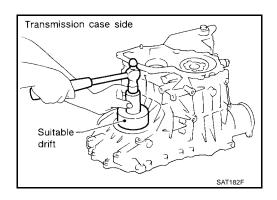




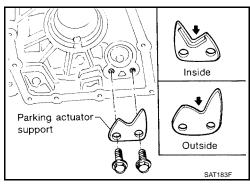
ASSEMBLY

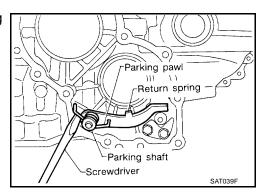
- Assembly (1)1. Install differential side oil seals on transmission case and con
 - verter housing.





- Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to <u>AT-667, "OVERHAUL"</u>.
 - Pay attention to direction of parking actuator support.





- 3. Install parking pawl on transmission case and fix it with parking shaft.
- 4. Install return spring.

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ASSEMBLY

Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

- 1. Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.

- 3. Place final drive assembly on transmission case.
- Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to <u>AT-667, "OVERHAUL"</u>.

- 5. Attach dial indicator on differential case at converter housing side.
- 6. Insert Tool into differential side gear from transmission case side.
- 7. Move Tool up and down and measure dial indicator deflection.
- 8. Select proper thickness of differential side bearing adjusting shim(s).

Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim

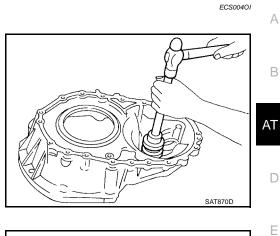
Bearing preload

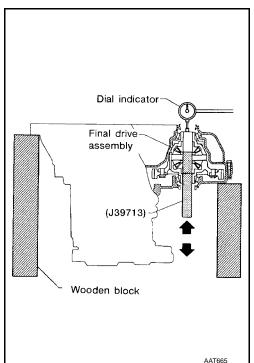
<u>ADJUSTING SHIMS"</u> . : 0.05 - 0.09 mm (0.0020 - 0.0035 in)

ING PRELOAD

: Refer to AT-770, "DIF-

FERENTIAL SIDE BEAR-





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- 9. Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission case.
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque. Refer to <u>AT-667, "OVERHAUL"</u>.
- 14. Insert Tool and measure turning torque of final drive assembly.
 - Turn final drive assembly in both directions several times to seat bearing rollers correctly.

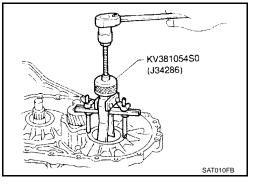
Turning torque of final
drive assembly (New
bearing): 0.78 - 1.37 N·m
(8.0 - 14.0 kg-cm,
6.9 - 12.2 in-lb)

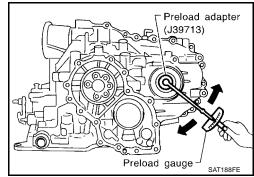
- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.

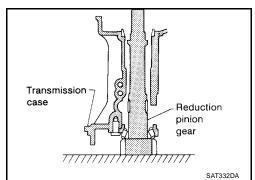
Preload adapter : J39713

REDUCTION PINION GEAR BEARING PRELOAD

- 1. Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.



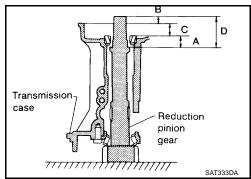




- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B" "C" and "D" and calculate dimension "A".

A = D – (B + C) "A"

: Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



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- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.

- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.

- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

 $\mathbf{A} = \mathbf{D} - (\mathbf{B} + \mathbf{C})$

d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.

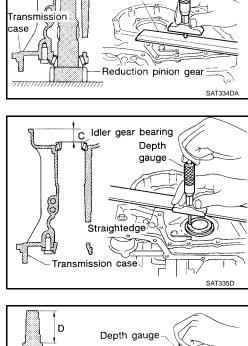
• Measure dimension "E" in at least two places.

e. Select proper thickness of reduction pinion gear bearing adjusting shim.

Proper shim thickness = A - E - 0.05 mm (0.0020 in)*

(*: Bearing preload) Reduction pinion gear bearing adjusting shim

: Refer to <u>AT-771,</u> <u>"REDUCTION PINION</u> <u>GEAR BEARING ADJUST-</u> <u>ING SHIMS"</u>.



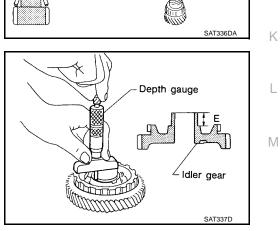
Straightedge

Reduction pinion gear

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Depth gauge

Straightedge



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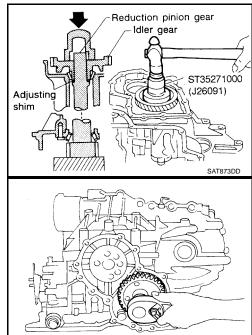
- 3. Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction gear.
 - Press idler gear until idler gear fully contacts adjusting shim.
- 6. Tighten idler gear lock nut to the specified torque. Refer to <u>AT-667, "OVERHAUL"</u>.
 - Lock idler gear with parking pawl when tightening lock nut.

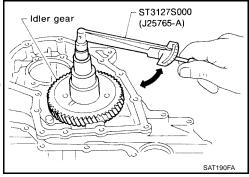
- 7. Measure turning torque of reduction pinion gear.
 - When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

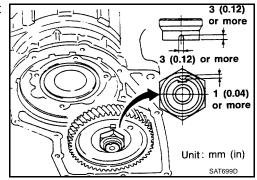
Turning torque of reduction pinion gear

: 0.05 - 0.39 N⋅m (0.5 - 4.0 kg-cm, 0.43 - 3.47 in-lb)

- If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.
- 8. After properly adjusting turning torque, clinch idler gear lock nut as shown.

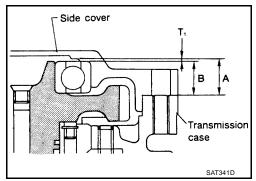


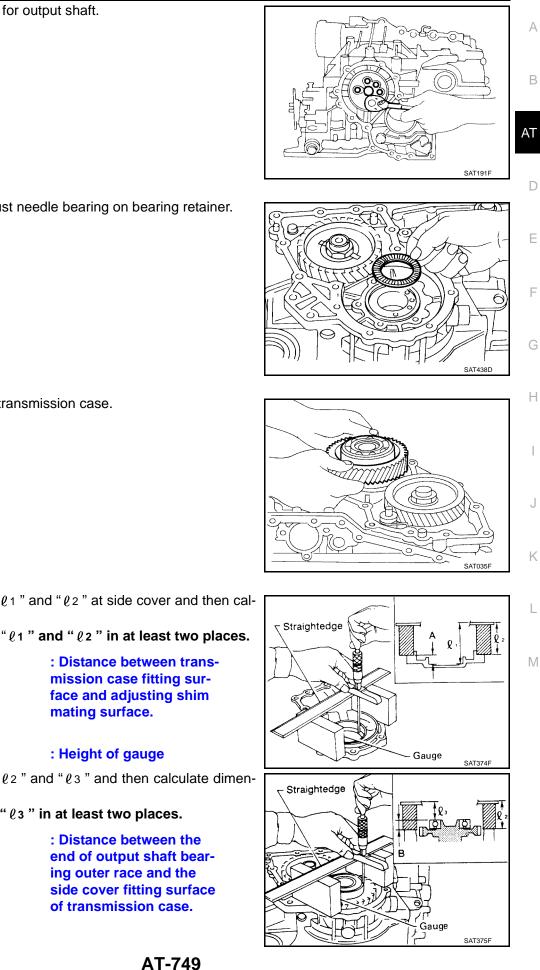




OUTPUT SHAFT END PLAY

- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.





1. Install bearing retainer for output shaft.

2. Install output shaft thrust needle bearing on bearing retainer.

3. Install output shaft on transmission case.

- 4. Measure dimensions " ℓ_1 " and " ℓ_2 " at side cover and then calculate dimension "A".
 - Measure dimension "*l*1" and "*l*2" in at least two places.

"**A**"

 $\mathbf{A} = \ell \mathbf{1} - \ell \mathbf{2}$ <u>e</u> 2

- 5. Measure dimensions " ℓ_2 " and " ℓ_3 " and then calculate dimension "B".
 - Measure "l2" and "l3" in at least two places.

"**B**"

 $\mathbf{B} = \ell \mathbf{2} - \ell \mathbf{3}$

02

: Height of gauge

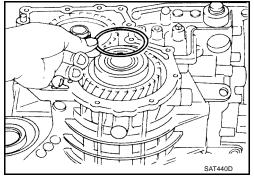
6. Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

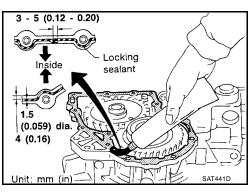
Output shaft end play
(A - B): 0 - 0.15 mm (0 - 0.0059 in)Output shaft end play
adjusting shims: Refer to AT-773, "OUT-
PUT SHAFT ADJUSTING
SHIMS" .

7. Install adjusting shim on output shaft bearing.

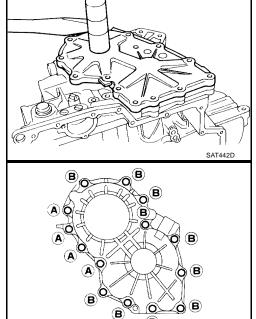
Assembly (2)

 Apply anaerobic liquid gasket to transmission case as shown in illustration. Refer to <u>GI-44</u>, "<u>Recommended Chemical Products</u> <u>and Sealants</u>"





- 2. Set side cover on transmission case.
 - Apply locking sealant to the mating surface of transmission case.



B

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- Tighten side cover fixing bolts to specified torque. Refer to <u>AT-667, "OVERHAUL"</u>.
 - Do not mix bolts A and B.
 - Always replace bolts A as they are self-sealing bolts.

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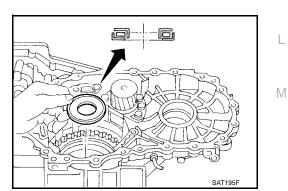
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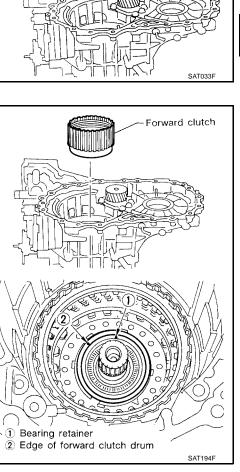
Black side

Needle bearing

- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.
 - Apply petroleum jelly to thrust washer.

- 6. Install forward clutch assembly.
 - Align teeth of low & reverse brake drive plates before installing.
 - Make sure that bearing retainer seal rings are not spread.
 - If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.





- 7. Install thrust needle bearing on bearing retainer.
 - Apply petroleum jelly to thrust needle bearing.
 - Pay attention to direction of thrust needle bearing.

8. Install overrun clutch hub.

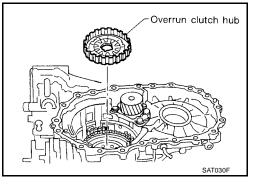
unlock.

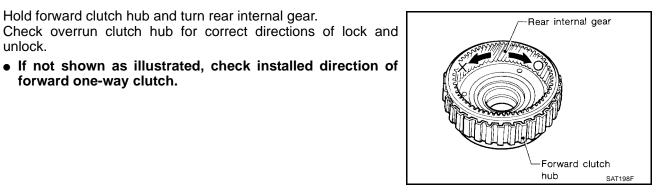
• Apply petroleum jelly to thrust washers.

9. Hold forward clutch hub and turn rear internal gear.

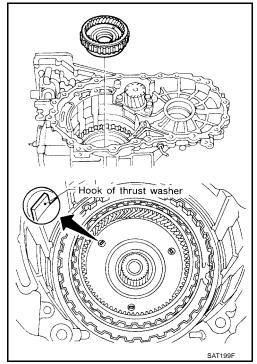
forward one-way clutch.

• Align teeth of overrun clutch drive plates before installing.





- 10. Install forward clutch hub and rear internal gear assembly.
 - Align teeth of forward clutch drive plates before installing.
 - Check that three hooks of thrust washer are correctly aligned after installing.



Needle bearing

Rear planetary

carrier



Black side

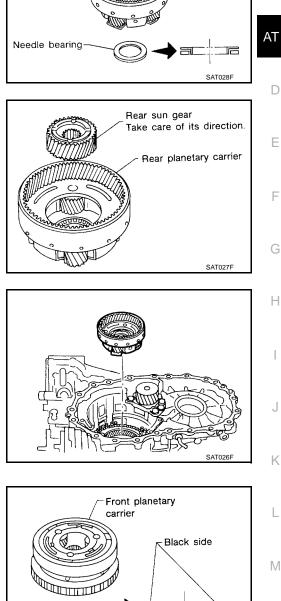
А

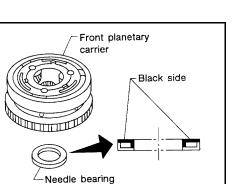
В

- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Install needle bearings on rear planetary carrier.
 - Apply petroleum jelly to needle bearings.
 - Pay attention to direction of needle bearings.
- b. Install rear sun gear on rear planetary carrier.
 - Pay attention to direction of rear sun gear.

Install rear planetary carrier on transmission case. c.

- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
 - Apply petroleum jelly to thrust needle bearing.
 - Pay attention to direction of thrust needle bearing.





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13. Install low and reverse brake piston according to the following procedures.

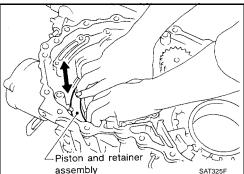
ASSEMBLY

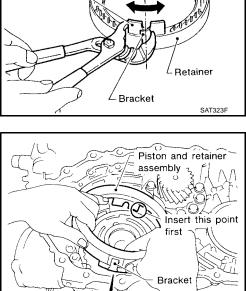
a. Set and align return springs to transmission case gutters as shown in illustration.

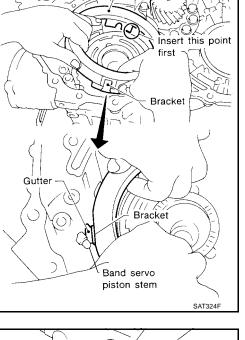
b. Set and align piston with retainer.

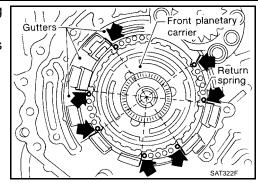
- c. Install piston and retainer assembly on the transmission case.
 - Align bracket to specified gutter as indicated in illustration.

- d. Check that each protrusion of piston is correctly set to corresponding return spring as follows.
 - Push piston and retainer assembly evenly and confirm they move smoothly.
 - If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".









Low and reverse brake

Piston

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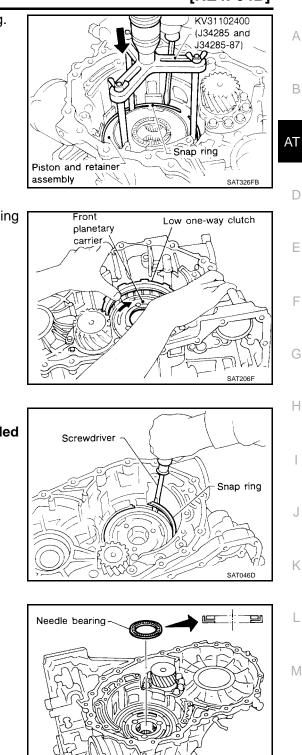
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Push down piston and retainer assembly and install snap ring. e.

14. Install low one-way clutch to front planetary carrier by turning carrier in the direction of the arrow shown.

- 15. Install snap ring with screwdriver.
 - Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.

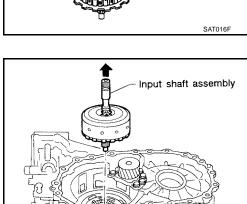
- 16. Install needle bearing on transmission case.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.
- 18. Install needle bearing and high clutch drum on high clutch hub.

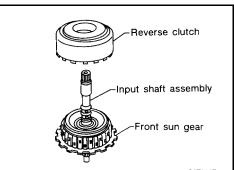
- 19. Install needle bearing on high clutch drum.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

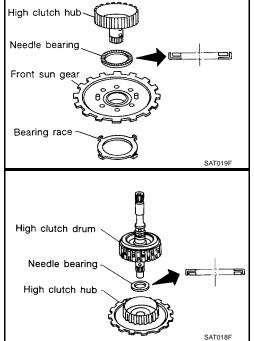
- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
 - Align teeth of reverse clutch drive plates before installing.

- 22. Install reverse clutch assembly on transmission case.
 - Align teeth of high clutch drive plates before installing.

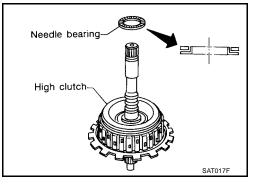


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[RE4F04B]



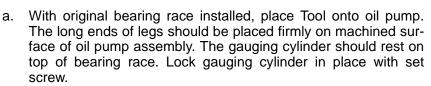
Adjustment (2)

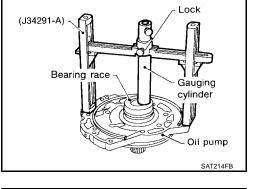
When any parts listed below are replaced, adjust total end play and reverse clutch end play.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	—	•

TOTAL END PLAY

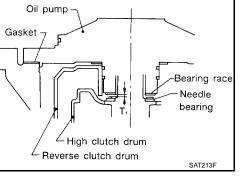
1. Adjust total end play "T1 ".

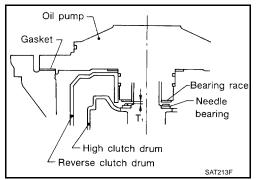


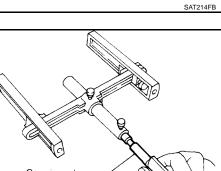


Install gauging plunger into cylinder. b.

Gauging plunger (J34291-25) SAT215FA







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[RE4F04B]

- c. With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.
- d. Measure gap between cylinder and plunger. This measurement should give exact total end play.

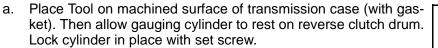
Total end play "T1 "

: 0.25 - 0.55 mm (0.0098 - 0.0217 in)

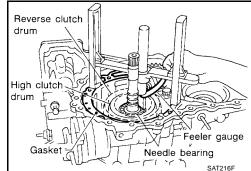
• If end play is out of specification, decrease or increase thickness of bearing race as necessary.

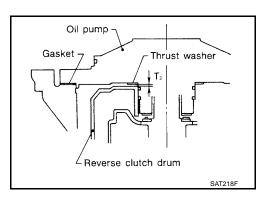
Available bearing race
for adjusting total end
play: Refer to AT-773, "BEAR-
ING RACE FOR ADJUST-
ING TOTAL END PLAY".

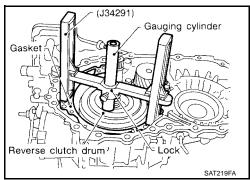
2. Adjust reverse clutch drum end play "T2".

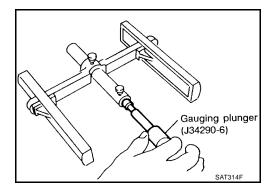


b. Install gauging plunger into cylinder.









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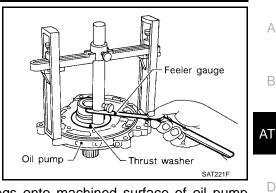
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- c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.
- d. Measure gap between cylinder and plunger with feeler gauge. This measurement should give exact reverse clutch drum end play.

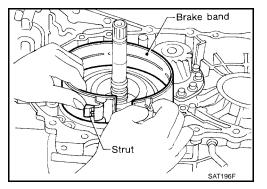
Reverse clutch drum	: 0.55 - 0.90 mm (0.0217 - 0.0354
end play "T2 "	in)

• If end play is out of specification, decrease or increase thickness of thrust washer as necessary.

Available thrust washer for adjusting reverse clutch drum end play : Refer to <u>AT-773,</u> <u>"THRUST WASHERS FOR</u> <u>ADJUSTING REVERSE</u> <u>CLUTCH DRUM END</u> <u>PLAY"</u>.

Assembly (3)

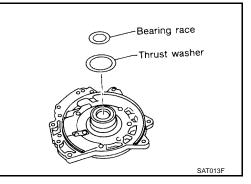
- 1. Install anchor end pin and lock nut on transmission case.
- 2. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.



3. Place bearing race selected in total end play adjustment step on oil pump cover.

• Apply petroleum jelly to bearing race.

- 4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
 - Apply petroleum jelly to thrust washer.



- 5. Install oil pump assembly, baffle plate and gasket on transmission case.
- 6. Tighten oil pump fixing bolts to the specified torque.

- 7. Install O-ring to input shaft.
 - Apply ATF to O-ring.

- Adjust brake band. 8.
- Tighten anchor end pin to the specified torque. a.

Anchor end pin

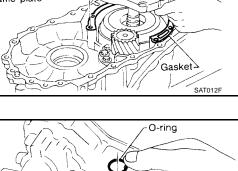
: Refer to AT-770, "BRAKE BAND".

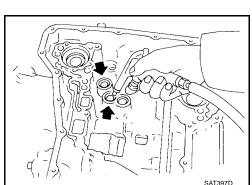
- Back off anchor end pin two and a half turns. b.
- While holding anchor end pin, tighten lock nut. c.

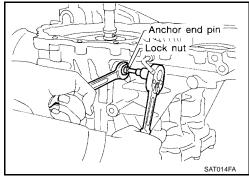
Lock nut

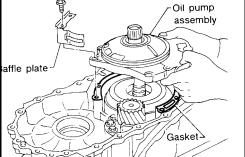
: Refer to AT-770, "BRAKE BAND".

Apply compressed air to oil holes of transmission case and 9. check operation of brake band.









SAT225F

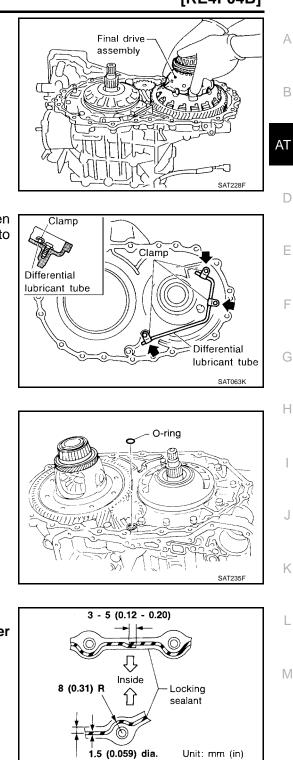
10. Install final drive assembly on transmission case.

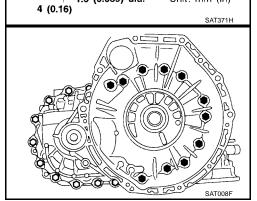
11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-667, "OVERHAUL" .

12. Install O-ring on differential oil port of transmission case.

- 13. Install converter housing on transmission case.
 - Apply locking sealant to mating surface of converter housing.

• Tighten converter housing bolts to the specified torque. Refer to AT-667, "OVERHAUL" .





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Unit: mm (in)

- 14. Install accumulator piston.
- a. Check contact surface of accumulator piston for damage.

- b. Install O-rings on accumulator piston.
 - Apply ATF to O-rings.

Accumulator piston O-rings : Refer to AT-767, "O-RING"

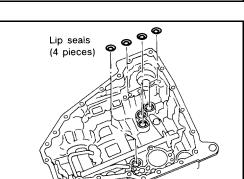
- c. Install accumulator pistons and return springs on transmission case.
 - Apply ATF to inner surface of transmission case.

15. Install lip seals for band servo oil holes on transmission case.

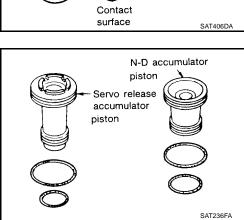
• Apply petroleum jelly to lip seals.

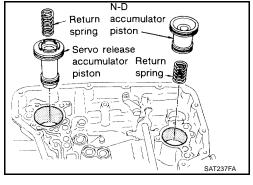
Return springs

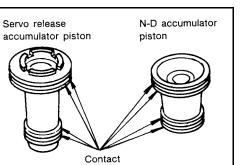
: Refer to <u>AT-768.</u> "RETURN SPRING" .



SAT006F







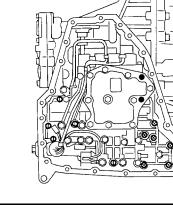
[RE4F04B]

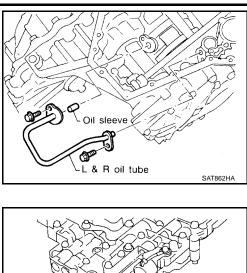
ASSEMBLY

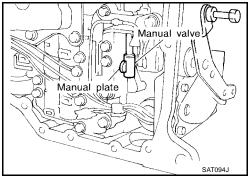
16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to AT-667, "OVERHAUL" .

- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
 - Apply ATF to manual valve.

- Set manual shaft in Neutral position. b.
- Install control valve assembly on transmission case while align-C. ing manual valve with manual plate.
- d. Pass terminal cord assembly connector through transmission case and install terminal body on transmission case by pushing it.
- Install snap ring to terminal cord assembly connector. e.
- f. Tighten bolts I, X and \bullet .

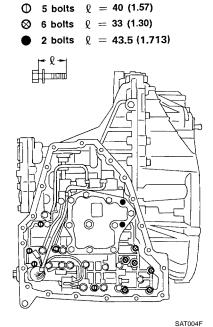






Unit: mm (in)

Manual valve



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Bolt length, number and location:

Bolt	I	Х	•
Bolt length " ℓ " $\stackrel{\square}{\longleftarrow}$ mm (in)	40 (1.57)	33 (1.30)	43.5 (1.713)
Number of bolts	5	6	2

18. Install oil pan.

i.

ii.

e.

f.

switch.

AT-667, "OVERHAUL"

position (PNP) switch.

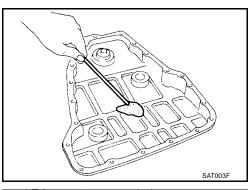
- a. Attach a magnet to oil pan.
- b. Install new oil pan gasket on transmission case.
- c. Install oil pan on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to AT-667, "OVERHAUL" .
- 19. Install park/neutral position (PNP) switch.

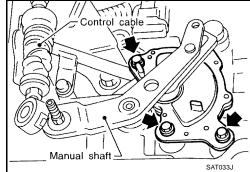
d. Use a 4 mm (0.16 in) pin for this adjustment.

- a. Set manual shaft in P position.
- Temporarily install park/neutral position (PNP) switch on manual b. shaft.

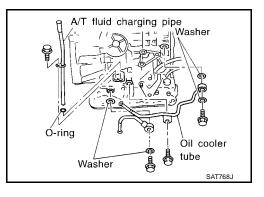
Insert the pin straight into the manual shaft adjustment hole.

Move selector lever to N position. C.





Pin 4 mm (0.16 in) dia. Rotate park/neutral position (PNP) switch until the pin can also be inserted straight into hole in park/neutral position (PNP) Tighten park/neutral position (PNP) switch fixing bolts. Refer to Manual shaft Remove pin from adjustment hole after adjusting park/neutral PNP switch AAT469A



20. Install A/T fluid charging pipe and fluid cooler tube to transmission case. Tighten A/T fluid charging pipe and fluid cooler tube bolts to the specified torque. Refer to AT-667, "OVERHAUL" .

[RE4F04B]

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ATF SAT428DA Torque converter SAT429D Straightedge

- 21. Install torque converter.
- a. Pour ATF into torque converter.
 - Approximately 1 liter (1-1/8 US qt, 7/8 lmp qt) of fluid is required for a new torque converter.
 - When reusing old torque converter, add the same amount of fluid as was drained.
- b. Install torque converter while aligning notches of torque converter with notches of oil pump.

c. Measure distance "A" to check that torque converter is in proper position.

Distance A

: 14 mm (0.55 in) or more



[RE4F04B]

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

Engine		QR25DE
Automatic transaxle mod	del	RE4F04B
Automatic transaxle assembly	Model code number	85X63
	1st	2.785
	2nd	1.545
Troppovlo goor rotio	3rd	1.000
Transaxle gear ratio	4th	0.694
	Reverse	2.272
	Final drive	4.087
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Canada Nissan Auto- matic Transmission Fluid*
Fluid capacity ℓ (US q	ıt, Imp qt)	8.5 (9, 7.5)

*: Refer to MA-13, "RECOMMENDED FLUIDS AND LUBRICANTS" .

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

ECS004ON

Throttle	Shift pattern			Vehicle speed	d km/h (MPH)		
position	Shin pattern	$D1 \rightarrow D2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D4 \rightarrow D3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$
Full throttle	Comfort	52 - 60 (32 - 37)	97 - 105 (60 - 66)	153 - 161 (95 - 100)	149 - 157 (93 - 98)	87 - 95 (41 - 54)	41 - 49 (25 - 30)
i un unottie	Auto power	52 - 60 (32 - 37)	97 - 105 (60 - 66)	153 - 161 (95 - 100)	149 - 157 (93 - 98)	87 - 95 (41 - 54)	41 - 49 (25 - 30)
Half throttle	Comfort	37 - 45 (23 - 28)	67 - 75 (42 - 47)	119 - 127 (74 - 79)	90 - 98 (56 - 61)	39 - 47 (24 - 27)	24 - 32 (15 - 20)
	Auto power	39 - 47 (24 - 29)	73 - 81 (45 - 50)	119 - 127 (74 - 79)	90 - 98 (56 - 61)	46 - 54 (26 - 34)	24 - 32 (15 - 20)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

Unit: km/h (MPH)

ECS00400

Selector lever position	D4 (O/D ON) position		D3 (O/D OFF) position	
Shift pattern	Comfort	Auto power	Comfort	Auto power
Lock-up "ON"	62 - 70 (38 - 43)	62 - 70 (38 - 43)	86 - 94 (53 - 58)	86 - 94 (53 - 58)
Lock-up "OFF"	51 - 59 (31 - 36)	51 - 59 (31 - 36)	83 - 91 (52 - 57)	83 - 91 (52 - 57)

NOTE:

• Lock-up vehicle speed indicates the speed in D4 (O/D ON) position.

- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution

Engine	Stall revolution rpm
QR25DE	2,350 - 2,800

PFP:00030

[RE4F04B]

Line Press	sure					ECS004OP	^
Engine spe	eed	Lin	e pressure	Pa (kg/c	cm ² , psi)		F
rpm		D, 2 and 1 positions			R positio	n	
Idle		500 (5.1, 73)			778 (7.9, 1	13)	E
Stall		1,223 (12.6, 179)			1,918 (19.6,	278)	
Control Va		AND PLUG RETURN SPRING	S			ECS004OQ	A
			1			Unit: mm (in)	
		Parts			Item		C
		i ulto	Part N	D.*	Free length	Outer diameter	
	23	Pilot valve spring	31742-8)L13	38.98 (1.535)	8.9 (0.350)	_
	7	1-2 accumulator valve spring	31742-8)L15	20.5 (0.807)	6.95 (0.274)	E
	28	1-2 accumulator piston spring	31742-8)L14	55.26 (2.176)	19.6 (0.772)	
	33	1st reducing valve spring	31742-8	DL08	27.0 (1.063)	7.0 (0.276)	F
Upper body	35	3-2 timing valve spring	31736-0 ⁻	X00	23.0 (0.906)	6.65 (0.262)	
	18	Overrun clutch reducing valve spring	31742-8)L09	37.5 (1.476)	6.9 (0.272)	
	16	Torque converter relief valve spring	31742-8)L10	31.0 (1.220)	9.0 (0.354)	0
	11	Torque converter clutch control valve	31742-8)L16	56.98 (2.243)	6.5 (0.256)	
	3	Cooler check valve spring	31742-8	5X01	29.4 (1.157)	6.0 (0.236)	ŀ
	15	Pressure regulator valve spring	31742-8	DL01	45.0 (1.772)	15.0 (0.591)	1
	20	Overrun clutch control valve spring	31762-8)L00	21.7 (0.854)	7.0 (0.276)	
	24	Accumulator control valve spring	31742-8)L02	22.0 (0.866)	6.5 (0.256)	
	29	Shift valve A spring	31762-8	0L00	21.7 (0.854)	7.0 (0.276)	
Lower body	32	Shuttle valve spring	31762-4	X04	51.0 (2.008)	5.65 (0.222)	
	12	Shift valve B spring	31762-8	0L00	21.7 (0.854)	7.0 (0.276)	L.
	7		31742-8)L13	30.5 (1.201)	9.8 (0.386)	
	3	Pressure modifier valve spring	31742-8	DL04	32.0 (1.260)	6.9 (0.272)	k
	_	Oil cooler relief valve spring	31742-8)L12	17.02 (0.670)	8.0 (0.315)	

 $\ensuremath{^*\!:}$ Always check with the Parts Department for the latest parts information.

Accumulator O-RING

Unit: mm (in)

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Accumulator	Part No.*	Inner diameter (Small)	Part No.*	Inner diameter (Large)
Servo release accumulator	31526-41X03	26.9 (1.059)	31526-41X02	44.2 (1.740)
N-D accumulator	31526-31X08	34.6 (1.362)	31672-21X00	39.4 (1.551)

*: Always check with the Parts Department for the latest parts information.

RETURN SPRING

Unit: mm (in)

[RE4F04B]

			e (
Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-85X00	62.8 (2.473)	21 (0.827)
N-D accumulator	31605-80L03	43.5 (1.713)	28.0 (1.102)

*: Always check with the Parts Department for the latest parts information.

Clutch and Brakes REVERSE CLUTCH

ECS004OS

Model code number		85X63		
Number of drive plates		2		
Number of driven plates		2		
Drive alete this large and (in)	Standard	1.6 (0.0	063)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.0	055)	
Driven plate thickness mm (in)	Standard	1.8 (0.070)		
Clearance mm (in)	Standard	0.5 - 0.8 (0.020 - 0.031)		
Clearance mm (in)	Allowable limit	1.2 (0.047)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307)	31537-80L00 31537-80L01 31537-80L02 31537-80L03 31537-80L04 31537-80L05 31537-80L05	

*: Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

Model code number		85X	85X63		
Number of drive plates		3			
Number of driven plates		7*2 +	1*3		
	Standard	1.6 (0	.063)		
Drive plate thickness mm (in)	Allowable limit	1.4 (0	.055)		
Driven plate thickness mm (in)		*2	*3		
	Standard	1.4 (0.055)	2.0 (0.079)		
	Standard	1.8 - 2.2 (0.071 - 0.087)			
Clearance mm (in)	Allowable limit	2.8 (0	2.8 (0.110)		
	I	Thickness mm (in)	Part number*		
Thickness of retaining plates		3.2 (0.126)	31537-80L20		
		3.4 (0.134)	31537-80L21		
		3.6 (0.142)	31537-80L22		
		3.8 (0.150)	31537-80L23		
		4.0 (0.157)	31537-80L24		

*: Always check with the Parts Department for the latest parts information.

FORWARD CLUTCH

Model code number		85X63
Number of drive plates		5
Number of driven plates		5
Drive plate thickness mm (in)	Standard	1.6 (0.063)
	Allowable limit	1.4 (0.055)

[RE4F04B]

Driven plate thickness mm (in)	Standard	1.8 (0.0	071)	
Clearance mm (in)	Standard	0.45 - 0.85 (0.07	177 - 0.0335)	— A
Clearance mm (in)	Allowable limit	1.85 (0.0	0728)	
		Thickness mm (in)	Part number*	В
Thickness of retaining plates		3.2 (0.126)	31537-80L18	
		3.4 (0.134)	31537-80L17	
		3.6 (0.142)	31537-80L12	AT
		3.8 (0.150)	31537-80L13	
		4.0 (0.157)	31537-80L14	
		4.2 (0.165)	31537-80L15	
		4.4 (0.173)	31537-80L16	D
		. /		L

*: Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

Model code number		85X0	63	
Number of drive plates		3		
Number of driven plates		5		
Drive plate thickness mm (in)	Standard	1.6 (0.	063)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.	055)	
Driven plate thickness mm (in)	Standard	1.8 (0.071)		
Clearance mm (in)	Standard	0.7 - 1.1 (0.0	28 - 0.043)	
Clearance mm (in)	Allowable limit	1.7 (0.	067)	
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.0 (0.118)	31537-80L07 31537-80L08	
		3.2 (0.126) 3.4 (0.134)	31537-80L08 31537-80L09	
		3.6 (0.142) 3.8 (0.150)	31537-80L10 31537-80L11	

*: Always check with the Parts Department for the latest parts information.

LOW & REVERSE BRAKE

Model code number		85X63		ŀ
Number of drive plates		6		
Number of driven plates		6		
Drive plate this/mass. mm (in)	Standard	1.8 (0.0	071)	
Drive plate thickness mm (in)	Allowable limit	1.6 (0.063)		
Driven plate thickness mm (in)	Standard	1.8 (0.0	071)	N
Clearance mm (in)	Standard	1.7 - 2.1 (0.067 - 0.083)		
	Allowable limit	3.3 (0.130)		
		Thickness mm (in)	Part number*	
		2.0 (0.079)	31667-80L00	
		2.2 (0.087)	31667-80L01	
		2.4 (0.094)	31667-80L02	
Thickness of retaining plates		2.6 (0.102)	31667-80L03	
		2.8 (0.110)	31667-80L04	
		3.0 (0.118)	31667-80L05	
		3.2 (0.126)	31667-80L06	
		3.4 (0.134)	31667-80L07	

*: Always check with the Parts Department for the latest parts information.

[RE4F04B]

ECS0040T

ECS004OU

CLUTCH AND BRAKE RETURN SPRINGS

			Unit: mm (in)
Parts	Part number*	Free length	Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	31505-80L00	21.4 (0.843)	10.3 (0.406)
High clutch (10 pcs)	31505-80L02	22.5 (0.886)	10.8 (0.425)
Low & reverse brake (24 pcs)	31505-80L01	24.1 (0.949)	6.6 (0.260)

*: Always check with the Parts Department for the latest parts information.

BRAKE BAND

Anchor end pin tightening torque N-m (kg-m, in-lb)	4.0 - 5.8 (0.4 - 0.6, 36 - 52)	
Number of returning revolutions for anchor end pin	2.5	
Lock nut tightening torque N-m (kg-m, ft-lb)	31 - 36 (3.2 - 3.7, 23 - 27)	

Final Drive DIFFERENTIAL SIDE GEAR CLEARANCE

Clearance between side gear and differential case with	0.1 - 0.2 (0.004 - 0.008)
washer mm (in)	0.1 - 0.2 (0.004 - 0.008)

DIFFERENTIAL SIDE GEAR THRUST WASHERS

Thickness mm (in)	Part number*
0.75 (0.0295)	38424-81X00
0.80 (0.0315)	38424-81X01
0.85 (0.0335)	38424-81X02
0.90 (0.0354)	38424-81X03
0.95 (0.0374)	38424-81X04

*: Always check with the Parts Department for the latest parts information.

DIFFERENTIAL SIDE BEARING PRELOAD ADJUSTING SHIMS

Thickness mm (in)	Part number*
0.48 (0.0189)	31438-80X00
0.52 (0.0205)	31438-80X01
0.56 (0.0220)	31438-80X02
0.60 (0.0236)	31438-80X03
0.64 (0.0252)	31438-80X04
0.68 (0.0268)	31438-80X05
0.72 (0.0283)	31438-80X06
0.76 (0.0299)	31438-80X07
0.80 (0.0315)	31438-80X08
0.84 (0.0331)	31438-80X09
0.88 (0.0346)	31438-80X10
0.92 (0.0362)	31438-80X11

*: Always check with the Parts Department for the latest parts information.

BEARING PRELOAD

Differential side bearing preload mm (in) 0.05 - 0.09 (0.0020 - 0.0035)

TURNING TORQUE

Turning torque of final drive assembly N-m (kg-cm, in-lb)

0.78 - 1.37 (8.0 - 14.0, 6.9 - 12.2)

Planetary Carrier and Oil Pump PLANETARY CARRIER

Clearance between planetary carrier	Standard	0.20 - 0.70 (0.0079 - 0.0276)
and pinion washer mm (in)	Allowable limit	0.80 (0.0315)

[RE4F04B]

OIL	PUMP
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11

12

13

14

15

5.20 (0.2047)

5.22 (0.2055)

5.24 (0.2063)

5.26 (0.2071)

5.28 (0.2079)

	כ						
Oil pump sic	de clearance mm (i	in)		0.030 - 0.050 (0.0012 - 0.0020)			
			Inner gear				
				Thick	ness mm (in)	Part number*	
				11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)		31346-80L00 31346-80L01 31346-80L02	
Thickness of inner gears and outer gears			Outer gear				
			Thick	ness mm (in)	Part number*		
				11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)		31347-80L00 31347-80L01 31347-80L02	
Clearance between oil pump Standard			dard		0.111 - 0.181 (0.004	14 - 0.0071)	
housing and (in)	l outer gear mm	Allow	Allowable limit		0.181 (0.0071)		
Oil pump co	ver seal ring	Stand	dard		0.1 - 0.25 (0.0039	- 0.0098)	
clearance	•	Allow	able limit		0.25 (0.00	98)	
SEAL RING CLEARANCE		mm	Standard		0.08 - 0.23 (0.003		
(in)			Allowable limit	0.23 (0.0091)			
SEAL RIN	IG						
Outer di	ameter mm (in)	I	nner diameter mm (in)	Width mm (in)		Part number*	
2	6 (1.024)		22.4 (0.882)	1.971 (0.078) 31525-80X02			
Reduction TURNING	on Pinion G	ear	ent for the latest parts infor	mation.		ECS004OW	
	•	-	N-m (kg-cm, in-lb)		0.05 - 0.39 (0.5 - 4.0	, 0.43 - 3.47)	
		=/ \\\	BEARING ADJUST				
NO.	Thickness mm	. ,	Part number	NO.	Thickness mm (in)	Part number*	
1	5.00 (0.1969		31439-81X00	18	5.34 (0.2102)	31439-81X17	
2	5.02 (0.1976		31439-81X01	19	5.36 (0.2110)	31439-81X18	
3	5.04 (0.1984)		31439-81X02	20	5.38 (0.2118)	31439-81X19	
4	5.06 (0.1992)		31439-81X03	21	5.40 (0.2126)	31439-81X20	
5	5.08 (0.2000)		31439-81X04	22	5.42 (0.2134)	31439-81X21	
6	5.10 (0.2008)		31439-81X05	23	5.44 (0.2142)	31439-81X22	
7	5.12 (0.2016	,	31439-81X06	24	5.46 (0.2150)	31439-81X23	
8	5.14 (0.2024		31439-81X07	25	5.48 (0.2157)	31439-81X24	
9	5.16 (0.2031		31439-81X08	26	5.50 (0.2165)	31439-81X46	
10	5.18 (0.2039)		31439-81X09	27	5.52 (0.2173)	31439-81X47	

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31

32

5.54 (0.2181)

5.56 (0.2189)

5.58 (0.2197)

5.60 (0.2205)

5.62 (0.2213)

31439-81X48

31439-81X49

31439-81X60

31439-81X61

31439-81X62

31439-81X10

31439-81X11

31439-81X12

31439-81X13

31439-81X14

[RE4F04B]

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
16	5.30 (0.2087)	31439-81X15	33	5.64 (0.2220)	31439-81X63
17	5.32 (0.2094)	31439-81X16	34	5.66 (0.2228)	31439-81X64
35	5.68 (0.2236)	31439-81X65	50	4.70 (0.1850)	31439-83X10
36	5.70 (0.2244)	31439-81X66	51	4.72 (0.1858)	31439-83X11
37	5.72 (0.2252)	31439-81X67	52	4.74 (0.1866)	31439-83X12
38	5.74 (0.2260)	31439-81X68	53	4.76 (0.1874)	31439-83X13
39	5.76 (0.2268)	31439-81X69	54	4.78 (0.1882)	31439-83X14
40	5.78 (0.2276)	31439-81X70	55	4.80 (0.1890)	31439-83X15
41	5.80 (0.2283)	31439-81X71	56	4.82 (0.1898)	31439-83X16
42	5.82 (0.2291)	31439-81X72	57	4.84 (0.1906)	31439-83X17
43	5.84 (0.2299)	31439-81X73	58	4.86 (0.1913)	31439-83X18
44	5.86 (0.2307)	31439-81X74	59	4.88 (0.1921)	31439-83X19
45	4.60 (0.1811)	31439-85X05	60	4.90 (0.1929)	31439-83X20
46	4.62 (0.1819)	31439-85X06	61	4.92 (0.1937)	31439-83X21
47	4.64 (0.1827)	31439-85X07	62	4.94 (0.1945)	31439-83X22
48	4.66 (0.1835)	31439-85X08	63	4.96 (0.1953)	31439-83X23
49	4.68 (0.1843)	31439-85X09	64	4.98 (0.1961)	31439-83X24

*: Always check with the Parts Department for the latest parts information.

Band Servo RETURN SPRING

Return spring Part number* Free length Outer diameter 31605-80L05 32.5 (1.280) 25.9 (1.020) 2nd servo return spring OD servo return spring 31605-80L06 62.6 (2.465) 21.7 (0.854)

*: Always check with the Parts Department for the latest parts information.

Output Shaft SEAL RING CLEARANCE

0.10 - 0.25 (0.0039 - 0.0098) Standard Output shaft seal ring clearance mm (in) Allowable limit 0.25 (0.0098)

SEAL RING

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*	
33.71 (1.327)	30.25 (1.191)	1.95 (0.077)	31525-80809	

*: Always check with the Parts Department for the latest parts information.

END PLAY

Output shaft end play mm (in)	0 - 0.15 (0 - 0.0059)
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ECS0040X

Unit: mm (in)

ECS0040Y

OUTPUT SHAFT ADJUSTING SHIMS

Thickness mm (in)

0.80 (0.0315)

0.84 (0.0331)

0.88 (0.0346)

0.92 (0.0362)

0.96 (0.0378)

1.00 (0.0394)

1.04 (0.0409)

1.08 (0.0425)

1.12 (0.0441)

1.16 (0.0457)

1.20 (0.0472)

Part number*

31438-80X60
31438-80X61
31438-80X61
31438-80X62
31438-80X63
31438-80X64
31438-80X65
31438-80X66
31438-80X66
31438-80X67
31438-80X68
31438-80X69
31438-80X70

*: Always check with the Parts Department for the latest parts information.

Bearing Retainer SEAL RING CLEARANCE

Bearing retainer seal ring	Standard	0.10 - 0.30 (0.0039 - 0.0118)	_
clearance mm (in)	Allowable limit	0.30 (0.0118)	

Total End Play

Total end play mm (in)

0.25 - 0.55 (0.0098 - 0.0217)

BEARING RACE FOR ADJUSTING TOTAL END PLAY

Thickness mm (in)	Part number*	
0.8 (0.031)	31435-80X00	
1.0 (0.039)	31435-80X01	
1.2 (0.047)	31435-80X02	
1.4 (0.055)	31435-80X03	
1.6 (0.063)	31435-80X04	
1.8 (0.071)	31435-80X05	
2.0 (0.079)	31435-80X06	
0.9 (0.035)	31435-80X09	
1.1 (0.043)	31435-80X10	
1.3 (0.051)	31435-80X11	
1.5 (0.059)	31435-80X12	
1.7 (0.067)	31435-80X13	
1.9 (0.075)	31435-80X14	

*: Always check with the Parts Department for the latest parts information.

Reverse Clutch End Play

THRUST WASHERS FOR ADJUSTING REVERSE CLUTCH DRUM END PLAY

Thickness mm (in)	Part number*
0.80 (0.0315)	31508-80X13
0.95 (0.0374)	31508-80X14
1.10 (0.0433)	31508-80X15
1.25 (0.0492)	31508-80X16
1.40 (0.0551)	31508-80X17
1.55 (0.0610)	31508-80X18
1.70 (0.0669)	31508-80X19
1.85 (0.0728)	31508-80X20

*: Always check with the Parts Department for the latest parts information.

Removal and Installation

Distance between end of converter housing and torque converter

14 (0.55)

ECS004P2 Unit: mm (in)

ECS004P1

Μ

AT-773

Ε

ECS0040Z

ECS004P0

А

В

AT

Shift Solenoid Valves

[RE4F04B]

Shift Solenoid Valv	ves					ECS004F		
Gear position	1		2	3	3 4			
Shift solenoid valve A	ON (Closed)	(OFF (Open)	OFF (O	FF (Open) ON (Cl			
Shift solenoid valve B	ON (Closed)	C	N (Closed)	OFF (O	OFF (Open) OFF (
Solenoid Valves						ECS004F		
Solenoid valv	es	Resis	tance (Approx.) Ω Terminal			nal No.		
Shift solenoid valve A		20 - 30			2			
Shift solenoid valve B			5 - 20			1		
Overrun clutch solenoid valve			20 - 30			3		
Line pressure solenoid valve			2.5 - 5			4		
Torque converter clutch solence	oid valve		5 - 20			5		
A/T Fluid Temperat						ECS004F		
Remarks: Specification data are	<u></u>		Crecificatio	ention (Approximately)				
Monitor item Co		-	1.5V		cation (Approximately) 2.5 kΩ			
A/T fluid temperature sensor		Cold [20°C (68°F)] ↓		↓		2.5 №2		
		C (176°F)] 0.5V		.5V		0.3 kΩ		
Revolution Sensor						ECS004F		
	Condition				Judgeme	ent standard		
When moving at 20 km/h (12 M tion.*1	IPH), use the CONSU	JLT-II pulse f	requency measuri	ng func-				
CAUTION:					450 Hz (Approx.)			
Connect the diagnosis data *1: A circuit tester cannot be u		icle diagnos	is connector.					
When vehicle is parked.					0V			
Dropping Resistor						ECS004F		
Resistance			Approx. 12Ω					
Turbine Revolution	Sensor					ECS004F		
	Condition				Judgeme	ent standard		
When moving at 20 km/h (12 M tion.*1	MPH), use the CONSU	JLT-II pulse f	requency measuri	ng func-				
CAUTION:			240 Hz	(Approx.)				
Connect the diagnosis data *1: A circuit tester cannot be u		icle diagnos	is connector.					
When vehicle is parked.					Under 1.3	/ or over 4.5V		